

## MEASURING INSTRUMENTS

CATALOGUE NO. 106



Официальный дистрибьютор в России – ООО «СиЭнСиЭм Груп»

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#### QUALITY | INNOVATION | SERVICE | VALUE





**♦///S/ZF** is our standard quality



The products with this mark are supplied with manufacturer inspection certificate.

Inspection Certificate									
Product name		Digital Caliper			Traceable to	USA NIST No.8	21/279484-10		
Code No.		1108-150					No.D-K-15190-0	11-00	
Measuring ran	ge	0-150mm / 0-6"			Inspector	Daiel			
Resolution		0.01mm / 0.000	5"			James			
Serial No.		0910120004			Judgement	Passed			
Standard temp	erature	20°C / 68°F							
			Unit: inch					Unit: mm	
Measuring	Permissible	En	ror		Measuring	Permissible	En	or	
Length	Error	External	Internal		Length	Error	External	Internal	
0.4 DIA	+0.0005 -0.0010	1	0.0005		Ф10	+0.01 -0.02	1	0.01	
2	+0.0010	-0.0005	/	1	50	+0.02	-0.01	1	
4	10.0010	-0.0005	/	1	100	10.02	-0.01	1	
6		-0.0010	/	1	150		-0.02	1	
8	+0.0015	1	/	1	200	+0.03	1	1	
10	10.0015	1	/	1	250	10.03	1	1	
12	T	/	1	1	300		1	1	



Please scan QR code to watch the videos of products.



#### How to search:

- 1. Search for products according to category in PRODUCT INDEX (next 5 pages)
- 2. Search for products in CODE NO. INDEX (page 784-789)
- 3. Search for products in APPLICATION INDEX OF MEASURING TOOLS (page 790-796)

We reserve the right to change or modify the design and specification of products in this catalogue without prior notice.

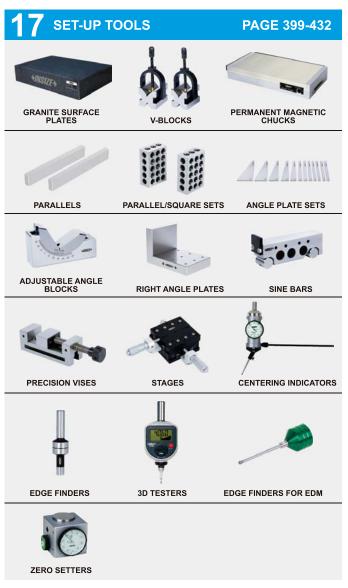
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#### **PRODUCT INDEX**

LINEAR SCALES

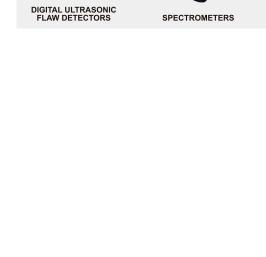
OPTICAL TRANSMISSION PROBES FOR CNC MACHINE TOOLS



CROSS-LINE LASER LEVELS

LEVELS

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LASER SCAN MICROMETERS

**SCALES** 

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### **SET-UP TOOLS**

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#### +INSIZE+

## SET-UP TOOLS

## 17



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#### **GRANITE SURFACE PLATES**



CUSTOM-MADE SUPPLY SPECIAL SIZES ACCORDING TO CUSTOMER'S REQUEST

- Made of Indian granite, high hardness, free from deterioration or dimensional change over time, minimal changes in dimension due to temperature changes
- Meet DIN876, grade 00 is for inspection room or
- lab, grade 0 is for workshop
  Optional accessory: stand for granite surface plate (code 6902), jack for granite surface plate (code 6903)



6900-132

#### Grade 00

Code	Size (LxWxH)	Flatness	Weight	Max. load
6900-132*	300x200x60mm	2.7µm	11kg	30kg
6900-142*	400x250x60mm	2.9µm	18kg	50kg
6900-144*	400x400x60mm	3.1µm	29kg	60kg
6900-153*	500x315x70mm	3.2µm	33kg	60kg
6900-164*	630x400x80mm	3.5µm	60kg	65kg
6900-166*	630x630x100mm	3.8µm	119kg	75kg
6900-185*	800x500x100mm	3.9µm	120kg	100kg
6900-1106*	1000x630x140mm	4.4µm	265kg	200kg
6900-1107*	1000x750x150mm	4.5µm	337kg	300kg
6900-1101*	1000x1000x150mm	4.8µm	450kg	400kg
6900-1128*	1200x800x160mm	4.9µm	461kg	500kg
6900-1161*	1600x1000x180mm	5.8µm	864kg	600kg
6900-1201*	2000x1000x220mm	6.5µm	1320kg	650kg
6900-1202 <b>*</b>	2000x1500x250mm	7.0µm	2250kg	750kg





#### Grade 0

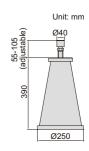
Code	Size (LxWxH)	Flatness	Weight	Max. load
6900-032*	300x200x60mm	5.4µm	11kg	60kg
6900-042*	400x250x60mm	5.9µm	18kg	100kg
6900-044*	400x400x60mm	6.3µm	29kg	120kg
6900-053*	500x315x70mm	6.4µm	33kg	120kg
6900-064*	630x400x80mm	7.0µm	60kg	130kg
6900-066*	630x630x100mm	7.6µm	119kg	150kg
6900-085*	800x500x100mm	7.8µm	120kg	200kg
6900-0106*	1000x630x140mm	8.7µm	265kg	400kg
6900-0107*	1000x750x150mm	9.0µm	337kg	600kg
6900-0101*	1000x1000x150mm	9.7µm	450kg	800kg
6900-0128*	1200x800x160mm	9.8µm	461kg	1000kg
6900-0161*	1600x1000x180mm	11.5µm	864kg	1200kg
6900-0201*	2000x1000x220mm	12.9µm	1320kg	1300kg
6900-0202*	2000x1500x250mm	14.0µm	2250kg	1500kg

<sup>\*</sup>Supplied with manufacturer inspection certificate

#### **JACK SET FOR GRANITE SURFACE PLATES**

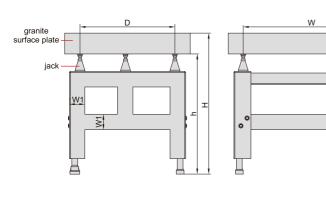
- 5 jacks per set
- Adjustable height
   For large granite surface plates: 2000x1000x220mm (code 6900-0201 and 6900-1201) 2000x1500x250mm (code 6900-0202 and 6900-1202)

6903-B



Code 6903-B

#### STANDS FOR GRANITE SURFACE PLATES





- For medium size granite surface plates
- 5 jacks are included
- Adjusting range of jacks: 25mm
   One foot on the bottom is adjustable

6902-64A

Low stands						(mm)
Code	For granite surface plate	w	D	H (with granite surface plate)	h (without granite surface plate)	W1
6902-64A	630x400x80mm (code <b>6900-064</b> and <b>6900-164</b> )	352	224	775-800	695-720	80
6902-66A	630x630x100mm (code <b>6900-066</b> and <b>6900-166</b> )	352	352	775-800	675-700	80
6902-85A	800x500x100mm (code <b>6900-085</b> and <b>6900-185</b> )	448	280	775-800	675-700	80
6902-106A	1000x630x140mm (code <b>6900-0106</b> and <b>6900-1106</b> )	560	352	755-780	615-640	80
6902-107A	1000x750x150mm (code <b>6900-0107</b> and <b>6900-1107</b> )	560	420	755-780	605-630	80
6902-101A	1000x1000x150mm (code <b>6900-0101</b> and <b>6900-1101</b> )	560	560	755-780	605-630	80
6902-128A	1200x800x160mm (code <b>6900-0128</b> and <b>6900-1128</b> )	672	448	755-780	595-620	80
6902-161A	1600x1000x180mm (code <b>6900-0161</b> and <b>6900-1161</b> )	896	560	755-780	575-600	80
6902-201A	2000×1000×220mm(code <b>6900-0201</b> and <b>6900-1201</b> )	1120	560	755-780	535-560	100
6902-202A	2000×1500×250mm(code 6900-0202 and 6900-1202)	1120	840	755-780	505-530	100

High stands

Code	For granite surface plate	w	D	H (with granite surface plate)	h (without granite surface plate)	W1
6902-64H	630x400x80mm (code <b>6900-064</b> and <b>6900-164</b> )	352	224	1000-1025	920-945	80
6902-66H	630x630x100mm (code 6900-066 and 6900-166)	352	352	1000-1025	900-925	80
6902-85H	800x500x100mm (code <b>6900-085</b> and <b>6900-185</b> )	448	280	1000-1025	900-925	80
6902-106H	1000x630x140mm (code 6900-0106 and 6900-1106)	560	352	1000-1025	860-885	80
6902-107H	1000x750x150mm (code <b>6900-0107</b> and <b>6900-1107</b> )	560	420	1000-1025	850-875	80
6902-101H	1000x1000x150mm (code 6900-0101 and 6900-1101)	560	560	1000-1025	850-875	80
6902-128H	1200x800x160mm (code 6900-0128 and 6900-1128)	672	448	1000-1025	840-865	80
6902-161H	1600x1000x180mm (code <b>6900-0161</b> and <b>6900-1161</b> )	896	560	1000-1025	820-845	80
6902-201H	2000×1000×220mm(code 6900-0201 and 6900-1201)	1120	560	1000-1025	780-805	100
6902-202H	2000×1500×250mm(code 6900-0202 and 6900-1202)	1120	840	1000-1025	750-775	100

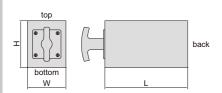
(mm)

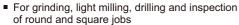
#### **MAGNETIC RECTANGULAR BLOCKS**

HARDENED SURFACES

HIGH PRECISION

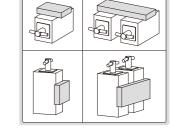
STRONG MAGNETIC FORCE





- Hardened, high accuracy, strong magnetic force
   Working surfaces are hardened to HRC58-62
- Magnetic force on top, bottom and back sides
- Supplied in matched pair





Code	Size (LxWxH)	Magnetic force	Parallelism of top to bottom side	Squareness of top and bottom to back side	Height difference of a matched pair
6898-100	100x70x70mm	100kgf	5µm	5µm	5µm
6898-150	150x70x85mm	125kgf	5µm	5µm	5µm

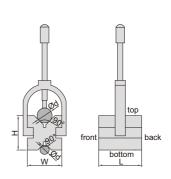
#### **V-BLOCK SETS**



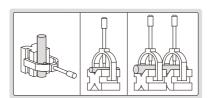




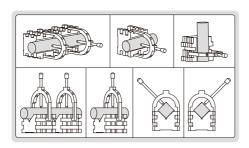
6896-11



- Hold cylindrical workpieces for inspection and machining
- Two V-blocks per set
- Made of alloy steel
- Hardened to HRC60±2
- V groove on the top for large shafts
   V groove on the bottom for small shafts (except 6896-10)



Code	Size (LxWxH)	Range of shafts (Ød)	Parallelism of both V grooves to top and bottom sides	Squareness of both V grooves to front and back sides	Height difference of a matched pair
6896-10	25x20x20mm	3-20mm	3µm	3µm	3µm
6896-11	50x40x40mm	5-30mm	5µm	5µm	5µm
6896-12	80x63x63mm	7-63mm	5µm	5µm	5µm
6896-13	100x80x80mm	7-80mm	5µm	5µm	5µm
6896-14	70x140x140mm	9-140mm	5µm	5µm	5µm

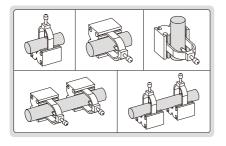


- Hold cylindrical or rectangular workpieces for inspection and machining
- Two V-blocks per set
- Made of alloy steel
- Hardened to HRC60±2
- Applicable for cylinder with diameter (Ød): 5-50mm
   Applicable for rectangular workpieces with thickness: ≤35mm



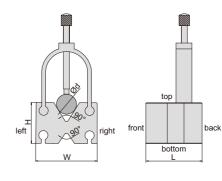
Code	Size (LxWxH)	Parallelism of V groove to top, bottom, left, right sides	Squareness of V groove to front and back sides	Height difference of a matched pair
6802-1	65x70x50mm	5µm	5µm	5µm

SIDE LIE-DOWN USE IS POSSIBLE



- Hold cylindrical workpieces for inspection and machining
- Two V-blocks per set
- Made of alloy steel
  Hardened to HRC60±2
- V groove on the top for large shafts
- V groove on the bottom for small shafts





**V-BLOCK SETS** 

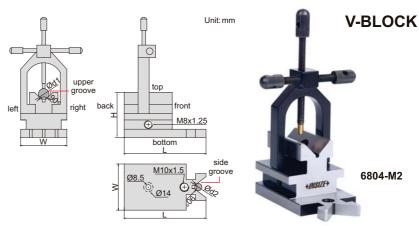
6803-1

Code	Size (LxWxH)	Range of shafts (Ød)	Parallelism of both V grooves to top, bottom, left, right sides	Squareness of both V grooves to front and back sides	Height difference of a matched pair
6803-1	55x60x40mm	4-35mm	5µm	5μm	5µm
6803-2	65x70x45mm	4-47mm	5µm	5μm	5µm



- Hold cylindrical workpieces for inspection and machining
- Made of alloy steel
- Hardened to HRC60±2

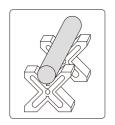




Code	Size (LxWxH)	Range of shafts (Ød1 and Ød2)	Parallelism of upper groove to bottom, left and right sides	Squareness of upper groove to back side	Parallelism of side groove to back side
6804-M2	90x48x48mm	5-33mm	5µm	5µm	5µm



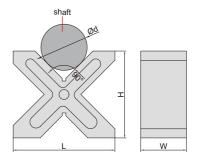
#### **V-BLOCK SETS**



- For positioning cylindrical workpieces
   Two V-blocks per set
   Each V-block has four 90° V-grooves
   Cast iron, hardness HB170-240



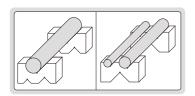




6805-2

Code	Size (L×H×W)	Range of shafts (Ød)	Parallelism of four V grooves to all sides	Height difference of a matched pair
6805-1	150×130×75mm	8-120mm	15µm	20μm
6805-2	200×170×90mm	12-180mm	15µm	20μm

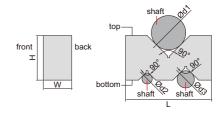
#### **V-BLOCK SETS**



- Two V-blocks per set
- Made of hardened tool steel



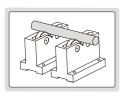




Code	Size (LxWxH)	Range of shafts (Ød1)	Range of shafts (Ød2)	Range of shafts (Ød3)
6887-1	50x19x24mm	3-32mm	3-16mm	3-22mm
6887-2	75x24x35mm	3-50mm	3-20mm	3-32mm
6887-3	100x33x52mm	3-68mm	3-26mm	3-40mm
6887-4	125x44x69mm	3-87mm	3-34mm	3-50mm

Code	Parallelism of three V grooves to top and bottom sides	Height difference of a matched pair		
6887-1	5µm	5µm		
6887-2	5µm	5µm		
6887-3	5µm	5µm		
6887-4	5µm	5µm		

#### **ROLLER BEARING V-BLOCK SETS**



- Runout accuracy: 5µm Parallelism of bearings to bottom: 12µm
- Two V-blocks per set
- Workpieces don't get damaged due to bearings
   Suitable for heavy workpieces



6888-1	

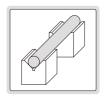
Unit: mm
1 S T
Ø10 El 17 Ø6.5 17 92 11
05 14
25 L1 L2 H
× × × × × × × × × × × × × × × × × × ×
<b>○</b> ○ ○
L

Code	Size (LxWxH)	Code of bearings	Diameter of bearings (ØD)	Range of shafts (Ød)	Load capacity
6888-1	150x60x100mm	16004ZZ	42mm	25-70mm	500kg
6888-2	150x80x100mm	6303 ZZ	47mm	5-55mm	1000kg
6888-3	230x100x150mm	6306 ZZ	72mm	70-200mm	1000kg

								(mm
Code	W1	W2	h1	h2	h3	L1	L2	S
6888-1	22	44	20	85	12	100	-	60
6888-2	40	60	22	85	12	100	-	50
6888-3	60	80	30	124	20	180	90	120



#### **GRANITE V-BLOCK SETS**

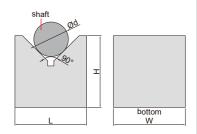


■ Two V-blocks per set









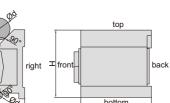
Code	Size (LxWxH)	Range of shafts (Ød)	Parallelism of V groove to bottom	Height difference of a matchet pair
6897-1	70x50x70mm	6-75mm	4µm	5µm
6897-2	100x50x70mm	6-84mm	4µm	5µm

#### **MAGNETIC V-BLOCKS (PROFESSIONAL TYPE)**

HIGH PRECISION

STRONG MAGNETIC FORCE

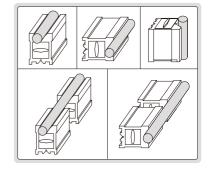
HARDENED SURFACES



- bottom
- Hardened, high accuracy, strong magnetic force, for grinding, light milling, drilling and inspection of round and square workpieces
- All working surfaces are hardened to HRC60±2
   Magnetic force on top, bottom and two V grooves
- V groove on the top for large shafts
- V groove on the bottom for small shafts
- Suitable for cast iron surface plates and granite surface plates







6889-1

#### Individual

Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Parallelism of V grooves to top, bottom, left, right sides	Squareness of V grooves to back side
6889-11	75x56x75mm	5-40mm	85kgf	5µm	5µm
6889-22	100x70x95mm	5-65mm	150kgf	5µm	5µm
6889-33	150x75x100mm	5-70mm	190kgf	6µm	6µm
6889-55	160x125x130mm	5-140mm	220kgf	12µm	12µm
6889-44	200x125x150mm	10-140mm	400kgf	12µm	12µm

#### Matched pair

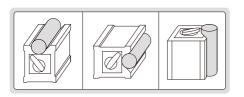
Code	de Size (LxWxH) Range of Magnetic shafts (Ød) force		Magnetic force	Parallelism of V grooves to top, bottom, left, right sides	Squareness of V grooves to back side	Height difference of a matched pair
6889-1	75x56x75mm	5-40mm	85kgf	5μm	5µm	5µm
6889-2	100x70x95mm	5-65mm	150kgf	5μm	5µm	5µm
6889-3	150x75x100mm	5-70mm	190kgf	6μm	6µm	6µm
6889-5	160x125x130mm	5-140mm	220kgf	12µm	12µm	12µm
6889-4	200x125x150mm	10-140mm	400kgf	12µm	12µm	12µm

## +INSIZE+

#### **MAGNETIC V-BLOCK (ECONOMIC TYPE)**

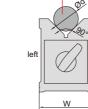
ATTENTION: NOT SUITABLE FOR STEEL OR IRON SURFACES, OTHERWISE THE MAGNETIC FORCE WILL BE REDUCED

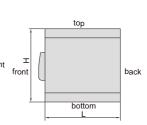
ATTENTION: NOT HARDENED



- Hold cylindrical workpieces for inspection and machining
- Supplied in single piece
- Not hardened
- Not suitable for steel or iron surfaces, otherwise the magnetic force will be reduced







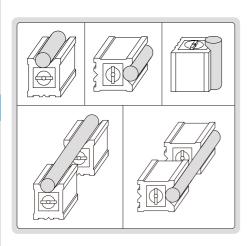
6890	-7	02
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Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Parallelism of V groove to top, bottom, left and right sides	Squareness of V groove to back side
6890-702	70x60x73mm	6-44mm	56kgf	10µm	10μm

#### **MAGNETIC V-BLOCKS (ECONOMIC TYPE)**

ATTENTION: NOT SUITABLE FOR STEEL OR IRON SURFACES, OTHERWISE THE MAGNETIC FORCE WILL BE REDUCED

ATTENTION: NOT HARDENED

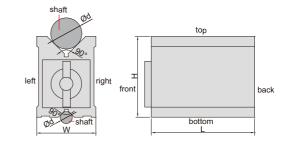












- Hold cylindrical workpieces for inspection and machining
- Not hardened
- V groove on the top for large shafts
- V groove on the bottom for small shafts
- Not suitable for steel or iron surfaces, otherwise the magnetic force will be reduced

#### Individual

Hairidadi								
Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Parallelism of V grooves to top, bottom, left, right side	Squareness of V grooves to back side			
6801-1201	80x70x95mm	6-67mm	64kgf	10µm	10µm			
6801-1202	100x70x95mm	6-67mm	80kgf	10µm	10µm			
6801-1203	120x70x95mm	6-67mm	96kgf	10µm	10µm			

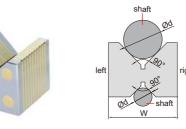
#### Matched pair

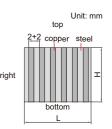
materieu pair								
	Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Parallelism of V grooves to top, bottom, left, right side	Squareness of V grooves to back side	Height difference of a matched pair	
	6801-1	80x70x95mm	6-67mm	64kgf	10µm	10μm	10µm	
	6801-2	100x70x95mm	6-67mm	80kgf	10µm	10μm	10µm	
	6801-3	120x70x95mm	6-67mm	96kgf	10µm	10µm	10µm	

#### MAGNETIC INDUCTION V-BLOCK SET

- Hold cylindrical workpieces for inspection and machining
- To be used on magnetic chucks
- Two V-blocks per set
  V groove on the top for large shafts
- V groove on the bottom for small shafts
- Hardness HRB70
- Copper magnetic strips







6878-1

Code	Size (LxWxH)	Range of shafts (Ød)	Pole pitch	Parallelism of both V grooves to top and bottom sides	Height difference of a matched pair
6878-1	49x58x46mm	5-56mm	2+2mm	10μm	10µm



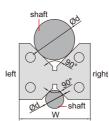
#### MAGNETIC INDUCTION V-BLOCK

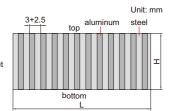


- Hold cylindrical workpieces for inspection and machining
- To be used on magnetic chucks
- Supplied in single piece
- V groove on the top for large shafts
   V groove on the bottom for small shafts
- Hardness HRB70



6892-1



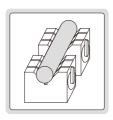


ATTENTION: NOT HARDENED, DO NOT **ROTATE WORKPIECES ON V-BLOCKS** 

Code	Size (LxWxH)	Range of shafts (Ød)	Pole pitch	Parallelism of both V grooves to top and bottom sides
6892-1	110x60x48mm	6-50mm	3+2.5mm	10µm

#### ATTENTION: LOW **MAGNETIC FORCE**

ATTENTION: NOT HARDENED, DO NOT ROTATE WORKPIECES ON V-BLOCKS

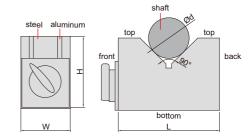






6891-1

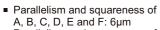
#### **MAGNETIC V-BLOCK SETS**



- Hold cylindrical workpieces for inspection, not suitable for machining due to low magnetic force
- Two V-blocks per set
- Hardness HRB70

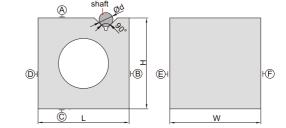
Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Parallelism of V groove to bottom and back sides	Height difference of a matched pair
6891-1	70x40x50mm	6-46mm	8kgf	10µm	10µm
6891-3	150x50x100mm	6-125mm	14kgf	10µm	10µm

#### **GRANITE SQUARE WITH V GROOVE**



Parallelism and squareness of V groove to A, B, C, D, E and F: 6µm





Code	Size (L×W×H)	Range of shaft (Ød)
4142-200	200×200×200mm	9~70mm

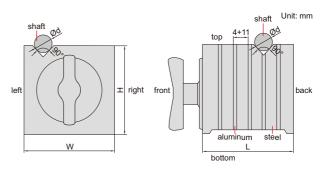
#### **MAGNETIC SQUARE WITH V GROOVE**

ATTENTION: NOT HARDENED, DO NOT **ROTATE WORKPIECES ON V-BLOCKS** 

- Hold flat and cylindrical workpieces for inspection and machining
- Magnetic force on top, left,
- right and V grooves

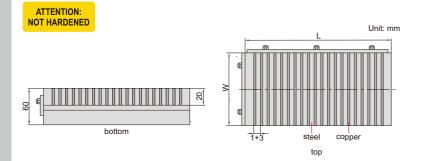
  Parallelism and squareness of top, bottom, left, right and back: 20µm
- Parallelism and squareness of V grooves to top, bottom, left, right and back: 20µm





Code Size (L×W×H)		Magnetic force of V grooves		Magnetic force of top, left and right sides		Range of
Code Size (L^W^H)	on granite surface plate	on cast iron plate	on granite surface plate	on cast iron plate	shafts (Ød)	
6539-100	100×100×100mm	30kgf	25kgf	50kgf	30kgf	5-35mm

#### PERMANENT MAGNETIC CHUCK





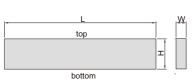
Code	Table size (L×W)	Magnetic force	Pole pitch	Parallelism of top to bottom
6537-400	400×200mm	12kgf/cm <sup>2</sup>	1+3mm	0.005mm/100mm

17

#### **PARALLEL SETS**

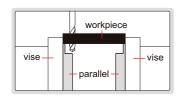
- Parallelism between top and bottom: 5µm Height difference of a matched pair: 5µm
- Made of alloy tool steel
  Hardened to HRC55-60





6533-144

Code	Parallels per set	Length (L)	Thickness (W)	Height (H)
6533-6	6 pairs	200mm	9.5mm	35, 40, 45, 50, 55, 58mm
6533-8	8 pairs	160mm	8mm	12, 17, 22, 25, 28, 32, 36, 38mm
6533-81	8 pairs	200mm	8mm	17, 22, 26, 28, 32, 36, 38, 42mm
6533-9	9 pairs	160mm	4mm	10, 14, 18, 22, 26, 30, 34, 38, 42mm
6533-10	10 pairs	150mm	3mm	13, 16, 19, 22, 25, 28, 31, 35, 38, 41mm
6533-144	14 pairs	150mm	10mm	14, 16, 18, 20, 22, 24, 26, 28, 30, 32, 35, 40, 45, 50mm



- Parallelism between top and bottom: 5µm
- Height difference of a matched pair: 5µm
- Made of alloy tool steel
  Hardened to HRC55-60

Code	Parallels per set	Height (H)
6534-6	6 pairs	25, 30, 35, 40, 45, 48mm



6534-6

Unit: mm top bottom 150

#### **PARALLELS**

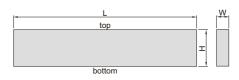
**PARALLEL SET** 

#### L=100mm

Code	H×W	Parallelism between top and bottom	Height difference of a matched pair
6512-52	5×2mm	7µm	7µm
6512-102	10×2mm	5µm	5µm
6512-152	15×2mm	5µm	5µm
6512-202	20×2mm	5µm	5µm
6512-63	6×3mm	7µm	7µm
6512-113	11×3mm	5µm	5µm
6512-163	16×3mm	5µm	5µm
6512-213	21×3mm	5µm	5µm
6512-74	7×4mm	7µm	7µm
6512-124	12×4mm	5µm	5µm
6512-174	17×4mm	5µm	5µm
6512-224	22×4mm	5µm	5µm
6512-85	8×5mm	7µm	7µm
6512-135	13×5mm	5µm	5µm
6512-185	18×5mm	5µm	5µm
6512-235	23×5mm	5µm	5µm
6512-96	9×6mm	7µm	7µm
6512-146	14×6mm	5µm	5µm
6512-196	19×6mm	5µm	5µm
6512-246	24×6mm	5µm	5µm



6512-2210A



- Made of alloy tool steelHardened to HRC55-60
- Supplied in pair

To be continued



#### Continued from previous page

L=125mm	L=150mm	L=200mm			
Code	Code	Code	H×W	Parallelism between top and bottom	Height difference of a matched pair
6512-118	6512-1181	6512-1182	11×8mm	5µm	5µm
6512-168	6512-1681	6512-1682	16×8mm	5µm	5µm
6512-218	6512-2181	6512-2182	21×8mm	5μm	5µm
6512-268	6512-2681	6512-2682	26×8mm	5µm	5µm
6512-318	6512-3181	6512-3182	31×8mm	5µm	5µm
6512-368	6512-3681	6512-3682	36×8mm	5µm	5µm
6512-1310	6512-13101	6512-13102	13×10mm	5μm	5µm
6512-1810	6512-18101	6512-18102	18×10mm	5µm	5µm
6512-2310	6512-23101	6512-23102	23×10mm	5μm	5µm
6512-2810	6512-28101	6512-28102	28×10mm	5µm	5µm
6512-3310	6512-33101	6512-33102	33×10mm	5μm	5µm
6512-3810	6512-38101	6512-38102	38×10mm	5µm	5µm
6512-1512	6512-15121	6512-15122	15×12mm	5μm	5µm
6512-2012	6512-20121	6512-20122	20×12mm	5µm	5µm
6512-2512	6512-25121	6512-25122	25×12mm	5μm	5μm
6512-3012	6512-30121	6512-30122	30×12mm	5μm	5μm
6512-3512	6512-35121	6512-35122	35×12mm	5μm	5µm
6512-4012	6512-40121	6512-40122	40×12mm	5µm	5µm
6512-1714	6512-17141	6512-17142	17×14mm	5µm	5µm
6512-2214	6512-22141	6512-22142	22×14mm	5μm	5µm
6512-2714	6512-27141	6512-27142	27×14mm	5μm	5µm
6512-3214	6512-32141	6512-32142	32×14mm	5µm	5µm
6512-3714	6512-37141	6512-37142	37×14mm	5µm	5µm
6512-4214	6512-42141	6512-42142	42×14mm	5μm	5μm

#### L=150mm

L-130IIIII			
Code	H×W	Parallelism between top and bottom	Height difference of a matched pair
6512-1410A	14×10mm	5µm	5µm
6512-1610A	16×10mm	5µm	5µm
6512-1810A	18×10mm	5µm	5µm
6512-2010A	20×10mm	5µm	5µm
6512-2210A	22×10mm	5µm	5µm
6512-2410A	24×10mm	5µm	5µm
6512-2610A	26×10mm	5µm	5µm
6512-2810A	28×10mm	5µm	5µm
6512-3010A	30×10mm	5µm	5µm
6512-3210A	32×10mm	5µm	5µm
6512-3510A	35×10mm	5µm	5µm
6512-4010A	40×10mm	5µm	5µm
6512-4510A	45×10mm	5µm	5µm
6512-5010A	50×10mm	5µm	5µm

#### L=200mm

L=200mm			
Code	H×W	Parallelism between top and bottom	Height difference of a matched pair
6512-178B	17×8mm	5µm	5µm
6512-228B	22×8mm	5µm	5µm
6512-268B	26×8mm	5µm	5µm
6512-288B	28×8mm	5µm	5µm
6512-328B	32×8mm	5µm	5µm
6512-368B	36×8mm	5µm	5µm
6512-388B	38×8mm	5µm	5µm
6512-428B	42×8mm	5µm	5µm

#### L=160mm

Code	H×W	Parallelism between top and bottom	Height difference of a matched pair
6512-104A	10×4mm	5µm	5µm
6512-144A	14×4mm	5µm	5µm
6512-184A	18×4mm	5µm	5µm
6512-224A	22×4mm	5µm	5µm
6512-264A	26×4mm	5µm	5µm
6512-304A	30×4mm	5µm	5µm
6512-344A	34×4mm	5µm	5µm
6512-384A	38×4mm	5µm	5µm
6512-424A	42×4mm	5µm	5µm
6512-128A	12×8mm	5µm	5µm
6512-178A	17×8mm	5µm	5µm
6512-228A	22×8mm	5µm	5µm
6512-258A	25×8mm	5µm	5µm
6512-288A	28×8mm	5µm	5µm
6512-328A	32×8mm	5µm	5µm
6512-368A	36×8mm	5µm	5µm
6512-388A	38×8mm	5µm	5um

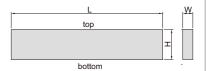


#### **PARALLEL SETS**



6511-20

- Parallelism between top and bottom: 5µm Height difference of a matched pair: 5µm
- Made of alloy tool steel
- Hardened to HRC55-60



Code	Parallels per set	Length (L)	Height (H)×Thickness (W)
6511-20	20 pairs	100mm	5×2*, 10×2, 15×2, 20×2, 6×3*, 11×3, 16×3, 21×3, 7×4*, 12×4, 17×4, 22×4, 8×5*, 13×5, 18×5, 23×5, 9×6*, 14×6, 19×6, 24×6mm
6511-24	24 pairs	125mm	11×8, 16×8, 21×8, 26×8, 31×8, 36×8, 13×10, 18×10, 23×10, 28×10, 33×10, 38×10, 15×12, 20×12, 25×12, 30×12, 35×12, 40×12, 17×14, 22×14, 27×14, 32×14, 37×14, 42×14mm
6511-241	24 pairs	150mm	11×8, 16×8, 21×8, 26×8, 31×8, 36×8, 13×10, 18×10, 23×10, 28×10, 33×10, 38×10, 15×12, 20×12, 25×12, 30×12, 35×12, 40×12, 17×14, 22×14, 27×14, 32×14, 37×14, 42×14mm

<sup>\*</sup>Parallelism between top and bottom and height difference of a matched pair of 5×2mm, 6×3mm, 7×4mm, 8×5mm and 9×6mm in 6511-20 is 7µm

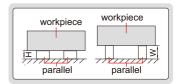
#### **GRANITE PARALLEL SET**



4143-250

- Made of granite, hard and no rusty, no dimensional change over time or temperature change
- Two parallels per set





Code	Size	Parallelism	Parallelism	Height difference
	(LxWxH)	between A and B	between C and D	of a matched pair
4143-250	250x25x40mm	3µm	3µm	3µm



#### **PARALLEL/SQUARE SET**

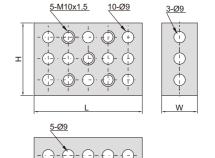




screws and wrench are included



6531-25



- Pairs of matched blocks for positioning and set-up
   Screws and wrench are included
   Hardness HRC 55-62

Code	Size (L×H×W)	Size accuracy	Squareness	Parallelism	Height difference of a matched pair
6531-25	75×50×25mm	10µm	7µm/25mm	10µm	10µm

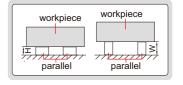
#### **MAGNETIC INDUCTION PARALLEL SET**



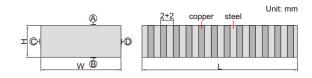
Unit: mm



6879-1



- To be used on magnetic chucks
   Two parallels per set
   Hardness HRB70
   Copper magnetic strips



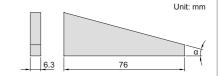
Code	Size (LxWxH)	Pole pitch	Parallelism between A and B	Parallelism between C and D	Height difference of a matched pair
6879-1	100x50x25mm	2+2mm	10µm	10µm	10µm

## +INSIZE+

#### **ANGLE PLATE SETS**

- For angle set-up in tooling, production and inspection
- Hardness HRC52



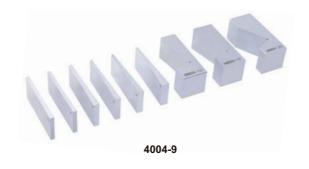


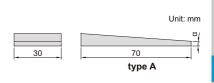
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Code	Angle plates included	Angle α	Accuracy
4006-10	10 pcs	1°, 2°, 3°, 4°, 5°, 10°, 15°, 20°, 25°, 30°	±20 seconds
4006-12	12 pcs	1/4°, 1/2°, 1°, 2°, 3°, 4°, 5°, 10°, 15°, 20°, 25°, 30°	±20 seconds

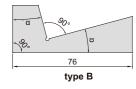
#### **ANGLE PLATE SET**

- For angle set-up in tooling, production and inspection
- Made of tool steel
- Hardness HRC55







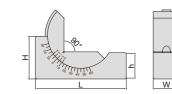


Code	Angle plates included	Angle α	Туре	Accuracy
4004-9	9 pcs	1/2°, 1°, 2°, 3°, 4°, 5°	type A	±30 seconds
		10°, 15°, 30°	type B	±50 seconds

#### **ADJUSTABLE ANGLE BLOCKS**

- Made of hardened tool steel
- With locking screw
- Accuracy of angle: 10 minutes



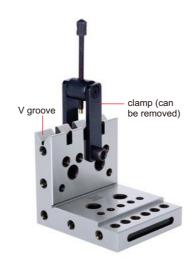


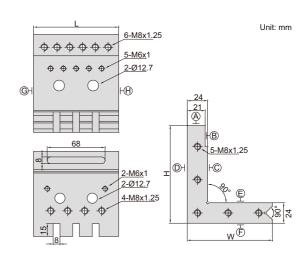
6535-30	
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Code	Size (LxWxH)	h	Adjustable angle	Graduation of angle
6535-25	75x25x36mm	25mm	30°~0°~60°	10 minutes
6535-30	102x30x49mm	30mm	30°~0°~60°	10 minutes



#### **RIGHT ANGLE PLATE**





- Made of alloy steelHardened to HRC60±2
- V groove for cylinders
- Parallelism and squareness between A, B, C, D, E, F, G and H: 10µm
- Parallelism and squareness of V groove to A, B, C, D, E, F, G and H: 10µm

6547-1

Code	Size (LxWxH)
6547-1	100x100x115mm

#### **RIGHT ANGLE PLATE**

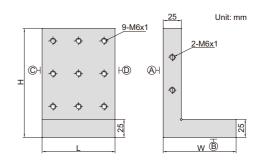


17

- Made of tool steel
- Hardened to HRC60±2
- Squareness or parallelism between A, B, C and D: 5µm

Code	Size (LxWxH)
6548-1	100x100x150mm



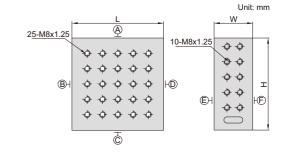


#### **RIGHT ANGLE PLATE**

- Made of tool steel
- Hardened to HRC56-58
- Parallelism between A, B, C, D, E and F: 3µm
- Squareness between A, B, C, D, E and F: 5µm

Code	Size (LxWxH)
6549-1	150x63x150mm





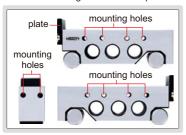




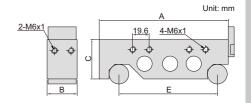


#### **SINE BARS**

the front and back ends and two sides have mounting holes to install plate



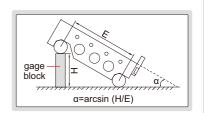




4155-100

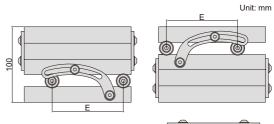
Made of alloy tool steel

Code	Roller distance (E)	Table size (AxB)	С	Accuracy of α at 30°
4155-100	100mm	130x30mm	40mm	±5 seconds
4155-200	200mm	230x30mm	40mm	±5 seconds
4155-300	300mm	345x40mm	50mm	±8 seconds



#### **COMPOUND SINE TABLE**



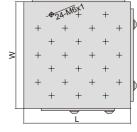


Accuracy of angle: ±15 seconds
 Made of alloy tool steel
 Hardness HRC58-60

Accuracy of angle: ±15 seconds
Made of alloy tool steel
Hardness HRC58-60

6536-100

Code	Roller distance (E)	Table size (LxW)	Adjustable angle
6536-100	100mm	150x150mm	0-60°

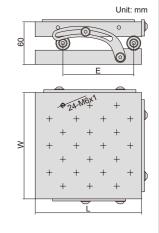


#### **SINE TABLE**



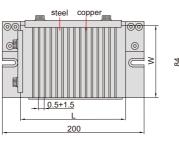
6527-100

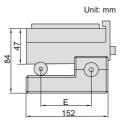
Code	Roller distance (E)	Table size (LxW)	Adjustable angle
6527-100	100mm	150x150mm	0-60°



#### **MAGNETIC SINE TABLE**









Code	Table size (L×W)	Roller distance (E)	Adjustable angle	Accuracy of angle
6538-100	150×150mm	100mm	0-60°	±15 seconds

6538-100

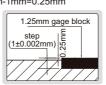
#### PRECISION SINE VISE

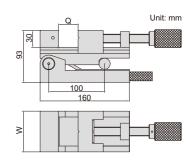


there is a 1mm step (accuracy +/-0.002mm). gage blocks smaller than 0.5mm are not available. if small gage blocks are needed (for example, 0.25mm), a gage block 1.25mm can be used in order to make 1.25mm-1mm=0.25mm









6522-80

- Parallelism: 3µm/100mm ■ Squareness: 5µm/100mm
- Accuracy of angle: ±15 seconds
   Made of SKS tool steel, subzero treatment
- Hardness HRC58-60

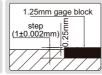
Code	Jaw opening (Q)	Jaw width (W)	Adjustable angle
6522-80	0-80mm	73mm	0-46°

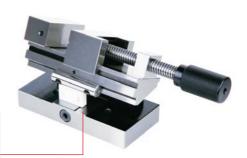
#### PRECISION SINE VISE

there is a 1mm step (accuracy +/-0.002mm). gage blocks smaller than 0.5mm are not available. if small gage blocks are needed (for example, 0.25mm), a gage block 1.25mm can be used in order to make 1.25mm-1mm=0.25mm





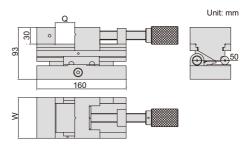




6523-80

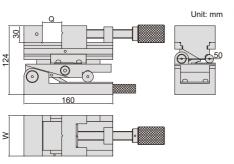
- Parallelism: 3µm/100mm ■ Squareness: 5µm/100mm
- Accuracy of angle: ±15 seconds
   Made of SKS tool steel, subzero treatment
- Hardness HRC58-60

Code	Jaw opening (Q)	Jaw width (W)	Adjustable angle
6523-80	0-80mm	73mm	0-46°



17

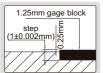
#### PRECISION COMPOUND SINE VISE



6524-80

there is a 1mm step (accuracy +/-0.002mm). gage blocks smaller than 0.5mm are not available. if small gage blocks are needed (for example, 0.25mm), a gage block 1.25mm can be used in order to make 1.25mm-1mm=0.25mm





Jaw width (W) Adjustable angle Jaw opening (Q) 6524-80 0-80mm 73mm

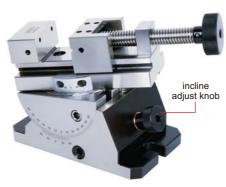
- Parallelism: 3µm/100mm ■ Squareness: 5µm/100mm
- Accuracy of angle: ±15 seconds
- Made of SKS tool steel, subzero treatment
- Hardness HRC58-60

#### PRECISION UNIVERSAL VISE

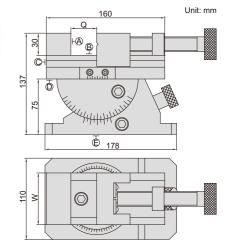


- With incline adjust knob
   Parallelism and squareness between A, B, C and D: 5µm/100mm, parallelism between D and E at 0°: 10µm/100mm
- Made of tool steel
- Hardness HRC56-58





6521-80



#### PRECISION UNIVERSAL VISE WITH CHUCK

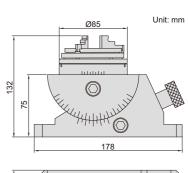
- Horizontal rotary: range 360°, graduation 0.05°

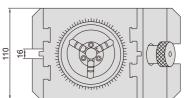
  Vertical incline: range 45°,
- graduation 0.05°
- With vertical incline adjust knob
- Runout of chuck is less than 0.05mm (test position is at less than 50mm from clamping jaws)
- The clamping jaws of chuck are reversible
- Made of tool steel
- Hardness HRC56-58



6528-85

Code	Range of external clamping	Range of internal clamping
6528-85	Ø0.8~Ø63mm	Ø23~Ø58mm





#### **PRECISION VISES**

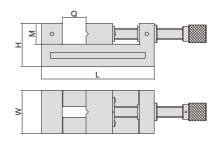
■ Parallelism: 8µm/100mm ■ Squareness: 10µm/100mm Made of alloy steel

■ Hardness HRC56-58



6520-73A

Code	Jaw opening (Q)	Jaw width (W)	L	Н	M
6520-63A	0-63mm	48mm	156mm	52mm	25mm
6520-73A	0-73mm	63mm	176mm	63mm	30mm
6520-76A	0-76mm	73mm	190mm	73mm	35mm
6520-115A	0-115mm	88mm	250mm	80mm	42mm
6520-120A	0-120mm	98mm	255mm	82mm	40mm
6520-152A	0-152mm	125mm	310mm	100mm	50mm
6520-165A	0-165mm	150mm	325mm	199mm	50mm



#### **PRECISION VISES**

■ Parallelism: 3µm/100mm ■ Squareness: 5µm/100mm

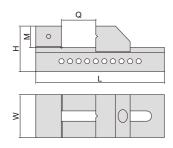
Jaw openin

Made of alloy steel

■ Hardness HRC56-58



		6526-	80	
w opening (Q)	Jaw width (W)	Overall length (L)	Н	M
0-80mm	50mm	150mm	53mm	25mm
0-100mm	73mm	190mm	70mm	35mm

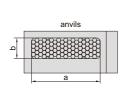


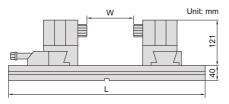
#### **ANVIL VISES**

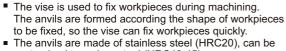
Code 6526-80

6526-100

17

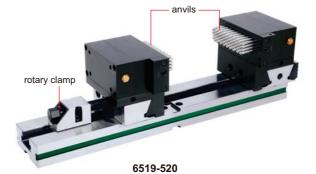






- customized to carbon steel (HRC40-45)
- Diameter of anvil: 6mm, stroke of anvil: 24mm
- Movement range of rotary clamp: 0-50mm





appli

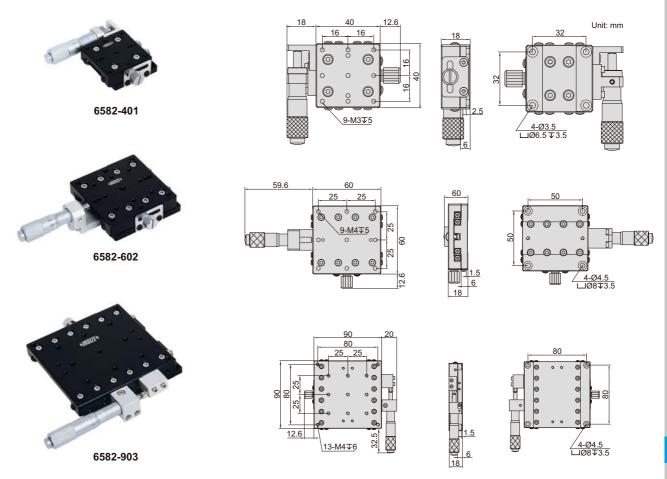
Code	Guide length (L)	Clamp range (W)	Clamp force*	Weight	a	b
6519-520	520mm	0-190mm	6500N	22.5kg	100mm	30mm
6519-680	680mm	0-320mm	8000N	39.5kg	120mm	36mm

<sup>\*</sup>When all anvils contact the workpieces





#### **X-AXIS STAGES**



- Cross roller guides, achieve high precision and smooth movementStages made of aluminum alloy

#### **SPECIFICATION** (micrometer on the left)

Code	X-axis displacement	Parallelism of top to bottom surface	Micrometer graduation	Micrometer accuracy	Maximum load	Micrometer location	Stage size	Weight
6582-401	±6.5mm	0.02mm	0.01mm	0.01mm	29.4N (3kgf)	left	40x40mm	0.14kg
6582-601	±6.5mm	0.03mm	0.01mm	0.01mm	49N (5kgf)	left	60x60mm	0.24kg
6582-901	±12.5mm	0.03mm	0.01mm	0.02mm	93.1N (9.5kgf)	left	90x90mm	0.47kg
6582-1251	±12.5mm	0.04mm	0.01mm	0.02mm	180N (18.4kgf)	left	125x125mm	1.40kg

#### SPECIFICATION (micrometer in the middle)

Code	X-axis displacement	Parallelism of top to bottom surface	Micrometer graduation	Micrometer accuracy	Maximum load	Micrometer location	Stage size	Weight
6582-402	±6.5mm	0.02mm	0.01mm	0.01mm	29.4N (3kgf)	middle	40x40mm	0.14kg
6582-602	±6.5mm	0.03mm	0.01mm	0.01mm	49N (5kgf)	middle	60x60mm	0.24kg
6582-902	±12.5mm	0.03mm	0.01mm	0.02mm	93.1N (9.5kgf)	middle	90x90mm	0.47kg
6582-1252	±12.5mm	0.04mm	0.01mm	0.02mm	180N (18.4kgf)	middle	125x125mm	1.40kg

#### SPECIFICATION (micrometer on the right)

Code	X-axis displacement	Parallelism of top to bottom surface	Micrometer graduation	Micrometer accuracy	Maximum load	Micrometer location	Stage size	Weight
6582-403	±6.5mm	0.02mm	0.01mm	0.01mm	29.4N (3kgf)	right	40x40mm	0.14kg
6582-603	±6.5mm	0.03mm	0.01mm	0.01mm	49N (5kgf)	right	60x60mm	0.24kg
6582-903	±12.5mm	0.03mm	0.01mm	0.02mm	93.1N (9.5kgf)	right	90x90mm	0.47kg
6582-1253	±12.5mm	0.04mm	0.01mm	0.02mm	180N (18.4kgf)	right	125x125mm	1.40kg



#### **XY-AXIS STAGES**



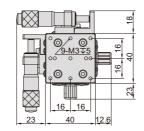
6584-401

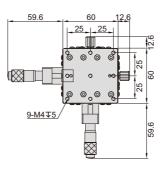


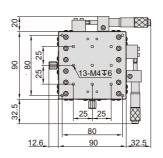
6584-602

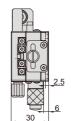


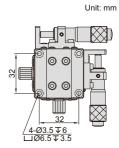
6584-903

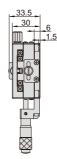


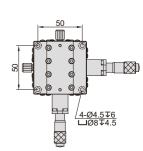


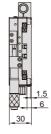


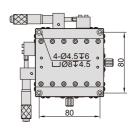












- Cross roller guides, achieve high precision and smooth movementStages made of aluminum alloy

#### **SPECIFICATION** (micrometer on the left)

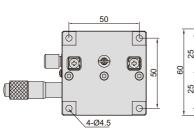
Code	XY-axis displacement	Parallelism of top to bottom surface	Micrometer graduation	Micrometer accuracy	Maximum load	Micrometer location	Stage size	Weight
6584-401	±6.5mm	0.04mm	0.01mm	0.01mm	29.4N (3kgf)	left	40x40mm	0.27kg
6584-601	±6.5mm	0.06mm	0.01mm	0.01mm	49N (5kgf)	left	60x60mm	0.48kg
6584-901	±12.5mm	0.06mm	0.01mm	0.02mm	93.1N (9.5kgf)	left	90x90mm	1kg
6584-1251	±12.5mm	0.08mm	0.01mm	0.02mm	180N (18.4kgf)	left	125x125mm	2.8kg

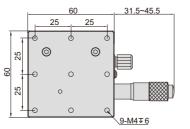
#### SPECIFICATION (micrometer in the middle)

Code	XY-axis displacement	Parallelism of top to bottom surface	Micrometer graduation	Micrometer accuracy	Maximum load	Micrometer location	Stage size	Weight
6584-402	±6.5mm	0.04mm	0.01mm	0.01mm	29.4N (3kgf)	middle	40x40mm	0.27kg
6584-602	±6.5mm	0.06mm	0.01mm	0.01mm	49N (5kgf)	middle	60x60mm	0.48kg
6584-902	±12.5mm	0.06mm	0.01mm	0.02mm	93.1N (9.5kgf)	middle	90x90mm	1kg
6584-1252	±12.5mm	0.08mm	0.01mm	0.02mm	180N (18.4kgf)	middle	125x125mm	2.8kg

#### **SPECIFICATION** (micrometer on the right)

ooo	S. Lon territoria (illiorometer on the right)							
Code	XY-axis displacement	Parallelism of top to bottom surface	Micrometer graduation	Micrometer accuracy	Maximum load	Micrometer location	Stage size	Weight
6584-403	±6.5mm	0.04mm	0.01mm	0.01mm	29.4N (3kgf)	right	40x40mm	0.27kg
6584-603	±6.5mm	0.06mm	0.01mm	0.01mm	49N (5kgf)	right	60x60mm	0.48kg
6584-903	±12.5mm	0.06mm	0.01mm	0.02mm	93.1N (9.5kgf)	right	90x90mm	1kg
6584-1253	±12.5mm	0.08mm	0.01mm	0.02mm	180N (18.4kgf)	right	125x125mm	2.8ka





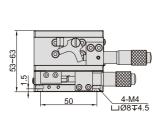
#### **Z-AXIS STAGE CODE 6586-60**

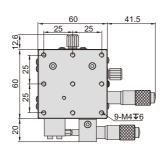


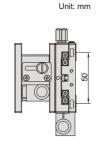
- Cross roller guides, achieve high precision and smooth movement
   Stage made of aluminum alloy

#### **SPECIFICATION**

Code	Z-axis displacement	Parallelism of top to bottom surface	Micrometer graduation	Micrometer accuracy	Maximum load	Stage size	Weight
6586-60	10mm	0.05mm	0.01mm	0.02mm	20.4N (3kgf)	60x60mm	0.27kg







Unit: mm

#### **XZ-AXIS STAGE CODE 6587-60**

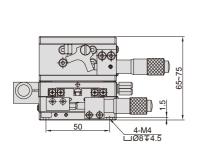


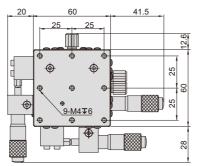
- Cross roller guides, achieve high precision and smooth movement

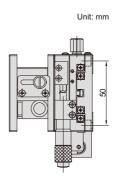
  Stage made of aluminum alloy

#### **SPECIFICATION**

Code	X-axis displacement	Z-axis displacement	Micrometer graduation	Maximum load	Stage size	Weight
6587-60	±6.5mm	10mm	0.01mm	29.4N (3kgf)	60x60mm	0.51kg







#### **XYZ-AXIS STAGE CODE 6585-60**



- Cross roller guides, achieve high precision and smooth movement
   Stage made of aluminum alloy

#### **SPECIFICATION**

Code	XY-axis displacement	Z-axis displacement	Micrometer graduation	Maximum load	Stage size	Weight
6585-60	±6.5mm	10mm	0.01mm	29.4N (3kgf)	60x60mm	0.75kg

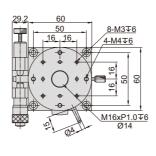
#### **ROTARY STAGES**

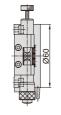


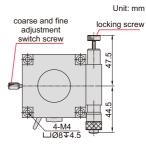
6583-60H

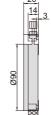


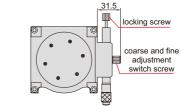
6583-90











- Precise angle adjustmentCoarse and fine adjustments
- Stages made of aluminum alloy

#### **SPECIFICATION**

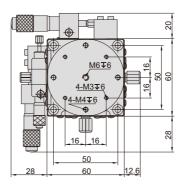
Code	Range	Parallelism of top to bottom surface	Concentricity	Rotation accuracy	Maximum load	Stage size	Weight
6583-60H	360° coarse, ±5° fine	0.03mm	0.03mm	12'	29.4N (3kgf)	Ø60mm	0.30kg
6583-90	360° coarse, ±5° fine	0.04mm	0.03mm	5′	29.4N (3kgf)	Ø90mm	0.50kg

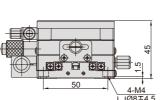
62.5

#### **XY-AXIS ROTARY STAGE CODE 6588-60**



- Cross roller guides, achieve high precision and smooth movement
- Coarse and fine adjustments
- Precise angle adjustment
- Stage made of aluminum alloy





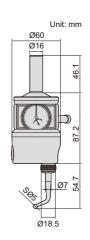
# Unit: mm

#### **SPECIFICATION**

Code	XY-axis displacement	Rotation range	Micrometer graduation	Rotation accuracy	Maximum load	Stage size	Weight
6588-60	±6.5mm	360° coarse, ±5° fine	0.01mm	10'	29.4N (3kgf)	60x60mm	0.64kg

**CENTERING INDICATOR** 





2847-3

- Provides quick and accurate shaft/hole centering in boring and milling set-up, can also measure squareness between workpiece and spindle
- Dial indicator can rotate 360°
   Reading show movement value of probe, for example, if probe moves 0.01mm, reading changes 0.01mm (2 graduations)
- Optional accessory: probes

curved probe	straight probe
finds center of shafts	finds center of holes
small hole probe finds center of small holes	measure squareness between workpiece and spindle

application

Code	Graduation	Travel
2847-3	0.005mm	2.5mm

#### **SPECIFICATION OF PROBE**

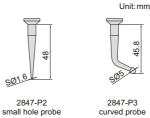
Description	Measurement type	Diameter measurement	Depth measurement	Accuracy
straight probe	hole center	Ø6-125mm	55mm	0.005mm
(included)	squareness	Ø120-160mm	40mm	0.005000
small hole probe	small hole center	Ø2-125mm	55mm	0.005
(optional)	squareness	Ø120-160mm	40mm	0.005mm
curved probe	shaft center	Ø0-125mm	55mm	0.005
(included)	squareness	Ø120-160mm	40mm	0.005mm

#### PROBE (optional)

r RODE (optional)				
Code	le Description			
2847-P1	straight probe			
2847-P2	small hole probe			
2847-P3	curved probe			



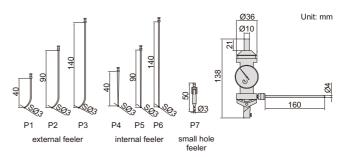
2847-P1 straight probe



#### **CENTERING INDICATOR**







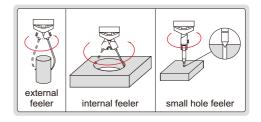


- Provides quick and accurate centering in boring and milling set-up
- Maximum speed is recommended not to exceed 800rpm

Code 2385-3

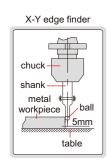
17

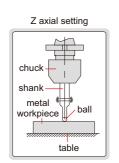
Feeler	Measuring diameter	Accuracy
P1	Ø0-60mm	0.015mm
P2	Ø0-160mm	0.02mm
P3	Ø0-250mm	0.03mm
P4	Ø3.2-80mm	0.015mm
P5	Ø3.2-180mm	0.02mm
P6	Ø3.2-280mm	0.03mm
P7	Ø0-2.8mm	0.015mm



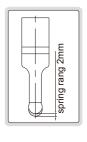
#### **3D ELECTRONIC EDGE FINDERS**









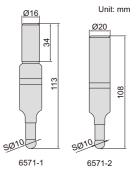


6571-1

6571-2

- The shank is electrically conducted to the metal workpiece through the chuck and table. The LED lights up, when the ball touches the workpiece
- Not suitable for rotary use
- Hardened contact ball

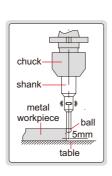
Code	Shank Contact ball Ac		Accuracy	Battery
6571-1	Ø16mm	SØ10mm	10µm	23A, 12Vx1 pc
6571-2	Ø20mm	SØ10mm	10µm	23A, 12Vx1 pc

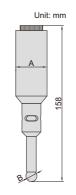


## +INSIZE+

#### LARGE SHANK ELECTRONIC EDGE FINDERS

- The shank is electrically conducted to the metal workpiece through the chuck and table. The LED lights up and the beeper sounds (only for 6572-2), when the ball touches the workpiece
- Not suitable for rotary use
- Hardened shank and contact ball



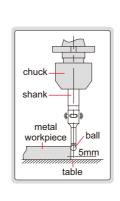


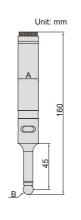
Code	Shank (A)	Contact ball (B)	Accuracy	Beeper	Battery
6572-1	Ø32mm	SØ10mm	5µm	without	23A, 12V×1 pc
6572-2	Ø32mm	SØ10mm	5µm	with	23A, 12V×1 pc



#### **ELECTRONIC EDGE FINDERS**

- The shank is electrically conducted to the metal workpiece through the chuck and table. The LED lights up and the beeper sounds (only for 6566-3), when the ball touches the workpiece
- Not suitable for rotary use
- Hardened shank and contact ball



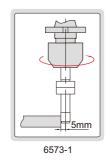


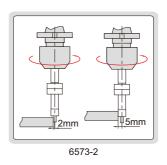
LED light	beeper LED light
6566-2	6566-3

Code	Shank (A)	Contact ball (B)	Accuracy	Beeper	Battery
6566-2	Ø20mm	SØ10mm	5µm	without	23A, 12Vx1 pc
6566-3	Ø20mm	SØ10mm	5µm	with	23A, 12Vx1 pc

#### **NON-MAGNETIC EDGE FINDERS**

- TiAIN coating, non-magnetic, hardness HV2500, extremely wear resistance
- Suitable for machine speed 400~600rpm





Code	Shank (A)	Contact point (B)	Contact point (C)	Accuracy
6573-1	Ø10mm	Ø10mm		5µm
6573-2	Ø10mm	Ø10mm	Ø4mm	5µm



Unit: mm

88

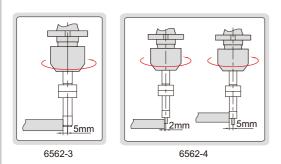
Ø19

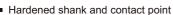
\_B\_ €

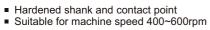
6573-2



#### **EDGE FINDERS**

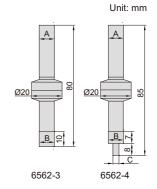








6562-3 6562-4



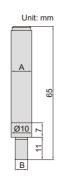
Code	Shank (A)	Contact point (B)	Contact point (C)	Accuracy
6562-3	Ø10mm	Ø10mm	_	5µm
6562-4	Ø10mm	Ø10mm	Ø4mm	5µm

#### **EDGE FINDER**

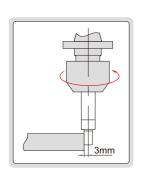
17

- Hardened shank and contact point
- Suitable for machine speed 400~600rpm

Code	Shank (A)	Contact point (B)	Accuracy
6567-1	Ø10mm	Ø6mm	8um



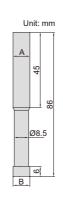




#### **CERAMIC EDGE FINDER**

- Ceramic contact point, non magneticSuitable for machine speed 400~600rpm

Code	Shank (A)	Contact point (B)	Accuracy
6568-1	Ø10mm	Ø10mm	8µm













#### **DIGITAL 3D TESTER**

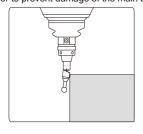


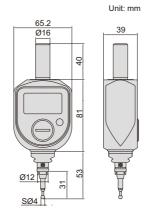




2846-3D

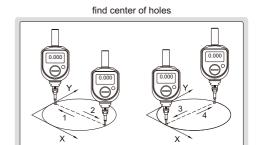
if the probe is pressed too much, the probe breaks at the breaking point, in order to prevent damage of the main body



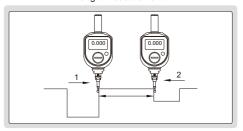


- Shockproof, IP65 dust/waterproof
- Mainly used for milling machines and CNC machine tools
  - determine coordinate point on workpieces
     find center of holes
- 3. adjust and position workpieces
- Can be used to measure length and depth
   Reading shows movement value of probe.
   for example, if probe moves 0.01mm, reading changes 0.01mm
- Large working range on three axes (X, Y, Z), which avoids damage of probes due to collision by mistake
   Optional accessory: probe (code 2840-N1)

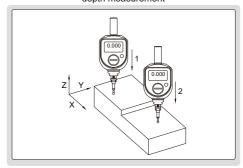
Code	Range	Resolution	Repeatability at zero (one direction)	X, Y, Z range
2846-3D	±2mm	0.005mm	±0.005mm	6mm



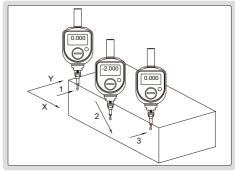




depth measurement





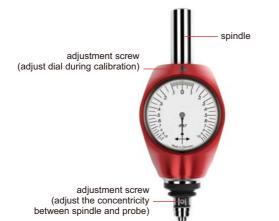


#### **3D TESTER \|/\S\|ZE\**|PLUS MADE IN EUROPE

WHEN USING STANDARD PROBE, READING SHOWS MOVEMENT VALUE OF PROBE. WNEN USING EXTENDED PROBE, READING DOES NOT SHOW MOVEMENT VALUE OF PROBE

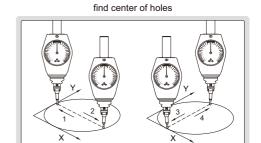




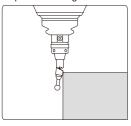


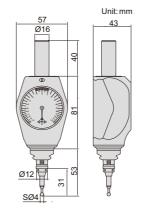
2840-3D

standard probe (included)

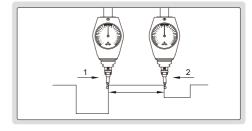


if the probe is pressed too much, the probe breaks at the breaking point, in order to prevent damage of the main body

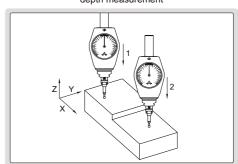




length measurement



depth measurement

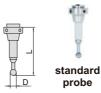


- Shockproof, IP67 dust/waterproof
- Mainly used for milling machines and CNC machine tools
  - 1. determine coordinate point on workpieces
  - 2. find center of holes
  - 3. adjust and position workpieces
- Can be used to measure length and depth
- When using standard probe, reading shows movement value of probe, for example, if probe moves 0.05mm, reading changes 0.05mm (5 graduations). When using extended probe, reading does not show movement value of probe
  ■ Large working range on three axes (X, Y, Z), which
- avoids damage of probes due to collision by mistake

Code	Range	Graduation	Repeatability at zero (one direction)	X, Y, Z range
2840-3D	±1.0mm	0.01mm	±0.01mm	6mm

#### PROBE (optional)

Code	Description	L	D
2840-N1	standard probe	31mm	SØ4mm
2840-N2	extended probe	56.6mm	SØ6mm





position workpieces

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#### CAN BE CUSTOM-MADE

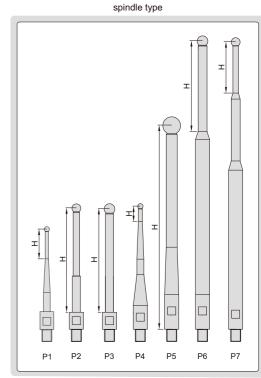
#### **EDGE FINDERS FOR EDM**

- To locate workpieces
- Buzzer in EDM sounds when the ball touches the workpiece
- Tungsten steel ball, diameter accuracy: ±0.003mm
- Non magnetic stainless steel spindle
- Magnetic base

(mm)

	Ball dia.	Spindle	Measuring	Spindle
Code	(SØD)	length (L)	depth (H)	type
6558-11	SØ1	69	5	P4
6558-21	SØ2	49	6	P1
6558-22	SØ2	69	6	P4
6558-23	SØ2	119	8	P4
6558-31	SØ3	48	6	P1
6558-32	SØ3	68	7	P4
6558-33	SØ3	118	10	P4
6558-41	SØ4	48	37	P3
6558-42	SØ4	68	57	P2
6558-43	SØ4	118	16	P4
6558-44	SØ4	168	28	P7
6558-51	SØ5	47	36	P3
6558-52	SØ5	67	56	P2
6558-53	SØ5	117	106	P2
6558-54	SØ5	167	46	P6
6558-61	SØ6	47	35	P3
6558-62	SØ6	67	56	P3
6558-63	SØ6	87	76	P3
6558-64	SØ6	117	107	P2
6558-65	SØ6	167	51	P6
6558-81	SØ8	46	46	P5
6558-82	SØ8	66	54	P3
6558-83	SØ8	116	105	P3
6558-84	SØ8	166	51	P6
6558-101	SØ10	45	34	P3
6558-102	SØ10	65	53	P3
6558-103	SØ10	115	114	P5
6558-104	SØ10	165	53	P6





**ELECTRONIC ZERO SETTER** 



# ■ The base is electrically conducted to the cutting tools through the table and chuck. The LED lights up when the cutting tool touches the anvil

Height (H)

50mm

Magnetic base

Code

6553-50

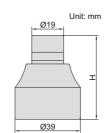
■ Two batteries LR44



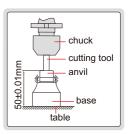


Accuracy

 $\pm 10 \mu m$ 







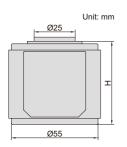
**\|\\S\|ZE\\** PLU5 MADE IN EUROPE

430



#### **DIGITAL ZERO SETTER**





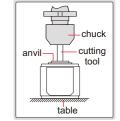
- Resolution: 0.001mm/0.00005"
- IP65 dust/waterproof
- Buttons: on/off, mm/inch, zero
- CR2032 battery
- Automatic power off
- Magnetic base
- Automatic backlight at zero



6557-50







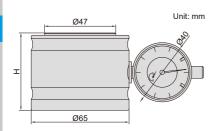
Code	Height (H)	Anvil stroke	Accuracy*	Test force	Repeatability
6557-50	50mm	2.5mm	±10µm/0.0004"	10N (at 50mm)	2µm

<sup>\*</sup> The accuracy is ensured within Ø10mm of the center

#### **ZERO SETTER**



17



Height (H)

50mm

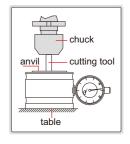
Accuracy

±20µm

Test force	
9N (at 50mm)	



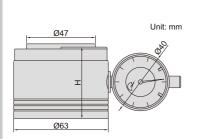
6554-50



#### **ZERO SETTER**

Code

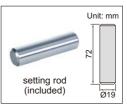
6554-50

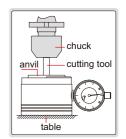




6556-50

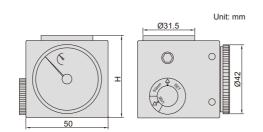
Code	Height (H)	Accuracy	Test force
6556-50	50mm	±10µm	10N (at 50mm)



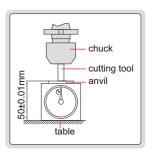




#### **ZERO SETTER**





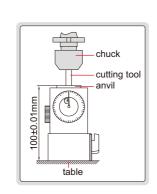


Magnetic base

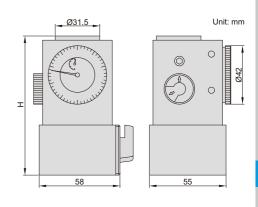
Code	Height (H)	Accuracy	Test force
2397-502A	50mm	±10µm	9N (at 50mm)

2397-502A

#### **ZERO SETTER**







Magnetic base with on-off switch

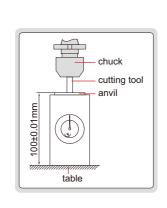
2394-100A

Code	Height (H)	Accuracy	Test force
2394-100A	100mm	±10µm	9N (at 100mm)

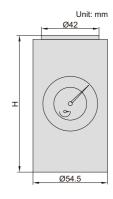
#### LOW TEST FORCE

## LOW TEST FORCE ZERO SETTER









_	Magnetic base
-	Low test force, suitable
	for micro tools with
	minimum diameter Ø0.1mm

Magnetic base

Code	Height (H)	Accuracy	Test force
6555-100B	100mm	±10µm	1N (at 100mm)

6555-100B



Electronic Levels Page 434-435



Digital Levels And Slope Meters Page 436-437



Frame Levels Page 438



Block Levels Page 439



Digital Levels And Slope Meters Page 440



Levels Page 440-443



Cross-line Laser Levels Page 444



Self-leveling Rotary Lasers Page 445





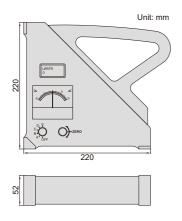


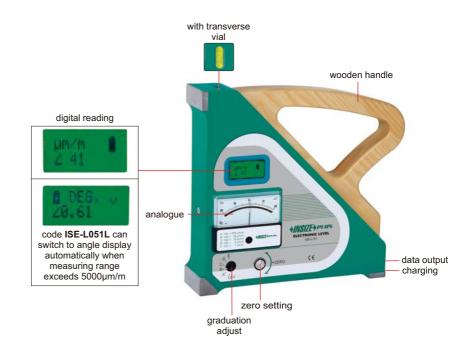
#### **ELECTRONIC LEVELS**

**♦///S/ZE→** PLU5

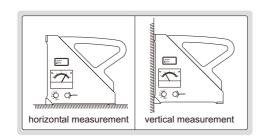
MADE IN EUROPE

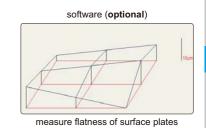






- Shockproof
- Analogue and digital reading modes





#### **SPECIFICATION**

Code	ISE-L051			ISE-L051L		
Analogue graduation (adjustable)	250µm/m (=0.014°)	50μm/m (=10")	10µm	n/m (=2")	5μm/m (=1")	1μm/m (=0.2")
Analogue range	±5000µm/m	±1000µm/m	±200	µm/m	±100µm/m	±20µm/m
Digital reading resolution	horizontal: 1µm/m (=0.3	2")		horizontal:	1µm/m (=0.2"), ang	le: 0.01°
Digital reading range	horizontal: 5000µm/m	horizontal: 5000µm/m horizontal: 500		5000µm/m, angle: 0	5000μm/m, angle: 0.3~85°	
Accuracy	horizontal: ±1% horizontal: ±1%, angle: ±0.7%					
Zero setting range	±1500µm/m					
Response time	<3s					
Data output	RS232					
Power supply	rechargeable Li-ion battery, provides power for 10h continuous working					
Dimension	220×220×52mm					
Weight	4.4kg	4.4kg				

#### STANDARD DELIVERY

Main unit	1 pc
AC/DC adapter	1 pc

ODT	LALACI	ACCECCODY
UPI	IUNAL	ACCESSORY

Software and data output cable ISE-L050-SOFTWARE



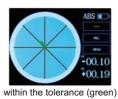
#### **DIGITAL LEVEL CODE ISE-2DT**







- Color LCD, touch panel
- X-Y axis measurement
- Set the tolerance and the display is shown in different colors





charging and data output out of the tolerance (red)



18

■ To show the incline with line or bubble







#### **SPECIFICATION**

Measuring range	±30°
Resolution	0.1°, 0.01°, 0.1mm/m
Accuracy	±0.03° (range 0~3°) ±0.05° (range >3°)
Power supply	rechargeable battery
Dimension	115×66×25mm
Weight	224g

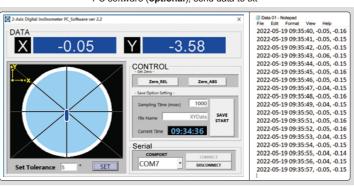
#### STANDARD DELIVERY

Main unit	1 pc
USB cable	1 pc

#### **OPTIONAL ACCESSORY**

	Software	ISE-2DT-SOFTWARE
--	----------	------------------

#### PC software (optional), send data to txt



18











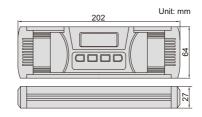


#### **DIGITAL LEVEL AND SLOPE METER**



sea level

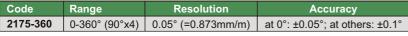




measure slope

- IP67 dust/waterproof
- Used as level and slope meter
- Aluminum frame, shock absorbing rubber end caps
- Magnetic bottom with V-groove for shafts
- The set
- Bu abs uni
- Thi

agnetic bottom with V-groove for sharts ne sea level is permanently set inside the chip, zero betting is not needed when batteries are replaced uttons: ON/OFF, backlight/buzzer alarm, posolute and incremental measurement, nit (mm/m, %, °), HOLD (keep the reading) nree AAA batteries, automatic power off		measure the angle of two separate surfaces  step 2		
ode	Range	Resolution	Accuracy	
75-360	0-360° (90°x4)	0.05° (=0.873mm/m)	at 0°: ±0.05°; at others: ±0.1°	









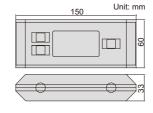


WORKING TEMPERATURE -5°C~50°C

#### **DIGITAL LEVEL AND SLOPE METER**



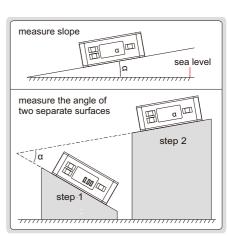




2179-360

- IP54 dust/waterproof
- Used as level and slope meter
- Aluminum frame
- Magnetic bottom with V-groove for shafts
- The sea level is permanently set inside the chip, zero setting is not needed when battery is replaced
- Buttons: ON/OFF, absolute and incremental measurement, keep the reading, buzzer alarm, unit (mm/m, %, in/ft), conversion, backlight
- Two AAA batteries, automatic power off

Code	Range	Resolution	Accuracy
2179-360	0-360° (90°x4)	0.05° (=0.873mm/m)	at 0° and 90°: ±0.1°; at others: ±0.2°





#### **DIGITAL LEVEL AND SLOPE METER**

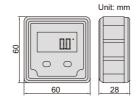
**DISPLAY FLIPS OVER WHEN** THE BOTTOM FACES UP

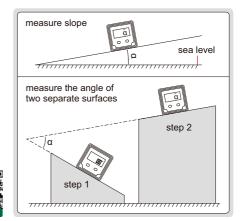
**ABSOLUTE LEVEL** 

- Used as level and slope meter
- Aluminum frame
- Magnetic bottom
- The display flips over when the bottom faces up
- The backlight is on automatically when in use, and automatically off in 15 seconds after use
- The sea level is permanently set inside the chip, zero setting is not needed when battery is replaced
- Buttons: ON/OFF, ZERO, absolute and incremental measurement
- One AAA battery, automatic power off in 5 minutes









WORKING TEMPERATURE -5°C~50°C

**MAGNETIC** 

BOTTOM

Code	Range	Resolution	Accuracy
2170-1	4x90°	0.1° (=1.745mm/m)	at 0° and 90°: ±0.1°; at others: ±0.2°

#### **BLUETOOTH DIGITAL LEVEL AND SLOPE METER**

- Used as level and slope meter
- Aluminum frame
- Magnetic bottom
- The display flips over when the bottom faces up
- The backlight is on automatically when in use, and automatically off in 15 seconds after use
- The sea level is permanently set inside the chip, zero setting is not needed when battery is replaced
- Buttons: ON/OFF, ZERO, HOLD, absolute and incremental measurement
- Built-in bluetooth, transmission distance is 15 meters (under the condition of no obstruction and no electromagnetic interference). Android and iPhone
- One AAA battery, automatic power off in 5 minutes



2198-2

**BOTTOM** 

DISPLAY FLIPS OVER WHEN THE BOTTOM FACES UP

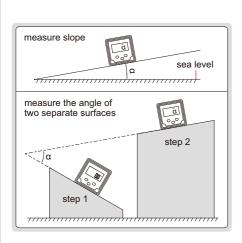
**WORKING TEMPERATURE** -5°C~50°C

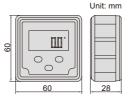
**ABSOLUTE** LEVEL

BACKLIGHT

BACKLIGHT

APP are included

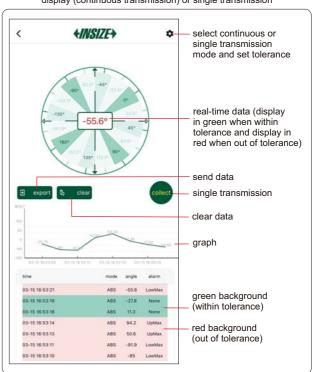






Code	Range	Resolution	Accuracy
2198-2	4x90°	0.1° (=1.745mm/m)	at 0°and 90°: ±0.1°; at others: ±0.2°

Android and iPhone APP (included), can choose real-time display (continuous transmission) or single transmission



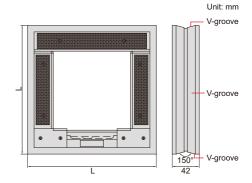








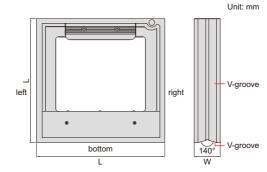
- No need to set zero before use
- Three V-grooves for shafts (shafts dia. 19.3~115.9mm)
   With longitudinal vial



Co	Size (LxL)	Remark	
Sensitivity 0.02mm/m (=0.001°)	ensitivity 0.02mm/m (=0.001°) Sensitivity 0.1mm/m (=0.0057°)		
4906-150	4906-B150	150x150mm	_
4906-200	4906-B200	200x200mm	_
4906-300 4906-B300		300x300mm	-
4906-150M	4906-B150M	150x150mm	with magnet
4906-200M	4906-B200M	200x200mm	with magnet
4906-300M	4906-B300M	300x300mm	with magnet



- V-groove on bottom and left for shafts (shafts dia. 15~68mm)
- With transverse vial



	ode	l	
Co	Size (LxL)	w	
Sensitivity 0.02mm/m (=0.001°)	Sensitivity 0.05mm/m (=0.0029°)	0120 (2x2)	
4902-150	4902-C150	150x150mm	40mm
4902-200	4902-C200	200x200mm	40mm
4902-300	4902-C300	300x300mm	45mm

#### **FRAME LEVELS**



4902-200



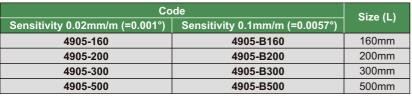
#### **BLOCK LEVELS**

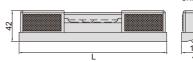
**♦///S/ZE→** PLUS MADE IN EUROPE

- No need to set zero before use
- V-groove on bottom for shafts (shafts dia. 19.3~115.9mm)
- With longitudinal vial



NO NEED TO SET ZERO BEFORE USE



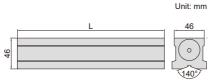




#### **BLOCK LEVELS**



- V-groove on bottom for shafts (shafts dia. 15~68mm)
- With transverse vial



Co	Length (L)				
Sensitivity 0.02mm/m (=0.001°)					
4903-150A	4903-C150	150mm			
4903-200A	4903-C200	200mm			
4903-300A	4903-C300	300mm			



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#### **SHORT LEVEL**



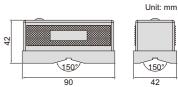
- No need to set zero before use
- Suitable for small spaces like crankshaft
- Longitudinal and transverse V-grooves on bottom for shafts (shafts dia. 19.3~115.9mm)
- With transverse vial

Code	Length	Sensitivity
4907-90	90mm	0.1mm/m (=0.0057°)



4907-90

NO NEED TO SET ZERO BEFORE USE



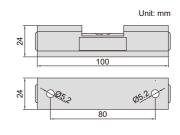
#### 

- No need to set zero before use
- With mounting holes (for M5 screws)

Code	Length	Sensitivity
4908-100	100mm	0.1mm/m (=0.0057°)



NO NEED TO SET ZERO BEFORE USE



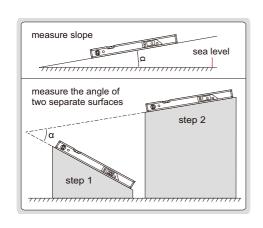






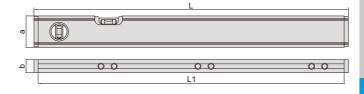
WORKING TEMPERATURE 0°C ~ 50°C

#### **DIGITAL LEVELS AND SLOPE METERS**





- With transverse and longitudinal vials
- Used as level and slope meter
- Aluminum frame, magnetic bottom
- The sea level is permanently set inside the chip, zero setting is not needed when batteries are replaced
- Buttons: ON/OFF, absolute and incremental measurement, keep the reading, buzzer alarm (not for 4910-400), unit (mm/m, %, in/ft), conversion (not for 4910-400), backlight
- The display flips over when the bottom faces up
- Two AAA batteries
- Automatic power off



(mm)

	Code	Range	Resolution	Accuracy	Remark	L	L1	а	b
4	4910-400	0~360° (90°×4)	angle: 0.1°; slope: 1mm/m	±0.2°	both angle and slope are displayed	416	400	50	21
4	4910-600	0~360° (90°×4)	at 0° and 90°: 0.05° (=0.8725mm/m); at others: 0.1° (=1.745mm/m)	at 0° and 90°: ±0.1°; at others: ±0.2°	at 0° and 90° buzzer alarms	600	585	60	25

## MAGNETIC BASE



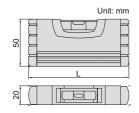
magnetic base surface



- Shockproof vials
- Magnetic base
- Shock absorbing rubber end caps
- Working temperature: -15°C~55°C



4912-100



packaging

**HANDY LEVEL** 



Code	Size (L)	Accuracy
4912-100	100mm	0.5mm/m

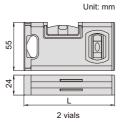


#### **HANDY LEVELS**

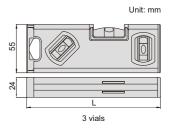
MAGNETIC BASE

LIFETIME WARRANTY VIALS









Code	Size (L)	Accuracy	Number of vials
4922-100	100mm	0.5mm/m	2
4922-150	150mm	0.5mm/m	3
4922-200	200mm	0.5mm/m	3

- Shockproof horizontal and vertical vials
- Magnetic base
- Shock absorbing rubber end caps
- Working temperature: -15°C~55°C

#### **CASTING ALUMINUM LEVEL**

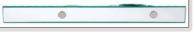
MAGNETIC BASE

**MAGNETIC BASE** 



magnetic bottom surface (milled)







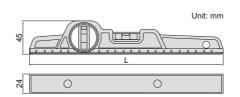
4913-250

- Shockproof horizontal and vertical vials
- Magnetic base

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- Working temperature: -15°C~55°C
- Casting aluminum body

Code	Size (L)	Accuracy
4913-250	250mm	0.5mm/m





LIFETIME WARRANTY VIALS

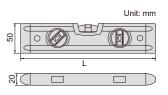
#### **ALUMINUM LEVEL**

- Shockproof horizontal and vertical vials
- Magnetic base
- Shock absorbing rubber end caps
   Working temperature: -15°C~55°C

Code	Size (L)	Accuracy
4921-230	230mm	0.5mm/m



4921-230



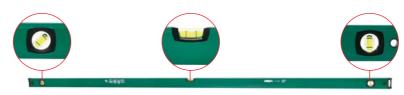


LIFETIME WARRANTY VIALS

MAGNETIC BASE

#### **ALUMINUM LEVELS**

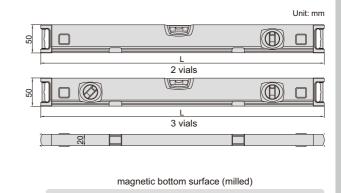




4914-2000

- Shockproof horizontal and vertical vials
- Magnetic base
- Shock absorbing rubber end caps
- Working temperature: -15°C~55°C

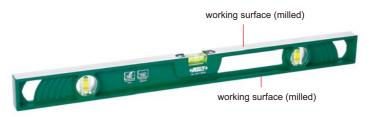
Code	Size (L)	Accuracy	Number of vials
4914-300	300mm	0.5mm/m	2
4914-600	600mm	0.5mm/m	2
4914-800	800mm	0.5mm/m	2
4914-1000	1000mm	0.5mm/m	2
4914-1200	1200mm	0.5mm/m	2
4914-2000	2000mm	0.5mm/m	3





#### **ALUMINUM LEVELS**

- Top and bottom working surfacesShock-proof and UV-proof vials
- Die casting aluminum alloy frame
- Zero position of horizontal vial can be set
   One graduation of horizontal vial is 2% slope
   Working temperature: -15°C~55°C

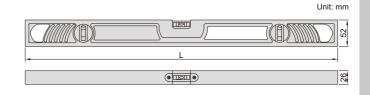


4911-600

bottom surface (non-magnetic, milled)



Code	Size (L)	Accuracy
4911-600	600mm	0.5mm/m
4911-800	800mm	0.5mm/m

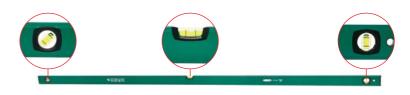


#### **ALUMINUM LEVELS (BASIC TYPE)**





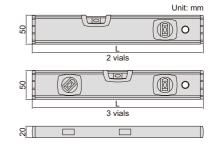




4918-2000

Code	Size (L)	Accuracy	Number of vials
4918-300	300mm	1mm/m	2
4918-600	600mm	1mm/m	2
4918-800	800mm	1mm/m	2
4918-1000	1000mm	1mm/m	2
4918-1200	1200mm	1mm/m	2
4918-2000	2000mm	1mm/m	3

- Shock-proof and UV-proof vials
- Magnetic base
- Shock absorbing rubber end caps
- Working temperature: -15°C~55°C







#### **ALUMINUM LEVELS (WITH ROTARY VIAL)**

#### LIFETIME WARRANTY VIALS

- Shockproof and UV-proof vials
- Horizontal, vertical and rotary vials
- Rotary vial, range: 0°~360°, graduation: 5°
- Plumb window

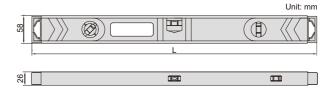
18

- Shock absorbing rubber end caps
- Working temperature: -15°C~55°C

Code	Size (L)	Accuracy
4920-400	400mm	0.5mm/m
4920-600	600mm	0.5mm/m
4920-800	800mm	0.5mm/m
4920-900	900mm	0.5mm/m
4920-1000	1000mm	0.5mm/m
4920-1200	1200mm	0.5mm/m







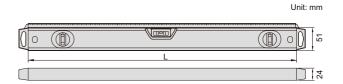
#### **ALUMINUM LEVEL WITH RULER**



- Shockproof horizontal and vertical vials
- Non-magnetic milled base
- Shock absorbing rubber end caps
- Range of ruler: 0-60cm, graduation: 1mm
- Working temperature: -15°C~55°C

Code	Size (L)	Accuracy
4923-600	600mm	0.5mm/m











#### **CROSS-LINE LASER LEVEL CODE 4917-30**



- Self-leveling within ±3°, self-leveling time within 4s, audible and visual warning when out of ±3°
  ■ Folding legs for angle and height adjustment
  ■ Outdoor use with the detector (code: 4917-DETECTOR)



application examples



#### **SPECIFICATION**

Laser line width	2±0.5mm (within 5m)
Laser type	630~660nm, class II, <1mW
Beam angle	120±0.5°
Self-leveling range	±3°
Working distance	indoor: 30m, outdoor: 50m with detector (optional)
Accuracy	0.2mm/m
Operation temperature	-10~40°C
Power supply	3×AA batteries, for 3 hours working
Dimension	100×82×104mm
Weight	620g

#### **OUTDOOR DETECTOR (OPTIONAL)**

oo i book be i eo i o i i o i i o i i o i i o i i o i o	
Detecting distance	horizontal 1~50m, vertical 1~30m
Detecting accuracy *	high accuracy ±1.5mm, low accuracy ±2.5mm
Power supply	9V battery
Dimension	168×58×30mm
Weight	140g (battery included)

<sup>\*</sup> Use high accuracy detection mode within 15m, use low accuracy detection mode over 15m

folding legs for angle and height adjustment





stand (included with outdoor detector)



outdoor detector (optional)

#### STANDARD DELIVERY

Main unit	1 pc
1/4" to 5/8" tripod adaptor	1 pc
Battery (AA)	3 pcs

**OPTIONAL ACCESSORY** 

Outdoor detector 4917-DETECTOR



#### **SELF-LEVELING ROTARY LASER CODE GRL-L340**

INDICATOR FLASHING WHEN OUT OF ±5°







- Applicable fields: construction, decoration, pipeline and equipment installation
  Green laser beam rotates 360° horizontally or vertically
  Self-leveling range ±5° on both X and Y planes
  Also horizontally and the self-leveling range to measure from the self-leveling range for the self-leveling range

- ±5° leveling range for manual mode on both X and Y planes
   5 variable speeds 0-600rpm
- 6 scan modes
- Plumb up and plumb down dots
   Remote control for long distance
- Power supply: AC or DC



detector (included)



remote controller (included)



bracket for C battery (included)

#### application examples



horizontal leveling

vertical leveling

working with detector



beam finder glasses (included)

#### **SPECIFICATION**

OF ECH ICATION			
Working range		indoor 50m, outdoor 300m (with detector)	
Self leveling range		±5°	
Horizontal/vertical beam accuracy		±0.1mm/m	
Main laser type	е	520~540nm, class 2, <1mW	
Auxiliary laser	type	645~655nm, class 2, <1mW	
Rotating speed		0/60/120/300/600rpm	
Scanning range		0/10/45/90/180/360°	
Setting slope		X axis: ±5°, Y axis: ±5°	
Operation temperature		-20~50°C	
Maximum remo	ote control distance	20m	
remote controller		2×1.5V AAA batteries	
Power supply main unit		NI-MH batteries or 4×1.5V C batteries	
	detector	1x9V battery	
Dimension		210×210×213mm	
Weight		2.5kg	

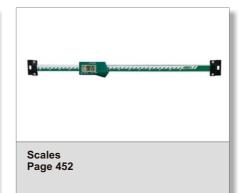
STANDARD DELIVERY	
Main unit (including NI-MH batteries)	1 pc
C battery and bracket	1 set
Detector	1 pc
Remote controller	1 pc
Beam finder glasses	1 pc
Laser target	1 pc
Power adapter	1 pc
AAA battery	2 pcs
9V battery	1 pc







Digital Readouts Page 450-451





Air Gages And Displays Page 453



**Optical Transmission Probes For CNC** Machine Tools Page 454-455



Video Measuring Instrument For Machine Tools Page 456-457



Laser Scan Micrometers Page 458-459



Digital Ultrasonic Flaw Detectors Page 460-461



Spectrometers Page 462-466

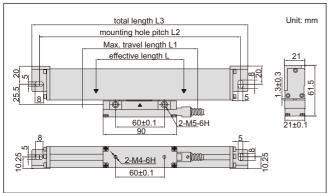


### **LINEAR SCALES (TTL SIGNAL)**



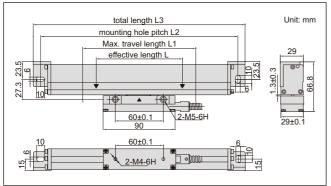
ISL-A1-300

#### Series ISL-A1 and ISL-A5



#### Series ISL-B5

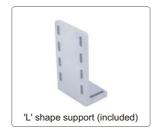
19

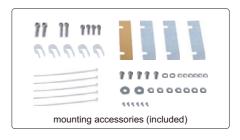


F	Code			
Effective length (L)	I hin type		Thick type	
leligtii (L)			Series ISL-B5	
50mm	ISL-A1-50	ISL-A5-50	ISL-B5-50	
100mm	ISL-A1-100	ISL-A5-100	ISL-B5-100	
150mm	ISL-A1-150	ISL-A5-150	ISL-B5-150	
200mm	ISL-A1-200	ISL-A5-200	ISL-B5-200	
250mm	ISL-A1-250	ISL-A5-250	ISL-B5-250	
300mm	ISL-A1-300	ISL-A5-300	ISL-B5-300	
350mm	ISL-A1-350	ISL-A5-350	ISL-B5-350	
400mm	ISL-A1-400	ISL-A5-400	ISL-B5-400	
450mm	ISL-A1-450	ISL-A5-450	ISL-B5-450	
500mm	ISL-A1-500	ISL-A5-500	ISL-B5-500	
550mm	ISL-A1-550	ISL-A5-550	ISL-B5-550	
600mm	ISL-A1-600	ISL-A5-600	ISL-B5-600	
650mm	ISL-A1-650	ISL-A5-650	ISL-B5-650	
700mm	ISL-A1-700	ISL-A5-700	ISL-B5-700	
750mm	ISL-A1-750	ISL-A5-750	ISL-B5-750	
800mm	ISL-A1-800	ISL-A5-800	ISL-B5-800	
850mm	ISL-A1-850	ISL-A5-850	ISL-B5-850	
900mm	ISL-A1-900	ISL-A5-900	ISL-B5-900	
950mm	ISL-A1-950	ISL-A5-950	ISL-B5-950	
1000mm	ISL-A1-1000	ISL-A5-1000	ISL-B5-1000	
1100mm			ISL-B5-1100	
1200mm			ISL-B5-1200	
1300mm			ISL-B5-1300	
1400mm			ISL-B5-1400	
1500mm			ISL-B5-1500	
1600mm			ISL-B5-1600	
1700mm			ISL-B5-1700	
1800mm			ISL-B5-1800	
1900mm			ISL-B5-1900	
2000mm			ISL-B5-2000	
2100mm			ISL-B5-2100	
2200mm			ISL-B5-2200	
2300mm			ISL-B5-2300	
2400mm			ISL-B5-2400	
2500mm			ISL-B5-2500	
2600mm			ISL-B5-2600	
2700mm			ISL-B5-2700	
2800mm			ISL-B5-2800	
2900mm			ISL-B5-2900	
3000mm			ISL-B5-3000	
3100mm			ISL-B5-3100	
3200mm			ISL-B5-3200	

#### STANDARD DELIVERY

Main unit	1 pc
'L' shape support	1 pc
Anti-dust cover	1 pc
Plain base	1 pc (for L≥1500mm)
Mounting accessories	1 package







#### Continued from previous page





#### **SPECIFICATION**

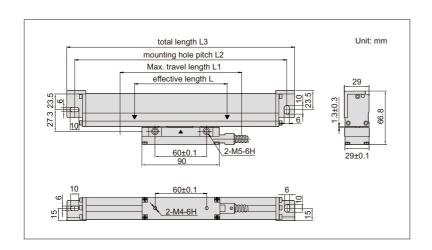
Code	Series ISL-A1		Series ISL-A5		Series ISL-B5	
L1 (mm)	L+30 (L<950)	L+50 (L≥950)	L+30 (L<950)	L+50 (L≥950)	L+30 (L<950)	L+50 (L≥950)
L2 (mm)	L+132 (L<950)	L+152 (L≥950)	L+132 (L<950)	L+152 (L≥950)	L+136 (L<950)	L+156 (L≥950)
L3 (mm)	L+149 (L<950)	L+169 (L≥950)	L+149 (L<950)	L+169 (L≥950)	L+154 (L<950)	L+174 (L≥50)
Resolution	1µm		5µm		5µm	
Max. response speed	50m/min 90m/min			60m/min		
Scale grating pitch	20μm					
Scale reference point pitch	50mm					
Accuracy	±(5+5L/1000)µm L is the effective length in mm					
Cable length	3.5m (L: 50-950mm), 5m (L: 1000-1500mm), 10m (L: 1600-3200mm)					
Output signal	TTL					
Socket	9PD					
Power supply	5±0.5V					

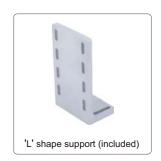
### **LINEAR SCALES (RS422 SIGNAL)**

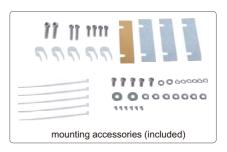


ISL-B5-450A

■ Connected to digital display box or PLC







#### Continued from previous page





Effective	Code		
length (L)	Series ISL-B1	Series ISL-B5	
50mm	ISL-B1-50A	ISL-B5-50A	
100mm	ISL-B1-100A	ISL-B5-100A	
150mm	ISL-B1-150A	ISL-B5-150A	
200mm	ISL-B1-200A	ISL-B5-200A	
250mm	ISL-B1-250A	ISL-B5-250A	
300mm	ISL-B1-300A	ISL-B5-300A	
350mm	ISL-B1-350A	ISL-B5-350A	
400mm	ISL-B1-400A	ISL-B5-400A	
450mm	ISL-B1-450A	ISL-B5-450A	
500mm	ISL-B1-500A	ISL-B5-500A	
550mm	ISL-B1-550A	ISL-B5-550A	
600mm	ISL-B1-600A	ISL-B5-600A	
650mm	ISL-B1-650A	ISL-B5-650A	
700mm	ISL-B1-700A	ISL-B5-700A	
750mm	ISL-B1-750A	ISL-B5-750A	
800mm	ISL-B1-800A	ISL-B5-800A	
850mm	ISL-B1-850A	ISL-B5-850A	
900mm	ISL-B1-900A	ISL-B5-900A	
950mm	ISL-B1-950A	ISL-B5-950A	
1000mm	ISL-B1-1000A	ISL-B5-1000A	

Effective	Code		
length (L)	Series ISL-B1	Series ISL-B5	
1100mm	ISL-B1-1100A	ISL-B5-1100A	
1200mm	ISL-B1-1200A	ISL-B5-1200A	
1300mm	ISL-B1-1300A	ISL-B5-1300A	
1400mm	ISL-B1-1400A	ISL-B5-1400A	
1500mm	ISL-B1-1500A	ISL-B5-1500A	
1600mm	ISL-B1-1600A	ISL-B5-1600A	
1700mm	ISL-B1-1700A	ISL-B5-1700A	
1800mm	ISL-B1-1800A	ISL-B5-1800A	
1900mm	ISL-B1-1900A	ISL-B5-1900A	
2000mm	ISL-B1-2000A	ISL-B5-2000A	
2100mm	ISL-B1-2100A	ISL-B5-2100A	
2200mm	ISL-B1-2200A	ISL-B5-2200A	
2300mm	ISL-B1-2300A	ISL-B5-2300A	
2400mm	ISL-B1-2400A	ISL-B5-2400A	
2500mm	ISL-B1-2500A	ISL-B5-2500A	
2600mm	ISL-B1-2600A	ISL-B5-2600A	
2700mm	ISL-B1-2700A	ISL-B5-2700A	
2800mm	ISL-B1-2800A	ISL-B5-2800A	
2900mm	ISL-B1-2900A	ISL-B5-2900A	
3000mm	ISL-B1-3000A	ISL-B5-3000A	

#### **SPECIFICATION**

Code	Series ISL-B1	Series ISL-B5	
L1 (mm)	L+30 (L<950), L+50 (L≥950)	L+30 (L<950), L+50 (L≥950)	
L2 (mm)	L+136 (L<950), L+136 (L≥950)	L+136 (L<950), L+136 (L≥950)	
L3 (mm)	L+154 (L<950), L+174 (L≥950)	L+154 (L<950), L+174 (L≥950)	
Resolution	1µm	5µm	
Thickness	29mm		
Max. response speed	60m/min		
Scale grating pitch	20μm		
Scale reference point pitch	50mm		
Accuracy	±(5+5L/1000)μm, L is the effective length in mm		
Cable length	3.5m (L: 50-950mm), 5m (L: 1000-1900mm), 10m (L:	2000-3000mm)	
Output signal	RS422		
Socket	9 PD		
Power supply	5±0.25V		

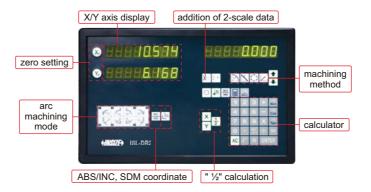
#### STANDARD DELIVERY

Main unit	1 pc
'L' shape support	1 pc
Anti-dust cover	1 pc
Plain base	1 pc (for L≥1500mm)
Mounting accessories	1 package

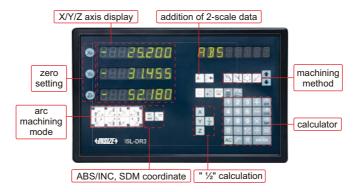
19



#### **DIGITAL READOUTS**



ISL-DR2



ISL-DR3



software flash disk (included)

#### SPECIFICATION

Code	ISL-DR2	ISL-DR3	
Application	two-axis	three-axis	
Scale input ports	2	3	
Resolution	0.05µm, 0.1µm, 0.2µm, 0.5µm, 1µm, 2µm, 5µm, 10µm, 20µm, 50µm		
Functions	addition of 2-scale data, linearity error compensation, smoothing, RS232C interface unit, BCD code out, zero setting, preset, resolution setting, counting direction setting, inch/mm conversion, ABS/INC conversion, expansion/contraction coefficient setting, "½" calculation, detecting RI, bolt-hole circle machining, ramp circle machining		
Power supply	110/220V, 50/60Hz		
Dimension	295×185×45mm		
Weight	1.45kg		

#### STANDARD DELIVERY

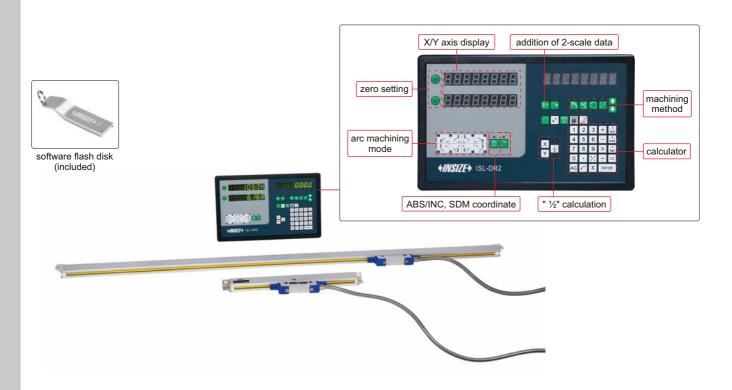
Main unit	1 pc
Mounting bracket	1 pc
Ground cable	1 pc
RS232C cable	1 pc
Software flash disk for RS232C	1 pc



19



# LINEAR SCALE AND READOUT SET FOR LATHE CODE ISL-SET1











#### READOUT SPECIFICATION

KLADOUT SI LCII ICI	
Application	two-axis
Scale input ports	2
Resolution	1μm
Functions	addition of 2-scale data, linearity error compensation, smoothing, RS232C interface unit, BCD code out, zero setting, preset, resolution setting, counting direction setting, inch/mm conversion, ABS/INC conversion, expansion/contraction coefficient setting, "½" calculation, detecting RI, bolt-hole circle machining, ramp circle machining
Power supply	110/220V, 50/60Hz
Dimension	295×185×45mm
Weight	1.45kg

#### LINEAR SCALE SPECIFICATION

X-axis	200mm
Y-axis	1000mm
Max. response speed	50m/min
Scale grating pitch	20μm
Scale reference point pitch	50mm
Accuracy	±(5+5L/1000)µm L is the effective length in mm
Cable length	200mm scale: 3.5m, 1000mm scale: 5m

#### STANDARD DELIVERY

STANDARD DELIVERY	
Readout box	1 pc
200mm linear scale	1 pc
1000mm linear scale	1 pc
Mounting bracket for readout	1 pc
Ground cable for readout	1 pc
RS232C cable for readout	1 pc
Software flash disk for RS232C of readout	1 pc
'L' shape support for linear scale	1 pc
Anti-dust cover for linear scale	1 pc
Mounting accessories for linear scale	1 package

(mm)

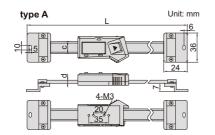




#### **DIGITAL HORIZONTAL SCALES**



7101-300A



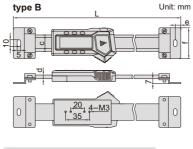
- Non waterproof
- Resolution: 0.01mm/0.0005"
- Buttons type A: on/off, zero, mm/inch, type B: on/off, zero, mm/inch, ABS, data preset
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Supplied with bracket to be mounted on the back

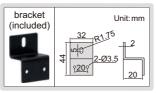
#### With data interface (data output cable code 7315-21 page 4, 7302-21 page 12, 7305-21 page 8, optional) (mm)

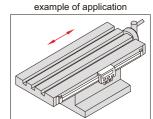
Code	Range	Type	Accuracy	L	С	d
7101-100A	100mm	Α	±0.02mm	215	16	4
7101-150A	150mm	Α	±0.03mm	265	16	4
7101-200A	200mm	Α	±0.03mm	315	16	4
7101-300A	300mm	Α	±0.04mm	445	16	4



7101-400A







With data interface (data output cable code 7315-22 page 4, 7302-22 page 12, 7305-22 page 8, optional)

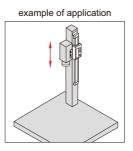
Code	Range	Туре	Accuracy	L	С	d	е	f
7101-400A	400mm	В	±0.05mm	590	24	5.5	8	45
7101-500A	500mm	В	±0.05mm	690	24	5.5	8	45
7101-600A	600mm	В	±0.08mm	790	24	5.5	8	45
7101-800A	800mm	В	±0.10mm	990	24	5.5	8	45
7101-1000A	1000mm	В	±0.10mm	1240	31	10.5	10	60



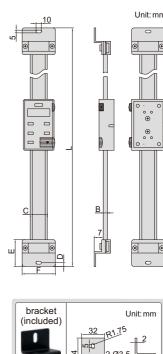
#### Non waterproof

- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch, ABS/INC, data hold, TOL, set
- Battery LR44, data output
  Made of stainless steel
- Supplied with bracket to be mounted on the back
- Optional accessory: wireless transmitter (code **7315-1150** page 6), data output cable (code **7302-SPC7** page **13**, keyboard format), data output cable (code 7305-1150 page 9, serial port format)

								(mm)
Code	Range	Accuracy	В	С	D	E	F	L
7102-100	100mm/4"	±0.02mm	4	20	6	24	40	245
7102-150	150mm/6"	±0.03mm	4	20	6	24	40	296
7102-200	200mm/8"	±0.03mm	4	20	6	24	40	345
7102-300	300mm/12"	±0.04mm	4	20	6	24	40	445
7102-400	400mm/16"	±0.05mm	4	20	6	24	40	545
7102-500	500mm/20"	±0.05mm	5.5	24	8	32	45	685
7102-600	600mm/24"	±0.08mm	5.5	24	8	32	45	785
7102-800	800mm/32"	±0.10mm	5.5	24	8	32	45	985
7102-1000	1000mm/40"	±0.10mm	10.5	31	9.5	40	60	1245







**DIGITAL VERTICAL SCALES** 

#### **AIR GAGES CODE 9401-PB**

#### **CUSTOM-MADE**











#### **AIR GAGE DISPLAY CODE 9408-QD100**





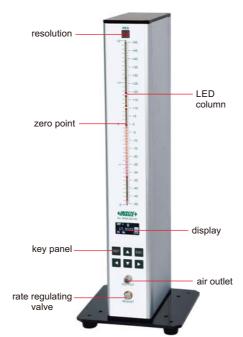
pressure regulating valve (optional)

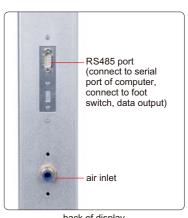




foot switch (optional)

RS485 cable (optional)





back of display

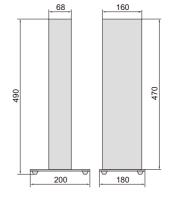
- Can store 10 measuring programs, and the program can be switched quickly
- Data storage function, support manual and automatic storing, 1500 groups data can be stored

  Automatic grouping function for workpiece sorting

#### **SPECIFICATION**

SPECIFICATION						
LED quantity	101 pcs					
LED color	red, orange, green					
LED height	254mm	254mm				
	rango	resc	lution	000112014		
	range	LED	display	accuracy		
Range, resolution	10µm	0.1µm	0.1µm	0.2µm		
and accuracy	20µm	0.2µm	0.1µm	0.4µm		
	50µm	0.5µm	0.1µm	1µm		
	100µm	1µm	0.1µm	2µm		
Unit	mm, µm					
Air supply	dry and cle	ean, 0.4~0.8	BMPa			
Data interface	RS485					
Operation temperature	-20~45°C					
Power supply	110~220V, 50/60Hz					
Dimension (L×W×H)	200×180×490mm					
Weight	4.5kg					





Unit: mm

#### STANDARD DELIVERY

Main unit	1 pc

#### **OPTIONAL ACCESSARY**

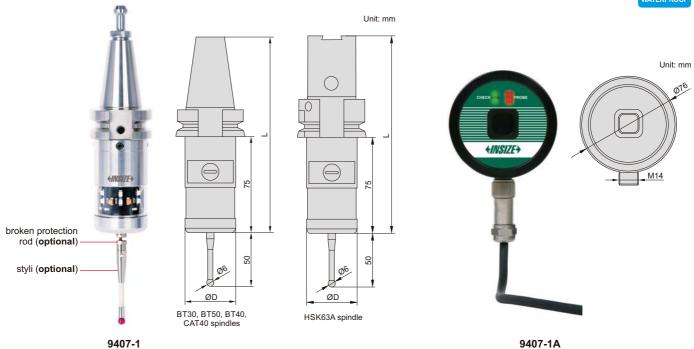
)	
Air filter	9401-FILTER-A
Pressure regulating valve	9404-PRV
RS485 cable	9408-CB
Foot switch	9408-FS
Data output cable (keyboard format)	7302-9404





#### OPTICAL TRANSMISSION PROBES FOR CNC MACHINE TOOLS







- On-machine measurement
- Multi-channel transmission between probes and receivers, for anti-interference
- Transmit three kinds of signals: trigger, contact and low battery voltage
- With spindle protection function
- Optical transmission range: 1m, 3m, 5m
   Automatic power off in 3 seconds, move styli to power on

#### **OPTICAL PROBE SPECIFICATION**

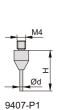
Code	9407-1	9407-2	9407-3	9407-4	9407-5
Probe length (L)	146mm	228mm	180mm	180mm	149mm
Probe diameter (ØD)	40mm	46.5mm	40mm	40mm	40mm
Trigger accuracy of styli in any direction	1µm				
Protection stroke triggered by styli in all directions	X and Y axis stroke: ±12.5°, Z axis stroke: 5mm				
Trigger force of styli in all directions	X and Y axis: 0	.9N, Z axis: 6N			
Applicable spindle*	BT30	BT50	BT40	CAT40	HSK63A
Dust/waterproof	IP68				
Power supply	2×LS14250 lithium battery				

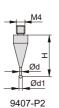
<sup>\*</sup>SK and ISO series spindles also can be customized

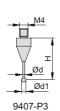
#### RECEIVER SPECIFICATION

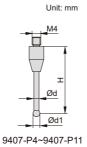
RECEIVER OF ECH ICATION	
Code	9407-1A
Protection function	low battery voltage or probe transmitting signal all the time **
Applicable probe	code <b>9407-1</b> , <b>9407-2</b> , <b>9407-3</b> , <b>9407-4</b> , <b>9407-5</b>
Cable length	5m
Dust/waterproof	IP68

<sup>\*\*</sup> When the battery voltage is low or the probe transmits signal all the time, the receiver will send a signal to the machine tool to stop working









STYLI (OPTIONAL)

(mm)

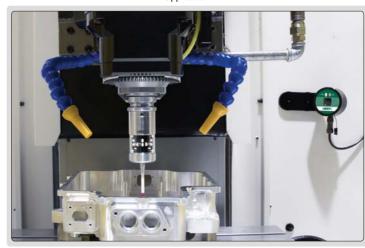
Code	н	Ød	Ød1	Material of measuring face
9407-P1	20	1	_	carbide
9407-P2	19.5	0.7	1	ruby
9407-P3	19	1.4	2	ruby
9407-P4	20	0.7	1	ruby
9407-P5	20	1.5	2	ruby
9407-P6	20	2	3	ruby
9407-P7	20	2	4	ruby
9407-P8	50	3	4	ruby
9407-P9	50	3.8	5	ruby
9407-P10	50	4.5	6	ruby
9407-P11	75	3.8	5	ruby

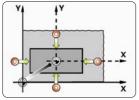


#### **BROKEN PROTECTION ROD (OPTIONAL)**

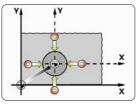
Code	Н
9407-R1	12mm
9407-R2	22mm



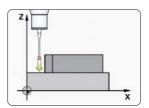




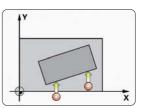
find center of rectangular boss



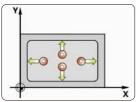
find center of the round boss



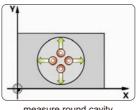
measure position of point on any axis



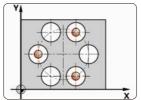
measure inclination of line



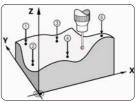
measure rectangular cavity



measure round cavity



measure center of holes



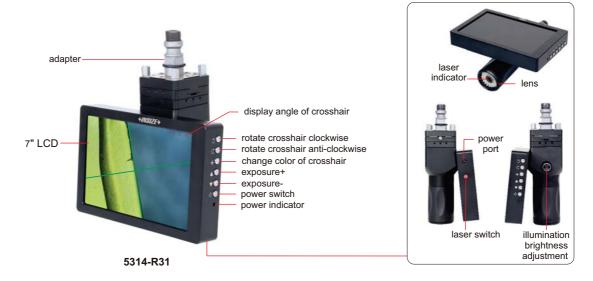
measure freeform surfaces

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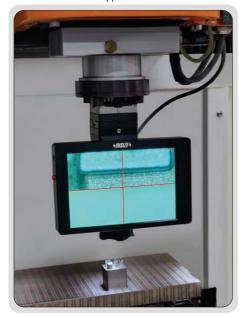
# +INSIZE+

# VIDEO

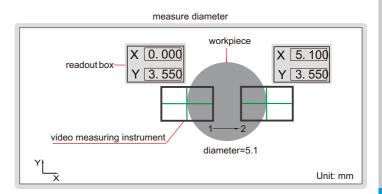
#### **VIDEO MEASURING INSTRUMENT FOR MACHINE TOOLS**

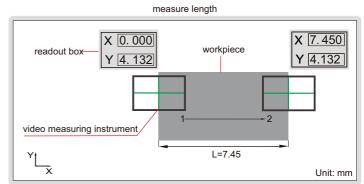


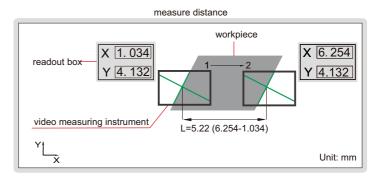




- Used in machine tools such as EDM and CNC
- Working together with linear scale and readout box of machine tools to make 2D measurement, especially suitable for small or thin parts
- Can rotate crosshair and change its color
- With laser indicator to locate position



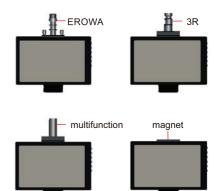




#### Continued from previous page

#### **SPECIFICATION**

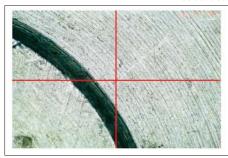
Code	5314-R31	5314-R32	5314-R33	5314-R34
Adapter	EROWA	3R	multifunction	magnet
Screen size/pixel	7"/1080P			
Visual accuracy	±0.003mm			
Magnification	50X			
Angle resolution	15'			
Automatic edge-find	after finding the	edge, the crosshair	r changes to green	color and prompts
Color of crosshair	red, blue			
Rotation of crosshair	manual			
Focus distance	50mm			
Light source	LED (adjustable brightness)			
Lithium battery	4800mA (for 4 hours working)			
Power supply	power adapter			
Dimension (LxWxH)	178x90x215mm			
Weight	2kg			



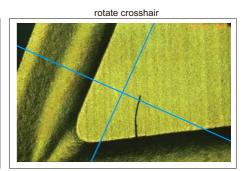
#### STANDARD DELIVERY

Main unit	1 pc
Power adapter	1 pc

#### select crosshair color





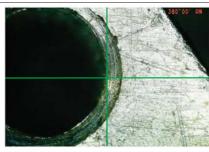


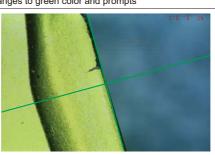
#### laser indicator locates the central point





after finding the edge, the crosshair changes to green color and prompts

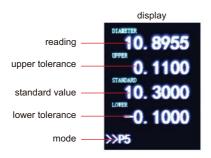




19

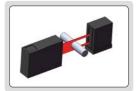


#### LASER SCAN MICROMETERS

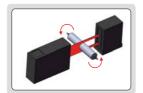


- Measure external diameter, ellipticity, run-out, maximum diameter of tools, etc.
   Can be used for transparent or non transparent workpieces
- Tolerance measurement
- Online or offline measurement
- Connected with computer and PLC



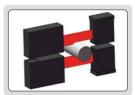


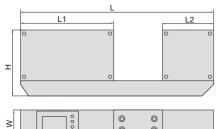




measure ellipticity and run-out







_				
>	0000	0	0	

Dimension		(mm)	
Code	LDM-030	LDM-065	
L	351	469	
W	52	52	
Н	120	146	
L1	170	203	
L2	95	131	



calibration gage (optional)

#### **SPECIFICATION**

OI LOII IOATION		
Code	LDM-030	LDM-065
Measuring range	0.1~30mm	0.5~65mm
Resolution	0.01/0.1/1/10/100µm selec	ctable
25°C accuracy	±(0.5+10%D)µm, D is mea	asuring diameter in mm
Repeatability	±(0.3+5%D)µm, D is meas	suring diameter in mm
Laser wave length	650nm	
Measuring speed	800~3200times/s (adjusta	ble)
Operation temperature	0~50°C	
Operation humidity	35~85RH without condensation	
Output	dual channel RS485	
Alarm output	24V, 1A	
Power supply	DC24V, 2A	
Dimension (L×W×H)	351×52×120mm 469×52×146mm	
Weight	5kg	8kg

#### STANDARD DELIVERY

Main unit	1 pc
V-block	1 pc
AC/DC adapter	1 pc
RS485 cable	1 pc

#### **OPTIONAL ACCESSORY**

Calibration gage	custom made



#### LASER SCAN MICROMETER **CODE LDM-D090**

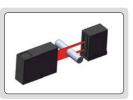


calibration gage (optional)

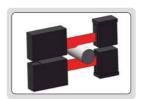


- Can measure the width and thickness of flat cables and tapes

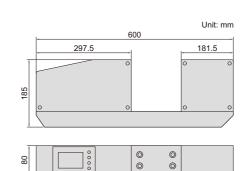
- Can measure the outer diameter of cables, pipes and wires
   Laser scanning technology, large measurement range, high accuracy, high repeatability
   Connected with PLC and PC with RS485 interface
   Use high-precision F (θ) mirror, the swing of the measured object does not affect the measurement



measure external diameter



large size measurement



#### **SPECIFICATION**

Measuring range	0.5~90mm
Resolution	1µm
25°C accuracy	±(5+20%D)µm, D is measuring diameter in mm
Repeatability	±(3+20%D)µm, D is measuring diameter in mm
Laser wave length	650nm
Measuring speed	600 times/s
Operation temperature	5~45°C
Operation humidity	≤80%RH without condensation
Output	RS485/MODBUS protocol
Alarm output	24V, 1A
Power supply	AC85V~220V (50~60Hz)
Dimension (L×W×H)	600×80×185mm
Weight	6.5kg

#### STANDARD DELIVERY

Main unit	1 pc
V-block	1 pc
AC/DC adapter	1 pc
RS485 cable	1 pc

#### **OPTIONAL ACCESSORY**

Calibration gage	custom made





## DIGITAL ULTRASONIC FLAW DETECTOR CODE UFD-T680

- The all-aluminum metal shell is strong and durable, and the electromagnetic shielding performance is very good
- Tempered glass panel, extremely hard, wear-resistant and scratch-resistant
- Full-digital multi-color high resolution (640×480 pixels) TFT LCD display
- 4 operation interface styles can be selected according to the environment
- Real-time screenshots of all pages and flaw detection reports, and save them as BMP pictures to U disk
- Export the flaw detection report as a PDF file
- Unique Fn multifunction key design
- There is no limit of the number and duration of video recording through U disk
- Memory of 500 channel files to store calibration setups and probe parameter
- Memory of 1000 wave report files to store A-Scan wave and settings
- Two fully independent gates offer a range of measurement options for signal height or distance using peak triggering
- Can choose to set the incoming wave alarm or lost wave alarm, accompanied by LED light display
- Selectable frequency ranges (automatically set by the instrument) to match probe for optimum performance
- The unique automatic gain adjustment and gain scanning function make flaw detection fast and accurate





straight-beam probe (included)



angle-beam probe (included)



USB disk (included)



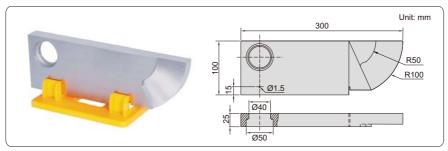
couplant (included)

#### **FUNCTIONS**

Flaw detection standard	built-in common flaw detection standards, direct call, convenient and fast
Auto calibration	automatic calibration of probe zero offset, probe angle (K value) and material velocity
Peak hold	compare frozen peak waveforms to live A-Scans to easily interpret test result
Flaw locating	live display sound-path, projection (surface distance), depth, amplitude
Flaw discrimination	automatic flaw sizing using AVG or DAC, speeds reporting of defect acceptance or rejection
Flaw sizing	the equivalent dB value of defects or equivalent size of defects are displayed in real time
Curved surface correction	used for flaw detection of curved workpiece, it can display the circumferential position of defects in real time
DAC/AVG	the curve is automatically generated, and the sampling points can be compensated and corrected. The curve automatically floats with the gain, automatically expands with the detection distance, and automatically moves with the delay time. It can display the AVG curve of any aperture
AWS D1.1	choosing this standard can reduce manual calculations and improve detection efficiency
Weld diagram	support V type, T type, L type and other weld types, acoustic path navigation real-time display, weld and defect location real-time display, scaling, easy to locate defects
Automatic rating	select different AWS standards, automatically calculate the rating of defects and display
Crack height	the crack height is measured and calculated automatically by the diffracted wave at the end
Gate magnify	spreading of the gate range over the entire screen width
Continuous record	video recording and playback
Echo coding	display 1~9 echo display area in different colors, used to analyze the defect position
Scan freeze	display freeze holds waveform and test distance data
Peak mark	vapture and mark the peak in real time
B scan	intuitively display the defect shape of the workpiece and the detection result is more intuitive



#### Continued from previous page



calibration block (optional)

#### **SPECIFICATION**

3F LCII ICATION	
Measuring range	0~15000mm
Working frequency	0.2~20MHz
Material velocity	100~20000m/s
Repetition frequency	20~2000Hz
Dynamic range	≥36dB
Vertical linearity	≤1.5%
Horizontal linearity	≤0.1%
Resolving power	>42dB
Sensitivity leavings	>65dB
Suppression	0~80%
Noise	≤10%
Probe selection	single crystal probe, dual crystal probe, penetrating probe, climbing probe
Pulse energy	100V, 200V, 250V, 300V, 350V, 400V, 450V, 500V (selectable)
Pulse width	30ns-510ns
Probe damping	$50\Omega$ , $150\Omega$ , $250\Omega$ , $500\Omega$ (selectable)
Rectification	positive half wave, negative half wave, full wave, RF
Gates	two independent gates controllable over entire sweep range
Interface	USB 2.0
Operation temperature	-10~50°C
Relative humidity	20~95%RH
Power	build-in rechargeable battery
Size	263×170×61mm
Weight	1.92kg

#### STANDARD DELIVERY

Main unit	1 pc
Single-element straight probe UFD-T60	1 pc
Single-element angle probe UFD-T61	1 pc
USB cable	1 pc
Couplant	1 bottle
Probe connecting cable	1 pc
USB disk	1 pc
Power adapter	1 pc

#### OPTIONAL ACCESSORY

|--|

#### **SPECIFICATION OF PROBE**

of Editorion of Trobe				
Code	Frequency	Size	Probe type	Transducer sensor angle
UFD-T60 (included)	2.5MHz	Ø20mm	single-element straight probe	90°
UFD-T61 (included)	4.0MHz	8x9mm	single-element angle probe	60°
UFD-T62 (optional)	5.0MHz	Ø10mm	dual-element straight probe	90°
UFD-T63 (optional)	5.0MHz	Ø10mm	single-element straight probe	90°
UFD-T64 (optional)	4.0MHz	8x9mm	single-element angle probe	45°
UFD-T65 (optional)	4.0MHz	8x9mm	single-element angle probe	70°

Note: Other types of the probes are available



CUSTOMIZE
CAN CUSTOMIZE OTHER METAL MATRIX DETECTION,
SUCH AS: Fe (004~009), AI, Cu, Zn, Ti, Ni, Pb, etc



## SPECTROMETER CODE OES-T350







printer (included)



filter element (included)



electrode brush (included)



single-phase AC voltage regulator (included)



pressure valve (included)



calibration sample (included)



gray iron control sample (optional)



15# carbon steel control sample (optional)

- The standard machine can do analysis Fe 001~003
- The full-spectrum technology covers the full range of element analysis, which can determine trace amounts of carbon (C), phosphorus (P), sulfur (S) and other elements
- The analysis speed is fast, and the element composition of all channels is measured within 20 seconds
- Paschen-Runge structure with full wavelength coverage, the most concise and stable optical system structure
- Perfect aberration correction, so that the spectrometer has excellent resolution, minimize the cross interference of different elements
- Argon-filled optical chamber, effectively reducing the attenuation of P and S rays in the far ultraviolet region
- The software has automatic spectrum correction technology, can store database, trace historical data, output and print reports
- Report format can be customized, data can be sent out



#### Continued from previous page

#### **SPECIFICATION**

Optical system	optical structure	paschen-runge structure	
	rowland circle of diameter	350mm	
	wavelength range	160~510nm	
	detector	multi high resolution CCD detectors	
	pixel resolution	20pm	
	full spectrum	cover the full range of element analysis	
	light room temperature	34±0.5°C (be controlled automatically)	
	type	digital arc and spark source/new plasma generator	
Spark source	spark frequency	100~1000Hz	
Spark Source	plasma current	1~80A	
	Ignition voltage	>7000V	
Spark stand		spray discharge electrode technology reduces argon consumption and improves argon use efficiency	
		good heat dissipation, continuous excitation for 100 times, the temperature of the excitation table does not rise more than 5°C	
	measurable elements	Fe base, Al base, Cu base, Zn base, etc	
	operation temperature	10~30°C, 23±2°C is recommended	
	operation humidity	20%~80%RH	
	power	AC220V/50Hz	
Others	power consumption	excitation: 300W, stand by: 40W	
	argon quality	99.999% high purity argon, argon pressure≥4MPa	
	argon consumption	5L/min during spark mode	
	dimension (LxWxH)	700x660x340mm	
	weight	30kg	

#### STANDARD DELIVERY

STANDARD DELIVERY	
Main unit	1 pc
Computer	1 pc
Software	1 pc
Printer	1 pc
Calibration sample	1 pc
Electrode brush	2 pcs
Filter element	2 pcs
Single-phase AC voltage regulator	1 pc
Pressure valve	1 pc

#### **OPTIONAL ACCESSORY**

Control sample	custom specifications
Argon cylinder	OES-T350-ARGON
Grinding prototype	code: OES-T350-GRIND for ferrous metal sample preparation
Small lathe	code: <b>OES-T350-LATHE</b> for non-ferrous metal sample preparation
Argon purifier	OES-T350-PURIFIER



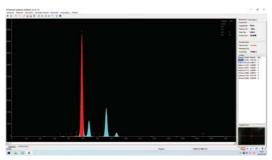
#### X RAY FLUORESCENCE SPECTROMETER (RoHS DETECTOR/ALLOY COMPOSITION ANALYZER/COATING THICKNESS GAGE) CODE XRF-B210



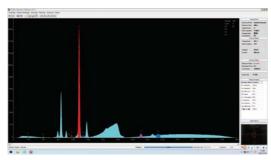
CALIBRATION CURVE CAN BE CUSTOMIZED ACCORDING TO CUSTOMER REQUIREMENTS







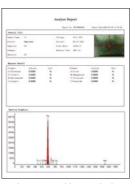
alloy composition analysis software (included)



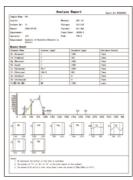
RoHS test software (included)



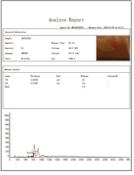
coating thickness detection software (included)



aloy composition analysis report (included)



RoHS test report (included)



coating thickness test report (included)



#### Continued from previous page

- Used for RoHS detection, alloy element analysis, coating thickness measurement
- Using SI-PIN detector with electric cooling, small size, accurate data analysis and low maintenance cost
- Seven optical path correction and collimation system, automatically switch according to different samples
- Multiple radiation leakage prevention design
   The temperature monitoring technology ensures the safe and reliable operation of the X-ray source
- Dedicated software, standard window design, friendly interface, easy to operate
   Can display multiple spectrograms at the same time and print multiple report forms
   USB3.0 interface to ensure accurate, high-speed and efficient data transmission

#### **SPECIFICATION**

PECIFICATION			
	type	Si-PIN electrical refrigeration semiconductor detector	
Detector	resolution	149±5 EV	
	amplifier circuit module	detect the sample characteristic X-ray, further enlarge the information collected by detection	
X ray excitation	maximum output current	1mA	
device	power	50W, air cooling	
High and low	maximum output voltage	50KV, built-in voltage overload protection	
voltage power	minimum output voltage	5KV	
Multi-channel pu	lse amplitude analyzer	maximum channel number: 4096	
Optical path filter module		reduce interference light path in the process of sending x-rays, guarantee the accuracy of the detector signal	
		Integrate the collimator with the filter	
Collimator automatic switching module		7 kinds, Ø0.5~Ø8mm	
Filter automatic	switching module	5 kinds(free to choose and switch)	
	elemental analysis range	S~U	
DallC analysis	harmful element analysis	Cd, Pb, Hg, Br, Cr, Cl, As, Sb	
RoHS analysis software	test time	60~200s	
Sollwale	detection limit	2PPM	
	content analysis range	2PPM~99.9%	
	elemental analysis range	Ti~U	
Alloy analysis	detection limit	100PPM	
software	content analysis range	100PPM~99.9%	
	repeatability	0.1%	
	stability	0.1%	
Metal coating analysis	elemental analysis range	Ti~U	
	detection limit	0.01µm	
	analysis thickness	single layer thickness 0.01~30μm	
		3 layer thickness≤10μm	
software	repeatability	0.1μm (for outside coating less than 1μm)	
	stability	0.1µm (for outside coating less than 1µm)	
	light spot	within 0.2mm	
Operation temperature		10~30°C	
Relative humidity		10%~90%	
Power		AC 220V±5V	
Dimension (L×W	×H)	700×460×370mm	
Weight		49kg	

#### STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1 pc
Standard sample	1 pc
Silver calibration	1 pc
Sample cup	2 pcs
Test film	50 pcs
Computer	1 pc
Printer	1 pc
Collimator (built-in)	7 pcs
Softerware	RoHS test software, alloy composition analysis software, coating thickness detection software





### **HAND-HELD SPECTROMETER CODE HSM-A310**







analysis

- Fast and non-destructive test to identify alloy grade and composition
   For all kinds of high and low temperature alloy steel, stainless steel, tool steel, chromium/molybdenum steel, nickel alloy, cobalt alloy, nickel/cobalt heat resistant alloy, titanium alloy

  Multiple tests, it can automatically calculate maximum value, minimum value and standard deviation
- IP54 dust/waterproof



### SDECIEICATION

SPECIFICATION				
Excitation source	50KV/200μA; Ag target, integrated end window, micro X-ray tube and high voltage power supply, matching power ≥4W			
Detector	Si-PIN, window area 25mm²			
Elemental analysis range	Ti, V, Cr, Mn, Fe, Co, Ni, Cu, Zn, Se, Zr, Nb, Mo, Rh, Pd, Ag, Cd, Sn, Sb, Hf, Ta, W, Re, Pb, Bi			
Alloy analysis mode	automatically identify alloy grade     small sample test, 1mm small sample compensation     alloy material qualified test mode			
Collimator filter	7 groups			
Display	5-inch LCD touch screen			
CPU	quad-core processer, 1.4GHz, 4G memory			
Memory	built-in 64G, storage data, >500000 groups			
Data transmission	built-in WIFI, U disk, bluetooth (support bluetooth printer)			
Data export format	EXCEL, BMP, PDF, CSV			
Battery	6800mAh lithium battery, for 8 hours working time			
Air pressure compensation	built-in pressure measurement module for system compensation and correction			
System	Win-IOT operation system			
Work environment	temperature: 0~40°C, relative humidity: 10%~90%			
Dimension	250x320x80mm			
Weight	1.9kg			

### STANDARD DELIVERY

Main unit	1 pc
Charger	1 pc
Battery	2 pcs
Test film	50 pcs
Sample cup	1 pc
Standard sample	1 pc
Protection support (including calibration silver)	1 pc
USB and cable	1 pc



standard sample (included)



protection support (included)















- Can be used in shop floor, with the following features:

  Temperature compensation system, suitable for wide temperature range
- Water and oil resistance
- Compact design, small size
- Three sides open, easy to load and unload workpieces
- Without compress airEasy installation

ATTENTION: ROTATION OF PROBE HEAD IS MANUAL

ATTENTION: MEASUREMENT ON THE LEFT SIDE OF WORKPIECES IS LIMITED

### MINI CNC CMM (SHOP FLOOR TYPE) CODE CMM-MN432





### CMM-MN432

### **FEATURES**

- Integrated control system, safe, reliable and easy to operate
- High precision linear guide rail and ball screw for three axes
- 4 temperature sensors for X, Y, Z three axes and workpiece, suitable for wide temperature range

### **CONTROL SYSTEM**

- Double computer control systems
- Driven by DC servo motor
- The control system supports communication with machine tools
- The control system has 12 buttons for customize

### **NET-DMIS SOFTWARE**

- Can measure point, straight line, curve, circle, ellipse, plane, groove, cylinder, sphere, cone, ring, edge point, corner point, polygon, straightness, flatness, circularity, cylindricity, profile of a line, profile of a surface, perpendicularity, parallelism, angularity, coaxiality, concentricity, symmetry, position, composite position, circular runout and total runout
- Modular software structure, can support: temperature compensation, turning table, I/O interface
- Can program in offline mode and do virtual measurement based on CAD model, can extract the element features of CAD for programming
- Support dynamic point measurement and import DMO theoretical point coordinates for vector point measurement
- Can import and convert CAD model (SAT, IGES, STEP)
- Can select multi language, metric and inch, polar and straight coordinate system
- Have multiple export ways: export measured data (SAT, IGES, STEP), report windows (PDF, HTML, MHT, RTF, EXCEL, CSV, txt, images, WORD, etc.), custom EXCEL template
- Support uploading the measuring result to server

### **SPECIFICATION**

Code	CMM-MN432
Measuring range (X×Y×Z)	400×200×300mm
Resolution	0.1µm
Repeatability	1μm
Accuracy (L is measuring range in mm)	±(4.5+L/200)µm (15°C~30°C, variation≤2°C/h) ±(5.5+L/200)µm (10°C~15°C, 30°C~40°C, variation≤2°C/h)
Probe error	±5µm
Temperature	10°C~40°C, variation≤2°C/h
Humidity	40~60%
Power	220V±10%, 50Hz
Max. load	50kg
Dimension (L×W×H)	1270×1110×1630mm
Weight	280kg

### STYLUS (included) SPECIFICATION

of 1200 (moraded) of 2011 10A Hore							
Code	Material	Ball diameter	Length	Stem diameter	Effective working length	Quantity	
PS2R	ruby ball /	SØ2mm	20mm	Ø1.4mm	14mm	1 pc	
PS17R	stainless steel stem	SØ4mm	2011111	Ø1.5mm	20mm	1 pc	

### **EXTENSION (included) SPECIFICATION**

Code	Material	Stem diameter	Length	Quantity
SE4	stainless steel	Ø3mm	10mm	1 pc
SE5	Stainless steel	Domini	20mm	1 pc

### STANDARD DELIVERY

Main unit	1 pc	
	probe head *	1 pc
Probe system	probe*	1 pc
	styli **	1 set
Calibration	datum sphere (Ø25mm)	1 pc
system	pivot pillar	1 pc
Computer	computer	1 pc
system	printer	1 pc
Temperature co	1 pc	
Software	1 pc	

- \*The probe head and probe are Renishaw brand
- \*\* The styli system includes styli and extensions

### PROBE (included) SPECIFICATION

Probe head	angular movement with horizontal axis	0°~90° in 15 steps
	angular movement with vertical axis	±180° in 15 steps
ileau	control mode	manual
	number of positions	168
	probe mounting	M8
	weight	210g
	detect direction	±X, ±Y, +Z
Probe	styli mounting	M2
	rating life	>1000,000 times
	weight	22g

# +INSIZE+

### **CMM CHECK MASTERS**

REFER TO PAGE 298 FOR DETAILS



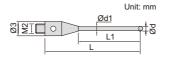


horizontal use

### STYLI FOR CMM







M2 Styll (Stainless Steel base) (IIIII							
Code	Ød	Ød1	L	L1	Material of rod	Material of tip	
ISQ-01-2010-010STR	1	0.8	10	4			
ISQ-01-2010-020LTR	1	0.8	20	7			
ISQ-01-2010-020STR	1	0.8	20	13			
ISQ-01-2010-028STR	1	0.8	27.5	20.5			
ISQ-01-2015-020STR	1.5	1	20	13			
ISQ-01-2015-030STR	1.5	1	30	23			
ISQ-01-2020-020STR	2	1	20	13			
ISQ-01-2020-030STR	2	1.5	30	23			
ISQ-01-2020-040STR	2	1.5	40	33		ruby	
ISQ-01-2025-020STR	2.5	1.5	20	13	carbide		
ISQ-01-2025-030STR	2.5	2	30	23	Carbiac		
ISQ-01-2025-040STR	2.5	2	40	33			
ISQ-01-2030-020STR	3	1.5	20	13			
ISQ-01-2030-030STR	3	2	30	23			
ISQ-01-2030-040STR	3	2	40	33			
ISQ-01-2030-050STR	3	2	50	43			
ISQ-01-2040-022STR	4	2	22	15			
ISQ-01-2040-030STR	4	2	30	23			
ISQ-01-2040-040STR	4	2	40	33			
ISQ-01-2040-050STR	4	2	50	43			
ISQ-01-2020-020SSR	2	1.5	20	13			



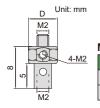
### ISQ-02-2030-040ST



M2 extension rods of styli		(mm)
Code	L	Material
ISQ-02-2030-005ST	5	
ISQ-02-2030-010ST	10	
ISQ-02-2030-020ST	20	stainless steel
ISQ-02-2030-030ST	30	31001
ISQ-02-2030-040ST	40	



M2 extension rods of s	(mm)	
Code	L	Material
ISQ-02-2035-030SCF	30	
ISQ-02-2035-040SCF	40	
ISQ-02-2035-050SCF	50	carbon fibre
ISQ-02-2035-060SCF	60	libre
ISQ-02-2035-070SCF	70	



ISQ-01-2030-020SSR

ISQ-01-2040-020SSR

ISQ-01-2030-050SCE

ISQ-01-3005-020TTR2

3

4

1.5

1.5

2

20

20

50

M2 multi way bases of	(mm)		
Code	D	Remark	Material
ISQ-03-2075-008ST	7.5	4-way	stainless
ISQ-03-2070-008ST	7	5-way	steel

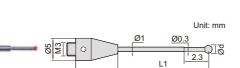
13

13

43

stainless steel

ceramic



	Unit:	mm
M2 M2	0	M3
	L	

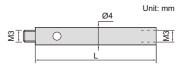
M2 thread converters		(mm)
Code	L	Material
ISQ-05-2040-005M3	5	stainless
ISQ-05-2040-007M3	7	steel

M3 styli with step (stainl	(mm)					
Code	Ød	L	L1	Material of rod	Material of tip	
ISQ-01-3005-018TTR2	0.5	18	9	carbide	rubv	
ISQ-01-3005-020TTR2	0.5	20	11	carbide	ruby	

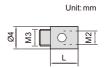




Code	Ød	Ød1	L	L1	ØD	Material of rod	Material of tip
ISQ-01-3010-020TTR	1	0.8	20	11	5		
ISQ-01-3010-040TTR	1	0.8	40	31	5		
ISQ-01-3015-020TTR	1.5	1	20	11	5		
ISQ-01-3015-030TTR	1.5	1	30	21	5		
ISQ-01-3015-040TTR	1.5	1	40	31	5		
ISQ-01-3020-014TTR	2	1	14	5	5		ruby
ISQ-01-3020-040TTR	2	1.5	40	31	5	carbide	
ISQ-01-3020-050TTR	2	1.5	50	41	5		
ISQ-01-3030-050TTR	3	2	50	41	5		
ISQ-01-3040-030TTR	4	2	30	21	5		
ISQ-01-3040-040TTR	4	2	40	31	5		
ISQ-01-3040-050TTR	4	2	50	41	5		
ISQ-01-3020-030STR	2	1.5	30	22.5	4		
ISQ-01-3030-030STR	3	1.5	30	22.5	4		
ISQ-01-3030-050TCR	3	2	50	41	5	carbon	
ISQ-01-3030-075TCR	3	2	75	66	5	fibre	



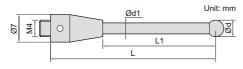
VI3 extension rods of st	(mm				
Code	Material				
ISQ-02-3040-010ST	10				
ISQ-02-3040-020ST	20				
ISQ-02-3040-030ST	30	stainless			
ISQ-02-3040-040ST	40	steel			
ISQ-02-3040-050ST	50				



M3 thread converters		(mm)
Code	L	Material
ISQ-05-3040-005M2	5	
ISQ-05-3040-010M2	10	stainless steel
ISQ-05-3040-020M2	20	

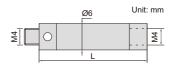


ISQ-01-4060-100SCE

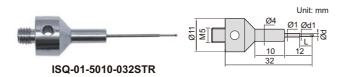


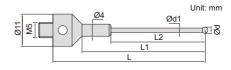
	M4 styl	i (stainl	ess steel	base)
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M4 styli (stainless steel	base			(mm)			
Code	Ød	Ød1	L	L1	Material of rod	Material of tip	
ISQ-01-4010-020STR	1	0.8	20	10			
ISQ-01-4020-020STR	2	1.5	20	10	carbide	ruby	
ISQ-01-4020-050STR	2	1.5	50	40			
ISQ-01-4040-050SCE	4	3	50	33.5	ceramic		
ISQ-01-4060-100SCE	6	4.5	100	83.5	Ceramic		



M4 extension rods of styl	(mm)	
Code	L	Material
ISQ-02-4070-030SCT	30	
ISQ-02-4070-050SCT	50	ceramic
ISQ-02-4070-100SCT	100	Ceramic
ISQ-02-4070-200SCT	200	





### M5 styli with step (stainless steel base)

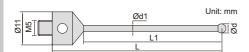
M5 styli with step (stainless steel base) (mm)									
Code	Ød Ød1 L M								
ISQ-01-5005-032STR	0.5	0.3	2.5						
ISQ-01-5008-032STR	0.8	0.6	4.8	carbide	ruby				
ISQ-01-5010-032STR	1	0.8	5						

### M5 styli with step (stainless steel base)

M5 styli with step (stainless steel base) (mm)									
Code Ød Ød1 L L1 L2 Material Mater of rod of tip									
ISQ-01-5015-044STR	1.5	1	44	34	19		ruby		
ISQ-01-5020-044STR	2	1.5	44	34	19	carbide			
ISQ-01-5020-058STR	2	1.5	58	48	33				



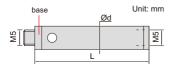
ISQ-01-5030-034STR



### M5 styli (stainless steel base)

(mm)

Code	Ød	Ød1	L	L1	Material of rod	Material of tip
ISQ-01-5015-033STR	1.5	1	33	23		
ISQ-01-5015-040STR	1.5	1	40	30		
ISQ-01-5020-034STR	2	1.5	33.5	23.5		
ISQ-01-5020-040STR	2	1.5	40	30		
ISQ-01-5030-034STR	3	2	33.5	23.5		
ISQ-01-5030-050STR	3	2	50	40	carbide	
ISQ-01-5030-058STR	3	2	58	48		ruby
ISQ-01-5030-075STR	3	2	75	65		
ISQ-01-5050-050STR	5	2.5	50	40		
ISQ-01-5050-075STR	5	2.5	75	65		
ISQ-01-5060-054STR	6	3	54	44		
ISQ-01-5080-115STR	8	4	114.5	101.5		
ISQ-01-5030-058SCR	3	2	58	48		
ISQ-01-5050-100SCR	5	3.5	100	90	carbon fibre	
ISQ-01-5080-100SCR	8	6	100	87	11510	



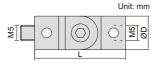
### M5 extension rods of styli

(mm)

(iii									
Code	Ød	L	Material	Material of base					
ISQ-02-5110-040SAL	11	40							
ISQ-02-5110-060SAL	11	60	aluminium						
ISQ-02-5110-080SAL	11	80		stainless					
ISQ-02-5110-100SAL	11	100		steel					
ISQ-02-5110-020ST	11	20	stainless steel						
ISQ-02-5110-040TCF	11	40							
ISQ-02-5110-050TCF	11	50	carbon fibre	titanium					
ISQ-02-5110-060TCF	11	60	carbon libre	utariiuiii					
ISQ-02-5110-100TCF	11	100							



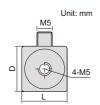
ISQ-03-5110-030TI



### M5 rotating joints

(mm)

Code	L	ØD	Material
ISQ-03-5110-030TI	30	11	titanium
ISQ-03-5180-036TI	36	18	แลกแนก



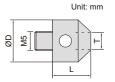
### M5 4-way cubes of styli

(mm)

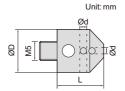
Code	D	L	Material
ISQ-03-5150-150TI	15	15	titanium
ISQ-03-5200-200TI	20	20	titariiuiii



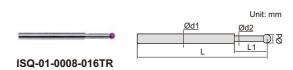
ISQ-05-5110-090M3



M5 thread converters				(mm)
Code	L	ØD	Thread (T)	Material
ISQ-05-5110-090M2	10	11	M2	stainless
ISQ-05-5110-090M3	10	11	M3	steel



Holders for pin styli	(mm)			
Code	L	Ød	ØD	Material
ISQ-03-5110-012H1	12	1	11	
ISQ-03-5110-012H1D5	12	1.5	11	stainless steel
ISQ-03-5110-012H2	12	2	11	Sidel



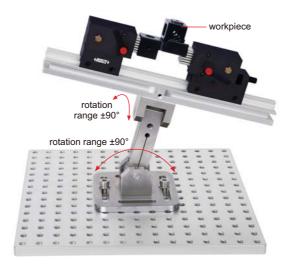
Pin styli (mm							
Code	L	Ød	L1	Ød1	Ød2	Material of rod	Material of tip
ISQ-01-0008-016TR	15.8	0.8	4.8	1	0.6		
ISQ-01-0020-027TR	27	2	_	1.5	_	carbide	ruby
ISQ-01-0030-038TR	38	3	_	2	_		







## JIGS FOR CMM (ANVIL Ø2.5mm)



ISY-200







ISY-200-2



ISY-200-3



ISY-200-4



ISY-200-5



ISY-200-6

Code	Product	Remark
ISY-200	jig set	including 1 pc ISY-200-1, 1 pc ISY-200-2, 1 pc ISY-200-3, 1 pc ISY-200-4, 1 pc ISY-200-5 and 2 pcs ISY-200-6

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Code	Product	Size	Anvil area	Anvil stroke
ISY-200-1	spring anvil	60×40×57	20.5×23	14
ISY-200-2	adjustable spring anvil (range 0-20mm)	70×40×57	20.5×23	14

Code	Product	Size	Hole size
ISY-200-3	base plate	300×300×12mm	M8

### (mm)

Code	Product	Size
ISY-200-4	guide	300×40×27
ISY-200-5	two-way adjustable stand	110×110×142
ISY-200-6	clamp handle	_













ISY-500-1

ISY-500-2

ISY-500-3









ISY-500-4

ISY-500-5

ISY-500-6

ISY-500-7

Code	Product	Remark
ISY-500	jig set	including 1 pc ISY-500-1, 1 pc ISY-500-2, 2 pcs ISY-500-3, 10 pcs ISY-500-4, 2 pcs ISY-500-5, 1 pc ISY-500-6, 2 pcs ISY-500-7

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Code	Product	Size	Anvil area	Anvil stroke
ISY-500-1	spring anvil	134×90×90	36×100	24
ISY-500-2	adjustable spring anvil (range 0-40mm)	134×120×130	36×100	24

(mm)

Code	Product	Size
ISY-500-3	base plate	300×240×20
ISY-500-4	ISY-500-4 block	
ISY-500-5	connecting plate	170×90×15
ISY-500-6	connecting block of base plate	80×50×10
ISY-500-7	clamp handle	_

20

# +INSIZE+



## JIGS FOR CMM (ANVIL Ø2.5mm)







ISY-300













ISY-300-2

ISY-300-3

ISY-300-4

ISY-300-5

ISY-300-6

ISY-300-7













ISY-300-8

ISY-300-9

ISY-300-10

ISY-300-11

ISY-300-12

ISY-300-13

Code	Product	Remark	
ISY-300	jig set	including 1 pc ISY-300-1, 2 pcs ISY-300-2, 1 pc ISY-300-3, 2 pcs ISY-300-4, 14 pcs ISY-300-5, 2 pcs ISY-300-6, 8 pcs ISY-300-7, 6 pcs ISY-300-8, 2 pcs ISY-300-9, 2 pcs ISY-300-10, 2 pcs ISY-300-11, 2 pcs ISY-300-12, 2 pcs ISY-300-13	

Code	Product	Size	Hole size
ISY-300-1	base plate	300×300×12mm	M8

(mm)

Code	Product	Size	Anvil area	Anvil stroke
ISY-300-2	spring anvil	60×40×75	20.5×23	14
ISY-300-3	spring anvil	Ø26×80	3.1cm² (hexagon)	14

(mm)

Code	Product	Size	
ISY-300-4	block	50×50×50	
ISY-300-5	block	50×50×20	
ISY-300-6	connecting plate	110×50×10	
ISY-300-7	block	Ø26×20	
ISY-300-8	block	Ø26×30	
ISY-300-9	connecting plate	150×26×10	
ISY-300-10	clip	65×11	
ISY-300-11	clip	100×11	
ISY-300-12	connecting block of clip stand	Ø26×20	
ISY-300-13	clip stand	Ø8×75	

# +INSIZE+

# JIGS FOR CMM (ANVIL Ø6mm)







ISY-400



ISY-400-1



ISY-400-2



ISY-400-3



ISY-400-4



ISY-400-5



ISY-400-6

Code	Product	Remark
ISY-400	jig set	including 3 pcs ISY-400-1, 9 pcs ISY-400-2, 9 pcs ISY-400-3, 1 pc ISY-400-4, 3 pcs ISY-400-5, 3 pcs ISY-400-6

(mm

				(11111)
Code	Product	Size	Anvil area	Anvil stroke
ISY-400-1	spring anvil	135×60×90	36×100	24

(mm)

γ			
Code	Product	Size	
ISY-400-2	block	120×60×20	
ISY-400-3	block	120×60×30	
ISY-400-4	base plate	500×500×12	
ISY-400-5	connecting plate	130×120×12	
ISY-400-6	clamp handle	_	





### JIG SET FOR CMM CODE ISY-100



ISY-100

application examples

Product	Code	Size (mm)	Quantity	Application
stand	ISY-100-1001	Ø16×30	5	
	ISY-100-1002	Ø16×50	5	ılı da
	ISY-100-1003	Ø16×100	3	
stand	ISY-100-1004	Ø20×30	5	
	ISY-100-1005	Ø20×50	5	
	ISY-100-1006	Ø20×100	3	
stand with fine adjustment	ISY-100-2001	Ø16×45~60	2	height adjustment: 45~60mm
stand with fine adjustment	ISY-100-2003	Ø20×45~60	2	
horizontal spring stand	ISY-100-4001	_	2	. 19

Product	Code	Size (mm)	Quantity	Application
horizontal screw stand	ISY-100-5001	ı	2	
magnetic stand (magnetic top surface )	ISY-100-7001	Ø20×25	3	
stand for slice parts	ISY-100-8001		2	ISY-100-8001 and ISY-100-8002 use cooperatively
clamping stand for slice parts	ISY-100-8002	Ø20×25	1	

To be continued



Product	Code	Size (mm)	Quantity	Application
clip	ISY-100-1201	_	2	
clip	ISY-100-1301	_	2	
clip stand	ISY-100-1401	Ø6×60	2	
	ISY-100-1402	Ø6×100	2	
vertical square column	ISY-100-3003	30×30×250	2	7
sliding support plate	ISY-100-1801	78×20×10	3	
clamping screw	ISY-100-2301	Ø8×20	6	
screw	ISY-100-2302	Ø8×20	6	
base plate	ISY-600- 400200	400×400×12 hole size: M8×1.25 hole center distance: 20	2 pieces	_
wrench	ISY-100-3701	Ø3.8×70	1	_
wrench	ISY-100-3801	M2.5	1	_
	ISY-100-3802	M5	1	_
	ISY-100-3803	M6	1	_
45° stand	ISY-100-9001	_	2	
V shaped support	ISY-100-1901	_	2	

Product	Code	Quantity	Application
V shaped support	ISY-100-1902	2	
marker	ISY-6100-1501	52 <b>*</b>	
dust cleaner	ISY-100-3501	1	_
lubricating oil	ISY-100-3601	1	_

<sup>\*</sup>Letter A~Z, number 0~25

Product	Code	Quantity	Material	Application
support head	ISY-100-27016	2	aluminum	
77	ISY-100-27018	2	nylon	
support head	ISY-100-27026	2	aluminum	
77	ISY-100-27028	2	nylon	
support head	ISY-100-27036	2	aluminum	
77	ISY-100-27038	2	nylon	
support head	ISY-100-27046	2	aluminum	A
	ISY-100-27048	2	nylon	
support head	ISY-100-27056	2	aluminum	
	ISY-100-27058	2	nylon	
support head	ISY-100-27066	2	aluminum	
4	ISY-100-27068	2	nylon	
support head	ISY-100-27076	2	aluminum	
ŋ Ħ	ISY-100-27078	2	nylon	





### JIG SET FOR CMM CODE ISY-600









ISY-600

Product	Code	Size (mm)	Quantity
stand	ISY-600-80001	Ø12×50	6
Otal III	ISY-600-80002	Ø12×30	6
	ISY-600-80007	Ø12×20	6
stand	ISY-600-80003	Ø16×50	6
-	ISY-600-80004	Ø16×30	6
	ISY-600-80008	Ø16×20	6
stand	ISY-600-80005	Ø20×50	6
	ISY-600-80006	Ø20×30	6
-	ISY-600-80009	Ø20×20	6
spring stand	ISY-600-800010	_	2
universal support with damping	ISY-600-800012	_	2
stand with fine adjustment	ISY-600-800013	Ø20×55~78	2
magnetic stand (magnetic top surface)	ISY-600-800014	Ø20×20	4
stand for slice parts	ISY-600-800015	Ø20×20	2
adaptor	ISY-600-800016	Ø20×15	6
clamping screw for base plate	ISY-600-800017	_	2

Product	Code	Size (mm)	Quantity
V shaped support	ISY-600-800018	Ø20×25	2
clamping screw	ISY-600-800019	_	6
sliding support plate	ISY-600-800020	68×20×10	6
clip	ISY-600-800021	12×70	5
chuck support	ISY-600-800022	-	2
clip stand	ISY-600-800023	Ø6×80	2
1	ISY-600-800024	Ø6×40	3
aluminum support head	ISY-600-800025	-	3
nylon support head	ISY-600-800026	-	3
wrench	ISY-600-800027	Ø8×48	2
base plate	ISY-600-800028	400×400×15 hole size: M8X1.25	1



# TOOL PRESETTERS, PROFILE PROJECTORS, QUICK MEASUREMENT SYSTEMS, VISION MEASURING SYSTEMS



Tool Presetters Page 480-482



Profile Projectors Page 483-492



Quick Measurement Systems Page 493-498



Vision Measuring Systems Page 499-508



Vision Measuring Softwares Page 509-510



Jig Sets For Vision Measuring Systems Page 511





### TOOL PRESETTER (PROJECTOR TYPE) CODE TLP-P340



■ 99 data can be saved and printed



standard rod (included)



BT50/BT40 converter (optional)



BT50/BT30 converter (optional)

### SPECIFICATION

SPECIFICATION			
Maximum tool diameter (X axis)		Ø300mm	
Height measuring range (Z axis)		30~400mm	
Accuracy X axis	±6µm		
Accuracy	Z axis	±13µm	
Resolution		0.5µm	
Diameter of projection screen		Ø120mm	
Lens	magnification	20X	
	view filed	Ø6mm	
Illumination		24V/20W	
Spindle holder		BT50	
Power supply		220V, 50/60HZ	
Dimension (L×W×H)		940×520×870mm	
Weight		90kg	

### STANDARD DELIVERY

Main unit	1 pc
BT50 spindle holder	1 pc
Standard rod	1 pc
Foot-switch	1 pc
Anti-dust cover	1 pc

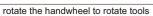
O	
BT50/BT30 converter	TLP-P340-C1
BT30 rod	TLP-P340-R1
BT50/BT40 converter	TLP-P340-C2
BT40 rod	TLP-P340-R2



### **TOOL PRESETTER CODE TLP-400E**











standard rod (included)



BT50/BT40 converter (optional)



BT50/BT30 converter (optional)

■ Absolute linear scales, zero setting is not needed after power on and off

### SPECIFICATION

SPECIFICATION	
Maximum tool diameter (X axis)	Ø300mm
Height measuring range	60~400mm
Repeatability	0.005mm
Measuring accuracy	0.01mm
Linear scale resolution	0.001mm
Dial indicator graduation	0.001mm
Spindle holder	BT50
Power supply	110/220V, 50/60HZ
Dimension (L×W×H)	720x480x930mm
Weight	150kg

### STANDARD DELIVERY

0.7.0.027.0.02	
Main unit	1 pc
BT50 spindle holder	1 pc
Standard rod	1 pc
Dial indicator	2 pcs
Wrench	1 set
Anti-dust cover	1 pc

BT50/BT30 converter	TLP-300H-C1
BT50/BT40 converter	TLP-300H-C2



# U VIDEO

## TOOL PRESETTER (BASIC TYPE) CODE TLP-300H





rotate tools



standard rod (included)



BT50/BT40 converter (optional)



BT50/BT30 converter (optional)

■ Absolute linear scales, zero setting is not needed after power on and off

### **SPECIFICATION**

OI LOII IOATION	
Maximum tool diameter (X axis)	Ø300mm
Height measuring range	60~300mm
Repeatability	0.005mm
Measuring accuracy	0.02mm
Linear scale resolution	0.005mm
Dial indicator graduation	0.01mm
Spindle holder	BT50
Power supply	110/220V, 50/60HZ
Dimension (L×W×H)	600x365x690mm
Weight	68kg

### STANDARD DELIVERY

Main unit	1 pc
BT50 spindle holder	1 pc
Standard rod	1 pc
Dial indicator	2 pcs
Wrench	1 set
Anti-dust cover	1 pc

BT50/BT30 converter	TLP-300H-C1
BT50/BT40 converter	TLP-300H-C2



### **PROFILE PROJECTORS**





digital readout of ISP-A1000E



21

- touch buttons
   USB data output to Excel and CAD
- show diagram







software flash disk (included, only for ISP-A1000E)

### **OPTIONAL ACCESSORY**





swivel center support



blue filter



rotary table (glass plate diameter 100mm)



V-block with clamp



demo sample



overlay chart (protractor with 1° graduation, radius with 1mm increment)



50mm reading scale (check magnification accuracy)



printer (only for ISP-A1000E)



holder with clamp



300mm calibration scale (check magnification accuracy together with 50mm reading scale or calibrate measuring accuracy)



### **SPECIFICATION**

Code		ISP-Z3015	ISP-A1000E			
Edge detector		not included	included			
	magnification	10X (included) 20X (optional	) 50X ( <b>optional</b> ) 100X	(optional)		
Lens	view field	Ø30mm Ø15mm	Ø6mm Ø3mi	n		
	working distance	77.7mm 44.3mm	38.4mm 25.3n	nm		
Max. workpie	ce height	90mm 90mm	90mm 90mn	า		
Magnification	accuracy	±0.08%				
Image		erect image				
		diameter: Ø300mm				
Projector scre	een	rotation range: 0°~360°, resolution: 1" o	r 0.01°			
		reference lines: cross-hairs				
	metal stage size	340×152mm				
	glass stage size	196×96mm				
		range: 150×50mm				
Stage	X-Y stage travel	resolution: 0.5µm				
		accuracy: (4+L/25)µm L is the measuring length in mm				
	Z (focus) travel range	90mm				
	max. load capacity	4kg				
Illumination		contour illumination: 24V/150W halogen lamp, brightness is adjustable				
surface illumination: 24V/150W hal			lamp			
	display	X-Y stage travel, screen rotation				
	output	RS232C	RS232C, USB (data output to	Excel and CAD)		
Data processing unit	function	measure coordinate of point  measure coordinate of line  measure center coordinate, radius of circle with three points measure distance between two objects measure angle with four points or two lines  set origin of coordinate  coordinate transform  set midpoint of coordinate	measure coordinate of the measure coordinate of the measure center coordinate of the measure distance betwo objects to two objects measure angle with for two lines coordinate transform the coordinate transform choose measurement automatically accordinate selective point and distance of the measure coordinate transform choose measurement automatically accordinate transform selective point and distance of the measure coordinate transform choose measurement automatically accordinate transform selective point and distance of the measure coordinate of the measure coordinate of the measure coordinate of the measure center coordinate of the measure center coordinate of the measure center coordinate of the measure distance between the measure angle with the or two lines.	f line inate, ree points ween ur points object ng to the		
	advanced function	anced function —		urements		
Power supply		110/220V, 50/60Hz				
Dimension (L	×W×H)	550×770×1100mm				
Weight		135kg				

### STANDARD DELIVERY

Main unit	1 pc
10X lens with half-reflection mirror and oblique illuminator mirror	1 pc
Overlay chart clip	4 pcs
Foot-switch	1 pc
Anti-dust cover	1 pc
Software (only for ISP-A1000E) and USB cable	1 pc

20X lens with half-reflection mirror and oblique illuminator mirror	ISP-Z3015-LENS20X
50X lens with half-reflection mirror	ISP-Z3015-LENS50X
100X lens with half-reflection mirror	ISP-Z3015-LENS100X
Rotary table	ISP-Z3015-TABLE
Overlay chart	ISP-Z3015-CHART
Holder with clamp	ISP-Z3015-HOLDER

Swivel center support	ISP-Z3015-SUPPORT
V-block with clamp	ISP-Z3015-VBLOCK
50mm reading scale	ISP-Z3015-SCALE50
300mm calibration scale	ISP-Z3015-RULE
Blue filter	ISP-Z3015-FILTER
Demo sample	ISP-Z3015-DEMO
Printer (only for ISP-A1000E)	ISP-A1000-PRINTER



### **PROFILE PROJECTORS**









digital readout of ISP-A5000E

- Adjust the focus by ascending and descending the projector head, the stage doesn't move up and down
- Maximum workpiece weight 50kg
- touch buttonsUSB data output to Excel and CAD
- show diagram







software flash disk (included, only for ISP-A5000E)

### OPTIONAL ACCESSORY



21

lens



rotary table (glass plate diameter 100mm)



overlay chart (protractor with 1° graduation, radius with 1mm increment)



holder with clamp



swivel center support



demo sample



V-block with clamp



printer (only for ISP-A5000E)



50mm reading scale (check magnification accuracy)



300mm calibration scale (check magnification accuracy together with 50mm reading scale or calibrate measuring accuracy)



### **SPECIFICATION**

Code	N .	ISP-AZ3020		ISP-A5	000E	
Edge detector		not included		include	included	
	magnification	10X (included)	20X (optional)	50X ( <b>o</b> r	otional)	100X (optional)
Lens	view field	Ø30mm	Ø15mm	Ø6mm	,	Ø3mm
	working distance	77.7mm	44.3mm	38.4mn	n	25.3mm
Max. workpied	ce height	100mm	100mm	100mm	1	100mm
Magnification	accuracy	±0.08%				
Image		erect image				
		diameter: Ø300mm				
Projector scre	en	rotation range: 0°~36	60°, resolution: 1" or 0.0	1°		
		reference lines: cross	s-hairs			
	metal stage size	404×228mm				
	glass stage size	260×160mm				
		range: 200×100mm				
Stage	X-Y stage travel	resolution: 0.5µm				
		accuracy: (3+L/75)µm L is the measuring length in mm				
	Z (focus) travel range	100mm				
	max. load capacity	50kg				
Illumination		contour illumination: 24V/150W halogen lamp, brightness is adjustable		е		
illumination		surface illumination: 2	24V/150W halogen lam	ρ		
display		X-Y stage travel, screen rotation				
	output	RS232C, USB (data output to			output to Excel and CAD)	
Data processing unit	function	measure coor	er coordinate, e with three points ance between e with four lines coordinate nsform		measure coo measure cen radius of circ measure dist two objects measure ang or two lines coordinate tra choose meas automatically	rdinate of point  rdinate of line  ter coordinate, le with three points ance between  alle with four points  ansform  surement object according to the and display the result
advanced function		_		progran	nming for bat	ch measurements
Power supply		110/220V, 50/60Hz				
Dimension (L×W×H) 780×780×1100mm						
Weight 160kg						

### STANDARD DELIVERY

Main unit	1 pc
10X lens with half-reflection mirror and oblique illuminator mirror	1 pc
Overlay chart clip	4 pcs
Foot-switch	1 pc
Blue filter	1 pc
Anti-dust cover	1 pc
Software (only for ISP-A5000E) and USB cable	1 pc

20X lens with half-reflection mirror and oblique illuminator mirror	ISP-A5000-LENS20X
50X lens with half-reflection mirror	ISP-A5000-LENS50X
100X lens with half-reflection mirror	ISP-A5000-LENS100X
Rotary table	ISP-A5000-TABLE
Overlay chart	ISP-A5000-CHART
Holder with clamp	ISP-A5000-HOLDER
Swivel center support	ISP-A5000-SUPPORT
V-block with clamp	ISP-A5000-VBLOCK
50mm reading scale	ISP-A5000-SCALE50
300mm calibration scale	ISP-A5000-RULE
Demo sample	ISP-A5000-DEMO
Printer (only for ISP-A5000E)	ISP-A5000-PRINTER



### HORIZONTAL PROFILE PROJECTORS

# INSPECTION





ISP-W3020

ISP-A3000E



21

digital readout of ISP-A3000E

- touch buttons
- USB data output to Excel
- and CAD
- show diagram







software flash disk (included, only for ISP-A3000E)



lens



demo sample



300mm calibration scale (check magnification accuracy together with 50mm reading scale or calibrate measuring accuracy)

### OPTIONAL ACCESSORY



overlay chart (protractor with 1° graduation, radius with 1mm increment)



vise



printer (only for ISP-A3000E)



50mm reading scale (check magnification accuracy)



rotary table



### **SPECIFICATION**

Code		ISP-W3020		ISP-A3000E			
Edge detector		not included		included			
	magnification	10X (included)	20X (optional)	50X (optional)	100X (optional)		
_ens	view field	Ø30mm	Ø15mm	Ø6mm	Ø3mm		
	working distance	77.7mm	44.3mm	38.4mm	25.3mm		
Magnification	n accuracy	±0.08%					
		diameter: Ø300mm					
Projector scr	reen	rotation range: 0°~3	60°, resolution: 1' or 0.01°				
		reference lines: cros	ss-hairs				
	metal stage size	400×150mm					
	turning range	±15°					
		range: 200×100mm					
Stage	X-Z stage travel	resolution: 0.5µm					
		accuracy: (4+L/25)µ	m L is the measuring ler	ngth in mm			
	Y (focus) travel range	75mm		•			
	max. load capacity	50kg					
		contour illumination:	: 24V/150W halogen lamp,	brightness is adjustab	le		
lllumination		surface illumination: 12V/150W halogen lamp (with 2 fibers), position is adjustable					
	display	X-Z stage travel, screen rotation					
	output	RS232C		RS232C, USB (da	RS232C, USB (data output to Excel and CAD)		
Data processing unit		measure cor measure cer radius of circ measure dist	ordinate of point ordinate of line ster coordinate, le with three points cance between two	measure of radius of of measure of measure of the m	coordinate of point coordinate of line center coordinate, circle with three points distance between		
	function	or two lines	gle with four points	or two line	angle with four points		
		set origin of o		choose me automatica	easurement object ally according to the oint and display the result		
advanced function		-		programming for batch measurements			
Power supply	у	110/220V, 50/60Hz					
Dimension (L	_×W×H)	830×1090×1010mm					
Weight		160kg					

### STANDARD DELIVERY

Main unit	1 pc
10X lens	1 pc
Overlay chart clip	4 pcs
Foot-switch	1 pc
Anti-dust cover	1 pc
Software (only for ISP-A3000E) and USB cable	1 pc

OI HONAL ACCEDEDICT	
20X lens	ISP-A3000-LENS20X
50X lens	ISP-A3000-LENS50X
100X lens	ISP-A3000-LENS100X
Overlay chart	ISP-A3000-CHART
50mm reading scale	ISP-A3000-SCALE50
300mm calibration scale	ISP-A3000-RULE

Demo sample	ISP-A3000-DEMO
V-block with clamp	ISP-A3000-VBLOCK
Rotary table	ISP-A3000-RTABLE
Vise	ISP-A3000-VISE
Printer (only for ISP-A3000E)	ISP-A3000-PRINTER



### HORIZONTAL PROFILE PROJECTORS





ISP-W4025

ISP-A7000E



digital readout of ISP-A7000E

- touch buttonsUSB data output to Excel and CAD
- show diagram







software flash disk (included, only for ISP-A7000E)



demo sample (need rotary table)



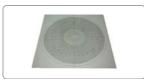
300mm calibration scale (check magnification accuracy together with 50mm reading scale or calibrate measuring accuracy)

### **OPTIONAL ACCESSORY**





printer (only for ISP-A7000E)



Ø300mm overlay chart (protractor with 1° graduation, radius with 1mm increment)



rotary table



50mm reading scale (check magnification accuracy)



### **SPECIFICATION**

Code		ISP-W4025			ISP-A7	000E		
Edge detector		not included			included			
	magnification	5X (optional)	10X (standard)	20X ( <b>op</b>	tional)	50X (optional)	100X (optional)	
Lens	view field	Ø80mm	Ø40mm	Ø20mm	· · · ·	Ø8mm	Ø4mm	
	working distance	93.7mm	103.9mm	95.1mm		65.7mm	35mm	
Magnification	n accuracy	±0.08%						
mage		erect image						
		diameter: Ø400mm						
Projector scr	een	rotation range: 0	°~360°, resolution: 1	' or 0.01°				
		reference lines: cross-hairs						
	metal stage size	450×200mm						
	turning range	±15°						
		range: 250×150ı	mm					
Stage	X-Z stage travel	resolution: 0.5µr	n					
		accuracy: (4+L/25)µm L is the measuring length in mm						
	Y (focus) travel range	100mm						
	max. load capacity	50kg						
		contour illumination: 24V/150W halogen lamp, brightness is adjustable						
Illumination		surface illuminat	ion: 12V/150W halo	gen lamp (w	ith 2 fibe	ers), position is adjus	table	
	display	X-Z stage travel	, screen rotation					
	output	RS232C			RS232	C, USB (data output	to Excel and CAD)	
		x measure	coordinate of point		<b>©</b>	measure coordinate	of point	
			coordinate of line			measure coordinate		
		radius of	center coordinate, circle with three poir	nts	<b>©</b>	measure center coor radius of circle with t	hree points	
Data processing	function	measure two object	distance between cts			measure distance be two objects	etween	
unit	Tunction	measure or two line	angle with four point es	S		measure angle with or two lines	four points	
		set origin	of coordinate			coordinate transform	١	
		coordinat	e transform		choose measurement object automatically according to the		ng to the	
		1/2 set midpo	oint of coordinate		\$	selective point and di	splay the result	
	advanced function	_			prograi	mming for batch mea	surements	
Power supply		110/220V, 50/60I	Hz					
Dimension (L		646×1215×1210						
Weight		240kg						

### STANDARD DELIVERY

OTANDARD DELIVERY		
Main unit	1 pc	
10X lens	1 pc	
Overlay chart clip	4 pcs	
Foot-switch	1 pc	
Anti-dust cover	1 pc	
Software (only for ISP-A7000E) and USB cable	1 pc	

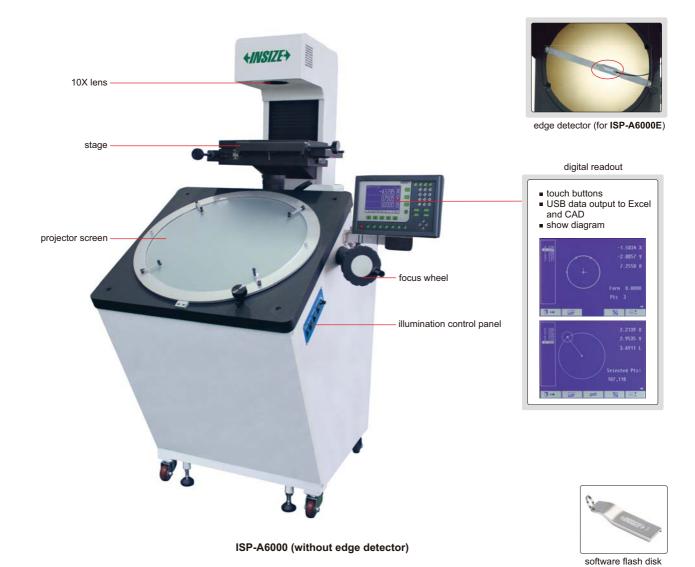
OF HONAL ACCESSORT		
5X lens	ISP-W4025-LENS5X	
20X lens	ISP-W4025-LENS20X	
50X lens	ISP-W4025-LENS50X	
100X lens	ISP-W4025-LENS100X	
Ø300mm overlay chart	ISP-A3000-CHART	
50mm reading scale	ISP-A3000-SCALE50	

300mm calibration scale	ISP-A3000-RULE
Demo sample	ISP-A3000-DEMO
V-block with clamp	ISP-A3000-VBLOCK
Rotary table	ISP-A3000-RTABLE
Vise	ISP-A3000-VISE
Printer (only for ISP-A7000E)	ISP-A3000-PRINTER

# +INSIZE+

### **PROFILE PROJECTORS**





## OPTIONAL ACCESSORY



lens



rotary table (glass plate diameter 100mm)



holder with clamp



(included)

printer



300mm calibration scale (check magnification accuracy together with 50mm reading scale or calibrate measuring accuracy)



50mm reading scale (check magnification accuracy)



demo sample



### **SPECIFICATION**

Code		ISP-A6000 ISP-A6000E		A6000E			
Edge detector		not included included					
		diameter: Ø600	)mm	<u>'</u>			
Projector screen		rotation range: 0°~360°, resolution: 1' or 0.01°					
		reference lines: cross-hairs					
	magnification	5X (optional)	10X (included)	20X (optional)	50X (optional)	100X (optional)	
Lens	view field	Ø120mm	Ø60mm	Ø30mm	Ø12mm	Ø6mm	
	working distance	242.8mm	143.2mm	85.5mm	92mm	48.5mm	
Magnification ac	curacy	±0.08%					
Image		erect image					
	metal stage size	404×265mm					
	glass stage size	207×170mm					
		range: 200×100	)mm				
Stage	X-Y stage travel	resolution: 0.5µ	ım				
		accuracy: (3+L/50)µm L is the measuring length in mm					
	Z (focus) travel range	50mm					
	max. load capacity	5kg					
Illiumination		contour illumina	illumination: 24V/150W halogen lamp, brightness is adjustable				
Illumination		surface illumina	ation: 12V/150W ha	alogen lamp (with 2	fibers), position is	adjustable	
	display	X-Y stage travel, screen rotation					
	output	RS232C, USB (data output to Excel and CAD)					
Data processing unit	function	measure coordinate of point measure coordinate of line measure center coordinate, radius of circle with three points measure distance between two objects measure angle with four points or two lines coordinate transform choose measurement object automatically according to the selective point and display the result					
	advanced function	programming for batch measurements					
Power supply		110/220V, 50/60Hz					
Dimension (L×W	×H)	1200×1140×1940mm					
Weight		360kg					

### STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1 pc
10X lens	1 pc
Foot-switch	1 pc
Software and USB cable	1 pc
Overlay chart clip	4 pcs
Anti-dust cover	1 pc

5X lens	ISP-A6000-LENS5X
20X lens	ISP-A6000-LENS20X
50X lens	ISP-A6000-LENS50X
100X lens	ISP-A6000-LENS100X
Holder with clamp	ISP-A6000-HOLDER

300mm calibration scale	ISP-A6000-RULE
50mm reading scale	ISP-A6000-SCALE50
Rotary table	ISP-A6000-TABLE
Demo sample	ISP-A6000-DEMO
Printer	ISP-A6000-PRINTER



### LARGE SIZE QUICK MEASUREMENT SYSTEM **CODE QMS-A450**





### **SPECIFICATION**

Optical lens		dual-field dual-telecentric low-distortion lens			
Measurement range		wide view field	small view field		
		500×400mm	430×350mm		
Measurement*	without stitching	±3µm <sup>①</sup>	±1µm②		
Accuracy	with stitching	±(5+0.02L)µm <sup>③</sup>	±(3+0.02L)µm <sup>④</sup>		
Danastahilitu	without stitching	±1µm	±0.5µm		
Repeatability	with stitching	±2µm	±1.5µm		
	transmission light	telecentric illuminator, green light			
Illumination system	surface light	vertical illuminator, high angle ring white light vertical illuminator, 4-zone low and medium angle ring white light (eletric) vertical illuminator, circular (directional) green light (eletric)			
	coaxial light (optional)	vertical illuminator, white light			
Max. weight of workpiece		25kg			
Measurement time		<2s			
Measurement data		2D measurement			
Environmental requirement		temperature: 20°C±2°C, relative humidity: 30%~80%, vibration: <0.002g, less than 15Hz			
Power supply		220V, 50Hz, 1200W			
Dimension (L×W×H)		1060×860×1890mm			
Weight		650kg			

- \*The optimum temperature is 20°C±1°C
  ①Within 73×49mm, on focal position and environment temperature at 20°C±1°C
  ②Within 16×12mm, on focal position and environment temperature at 20°C±1°C
  ③Within 450×360mm, on focal position and environment temperature at 20°C±1°C
- Within 387×315mm, on focal position and environment temperature at 20°C±1°C

- One or more workpieces can be measured by one step operation
- Place workpieces at any position
   Focus and measure automatically

### STANDARD DELIVERY

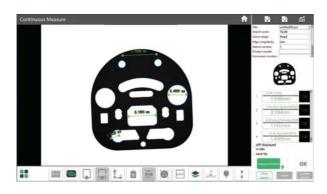
Main unit	1 pc	
Computer	1 pc	
Software	1 pc	

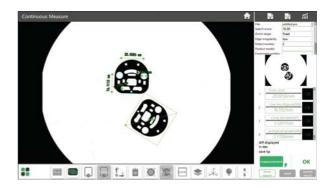
### **OPTIONAL ACCESSORY**

Coaxial light illumination	QMS-43-A1
Data transimission function of software	QMS-23-D1
CAD import function of software	QMS-23-C1
Laser sensor	QMS-43-SJ1
Foot-switch	QMS-43-FS1

### Software (included)

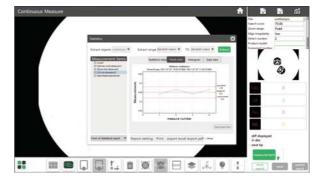
■ Automatically measure widths, holes, rings, angles at the same time, simple and efficient





■ Measuring result can be stored automatically. OK items and NG items can be counted automatically







### QUICK MEASUREMENT SYSTEMS (WITH STITCHING)





QMS-A220 QMS-A320

<b>SPECIFICATION</b>
Code

Code		QMS-A220		QMS-A315		QMS-A320	
Optical lens		dual-field dual-telecentric low-distortion lens					
		wide view field: Ø100mm small view field: Ø25mm		wide view field: Ø100mm small view field: Ø25mm		wide view field: Ø150mm small view field: Ø50mm	
View field range		wide view field	small view field	wide view field	small view field	wide view field	small view field
view lielu lalig		93×62mm	30×20mm	100×80mm	25×20mm	150×110mm	50×35mm
Measurement i	range	200×200mm	130×130mm	300×200mm	230×130mm	300×210mm	200×135mm
Measurement	without stitching	±3µm①	±1µm②	±3µm①	±1µm②	±5µm <sup>③</sup>	±2µm <sup>④</sup>
accuracy*	with stitching	±(5+0.02L)µm⑤	±(3+0.02L)µm⑥	±(5+0.02L)µm⑦	±(3+0.02L)µm®	±(7+0.02L)µm <sup>®</sup>	±(4+0.02L)µm <sup>1</sup>
Repeatability	without stitching	±1µm	±0.5µm	±1µm	±0.5µm	±1µm	±0.5µm
Кереатарину	with stitching	±2μm	±1.5µm	±2µm	±1.5µm	±2µm	±1.5µm
Max. weight of	workpiece	5kg					
Measurement time		<2s					
Measurement data		2D measurement					
Power supply		220V, 50Hz, 600W					
back light telecentric illuminator,		nator, green light					
Illumination system	ring light	4-zone circular white high light circular (directional) low-angle green light (eletric)					
	coaxial light (optional)	vertical illuminator, white light					
Environmental requirement		temperature: 20°C±2°C, relative humidity: 30%~80%, vibration: <0.002g, less than 15Hz					
Dimension (L×W×H)		532×480×766mn	n	532×497×766mm 669×510×883mm		m	
Weight		50kg		60kg 68kg			

<sup>\*</sup> The optimum temperature is 20°C±1°C

- ① Within 80×64mm, on focal position and environment temperature at 20°C±1°C
- ② Within 20×16mm, on focal position and environment temperature at 20°C±1°C
- ③ Within 120×88mm, on focal position and environment temperature at 20°C±1°C
- 4 Within 40×28mm, on focal position and environment temperature at 20°C±1°C
- (a) Within 180×28mm, on focal position and environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 117×117mm, on focal position, environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 270×180mm, on focal position, environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 207×117mm, on focal position, environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 270×189mm, on focal position, environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 180×121mm, on focal position, environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 180×121mm, on focal position, environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 180×121mm, on focal position, environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 180×121mm, on focal position, environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 180×121mm, on focal position, environment temperature at 20°C±1°C, and workpiece is less than 2kg, L is the travel of stage (a) Within 180×121mm, on focal position, environment temperature at 20°C±1°C.



- One or more workpieces can be measured by one step operation
- Place workpieces at any position
   Focus and measure automatically

### STANDARD DELIVERY

Main unit	1 pc
Computer	1 pc
Software	1 pc

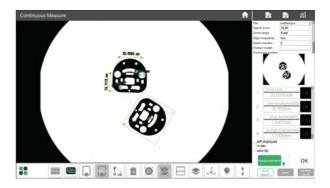
### **OPTIONAL ACCESSORY**

Coaxial light illumination	QMS-23-A3 (for QMS-A220, QMS-A315)			
Coaxiai light mallimation	QMS-23-A4 (for QMS-A320)			
Data transimission function of software	QMS-23-D1			
CAD import function of software	QMS-23-C1			
Laser sensor	QMS-43-SJ1 (for QMS-A315)			
Foot-switch	QMS-43-FS1			

### Software (included)

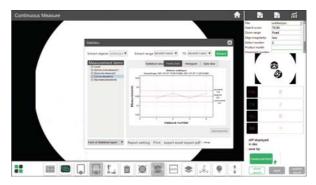
■ Automatically measure widths, holes, rings, angles at the same time, simple and efficient





■ Measuring result can be stored automatically. OK items and NG items can be counted automatically







## QUICK MEASUREMENT SYSTEMS (WITHOUT STITCHING)





QMS-A110 QMS-A200

### **SPECIFICATION**

Code		QMS-A110	QMS-A200		
Optical lens		low-distortion lens, single-field telecentric Ø100mm	dual-field dual-telecentric low-distortion lens wide view field: Ø150mm small view field: Ø50mm		
View field ran		100×80mm	wide view field	small view field	
view lielu rali	ige .		150×110mm	50×35mm	
Measurement	range (X×Y)	98×78mm	148×108mm	48×33mm	
Measurement accuracy *		±3µm ①	±5µm②	±2µm <sup>③</sup>	
Repeatability		±1µm	±1µm	±0.5µm	
Max. weight of workpiece		5kg			
Measurement time		<2s			
Measurement data		2D measurement			
Power supply	1	220V, 50Hz, 600W			
	back light	telecentric illuminator, green light			
Illumination system ring light		4-zone circular white high light circular (directional) low-angle green light (eletric)			
	coaxial light (optional)	vertical illuminator, white light			
Environmental requirement		temperature: 20°C±2°C, relative humidity: 30%~80%, vibration: <0.002g, less than 15Hz			
Dimension (L×W×H)		580×235×790mm	638×336×885mm		
Weight		40kg	60kg		

<sup>\*</sup> The optimum temperature is 20°C±1°C

- ① Within 80×64mm, on focal position and environment temperature at 20°C±1°C ② Within 120×88mm, on focal position and environment temperature at 20°C±1°C ③ Within 40×28mm, on focal position and environment temperature at 20°C±1°C



- One or more workpieces can be measured by one step operation
- Place workpieces at any position
- Focus and measure automatically

### STANDARD DELIVERY

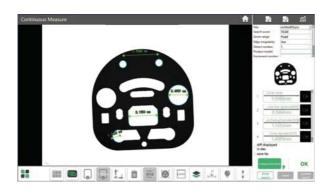
Main unit	1 pc
Computer	1 pc
Software	1 pc

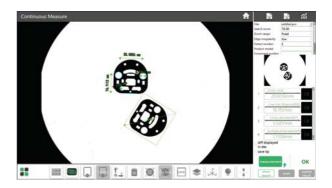
### **OPTIONAL ACCESSORY**

Coaxial light illumination	QMS-23-A3 (for QMS-A110)	
Coaxial light mainmation	QMS-23-A4 (for QMS-A200)	
Data transimission function of software	QMS-23-D1	
CAD import function of software	QMS-23-C1	
Foot-switch	QMS-43-FS1	

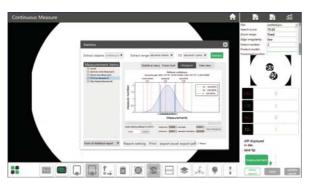
### Software (included)

■ Automatically measure widths, holes, rings, angles at the same time, simple and efficient





■ Measuring result can be stored automatically. OK items and NG items can be counted automatically





### **HIGH-DEFINITION VISION MEASURING SYSTEMS**

- High-definition imageLarge view field
- Electronic magnification feedback lens: when the objective lens magnification is changed manually, the software automatically selects the corresponding pre-calibration data and calibration is not needed

### STANDARD DELIVERY

Main unit	1 pc
Computer	1 pc
Calibration glass chart	1 pc
Clay	1 pc
Foot switch	1 pc
Anti-dust cover	1 pc





ISD-H210

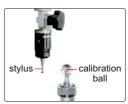
computer is included

### **SPECIFICATION**

Code	ISD-H210	ISD-H320	ISD-H430	
Measuring range (X×Y×Z)	200×100×150mm	300×200×150mm	400×300×150mm	
Stage size	404×228mm	500×330mm	606×466mm	
Glass stage size	260×160mm	350×250mm	450×350mm	
Resolution of X/Y/Z axis	0.5µm			
Accuracy of X/Y axis	≤(3.5+L/100)µm (L is th	e measuring length in mr	m)	
Repeatability of X/Y axis	2µm			
Objective 0.58X~7.5X (zoom)				
View field (diagonal length)	1.4mm~14mm			
Working distance	82mm			
Magnification	27.4X~351X (on 24" monitor)			
Camera	giga-bit network camera			
Illumination	surface and contour with adjustable LED			
Max. height of workpiece 150mm				
Max. weight of workpiece	20kg			
Operation system	Operation system Windows 7/8/10			
Drive method	manual			
Power supply	110~240V, 50/60Hz			
Dimension (L×W×H)	540×560×850mm 760×600×900mm 970×67		970×670×940mm	
Weight	110kg	140kg	240kg	



lens with coaxial light (optional, must be installed in factory)



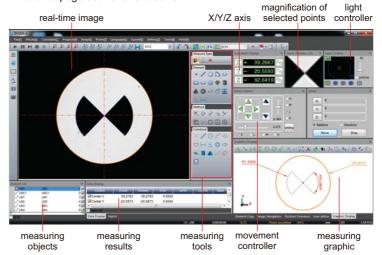
probe (**optional**), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm

### **OPTIONAL ACCESSORY**

o		
0.5X auxiliary objective	code: ISD-H-OB05X working distance: 155mm magnification: 13.7~175.5X (on 24" monitor)	
2X auxiliary objective	code: ISD-H-OB2X working distance: 34.5mm magnification: 54.8~702X (on 24" monitor)	
Probe	code: ISD-V-PROBE includes Ø2mm and Ø3mm styli, Ø25mm calibration ball	
Vision measuring system with coaxial light lens	code: ISD-H210CL, ISD-H320CL, ISD-H430CL	
Office software	code: 7313-OFFICE	

### **SOFTWARE (INCLUDED)**

■ Refer to page 509~510 for details



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### **VISION MEASURING SYSTEMS**







lens with coaxial light (optional, must be installed in factory)



probe (**optional**), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm



ISD-V250A

computer is included

### **SPECIFICATION**

Code	ISD-V150A	ISD-V250A	ISD-V300A	ISD-V400A
Measuring range (X×Y×Z)	150×100×150mm	250×150×150mm	300×200×150mm	400×300×150mm
Stage size	354×228mm	450×280mm	500×330mm	606×466mm
Glass stage size	210×160mm	306×196mm	350×250mm	450×350mm
Resolution of X/Y/Z axis	0.5µm			
Accuracy of X/Y axis	≤(3.5+L/100)µm (L is	s the measuring length	n in mm)	
Repeatability of X/Y axis	of X/Y axis 2µm			
Objective	0.7X~4.5X (zoom)			
Working distance	92mm			
Magnification	33X~195X (on 19" monitor)			
Camera	1/3" color CCD, 0.3M pixel			
Illumination	surface and contour with adjustable LED			
Max. height of workpiece	150mm			
Max. weight of workpiece 20kg				
Operation system	Windows 7/8/10			
Drive method	manual			
Power supply	110/220V, 50/60Hz			
Dimension (L×W×H)	560×540×850mm	760×600×900mm	760×600×900mm	970×670×940mm
Weight	100kg	120kg	140kg	240kg

### STANDARD DELIVERY

Main unit	1 pc
Computer	1 pc
Calibration glass chart	1 pc
Clay	1 pc
Foot switch	1 pc
Anti-dust cover	1 pc

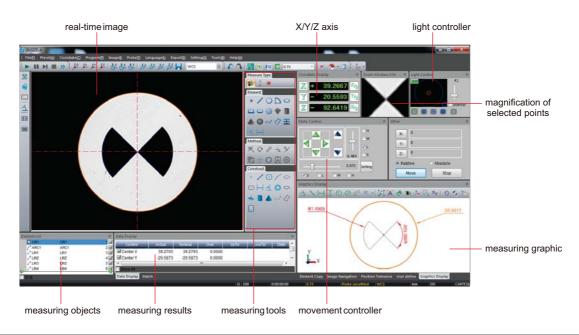
### **OPTIONAL ACCESSORY**

0.5X auxiliary objective	code: ISD-V-OB05X working distance: 175mm magnification: 16.5~97.5X (on 19" monitor)
2X auxiliary objective	code: ISD-V-OB2X working distance: 36mm magnification: 66~390X (on 19" monitor)
Probe	code: ISD-V-PROBE includes Ø2mm and Ø3mm styli, Ø25mm calibration ball
Vision measuring system with coaxial light lens (with computer)	code: ISD-V150ACL, ISD-V250ACL, ISD-V300ACL, ISD-V400ACL
Office software	code: 7313-OFFICE



### SOFTWARE (INCLUDED)

■ Refer to page 509~510 for details



## **CNC VISION MEASURING SYSTEMS (WITH STAND)**





lens with coaxial light (included)



programmable segmented ring light (included)



software flash disk (included)





- Automatic edge-detection, focus, measuring, contour scanning, calibration, etc.
- Servo motors for X, Y, Z axis
- Granite body, more stable
- SPC function for large quantity measurement
- Measuring software is included (page 509~510)

### STANDARD DELIVERY

Main unit	1 pc
Dongle	1 pc
Software	1 pc
Computer	1 pc
Dispaly	1 pc
Lens with coaxial light	1 pc
Controller	1 pc
Calibration glass chart	1 pc
Laser positioner	1 pc
Clay	1 pc
Anti-dust cover	1 pc





#### **SPECIFICATION**

Code		ISD-E320	ISD-E430	
Measuring range (X×Y×Z)		300×200×200mm	400×300×200mm	
Stage size		556×406mm	561×556mm	
Glass stage siz	:e	350×250mm	450×350mm	
Resolution of X	(/Y/Z axis	0.5µm		
Accuracy of X/	Y axis	≤(2.5+L/200)µm (L is measuring length in mm)	≤(3.5+L/200)µm (L is measuring length in mm)	
Repeatability o	f X/Y axis	2µm		
Objective (man	ual zoom)	0.7X~4.5X (zoom)		
Working distan	ice	92mm		
View field (diag	onal length)	1.7~11.1mm		
Magnification		33X~208.6X (on 24" monitor)		
Camera		giga-bit network camera		
Illumination	surface	coaxial light, programmable segmented ring light		
illumination	contour	adjustable LED light		
Max. height of	workpieces	200mm		
Max. weight of	workpieces	30kg		
Operation system		Windows 7/8/10		
Drive method		automatic		
Power supply		220V, 50/60Hz		
Dimension (L×W×H)		1420×915×1830mm	1650×1170×1900mm	
Weight		500kg	700kg	

#### **OPTIONAL ACCESSORY**

	OI HONAL AGGEGGGRI		
0.5X auxiliary objective	code: ISD-V-OB05X working distance: 175mm magnification: 16.5~104.3X (on 24" monitor)		
2X auxiliary objective	code: ISD-V-OB2X working distance: 36mm magnification: 66~417.2X (on 24" monitor)		
Probe	code: ISD-V-PROBE includes Ø2mm and Ø3mm styli, Ø25mm calibration ball		
Office software	code: 7313-OFFICE		
Laser probe	code: ISD-V-LASER		



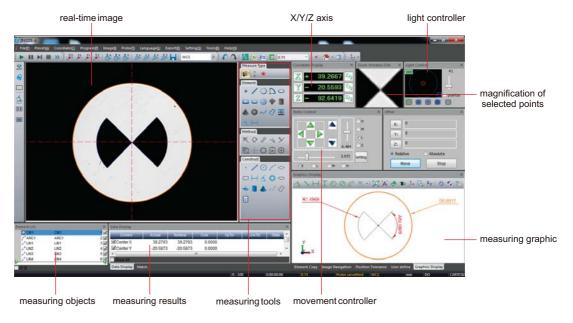
probe (**optional**), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm



laser proble (**optional**) measuring accuracy is 5µm

#### **SOFTWARE (INCLUDED)**

■ Refer to page 509~510 for details





#### **CNC VISION MEASURING SYSTEMS**







- Automatic edge-detection, focus, measuring, contour scanning, calibration, etc.
   Servo motors for X, Y, Z axis

- SPC function for large quantity measurement
   Measuring software is included (page 509~510)

#### **SPECIFICATION**

	motori	zed zoom lens	ISD-V220ZA	ISD-V220ZHN	ISD-V270ZA	ISD-V270ZHN	ISD-V370ZA	ISD-V370ZHN
Code	manua	l zoom lens	ISD-V220CNCA	ISD-V220HN	ISD-V270CNCA	ISD-V270HN	ISD-V370CNCA	ISD-V370HN
Measuring range (X×Y×Z)		220×120 ×150mm	220×120 ×300mm	270×170 ×150mm	270×170 ×300mm	370×270 ×150mm	370×270 ×300mm	
Stage size			450×280mm	450×280mm	500×330mm	500×330mm	606×466mm	606×466mm
Glass s	stage si	ze	306×196mm	306×196mm	350×250mm	350×250mm	450×350mm	450×350mm
Resolu	ution of 2	K/Y/Z axis	0.5µm					
Accuracy of X/Y axis		Y axis	≤(2.5+L/100)µm (L is the measuring length in mm)  ≤(3.5+L/100)µm (L is the measuring length in mm)				g length in mm)	
Repeatability of X/Y axis		of X/Y axis	2µm					
Objective			0.7X~4.5X (zoom)					
Working distance		92mm						
Magnif	fication		33.0X~208.6X (with manual zoom lens, on 24" monitor)					
Magnification			31.9X~188.7X (with motorized zoom lens, on 24" monitor)					
Camera			giga-bit network camera					
Illumination surface contour		surface	coaxial light, programmable segmented ring light					
		contour	adjustable LED light					
View fi	ield (dia	gonal length)	1.5~10.8mm					
Max. he	eight of	workpiece	150mm	300mm	150mm	300mm	150mm	300mm
Max. weight of workpiece		workpiece	30kg					
Operation system		Windows 7/8/10						
Drive method		automatic						
Power supply		220V, 50/60Hz						
Dimension (L×W×H)		760×600 ×900mm	760×600 ×1050mm	760×600 ×900mm	760×600 ×1050mm	970×670 ×940mm	970×670 ×1090mm	
Weight	t		146kg	156kg	168kg	178kg	266kg	276kg



software flash disk (included)

#### STANDARD DELIVERY

Main unit	1 pc
Software	1 pc
Computer	1 pc
24" display	1 pc
Len with coaxial light	1 pc
Controller	1 pc
Calibration glass chart	1 pc
Laser positioner	1 pc
Clay	1 pc
Anti-dust cover	1 pc





laser proble (**optional**) measuring accuracy is 5µm



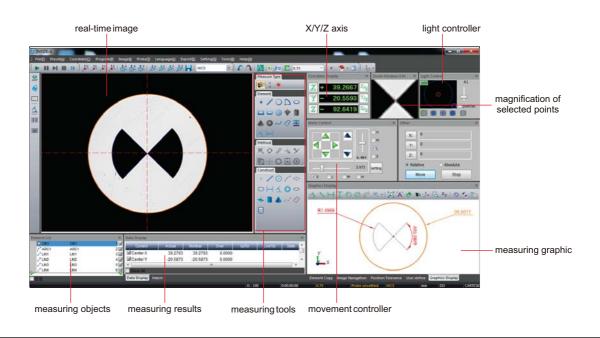
probe (optional), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm

#### **OPTIONAL ACCESSORY**

OI HONAL AGGLOGORI	
0.5X auxiliary objective	code: ISD-V-OB05X, working distance: 175mm magnification: 16.5~104.3X (with manual zoom lens, on 24" monitor), 16.0~94.4X (with motorized zoom lens, on 24" monitor)
2X auxiliary objective	code: ISD-V-OB2X, working distance: 36mm magnification: 66~417.2X (with manual zoom lens, on 24" monitor), 63.8~377.4X (with motorized zoom lens, on 24" monitor)
Probe	code: ISD-V-PROBE, includes Ø2mm and Ø3mm styli, Ø25mm calibration ball
Laser probe	code: ISD-V-LASER
Office software	code: 7313-OFFICE
Desk	code: ISD-V-DESK

#### SOFTWARE (INCLUDED)

■ Refer to page 509~510 for details





### **CNC VISION MEASURING SYSTEMS**





- Automatic edge-detection, focus, measuring, contour scanning, calibration, etc.
   Servo motors for X, Y, Z axis
   SPC function for large quantity measurement

#### **SPECIFICATION**

Code		ISD-V500N	ISD-V500HN		
Measuring range (X×Y×Z)		470×370×200mm	470×370×400mm		
Stage size		786×636mm	786×636mm		
Glass stage size		570×470mm	570×470mm		
Resolution of X/Y/Z a	xis	0.5µm			
Accuracy of X/Y axis		≤(2.5+L/200)µm (L is measuring leng	th in mm)		
Repeatability of X/Y a	ixis	2µm			
Objective		0.7X~4.5X (zoom)			
Working distance		92mm	92mm		
View field (diagonal le	ength)	1.5~10.8mm	1.5~10.8mm		
Magnification		33.0X~208.6X (on 24" monitor)	33.0X~208.6X (on 24" monitor)		
Camera		giga-bit network camera	giga-bit network camera		
Illumination	surface	coaxial light, programmable segment	coaxial light, programmable segmented ring light		
Illullillation	contour	adjustable LED light			
Max. height of workp	ieces	200mm	400mm		
Max. weight of workp	oieces	30kg			
Operation system		Windows 7/10	Windows 7/10		
Drive method		automatic			
Power supply		220V, 50/60Hz	220V, 50/60Hz		
Dimension (L×W×H)		1270×1200×1870mm	1270×1200×2070mm		
Weight		870kg	900kg		

#### STANDARD DELIVERY

Main unit	1 pc
Video card with dongle	1 pc
Software disc	1 pc
Lens with coaxial light	1 pc
Controller	1 pc
Computer	1 pc
Calibration glass chart	1 pc
Laser positioner	1 pc
Clay	1 pc
Anti-dust cover	1 pc



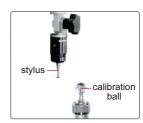
lens with coaxial light (included)



programmable segmented ring light (included)

#### **OPTIONAL ACCESSORY**

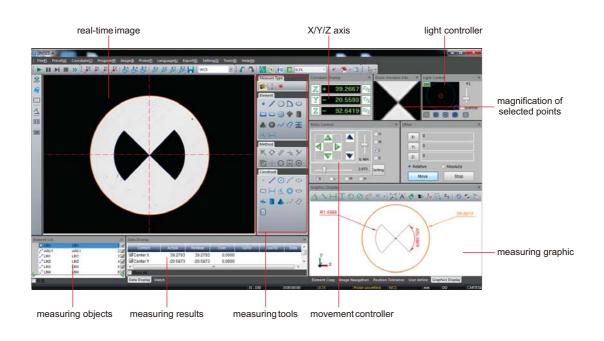
OPTIONAL ACCESSORY				
0.5X auxiliary objective	code: ISD-V-OB05X working distance: 175mm magnification: 16.5~104.3X (on 24" monitor)			
2X auxiliary objective	code: ISD-V-OB2X working distance: 36mm magnification: 66~417.2X (on 24" monitor)			
Probe	code: ISD-V-PROBE includes Ø2mm and Ø3mm styli, Ø25mm calibration ball			
Office software	code: 7313-OFFICE			



probe (**optional**), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm

#### **SOFTWARE (INCLUDED)**

■ Refer to page 509~510 for details





### **CNC VISION MEASURING SYSTEMS**

MOTORIZED ZOOM OBJECTIVE IS OPTIONAL





- Automatic edge-detection, focus, measuring, contour scanning, calibration, etc.
   Servo motors for X, Y, Z axis, X, Y axis adopt linear guide rail structure, without air supply
   Fixed glass table and granite platform base, good stability
   SPC function for large quantity measurement
   Measuring software is included (page 509~510)

#### **SPECIFICATION**

Code		VMM-L600CN	VMM-L601CN	VMM-L800CN		
Measuring range (X×Y×Z)		600×600×200mm	600×900×200mm	800×1000×200mm		
Glass stage size		765×1238mm	702×1543mm	902×1643mm		
Resolution of X/Y/Z axis		0.5μm				
Accuracy of X	/Y axis	≤(3.5+L/200)µm (L is measuring length in mm)				
Repeatability	of X/Y axis	2μm				
Objective (ma	nual zoom)	0.7X~4.5X (zoom)				
Working dista	nce	92mm				
View field (dia	gonal length)	1.7~11.1mm				
Magnification		33.0X~208.6X (on 24" monitor)				
Camera		giga-bit network camera				
Illumination	surface	coaxial light, programmable segmented ring light				
	contour	adjustable LED light				
Max. height of	f workpiece	200mm				
Max. weight o	f workpiece	35kg				
Operation system		Windows 7/8/10				
Drive method		automatic				
Power supply		AC 220V, 50/60Hz				
Dimension (L×W×H)		1445×1185×1560mm	1745×1220×1720mm	1850×1420×1720mm		
Weight		1000kg	1400kg	2200kg		



#### **SPECIFICATION**

Code		VMM-L1000CN	VMM-L1001CN	VMM-L1200CN	
Measuring range (X×Y×Z)		1000×1200×200mm	1000×1500×200mm	1200×1500×200mm	
Glass stage size		1100×1831mm	1100×2113mm	1300×2113mm	
Resolution of X/Y/Z axis		0.5µm			
Accuracy of X	/Y axis	≤(3.5+L/200)µm (L is measuring	length in mm)		
Repeatability	of X/Y axis	2μm			
Objective(mar	nual zoom)	0.7X~4.5X (zoom)			
Working dista	nce	92mm			
View field (dia	gonal length)	1.7~11.1mm			
Magnification		33.0X~208.6X (on 24" monitor)			
Camera		giga-bit network camera			
Illumination surface		coaxial light, programmable segmented ring light			
mummation	contour	adjustable LED light			
Max. height of	workpiece	200mm			
Max. weight o	f workpiece	30kg			
Operation system		Windows 7/8/10			
Drive method		automatic			
Power supply		AC 220V, 50/60Hz			
Dimension (L×W×H)		2035×1590×1720mm	2315×1590×1720mm	2315×1790×1720mm	
Weight		2900kg	3200kg	4000kg	



programmable segmented ring light (included)



lens with coaxial light (included)

#### STANDARD DELIVERY



probe (optional), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm



laser proble (optional) measuring accuracy is 5µm

#### **OPTIONAL ACCESSORY**

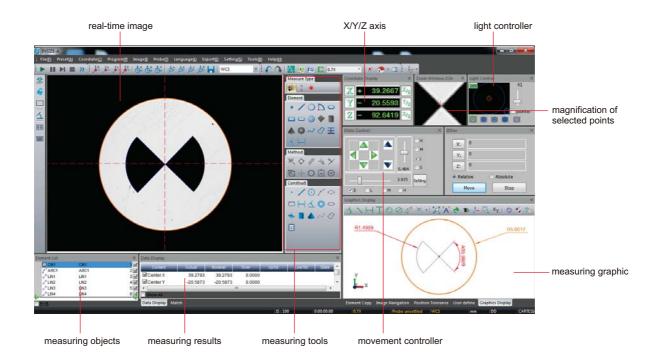
0.5X auxiliary objective	code: ISD-V-OB05X working distance: 175mm magnification: 16.5~104.3X (on 24" monitor)
2X auxiliary objective	code: ISD-V-OB2X working distance: 36mm magnification: 66~417.2X (on 24" monitor)
Probe	code: ISD-V-PROBE includes Ø2mm and Ø3mm styli, Ø25mm calibration ball
Laser probe	code: ISD-V-LASER
Office software	code: 7313-OFFICE

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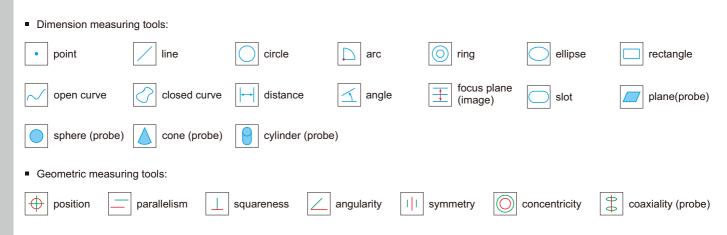


#### **VISION MEASURING SOFTWARE**

SOFTWARE FOR VISION MEASURING SYSTEMS ISD-V SERIES, ISD-H SERIES, ISD-VMM SERIES, ISD-E SERIES AND VMM-L SERIES

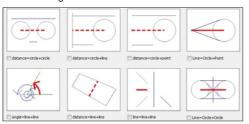


- Operation system: Windows 7/10
- Language: Énglish
- Control features: assistant focus (manual machines), auto focus (CNC machines), auxiliary light control, motion controlled by mouse (CNC machines), auto zoom lens (CNC machines)
- Image measuring methods: intelligent automatic edge defect, select points of an area, select points from multiple parts, select points via mouse, select adjacent points, select points via cross line, magnify to select points, comparatively select points, select points via probe, edge point, contour point
- Constructable elements: point, line, circle, arc, ellipse, rectangle, distance, angle, ring, slot, plane, cone, open curve, closed curve
- Support fixture (CNC machines), scanning, image navigation, user define, pixel calibration
- Measuring by image and probe, image and probe can be synchronized
- Measuring data can be sent to Excel, Word, SPC, measuring elements can be sent to dxf

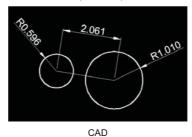


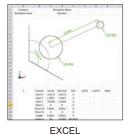


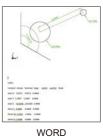
Measuring and element construct methods:



■ Sent to CAD, EXCEL, WORD



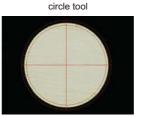




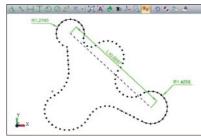
Edge-detection:



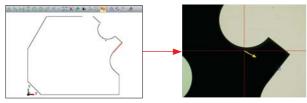




■ Contour scanning:

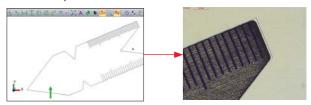


■ CAD measuring:



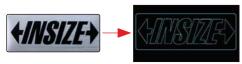
import CAD drawing, set the datum, establish coordinate system, then the software will automatically measure

CAD comparison:

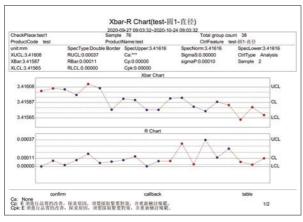


import CAD drawing, then compare with real-time image

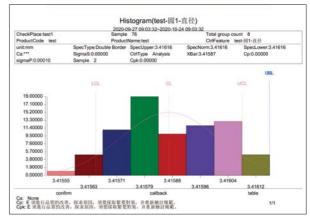
■ Profile scanning:



■ SPC analysis, import the measuring data to SPC module, generate Xbar-R chart, Xbar-S chart, Mid-R chart, X-Rs chart, Histogram, Sigma A and Sigma S chart, Cpk process chart, Process state analyse chart, Single proscess advice analyse chart





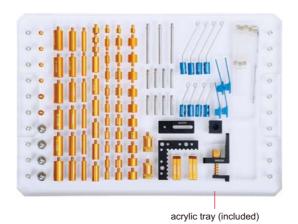


Histogram



# JIG SET FOR VISION MEASURING SYSTEMS CODE ISY-700

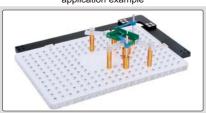






ISY-700

application example



Product	Code	Size (mm)	Quantity
clip	ISY-700-90001	7×34	4
clip	ISY-700-90002	Ø1.5×24	4
	ISY-700-90003	Ø1.5×50	4
clip stand	ISY-700-90004	Ø4×20	8
*	ISY-700-90005	Ø4×46	3
spherical support head	ISY-700-90006	I	4
stand	ISY-700-90007	Ø6×10	6
5000B	ISY-700-90008	Ø6×25	6
	ISY-700-90019	Ø6×6	3
stand	ISY-700-90009	Ø9×7	3
	ISY-700-90010	Ø9×10	6
	ISY-700-90011	Ø9×20	6
	ISY-700-90012	Ø9×25	6
stand	ISY-700-90013	Ø12×10	6
	ISY-700-90014	Ø12×25	6
stand for slice	ISY-700-90015	Ø6×10	4
parts	ISY-700-90016	Ø9×10	4
•	ISY-700-90017	Ø12×10	4
stand with fine adjustment	ISY-700-90018	Ø12×20~25	2

Product	Code	Size (mm)	Quantity
adapter for square support	ISY-700-90020	_	2
clamping screw	ISY-700-90021	ı	4
L-shaped positioning plate	ISY-700-90022	50×50×6	1
sliding support plate	ISY-700-90023	30×12×5	4
square support	ISY-700-90024	20×16×16	1
base for square support	ISY-700-90025	<b>ISY-700-90025</b> 45×16×6	
spring stand	ISY-700-90026	-	1
acrylic sliding support plate	ISY-700-90028	45×12×5	8
wrench	ISY-700-90029	М3	1
acrylic base plate	ISY-700-90030	300×200×12 Hole size: M4X0.7	1



#### **STANDARD GLASS SCALES**



ISD-CL300A

■ To calibrate optical measuring instruments, also can be used as optical positioning elements in precision machine tools

#### STANDARD TYPE

017111271112 1111 2						
Code	Measuring range	Graduation	Length	Width	Thickness	Accuracy
ISD-CL100A	100mm	1mm	130mm	30mm	5mm	1µm
ISD-CL200A	200mm	1mm	230mm	30mm	5mm	1µm
ISD-CL300A	300mm	1mm	330mm	30mm	5mm	1µm
ISD-CL400A	400mm	1mm	430mm	30mm	5mm	1µm
ISD-CL500A	500mm	1mm	530mm	30mm	5mm	2µm

#### **ECONOMIC TYPE**

Code	Measuring range	Graduation	Length	Width	Thickness	Accuracy
ISD-CL100B	100mm	1mm	130mm	30mm	5mm	3µm
ISD-CL200B	200mm	1mm	230mm	30mm	5mm	3µm
ISD-CL300B	300mm	1mm	330mm	30mm	5mm	3µm
ISD-CL400B	400mm	1mm	430mm	30mm	5mm	3µm
ISD-CL500B	500mm	1mm	530mm	30mm	5mm	3µm

#### PROFESSIONAL TYPE (The scale is between two layers of glass and will not be worn off)

Code	Measuring range	Graduation	Length	Width	Thickness	Accuracy
ISD-CL100S	100mm	1mm	130mm	30mm	10mm	1µm
ISD-CL200S	200mm	1mm	230mm	30mm	10mm	1.5µm
ISD-CL300S	300mm	1mm	330mm	30mm	15mm	2.5µm
ISD-CL400S	400mm	1mm	430mm	30mm	15mm	3µm
ISD-CL500S	500mm	1mm	530mm	30mm	15-25mm	3.5µm





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**Digital Microscopes** Page 516-549



**Cutting Tools Microscopes** Page 536



Industrial Microscopes Page 550-551



**Metallurgical Microscopes** Page 552-554



**Zoom Stereo Microscopes** Page 555-560



**Polarizing Microscopes** Page 561



**Digital Cameras For** Microscopes Page 562-570



**Metallurgical Analysis** Softwares Page 569-570



**Portable Measuring** Microscopes Page 571



**Table Magnifiers With** Illumination Page 572



**Digital Magnifiers** Page 573-574



Magnifiers Page 575-578



**Telescoping Inspection** Mirrors Page 578



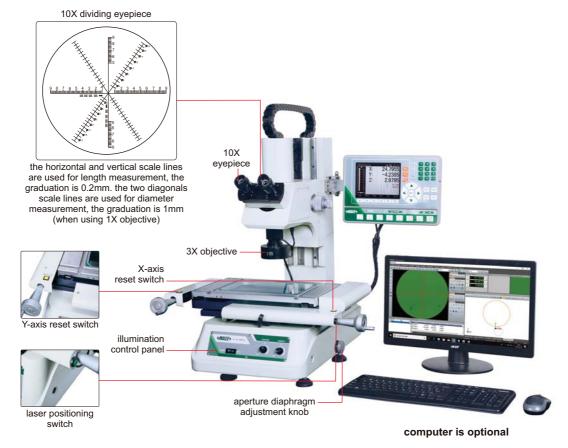
**Telescoping Pick-up** Page 579



### INSPECTION

#### **TOOLMAKER MICROSCOPES**





#### ISD-VMM215

#### **SPECIFICATION**

<b>0</b> I .	binocular	ISD-VMM205	ISD-VMM215	ISD-VMM225	ISD-VMM235	
Code	monocular	ISD-VMM205D	ISD-VMM215D	ISD-VMM225D	ISD-VMM235D	
X/Y axis travel		150×100mm	200×100mm	250×150mm	300×200mm	
Z axis tra	vel	150mm 150mm 200mm 200mm				
Metal sta	ge size	354×228mm	404×228mm	450×280mm	500×330mm	
Glass sta	ge size	210×160mm	260×160mm	306×196mm	350×250mm	
Resolutio	on of X/Y/Z axis	0.5µm				
Accuracy	of X/Y axis	≤(3.5+L/100)µm (L is the	≤(3.5+L/100)µm (L is the measuring length in mm)			
Repeatab	ility	2μm				
Camera		1/3" color CCD, 0.3M pixel				
Optical m	agnification	30X (with 3X objective)				
Image ma	agnification	114X (on 19" monitor)	114X (on 19" monitor)			
Illuminati	on	surface and contour with	surface and contour with adjustable LED			
Max. weig	ght of workpiece	25kg	25kg			
Power su	pply	100V~240V, 50/60Hz	100V~240V, 50/60Hz			
Operation	n system	Windows 7/8/10				
Drive met	thod	manual	manual			
Dimensio	n (L×W×H)	540×667×850mm	540×667×850mm	800×675×920mm	800×675×920mm	
Weight		100kg	110kg	135kg	140kg	



#### **DATA PROCESSING UNIT**

Output	RS232
	simple measuring tools
	measure coordinate of points
	→ measure lines
	measure center coordinate, radius of circle with three points
	measure distances betwen two objects
Function	measure angles
	set origin of coordinate
	skew and calibrate the workpiece
	क्रिके measure rectangle (including length, width, perimeter and center coordinate)
	measure thread (including thread diameter, screw pitch, screw angle)
	measure slot (including center coordinate, length, width)

#### STANDARD DELIVERY

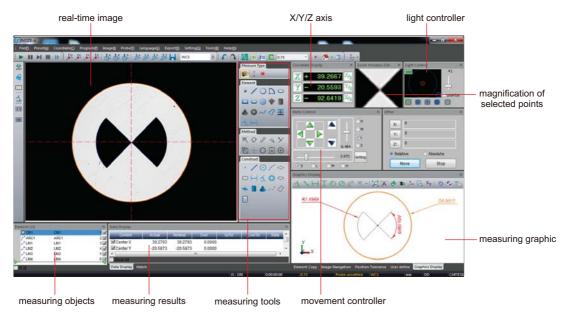
Main unit	1 pc
Video card with dongle	1 pc
Software disc	1 pc
Calibration glass chart	1 pc
Demo sample	1 pc
Foot switch	1 pc
3X objective	1 pc

#### **OPTIONAL ACCESSORY**

1X objective	ISD-VMM-LENS1X
5X objective	ISD-VMM-LENS5X
10X objective	ISD-VMM-LENS10X
Toolmaker microscopes	code: ISD-VMM205A (binocular) ISD-VMM215A (binocular) ISD-VMM225A (binocular) ISD-VMM235A (binocular)
(with computer)	code: ISD-VMM205DA (monocular) ISD-VMM215DA (monocular) ISD-VMM225DA (monocular) ISD-VMM235DA (monocular)

#### SOFTWARE (INCLUDED)

■ Refer to page 509~510 for details



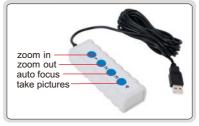
22







- Auto focus camera
- Take pictures and videos
- Can be connected to TV (HDMI port) and computer (RJ45 port) at the same time
- Built-in measuring software for TV
- Measuring software for computers is included
- Automatic exposure and white balance
- Brightness, contrast ratio, gain are adjustable
- Display cross hair (blue/green/red /yellow/black/brown colors)

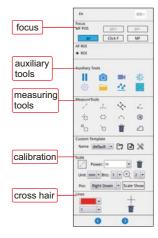


controller (optional, for TV)

#### TV SOFTWARE (INCLUDED)

000

optical zoom adjustment



#### **SPECIFICATION**

Code	5302-AF105 (standard type)	5302-AF108 (high-definition type)	
Pixel	2M	8M	
Resolution	1920×1080	3840×2160	
Magnification	1.4X~25.8X (on 28" TV)	1.4X~51.6X (on 28" TV)	
Sensor	1/2.8" CMOS		
Auto focus distance	100mm~∞		
Output	HDMI, RJ45		
Frame rate	HDMI: 60fps, RJ45: 50fps		
Power supply	power adapter		
Dimension (L×W×H)	500×280×410mm		
Weight	17kg		



Focus distance	Adjustable magnification (on 28" TV)	View field
100mm	3.9~25.8X	24×14~168×91mm
150mm	2.6~20X	30×17~240×128mm
200mm	2.1~17X	37×20~315×170mm
250mm	1.7~14.7X	42×24~385×210mm
270mm	1.4~14X	43×25~415×225mm

#### **MEASURING ACCURACY**

Optical magnification (5302-AF105)	Optical magnification (5302-AF108)	Measuring accruacy
2X	2X	±0.1mm
4X	4X	±0.1mm
6X	6X	±0.04mm
8X	8X	±0.02mm
14X	14X	±0.02mm
1	28X	±0.02mm

#### STANDARD DELIVERY

Main unit (with stand)	1 pc
LED illumination	1 pc
16G USB flash disk	1 pc
Mouse	1 pc
HDMI cable (for TV)	1 pc
Network cable (for computer)	1 pc
Switch	1 pc
Software for computer	1 pc
Power adapter	2 pcs

#### OPTIONAL ACCESSORY

DI HONAL ACCEDOCKI		
28" 4K TV	5302-AF-TV28	
32" 4K TV	5302-AF-TV32	
Computer	5302-AF-COMPUTER	
Controller	5302-AF-CONTROLLER	



power

HDMI port

USB port

#### HIGH-DEFINITION AUTO FOCUS MEASURING MICROSCOPE (WITH DISPLAY) CODE 5315-S710

IMAGE STITCHING

**DUAL SCREEN** 

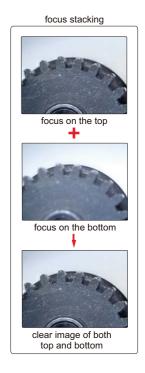
FOCUS STACKING



fine focus knob (graduation: 2µm)







- 12M high-definition image
- Switchable LCD mode and computer mode
- Take pictures or videos, save to memory card

0.75X~5X (zoom)

- Measurement results can be sent to Excel
- Auto focus
- Automatic white balance and exposure



mouse

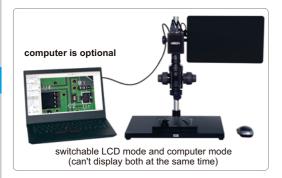




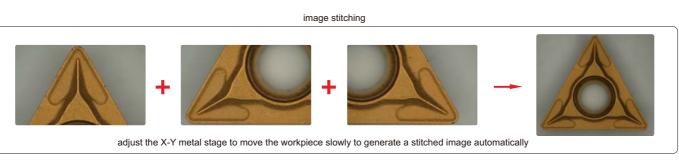
1X camera adapter (optional)



2X auxiliary objective (optional)









#### **SPECIFICATION**

Magnification	15X~100X (on 13.3" LCD)	
Sensor	1/1.7" CMOS	
Pixel	12M	
Resolution	1920×1080	
Frame rate	30fps	
Output	HDMI/USB	
Power supply	power adapter	
Dimension (L×W×H)	570×300×430mm	

#### STANDARD DELIVERY

Main unit	1 pc
0.5X camera adapter	1 pc
1X auxiliary objective	1 pc
Calibration plate	1 pc
32G memory card	1 pc
Mouse	1 pc
X-Y metal stage	1 pc

### MAGNIFICATION AND MEASURING ACCURACY (on 13.3" LCD)

Objective magnification	Image magnification	Measuring accuracy
0.75X	15X	±20μm
1X	20X	±20μm
1.5X	30X	±20μm
2X	40X	±20μm
2.5X	50X	±20μm
3X	60X	±20μm
3.5X	70X	±20μm
4X	80X	±10μm
4.5X	90X	±10μm
5X	100X ±10μm	

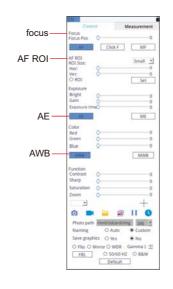
#### MAGNIFICATION, FOCUS DISTANCE AND VIEW FIELD (on 13.3" LCD)

Specification	Camera a	dapter
Specification	0.5X (included)	1X (optional)
Magnification	15~100X	30~200X
Focus distance	80±2mm 80±2mm	
View filed	20.0×11.2~5.5×3.1mm	10.0×5.6~2.7×1.5mm

#### **OPTIONAL ACCESSORY**

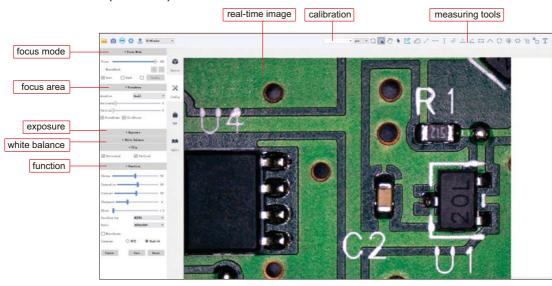
1X camera adapter	ISM-DL-CA1X
2X auxiliary objective	ISM-DL-OB2X
Computer	ISM-DL-COMPUTER
LED light	page 540~541
Auxiliary objective	page 542

#### SOFTWARE FOR LCD (INCLUDED)





#### SOFTWARE FOR COMPUTER (INCLUDED)



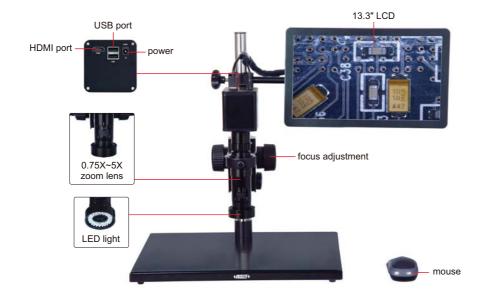
# AUTO FOCUS DIGITAL MICROSCOPE (WITH DISPLAY) CODE 5303-AF103

AUTO FOCUS

TAKE PICTURES AND VIDEOS

MEASUREMENT







16G USB flash disk (included)

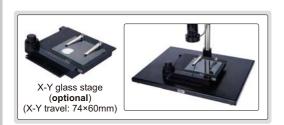


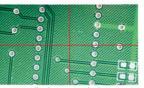
0.5X camera adapter (included)



1X auxiliary objective (included)

- 1080P high-definition image
- Auto focus camera
- Take pictures and videos, saved to USB flash disk
- Picture review, picture compare
- Automatic exposure and white balance
- Brightness, contrast ratio, gain are adjustable
- Display cross hair (blue/green/red/yellow/black/ brown colors)
- Built-in software without computer, operation by mouse





display cross hair (blue/green/red/yellow/ black/brown colors)



1X camera adapter (optional)



2X auxiliary objective (optional)

#### **SPECIFICATION**

0. 2007011		
Magnification	20X~123X	
Sensor	1/2.8" CMOS	
Pixel	2M	
Resolution	1920×1080	
Frame rate	60fps	
Output	HDMI	
Power supply	power adapter	
Dimension (L×W×H)	570×300×430mm	
Weight	6.5kg	

#### STANDARD DELIVERY

Main unit	1 pc
0.5X camera adapter	1 pc
1X auxiliary objective	1 pc
Calibration plate	1 pc
16G USB flash disk	1 pc
White/black plate	1 pc
Mouse	1 pc
HDMI cable	1 pc
Power adpter	2 pcs

#### MAGNIFICATION. FOCUS DISTANCE AND VIEW FIELD

MAGNIFICATION, FOCUS DISTANCE AND VIEW FIELD				
Auxiliary Specification		Camera adapter		
objective	opecinication	0.5X (included)	1X (optional)	
	magnification	20~123X	40~246X	
1X	focus distance	48~84mm	48~84mm	
(included)	view field	13×7~2.2×1mm	6.3×3.5~1.1×0.5mm	
	measuring accuracy	±0.02mm	±0.02mm	
	magnification	40~246X	80~492X	
2X	focus distance	24~42mm	24~42mm	
(optional)	view field	6.5×3.5~1.1×0.5mm	3.3×1.8~0.6×0.3mm	
	measuring accuracy	±0.02mm	±0.02mm	

#### **AUTO FOCUS DISTANCE**

Zoom objective scale	0.75X	1X	1.5X	2X	2.5X
Auto focus distance	48~84mm	50~78mm	55~73mm	62~71mm	65~70mm
Zoom objective scale	3X	3.5X	4X	4.5X	5X
Auto focus distance	66~70mm	67~70mm	68~70mm	68~70mm	68~70mm

#### OPTIONAL ACCESSORY

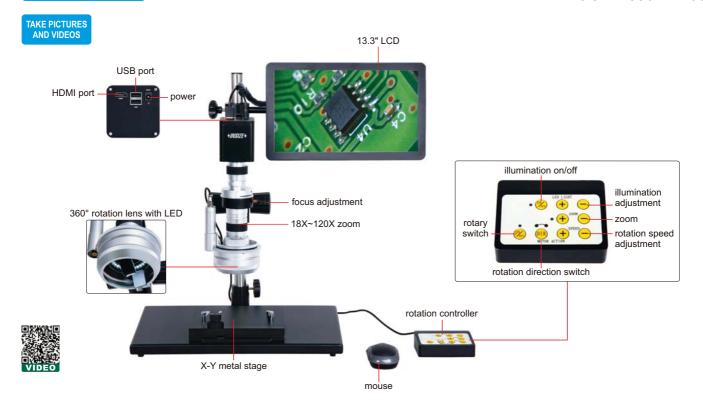
OF HONAL ACCESSORY		
1X camera adapter	ISM-DL-CA1X	
2X auxiliary objective	ISM-DL-OB2X	
X-Y glass stage (travel: 74×60mm)	ISM-DL-STAGE	
X-Y metal stage	ISM-DL-STAGE1	
LED light	page 540~541	
Auxiliary objective	page 542	

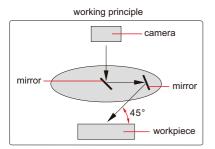
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### SUITABLE TO CHECK CONVEX OBJECTS AND WALL OF HOLE

# 3D MOTORIZED ROTATION MICROSCOPE (WITH DISPLAY) CODE 5301-D400

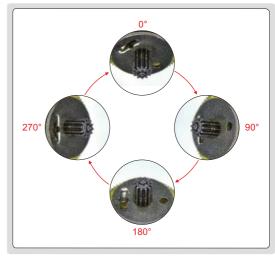




- 1080P high-definition 3D imageTake pictures and videos, save to USB flash disk
- Automatic white balance and exposure
- Brightness, contrast ratio and gain are adjustable

#### SPECIFICATION

SPECIFICATION		
Magnification	18X~120X	
View field	2.4×1.5mm~16×9mm	
Focus distance	20mm	
View angle	45°	
Sensor	1/2.8" CMOS	
Pixel	2M	
Resolution	1920×1080	
Frame rate	60fps	
Output	HDMI	
Rotation speed	2~5RPM	
Power supply	110/220V, 50/60Hz	
Dimension (L×W×H)	570×300×430mm	
Weight	10kg	



360° rotation observation

#### STANDARD DELIVERY

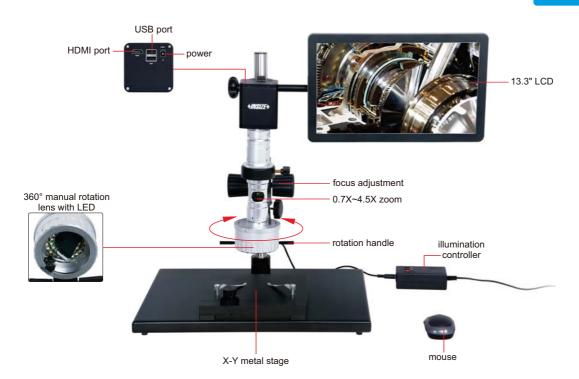
Main unit	1 pc
Rotation controller	1 pc
X-Y metal stage	1 pc
16G USB flash disk	1 pc
White/black plate	1 pc
Mouse	1 pc
Power adapter	2 pcs

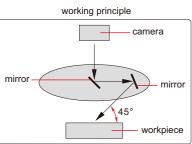


# 3D MANUAL ROTATION MICROSCOPE (WITH DISPLAY) CODE 5313-S407

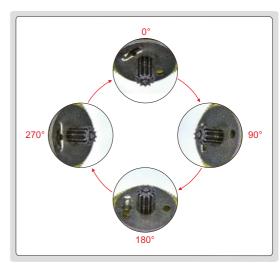
SUITABLE TO CHECK CONVEX OBJECTS
AND WALL OF HOLES

TAKE PICTURES AND VIDEOS





SPECIFICATION		
Magnification	18X~120X	
View field	2.4×1.5mm~16×9mm	
Focus distance	20mm	
View angle	45°	
Sensor	1/2.8" CMOS	
Pixel	2M	
Resolution	1920×1080	
Frame rate	60fps	
Output	HDMI	
Power supply	220V, 50/60Hz	
Dimension (L×W×H)	570×300×430mm	
Weight	10kg	



360° rotation observation

#### STANDARD DELIVERY

STANDARD DELIVERY		
Main unit	1 pc	
X-Y metal stage	1 pc	
16G USB flash disk	1 pc	
White/black plate	1 pc	
Mouse	1 pc	
Power adapter	2 pcs	





### TAKE PICTURES

### BUILT-IN SOFTWARE WITHOUT COMPUTER

#### DIGITAL MEASURING MICROSCOPE (WITH DISPLAY, BASIC TYPE) **CODE 5318-MD60**





- 1080P high-definition image
   Built-in software without computer, operated by mouse
   Take pictures, save to USB flash disk
- Measurement results can be sent to Excel
- Brightness, contrast ratio, gain are adjustable

#### **SPECIFICATION**

Magnification	12.5X~80X	
Sensor	1/2.8" CMOS	
Pixel	2M	
Resolution	1920×1080	
Frame rate	60fps	
Measuring accuracy	±0.02mm	
Lines	cross lines, scale lines (number, color and position of lines are adjustable)	
Output	HDMI	
Power supply	power adapter	
Dimension (L×W×H)	380×260×350mm	
Weight	4.5kg	



16G USB flash disk (included)



white/black plate (included)



glass calibration rule (graduation 0.1mm, included)

#### **MAGNIFICATION AND VIEW FIELD**

Auxiliary	Specification	Camera adapter
objective	Opecinication	0.5X (included)
0.5X (optional)	magnification	6.2~40X
0.5X (optional)	view field	47×26~7.4×4mm
1X (included)	magnification	12.5~80X
TX (IIIciuueu)	view field	23.5×13~3.7×2mm
2X (optional)	magnification	25~160X
	view field	11.8×6.5~1.8×1mm

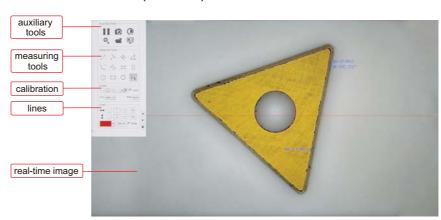
#### STANDARD DELIVERY

Main unit	1 pc
0.5X camera adapter	1 pc
1X auxiliary objective	1 pc
White/black plate	1 pc
Glass calibration rule	1 pc
16G USB flash disk	1 pc
Mouse	1 pc
HDMI cable	1 pc
Power adapter	3 pcs

#### **OPTIONAL ACCESSORY**

0.5X auxiliary objective	5318-OB05X
2X auxiliary objective	5318-OB2X

#### **MEASURING SOFTWARE (INCLUDED)**





### **DIGITAL MEASURING MICROSCOPES (WITH DISPLAY)**

BUILT-IN SOFTWARE WITHOUT COMPUTER









0.5X camera adapter (included)



1X auxiliary objective (included)



calibration plate (included)



16G USB flash disk (included)



1X camera adapter (optional)



2X auxiliary objective (optional)

- 1080P high-definition image
- Built-in software without computer, operated by mouse
- Take pictures, save to USB flash disk
- Measurement results can be sent to Excel
- Automatic white balance and exposure
- Brightness, contrast ratio, gain are adjustable



ISM-DL300 (without contour illumination)



ISM-DL301 (with contour illumination)

#### **SPECIFICATION**

Code	ISM-DL300 (without contour illumination)	ISM-DL301 (with contour illumination)	
Magnification	15X~100X		
Sensor	1/2" CMOS		
Pixel	2M		
Resolution	1920×1080		
Frame rate	60fps		
Output	HDMI		
Power supply	power adapter		
Dimension (L×W×H)	570×300×430mm		
Weight	6.5kg		



#### STANDARD DELIVERY

Code	ISM-DL300	ISM-DL301
Main unit	1 pc	1 pc
0.5X camera adapter	1 pc	1 pc
1X auxiliary objective	1 pc	1 pc
Calibration plate	1 pc	1 pc
16G USB flash disk	1 pc	1 pc
White/black plate	1 pc	1 pc
Mouse	1 pc	1 pc
HDMI cable	1 pc	1 pc
Power adapter	2 pcs	3 pcs

#### OPTIONAL ACCESSORY

1X camera adapter	ISM-DL-CA1X
2X auxiliary objective	ISM-DL-OB2X
X-Y glass stage (travel: 74×60mm)	ISM-DL-STAGE
X-Y metal stage	ISM-DL-STAGE1
LED light	page 540~541
Auxiliary objective	page 542

#### **MAGNIFICATION AND MEASURING ACCURACY**

Objective magnification	Image magnification	Measuring accuracy*
0.75X	15X	±8µm
1X	20X	±7µm
1.5X	30X	±6µm
2X	40X	±6µm
2.5X	50X	±6µm
3X	60X	±5µm
3.5X	70X	±5µm
4X	80X	±4µm
4.5X	90X	±4µm
5X	100X	±4µm

<sup>\*</sup>When measuring the contour of workpieces, please use **ISM-DL301** to ensure accuracy.

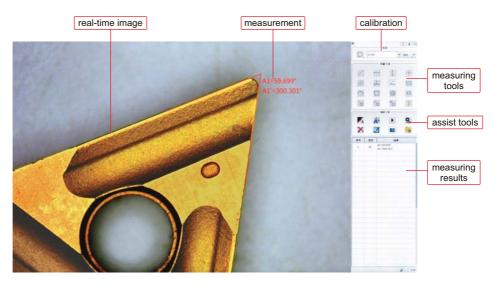


#### MAGNIFICATION, FOCUS DISTANCE AND VIEW FIELD

MIAGNII ICATION, I GOOD DIGIANGE AND VIEW I IEED			
Auxiliary objective	Specification	Camera adapter	
		0.5X (included)	1X (optional)
	magnification	15~100X	30~200X
1X (included)	focus distance	70±2mm	70±2mm
	view filed	16×11~2.5×1.6mm	7.8×5.3~1.2×0.8mm
	magnification	30~200X	60~400X
2X (optional)	focus distance	29±2mm	29±2mm
	view filed	7.8×5.3~1.2×0.8mm	3.8×2.7~0.6×0.4mm

#### SOFTWARE (INCLUDED)

■ Refer to page 537 for details



#### HIGH MAGNIFICATION MEASURING MICROSCOPE (WITH DISPLAY) **CODE ISM-DL302**

OBSERVATION AND MEASURMENT AT HIGH MAGNIFICATION

SOFTWARE IS INCLUDED, REFER TO page 537 FOR DETAILS





calibration plate (included)



16G USB flash disk (included)





0.5X camera adapter (included)



1X camera adapter (optional)

- 1080P high-definition image Maximum 1000X optical magnification (using camera adapter 1X, optional)
- Built-in software without computer, operated by mouse
- Solid base and column to avoid lens shaking during focusing
- Software is included, refer to page 537 for details

#### **SPECIFICATION**

Magnification	78X~504X	
Sensor	1/2" CMOS	
Pixel	2M	
Resolution	1920×1080	
Frame rate	60fps	
Output HDMI		
Power supply power adapter		
Dimension (L×W×H)	570×300×430mm	
Weight	15kg	

#### SATNDARD DELIVERY

Main unit	1 pc
0.5X camera adapter	1 pc
4.5X auxiliary objective	1 pc
Calibration plate	1 pc
16G USB flash disk	1 pc
Mouse	1 pc
HDMI cable	1 pc
X-Y metal stage	1 pc

#### **OPTIONAL ACCESSORY**

1X camera adapter	ISM-DL-CA1X
LED light	page 540~541

#### **MAGNIFICATION AND MEASURING ACCURACY**

Objective magnification	Image magnification	Measuring accuracy
0.75X	78X	±5µm
1X	102X	±4µm
1.5X	153X	±4µm
2X	204X	±4µm
2.5X	255X	±4µm
3X	305X	±4µm
3.5X	356X	±4µm
4X	408X	±4µm
4.5X	458X	±4µm
5X	504X	±4µm

#### MAGNIFICATION, FOCUS DISTANCE AND VIEW FIELD

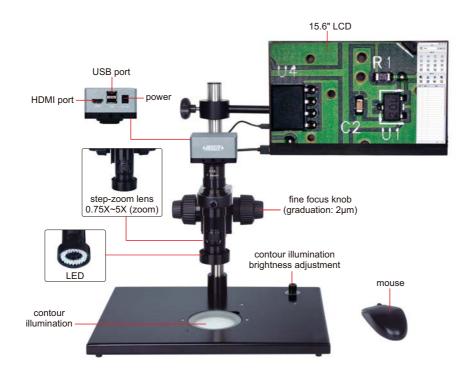
Camera adapter	0.5X (included)	1X (optional)
Magnification	78~504X	156~1008X
Focus distance	14±2mm	14±2mm
View field	2.8×1.7~0.5×0.3mm	1.4×0.9~0.3×0.2mm







# 4K DIGITAL MEASURING MICROSCOPE (WITH DISPLAY) CODE 5310-DL401











(included)



16G USB flash disk (included)

- 4K high-definition image
- Built-in software without computer, operated by mouse
- Take pictures, save to USB flash disk
- Measurement results can be sent to Excel
- Automatic white balance and exposure
- Brightness, contrast ratio, gain are adjustable

#### **SPECIFICATION**

Magnification	17.6X~120X	
Sensor	1/2.3" CMOS	
Pixel	8M	
Resolution	3840×2160	
Frame rate	4K: 30fps, 1080P: 60fps	
Output	HDMI	
Power supply	power adapter	
Dimension (L×W×H)	570×300×430mm	
Weight	6.5kg	



0.5X camera adapter (included)



1X camera adapter (optional)



1X auxiliary objective (included)



2X auxiliary objective (optional)



#### MAGNIFICATION, VIEW FIELD AND MEASURING ACCURACY

Objective magnification	Image magnification	View field	Measuring accuracy
0.75X	17.6X	19.5×11.5mm	±5µm
1X	23.7X	14.0×8.0mm	±5µm
1.5X	36.6X	9.0×5.0mm	±5µm
2X	49X	7.0×4.0mm	±5µm
2.5X	62X	5.5×3.0mm	±4µm
3X	73X	4.5×2.5mm	±4µm
3.5X	85X	4.0×2.2mm	±4µm
4X	97X	3.5×2.0mm	±3µm
4.5X	109X	3.0×1.8mm	±3µm
5X	120X	2.7×1.5mm	±3µm

#### STANDARD DELIVERY

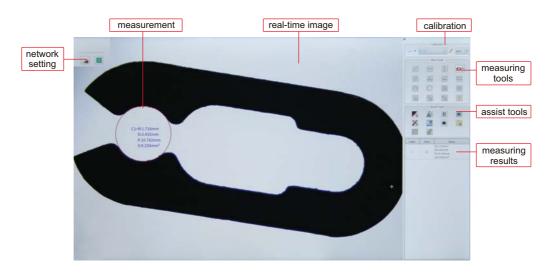
Main unit	1 pc
0.5X camera adapter	1 pc
1X auxiliary objective	1 pc
Calibration plate	1 pc
16G USB flash disk	1 pc
White/black plate	1 pc
Mouse	1 pc
HDMI cable	1 pc
Power adapter	3 pcs

#### **OPTIONAL ACCESSORY**

1X camera adapter	ISM-DL-CA1X	
2X auxiliary objective	ISM-DL-OB2X	
X-Y glass stage (travel: 74×60mm)	ISM-DL-STAGE	
X-Y metal stage (travel: 100×86mm)	ISM-DL-STAGE1	
LED light	page 540~541	
Auxiliary objective	page 542	

#### SOFTWARE (INCLUDED)

■ Refer to page 537 for details



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#### MOTORIZED FOCUS STACKING

## MOTORIZED FOCUS STACKING MICROSCOPE (WITH DISPLAY) CODE ISM-DL520

BUILT-IN SOFTWARE WITHOUT COMPUTER

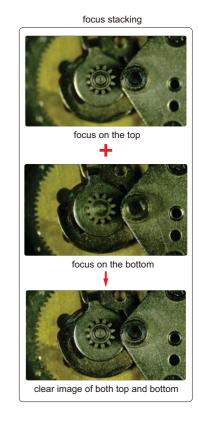




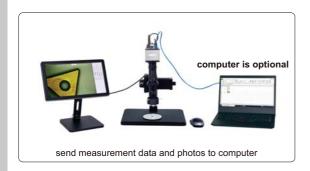
- 1080P high-definition image
- Built-in software without computer, operated by mouse
- Take pictures, save to USB flash disk
- Measurement results can be sent to Excel
- Automatic white balance and exposure
- Motorized focus stacking
- Send photos and measurement data via ethernet (TCP/IP)
- Name photos and measurement data files with serial number of workpieces read by scanner

#### **SPECIFICATION**

Magnification	24.5X~204.5X	
View field	2.8×1.6~18×10mm	
Focus distance	65mm	
Sensor	1/1.2" CMOS	
Pixel	2M	
Resolution	1920×1080	
Frame rate	30fps	
Output	RJ45	
Power supply	power adapter	
Dimension (L×W×H)	320×260×500mm	
Weight	7kg	











calibration plate (included)

16G USB flash disk (included)

#### STANDARD DELIVERY

1 pc
1 pc
3 pcs

#### MAGNIFICATION AND MEASURING ACCURACY

Objective magnification	Image magnification	Measuring accuracy	
0.6X	24.5X	±8µm	
0.8X	32.7X	±7µm	
1X	40.9X	±6µm	
1.5X	61.3X	±6µm	
2X	81.8X	±6µm	
2.5X	102.2X	±5µm	
3X	122.7X	±5µm	
3.5X	143.1X	±4µm	
4X	163.6X	±4µm	
4.5X	184.0X	±4µm	
5X	204.5X	±4µm	



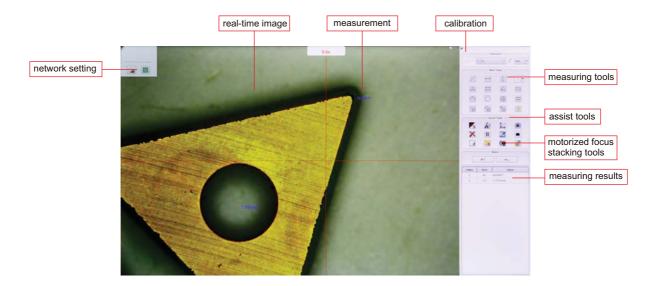
#### **OPTIONAL ACCESSORY**

X-Y metal stage (travel: 100×86mm) ISM-DL-STAGE1

#### SOFTWARE (INCLUDED)

22

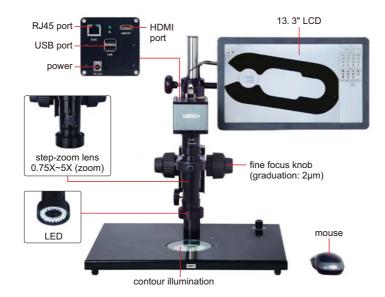
■ Refer to page 537 for details





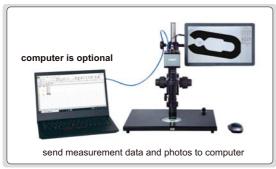


#### MANUAL FOCUS STACKING MICROSCOPE (WITH DISPLAY) **CODE ISM-DL510**



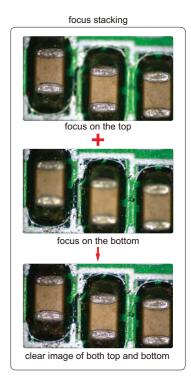


- 1080P high-definition image
- Built-in software without computer, operated by mouse
- Take pictures, save to USB flash disk
- Measurement results can be sent to Excel
- Automatic white balance and exposure
- Focus stacking
- Send photos and measurement data via ethernet (TCP/IP)
- Name photos and measurement data files with serial number of workpieces read by scanner



#### **SPECIFICATION**

Magnification	15X~100X
Sensor	1/2" CMOS
Pixel	2M
Resolution	1920×1080
Frame rate	60fps
Output	HDMI
Power supply	power adapter
Dimension (L×W×H)	570×300×430mm





1X auxiliary objective (included)



2X auxiliary objective (optional)



0.5X camera adapter (included)



1X camera adapter (optional)



#### STANDARD DELIVERY

Main unit	1 pc
0.5X camera adapter	1 pc
1X auxiliary objective	1 pc
Calibration plate	1 pc
16G USB flash disk	1 pc
White/black plate	1 pc
Mouse	1 pc
Power adapter	3 pcs

#### **OPTIONAL ACCESSORY**

1X camera adapter	ISM-DL-CA1X
2X auxiliary objective	ISM-DL-OB2X
X-Y glass stage (travel: 74×60mm)	ISM-DL-STAGE
Scanner and hub	7328-SCAN
LED light	page 540~541
Auxiliary objective	page 542

#### MAGNIFICATION AND MEASURING ACCURACY

Objective magnification	Image magnification	Measuring accuracy
0.75X	15X	±8µm
1X	20X	±7μm
1.5X	30X	±6µm
2X	40X	±6µm
2.5X	50X	±6µm
3X	60X	±5µm
3.5X	70X	±5µm
4X	80X	±4µm
4.5X	90X	±4µm
5X	100X	±4µm

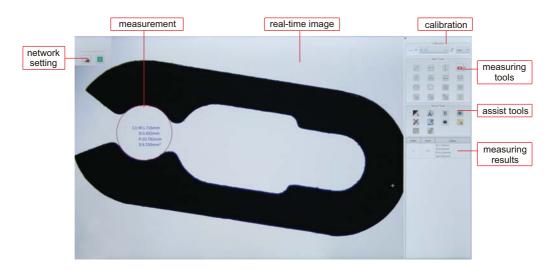


#### MAGNIFICATION, FOCUS DISTANCE AND VIEW FIELD

Auxiliary objective	Specification	Camera adapter		
Auxiliary objective	Opecification	0.5X (included)	1X (optional)	
	magnification	15~100X	30~200X	
1X (included)	focus distance	70±2mm	70±2mm	
	view filed	16×11~2.5×1.6mm	7.8×5.3~1.2×0.8mm	
	magnification	30~200X	60~400X	
2X (optional)	focus distance	29±2mm	29±2mm	
	view filed	7.8×5.3~1.2×0.8mm	3.8×2.7~0.6×0.4mm	

#### SOFTWARE (INCLUDED)

■ Refer to page 537 for details



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## HORIZONTAL MICROSCOPE (WITH DISPLAY) CODE 5316-HM810



- 1080P high-definition image
- Built-in software without computer, operated by mouse
- Take pictures, save to USB flash disk
- Automatic white balance and exposure
- Brightness, contrast ratio, gain are adjustable
- Display cross hair (blue/green/red/yellow/black/brown colors)



plastic calibration rule (included, graduation 1mm)



16G USB flash disk (included)

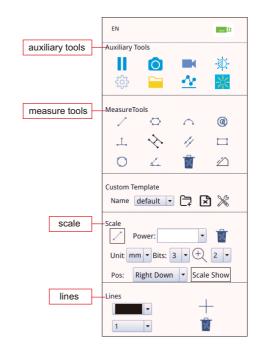
#### **SPECIFICATION**

Magnification	10.5X~62.5X
View field	4.5×2.5~28×12.3mm
Focus distance	115mm
Measuring accuracy	±0.02mm
Sensor	1/2.8" CMOS
Pixel	2M
Resolution	1920×1080
Frame rate	1080P: 60fps/50fps
Output	HDMI
Power supply	110/220V, 50/60Hz
Dimension (L×W×H)	500×200×200mm
Weight	7kg

#### STANDARD DELIVERY

Main unit	1 pc
1X camera adapter	1 pc
1X auxiliary adapter	1 pc
Plastic calibration rule	1 pc
16G USB flash disk	1 pc
Mouse	1 pc
LED ring light	1 pc

#### SOFTWARE (INCLUDED)



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#### FLEXIBLE ARM AUTO FOCUS DIGITAL MICROSCOPES (WITH DISPLAY)

**AUTO FOCUS** 

TAKE PICTURES AND VIDEOS

MEASUREMENT







- 1080P high-definition image
- Auto focus camera
   Take pictures and videos, saved to USB flash disk
- Picture review, picture compare

- Automatic exposure and white balance
   Brightness, contrast ratio, gain are adjustable
   Display cross hair (blue/green/red/yellow/black/ brown colors)
- Built-in software without computer, operation by mouse
- Flexible arm



display cross hair (blue/green/red/yellow/ black/brown colors)

#### **SPECIFICATION**

Code	5317-AF109 (with magnetic stand)	5317-AF110 (with desktop clamp)		
Magnification	20X~123X			
Sensor	1/2.8" CMOS			
Pixel	2M			
Resolution	1920×1080			
Frame rate	60fps			
Power supply	power adapter			
Dimension (height)	480mm 600mm			
Weight	5.6kg 8.5kg			



calibration plate (included)



16G USB flash disk (included)



0.5X camera adapter (included)



1X auxiliary objective (included)

#### MAGNIFICATION, FOCUS DISTANCE AND VIEW FIELD

Auxiliary	Specification	Camera adapter		
objective	Specification	0.5X (included)	1X (optional)	
	magnification	20~123X	40~246X	
	focus distance	48~84mm	48~84mm	
1X (included)	view field	13×7~2.2×1mm	6.3×3.5~1.1×0.5mm	
	measuring accuracy	±0.02mm	±0.02mm	
	magnification	40~246X	80~492X	
2X (optional)	focus distance	24~42mm	24~42mm	
ZA (Optional)	view field	6.5×3.5~1.1×0.5mm	3.3×1.8~0.6×0.3mm	
	measuring accuracy	±0.02mm	±0.02mm	

#### STANDARD DELIVERY

OTANDAND DELIVERT		
1 pc		
2 pcs		

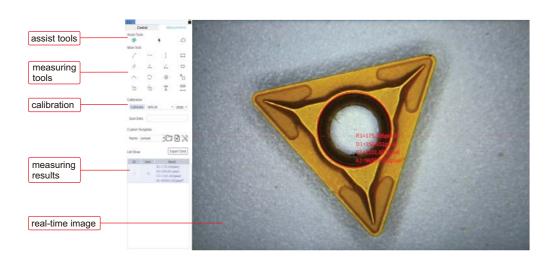
#### **AUTO FOCUS DISTANCE**

Zoom objective scale	0.75X	1X	1.5X	2X	2.5X
Auto focus distance	48~84mm	50~78mm	55~73mm	62~71mm	65~70mm
Zoom objective scale	3X	3.5X	4X	4.5X	5X
Auto focus distance	66~70mm	67~70mm	68~70mm	68~70mm	68~70mm

#### **OPTIONAL ACCESSORY**

1X camera adapter	ISM-DL-CA1X
2X auxiliary objective	ISM-DL-OB2X
Auxiliary objective	page 542

#### MEASURING SOFTWARE (INCLUDED)



## DIGITAL MEASURING MICROSCOPE (WITH DISPLAY) CODE 5307-ID100A

ELECTRONIC MAGNIFICATION FEEDBACK LENS

BUILT-IN SOFTWARE WITHOUT COMPUTER



- Electronic magnification feedback lens: when the objective lens magnification is changed manually, the software automatically selects the corresponding pre-calibration data and calibration is not needed
- Two methods of LED brightness adjustment, knob adjustment and software adjustment
- Built-in software without computer, operated by mouse
- Take pictures, save to USB flash disk
- Measuring results can be sent to Excel



#### **SPECIFICATION**

Sensor	1/2" CMOS
Pixel	2M
Resolution	1920×1080
Magnification	12~77X
Focus distance	100mm
View field	2.7×1.9~17.5×11.9mm
Max workpiece height	60mm
Frame rate	60fps
Output	USB/HDMI
Power supply	power adapter
Dimension (L×W×H)	610×610×660mm
Weight	4.5kg

#### STANDARD DELIVERY

Main unit	1 pc
Calibration plate	1 pc
Power adapter	1 pc
Mouse	1 pc
16G USB flash disk	1 pc

#### **MAGNIFICATION AND MEASURING ACCURACY**

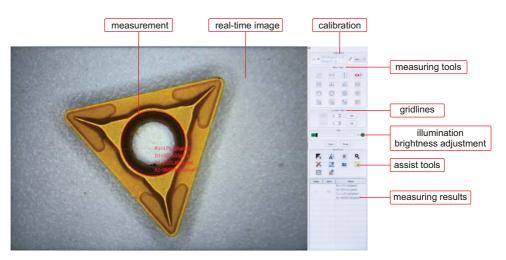
Objective magnification	Magnification	Measuring accuracy
0.7X	12X	±9µm
1X	17X	±9μm
1.5X	26X	±8µm
2X	35X	±7μm
2.5X	43X	±7μm
3X	51X	±7μm
3.5X	60X	±6µm
4X	68X	±6µm
4.5X	77X	±5µm

#### **OPTIONAL ACCESSORY**

0.5X auxiliary objective	5307-ID100A-OB05X
0.75X auxiliary objective	5307-ID100A-OB075X
2X auxiliary objective	5307-ID100A-OB2X

#### **SOFTWARE (INCLUDED)**

■ Refer to page 537 for details



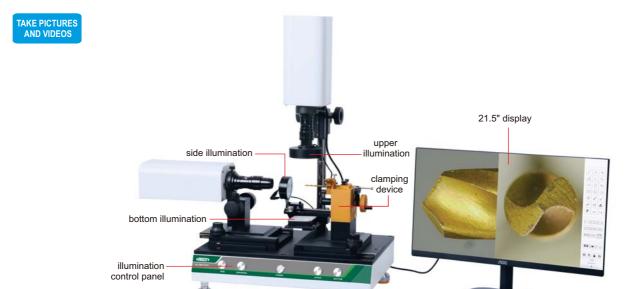
22



BUILT-IN SOFTWARE WITHOUT COMPUTER

SPLIT SCREEN DESIGN

#### **CUTTING TOOLS MICROSCOPE (WITH DISPLAY) CODE ISM-CT820**

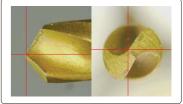




- Split screen design, zoom in and out independently
   One mouse can operate two cameras
- Display cross hairs
- Brightness, contrast ratio, white balance are adjustable
- Basic measuring tools including point to point, point to line, line to line, angle, three-point circle, etc.



glass calibration plate (included)



display cross hairs separately (movable)

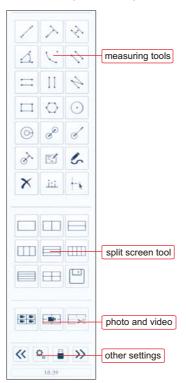
#### **SPECIFICATION**

Cutting tools range	Ø3~10mm, length 30-75mm
Lens	step-zoom lens
Output	HDMI
Resolution	1920×1080
Frame rate	60fps
Focus distance	85mm
View field	0.9×1.5~5.5×10mm
Magnification	45-290X
Power supply	AC 100-240V
Dimension (L×W×H)	450×300×700mm
Weight	20kg

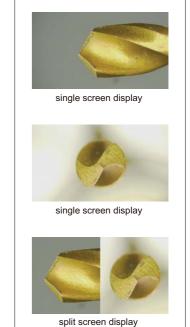
#### STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1 pc
Display	1 pc
32G USB flash disk	1 pc
Mouse	1 pc
HDMI cable	1 pc
Glass calibration plate	1 pc
Anti-dust cover	1 pc

#### **SOFTWARE (INCLUDED)**

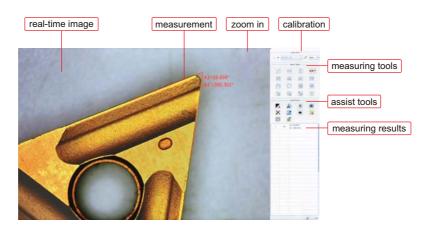






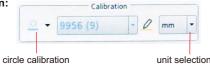
#### **MEASURING SOFTWARE OF DIGITAL MICROSCOPES**

SOFTWARE CAN BE CUSTOMIZED

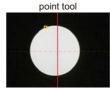


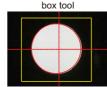
- Included in digital microscopes (ISM-DL300, ISM-DL301, 5310-DL401, ISM-DL302, ISM-DL510, ISM-DL520, 5307-ID100A)
- Language: Simplified Chinese, Traditional Chinese, English, Korean





#### Edge-detection:







#### Measurement tools:

measure length of line or distance between two points

measure angle from horizontal line

measure distance between two parallel lines

measure distance between point and line

measure radius, diameter, girth and area of circle with three points

measure minimum distance between point and circle

measure minimum distance between line and circle

measure minimum distance

T add text

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measure length of line or distance between two points in horizontal direction

measure angle from vertical line

measure distance between two parallel lines

measure radius, length and angle of arc

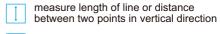
measure radius, diameter, girth and area concentric of circles

measure distance between point and center of circle

measure distance between line and center of circle

measure center distance between two circles

measure radius, diameter, girth and area of circle with two points



measure angle of two lines

measure distance between multiple parallel lines

measure girth and area of polygon

measure length, width, girth and area of rectangle

measure maximum distance between point and circle

measure maximum distance between line and circle

measure maximum distance

cross hair and graduated cross hair

#### Assist tools:

manual/automatic point selection

line width and color settings

II freeze screen

camera parameter settings

layout settings of measurement items



export measurement data to U disk

take pictures and save

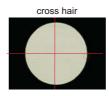
review pictures

system settings

#### ■ Comparison:

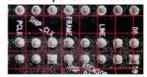
set the standard workpiece as the background image, superimpose the measured workpieces on the image for quick comparison

#### Cross hair:



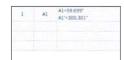


#### Grid comparison measurement:



full-screen grid for comparison measurement, adjustable grid number

#### Output to Excel:

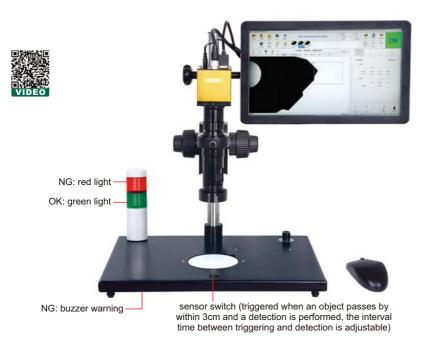




AUTOMATICALLY LOCATE WORKPIECES REGARDLESS OF POSITION AND DIRECTION

BUILT-IN SOFTWARE WITHOUT COMPUTER

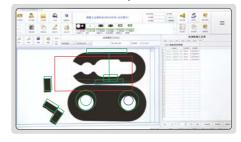
# SMART MICROSCOPE (WITH DISPLAY) CODE ISM-DL400



#### camera function

- surface defect detection
- character recognition
- dimension measurement
- color detection
- read barcode
- read QR code
- burr detection
- object counting
- contour matching
- thread measurment

#### detect different workpieces at one time



- Automatically identify different workpieces
- Automatically locate workpieces regardless of position and direction
- Built-in software, PLC control input and output interface
- Including multiple detection tools
- Automatically calculate, store the test results and sent to Excel

report showing the perform times of each tool, quantity of OK and NG, the report can be saved



report of each detection is automatically created and saved

#### **SPECIFICATION**

Magnification	15X~100X
Resolution	1920×1080
Pixel	2M
Single pixel size	3.75×3.75µm
Frame rate	60fps
Sensor	1/2" CMOS
Chip structure	FPGA+ARM
Operation system	Linux 3.10
Power supply	power adapter
Dimension (L×W×H)	570×300×430mm
Weight	6.5kg

#### STANDARD DELIVERY

Main unit	1 pc
0.5X camera adapter	1 pc
1X auxiliary objective	1 pc
Calibration plate	1 pc
16G USB flash disk	1 pc
White/black plate	1 pc
HDMI cable	1 pc
Power adapter	3 pcs

#### MAGNIFICATION, FOCUS DISTANCE AND VIEW FIELD

Auxiliary Specification	Camera adapter		
objective	objective Specification	0.5X (included)	1X (optional)
1X	magnification	15~100X	30~200X
(included)	focus distance	70±2mm	70±2mm
(moradou)	view filed	16×11~2.5×1.6mm	7.8×5.3~1.2×0.8mm
2X	magnification	30~200X	60~400X
(optional)	focus distance	29±2mm	29±2mm
(optional)	view filed	7.8×5.3~1.2×0.8mm	3.8×2.7~0.6×0.4mm

#### **OPTIONAL ACCESSORY**

OI HOMAL ACCEDED IN	
1X camera adapter	ISM-DL-CA1X
2X auxiliary objective	ISM-DL-OB2X
LED light	page 540~541
Auxiliary objective	page 542

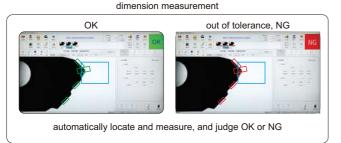
To be continued



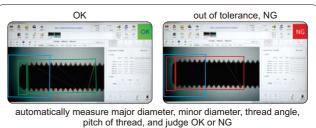
#### Continued from previous page

#### ■ APPLICATION EXAMPLES:

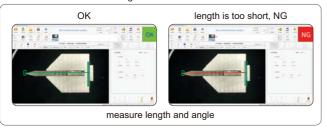




#### thread measurement



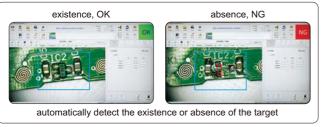
cutting tools measurement



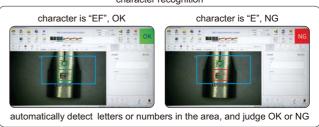
#### counting



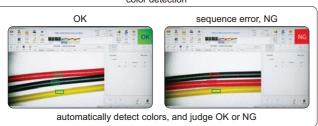
#### existence or absence



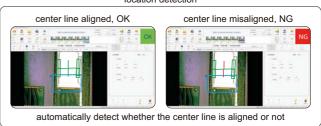
character recognition



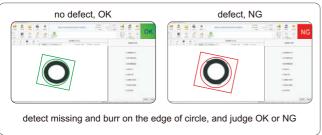
color detection



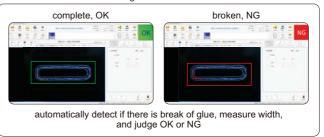
location detection



#### surface defect detection



#### glue detection



# +INSIZE+

 Suitable for digital microscopes 5315-S710, 5301-D400, 5313-S407, 5310-DL401, 5303-AF103, ISM-DL300, ISM-DL301, ISM-DL302, ISM-DL520

#### **SPECIFICATION**

SPECIFICATION	
X-Y travel range	100×86mm
Dimension (L×W×H)	180×180×50mm
Weight	2.3kg



#### X-Y METAL STAGE CODE ISM-DL-STAGE1



**LED RING LIGHT** 

**CODE ISM-LED-9245R** 

RED, GREEN, BLUE, INFRARED AND UV LIGHT CAN BE CUSTOMIZED

ATTENSION: MUST BE USED WITH LIGHT BRACKET AND LIGHT CONTROLLER

- Diffuser plate is included to reduce the reflective effect on workpieces
- Suitable for digital microscopes 5303-AF103, 5310-DL401, ISM-DL300, ISM-DL301, ISM-DL302, ISM-DL400, ISM-DL510, 5315-S710

#### **SPECIFICATION**

o o o	
Light color	white
Power supply	24V
Power	5.5W
Angle	45°
Outside/inside diameter	92/52mm



RED, GREEN, BLUE, INFRARED AND UV LIGHT CAN BE CUSTOMIZED

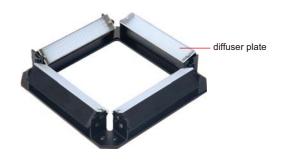
ATTENSION: MUST BE USED WITH LIGHT BRACKET AND LIGHT CONTROLLER

- Diffuser plate is included to reduce the reflective effect on workpieces
- Angle and brightness can be adjusted independently
- Suitable for digital microscopes 5303-AF103, 5310-DL401, ISM-DL300, ISM-DL301, ISM-DL302, ISM-DL400, ISM-DL510, 5315-S710

#### SPECIFICATION

o o o	
Light color	white
Power supply	24V
Power	10.36W
Angle	0~90°
Dimension (L×W×H)	154×154×30mm

# LED SQUARE LIGHT CODE ISM-LED-100L4

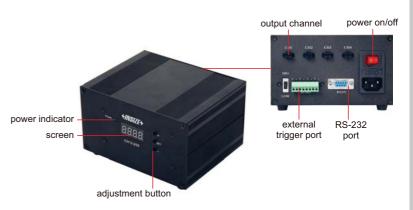


# DIGITAL LIGHT CONTROLLER CODE ISM-LED-CTRL

- 256 (0-255) steps of brightness adjustment
- With power off memory function and short circuit protection function
- Suitable for ISM-LED-100L4, ISM-LED-9245R

#### **SPECIFICATION**

01 2011 107 111011	
Power supply	100~240V, 50/60HZ
Output power (rated)	60W
Output voltage (rated)	24V
Dimension (L×W×H)	145×118×83mm





#### **BRACKET FOR LIGHTS CODE ISM-LED-BRACKET**



- 4 pcs L-shape bars are included, multiple combinations can be realized
- Suitable for ISM-LED-100L4, ISM-LED-9245R



#### **SPECIFICATION**

Size (L×W×H)	260×300×20mm
Weight	0.7kg

#### **DUAL HEAD LED LIGHT CODE ISM-ZS-LED**

- Adjustable illumination
- For digital and stereo microscopes

#### **SPECIFICATION**

Power	3W
Power supply	100~240V
Working	10000h
Illumination	10000lux



brightness

application



#### **LED AUXILIARY LIGHT CODE ISM-DL-LED**

 Suitable for digital microscopes 5303-AF103, 5310-DL401, ISM-DL300, ISM-DL301, ISM-DL302, ISM-DL400, ISM-DL510, 5315-S710



#### **SPECIFICATION**

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Power	8W
Diameter of mounting hole	Ø25mm
Power supply	10~12V, 0~300mA



illumination direction and brightness are adjustable

#### **COAXIAL LIGHT CODE ISM-DL-COAXIAL**

 Suitable for digital microscopes 5303-AF103, 5310-DL401, ISM-DL300, ISM-DL301, ISM-DL302, ISM-DL400, ISM-DL510, 5315-S710



SPECIFICATION	
Power	1W
Power supply	0~3.4V, 0~400mA



for smooth surfaces and small holes, brightness is adjustable

SPECIFICATION



#### **AUXILIARY OBJECTIVES**



0.3X auxiliary objective\* ISM-DL-OB03X



0.5X auxiliary objective \* ISM-DL-OB05X



0.75X auxiliary objective\* ISM-DL-OB075X



1X auxiliary objective ISM-DL-OB1X



1.5X auxiliary objective ISM-DL-OB1D5X



2X auxiliary objective ISM-DL-OB2X

■ Suitable for digital microscopes 5303-AF103, 5310-DL401, ISM-DL300, ISM-DL301, ISM-DL302, ISM-DL400, ISM-DL510, 5315-S710, 5317-AF109, 5317-AF110

#### MAGNIFICATION, FOCUS DISTANCE AND VIEW FIELD (5303-AF103)

Auxiliary objective	Specification	Camera adapter		
	Specification	0.5X (included)	1X (optional)	
0 0V	magnification	6~37X	12~74X	
0.3X (optional)	focus distance	120~310mm	120~310mm	
(Optional)	view field	52×30~8×5mm	26×15~4×2.5mm	
0 FV	magnification	10~61X	20~123X	
0.5X (optional)	focus distance	78~230mm	78~230mm	
(Optional)	view field	37×20~5×3mm	18×10~2.5×1.5mm	
0.7FV	magnification	15~92X	30~184X	
0.75X (optional)	focus distance	60~125mm	60~125mm	
(Optional)	view field	21×13~3.4×2mm	10×6.5~1.7×1mm	
4.4	magnification	20~123X	40~246X	
1X (included)	focus distance	48~84mm	48~84mm	
(moradoa)	view field	15×8~2.5×1.5mm	7.5×4~1.3×0.7mm	
4 EV	magnification	30~184X	60~368X	
1.5X (optional)	focus distance	36~63mm	36~63mm	
	view field	10×6~1.7×1mm	5×3~0.9×0.5mm	
27	magnification	40~246X	80~492X	
2X (optional)	focus distance	24~42mm	24~42mm	
	view field	7.5×4~1.3×0.7mm	3.8×2~0.7×0.4mm	

#### MAGNIFICATION, FOCUS DISTANCE AND VIEW FIELD (ISM-DL300, ISM-DL301, ISM-DL510)

Auxiliary objective	Cu a sifi a ati a u	Camera adapter		
Auxiliary objective	Specification	0.5X (included)	1X (optional)	
	magnification	5~34X	10~68X	
0.3X (optional)	focus distance	287±2mm	287±2mm	
(Optional)	view field	42×26~6.5×4.5mm	21×13~3.3×2.3mm	
0.5V	magnification	9~56X	18~112X	
0.5X (optional)	focus distance	166±2mm	166±2mm	
(Optional)	view field	25.6×16.8~5×3.5mm	12.8×8.4~2×1.3mm	
0.75V	magnification	13~84X	26~168X	
0.75X (optional)	focus distance	105±2mm	105±2mm	
	view field	17×10.5~2.6×1.7mm	8.5×5.3~1.3×0.9mm	
1X	magnification	15~100X	30~200X	
(included)	focus distance	70±2mm	70±2mm	
(moradou)	view field	16×11~2.5×1.6mm	7.8×5.3~1.2×0.8mm	
1.5X	magnification	26~168X	52~336X	
1.5X (optional)	focus distance	42±2mm	42±2mm	
(Optional)	view field	8.5×5.2~1.3×0.9mm	4.3×2.6~0.7×0.5mm	
27	magnification	30~200X	60~400X	
2X (optional)	focus distance	29±2mm	29±2mm	
(optional)	view field	7.8×5.3~1.2×0.8mm	3.8×2.7~0.6×0.4mm	

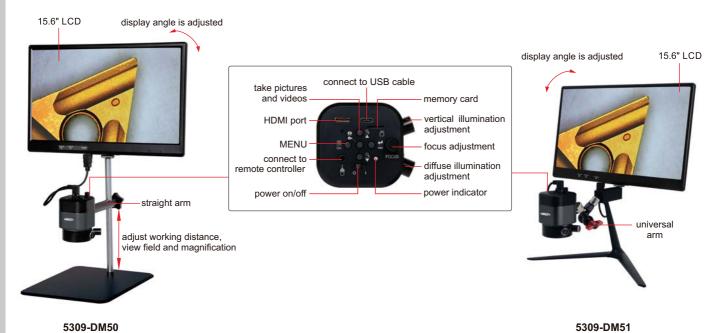
<sup>\*</sup>For auxiliary objectives 0.3X, 0.5X, 0.75X, use contour illumination of ISM-DL301, ISM-DL400, ISM-DL510, 5310-DL401 or LED light

#### **DIGITAL MICROSCOPES**





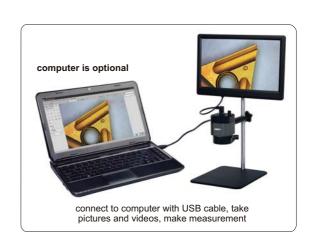




- Independent control of vertical illumination and diffuse illumination
- Back focus adjustment extends working distance
   Take pictures and videos, save to memory card

#### **SPECIFICATION**

Code	5309-DM50	5309-DM51
Arm type	straight	universal
Sensor	1/2.8" CMOS	
Pixel	2M	
Resolution	1920×1080	
Exposure	real-time auto, single auto, manual adjustment	
White balance	real-time auto, single auto, manual RGB adjustment	
Record format	pictures: JPG videos: MOV	
Record media	memory card	
Working distance	45~169mm	42~195mm
Magnification	9~41X	7.6~49.4X
View field	7.6×4~38.5×21.7mm	7×4~45×25mm
Power supply	DC12V 3A	



#### **USE COMPUTERS, OPTIONAL**

Image magnification	View field	Measuring accuracy
9.0X	38.5×21.7mm	±0.02mm
13.0X	26.6×15.0mm	±0.02mm
17.0X	20.5×11.7mm	±0.02mm
22.0X	16.0×9.0mm	±0.02mm
28.5X	11.9×6.3mm	±0.02mm
34.0X	9.8×5.5mm	±0.01mm
41.0X	7.6×4.1mm	±0.01mm

#### STANDARD DELIVERY

SIANDARD DELIVERY	
Main unit	1 pc
Memory card and holder	1 pc
Plastic calibration rule (graduation 1mm)	1 pc
White/black plate	1 pc
Remote controller	1 pc
USB cable	1 pc
Measuring software	1 pc
Power adapter	1 pc

To be continued

# +INSIZE+

#### Continued from previous page







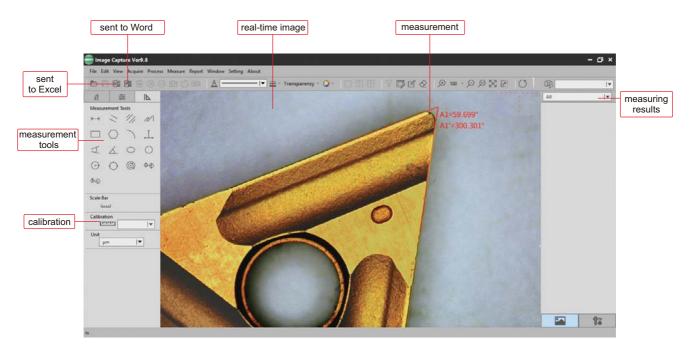
white/black plate (included)



plastic calibration rule (graduation 1mm, included)

#### SOFTWARE FOR COMPUTER

- Language: Chinese (Simplified), English, French, Chinese (Traditional), Portuguese, Korean, Japanese
- Operation system: Windows 7/8/8.1/10 (64bit)



#### Measurement tools:

straight line distance measurement

rectangular measurement

four-point perspective measurement

circle measurement by radius

center distance measurement by 3-point

parallel lines distance measurement

polygon measurement

angle measurement

circle measurement by 3-point

centre distance between parallel lines measurement

arc measurement

ellipse measurement

o torus measurement

nolyline line measurement

three-vertical-line measurement

round measurement

center distance measurement by radius

#### ■ Data is sent to Word or Excel:





# 4INSIZE

# MINI DIGITAL MICROSCOPE (ECONOMIC TYPE) CODE 5311-M710

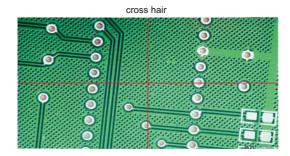




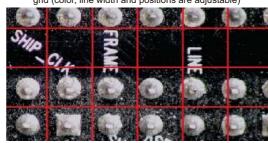








grid (color, line width and positions are adjustable)



#### **SPECIFICATION**

SPECIFICATION		
Display resolution	1024×600	
Sensor	1/3" CMOS	
Sensor resolution	1280×960	
Single pixel size	2μm×2μm	
Frame rate	60fps/30fps	
Magnification	1X~16X	
White balance	auto/manual (10 levels RGB)/calibration	
Exposure control	AE lock/exposure compensation (10 levels)	
Image control	contrast/saturation/sharpness	
Record media	memory card	
Output	HDMI	
Power supply	built-in lithium battery/power adapter	
Dimension (L×W×H)	174×200×350mm	
Weight	1.5kg	

#### STANDARD DELIVERY

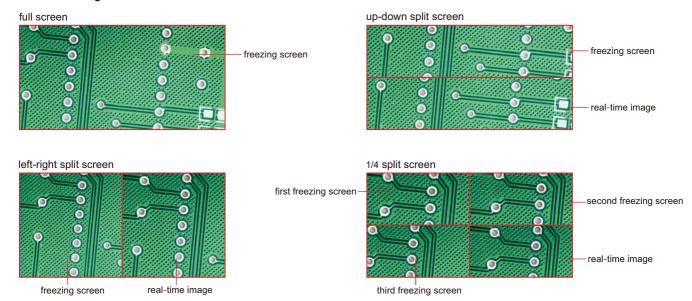
Main unit	1 pc
USB cable	1 pc
HDMI cable	1 pc
IR remote controller	1 pc
8G memory card and holder	1 pc
Plastic calibration rule	1 pc
Power adapter	1 pc

To be continued

# +INSIZE+

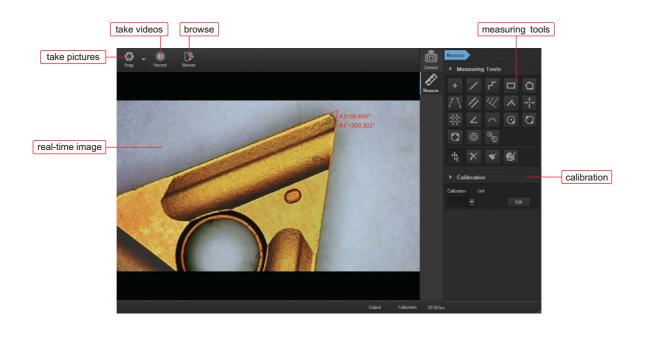
#### Continued from previous page

#### Screen freezing:



#### **SOFTWARE FOR COMPUTER (included)**

- Language: Chinese (Simplified), English
- Operation system: Windows 7/8/8.1/10 (64bit)
- Port: USB2.0 or above
- Measuring accuracy: 0.02mm
  - point counting straight line length continuous line length area of a rectangle area of a polygon distance between 2 lines distance between parallel lines distance between line and first parallel line point-line distance double cross line cross line angle arc radius of a circle radius of a 2-point circle radius of a 3-point circle center distance of 2 circles center distance of concentric circle



#### **DIGITAL MEASURING MICROSCOPES**





- Supplied with software
- Calibration rules (graduation 0.1 and 1mm) are included
- With focus support

#### **SPECIFICATION**

Code	ISM-PM200SA ISM-PM200SB	
Magnification	10X~200X 10X~200X	
Stand	standard universal	
Pixel	2M (resolution: 1600×1200)	
llumination	built-in adjustable LED	
Power supply	USB 2.0 cable (voltage required: 5±0.1V)	

#### **OPTIONAL ACCESSORY**

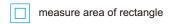
Green filter	ISM-PM-GREEN
Yellow filter	ISM-PM-YELLOW
Blue filter	ISM-PM-BLUE

#### **SOFTWARE**

- Language: English, Japanese, Korean, German, Turkey, Portuguese, Chinese
- Operation system: Windows 7/8/XP/Vista
- Measuring tools:

measure length of line or
distance between two points

measure radius, length and angle of arc



add number with circle

measure distance between two circles

measure length of continuous line

measure distance between two parallel lines

measure angle with three points

measure angle with two lines

measure radius, girth and area of circle

measure distance between point and line

A add text

#### ■ Edge detection measurement tools:

detect two parallel lines automatically and calculate distance

detect circle automatically, and calculate radius, girth and area

detect arc automatically, and calculate radius, angle and arc length

detect two lines automatically, and calculate angle

detect line automatically, and calculate length



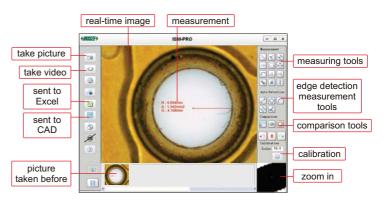
universal stand (included in ISM-PM200SB)





#### MAGNIFICATION, FOCUS DISTANCE, VIEW FIELD AND ACCURACY

MIAGINI TOATION, I GOOD BIOTANOE, VIEW TIEED AND ACCONACT			
Magnification	Focus distance	View field	Accuracy
50X	21mm	8.1×6.4mm	30µm
100X	13mm	3.9×3.1mm	15µm
150X	16mm	2.6×2.1mm	10µm
200X	19mm	1.8×1.5mm	8µm



#### Comparison tools:

Create line, angle or circle with desired size, to compare with workpieces





#### Data is sent to CAD or Excel:





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# WiFi DIGITAL MEASURING MICROSCOPE CODE ISM-WF200

- Maximum working distance is 5m under WiFi mode
- Can be connected to multiple iPads, Android devices or computers together under WiFi mode
- Take pictures and videos
- Supplied with software

# USB/WiFi switch take picture illumination adjustment magnification adjustment focus support



optional)

stand (code ISM-PM-STAND,

software flash disk (included)





plastic calibration rule (graduation 1mm, included)

glass calibration rule (graduation 0.1mm, included)

#### filter (optional)



#### **SPECIFICATION**

Magnification	10X~200X
Pixel	1.3M (resolution: 1280×1024)
Illumination	built-in adjustable LED
Power supply	built-in rechargeable battery





#### STANDARD DELIVERY

0.7.11.27.11.12.2.2.2.11.11.1	
Microscope	1 pc
Focus support ring for 80X/150X	1 pc
Focus support ring for 60X/200X	1 pc
Glass calibration rule (graduation 0.1mm)	1 pc
Plastic calibration rule (graduation 1mm)	1 pc
Software and USB cable	1 pc
AC/DC adapter	1 pc



connected to computer by WiFi



#### **OPTIONAL ACCESSORY**

Stand	ISM-PM-STAND
Green filter	ISM-PM-GREEN
Yellow filter	ISM-PM-YELLOW
Blue filter	ISM-PM-BLUE

#### MAGNIFICATION, FOCUS DISTANCE, VIEW FIELD AND ACCURACY

Magnification	Focus distance	View field	Accuracy
50X	21mm	8.1×6.4mm	30µm
100X	13mm	3.9×3.1mm	15µm
150X	16mm	2.6×2.1mm	10µm
200X	19mm	1.8×1.5mm	8µm

#### 1 Software ISM-PAD (for iPad by WiFi)



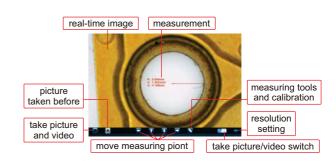
measure length of line or distance between two points



measure radius, girth and area of circle with three points



measure angle



To be continued

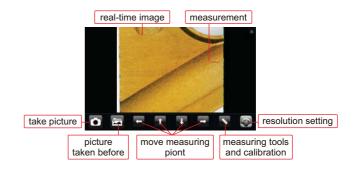
Continued from previous page

#### 2 Software ISM-APK (for Android devices by WiFi)

measure length of line or distance between two points

measure radius, girth and area of circle with three points

\_\_\_\_ measure angle



#### 3 Software ISM-WF Partner (for computer by WiFi)

measure length of line or distance between two points

measure area of polygon

measure angle with three points

measure radius, girth and area of circle with center point

measure length of continuous line

measure radius, girth and area of circle with three points

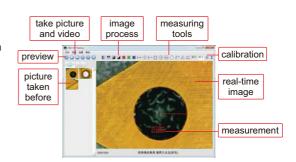
measure angle with two lines

measure radius, girth and area of circle with two points

measure distance between point and line

measure radius, length and angle of arc

measure area of rectangle



#### 4 Software ISM-PRO (for computer by USB cable)

#### Measuring tools:

measure length of line or distance between two points

measure length of continuous line

measure radius, length and angle of arc

measure distance between two circles

measure distance between two parallel lines

measure radius, girth and area of circle

measure distance between point and line

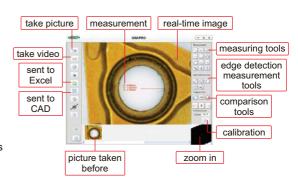
measure area of rectangle

measure angle with two lines

add number with circle

measure angle with three points

A add text



#### ■ Edge detection measurement tools:

detect line automatically, and calculate length

detect arc automatically, and calculate radius, angle and arc length

detect circle automatically, and calculate radius, girth and area

<u>/</u> d

detect two lines automatically, and calculate angle



detect two parallel lines automatically and calculate distance

#### ■ Comparison tools:

Create line, angle or circle with desired size, to compare with workpieces

create line

create angle



#### ■ Data is sent to CAD or Excel:





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#### **INDUSTRIAL MICROSCOPES**





- Infinite optical system, polarization observation, dark field observation
   Kohler illumination system provides
- uniform illumination field
- Objective 50X is spring type

#### SPECIFICATION

SPECIFICATION	5101-M500 (bright field objectives)				5101-M500	BD (bright &	dark field obje	ectives)	
Illumination	6V/30W halogen lamp, brightness is adjustable				<u> </u>	rightness is ac			
Objective	bright field of	bjectives			bright & dar	bright & dark field objectives			
(infinite plan achromatic)	5X	10X	20X	50X	5X	10X	20X	50X	
Working distance	26.1mm	20.2mm	8.80mm	3.68mm	9.70mm	9.30mm	7.23mm	2.50mm	
Numerical aperture	0.12	0.25	0.40	0.70	0.12	0.25	0.40	0.70	
Magnification	50X~500X	50X~500X							
Eyepiece (wide field)	10X (view fi	10X (view field: Ø22mm)							
	double laye	double layer							
Stage	size: 160×1	size: 160×140mm							
	travel: 35x3	travel: 35x30mm							
Pupil distance	53~75mm								
Diopter adjustment	±5 diopter (	±5 diopter (one eyepiece)							
Power supply	220V, 50/60	220V, 50/60Hz							
Dimension (L×W×H)	415×345×3	415×345×380mm							
Weight	14kg								

#### STANDARD DELIVERY

Main unit	1 pc
Anti-dust cover	1 pc

B: 140 1 1	PL40X	5101-M-BD40X
Bright & dark field objective	PL60X	5101-M-BD60X
(for 5101-M500BD)	PL80X	5101-M-BD80X
	PL100X	5101-M-BD100X
10X dividing eyepiece	(0.1mm/div.)	5101-M-EPD10X
	PL40X	5101-M-OB40X
Bright field objective	PL60X	5101-M-OB60X
(for 5101-M500)	PL80X	5101-M-OB80X
	PL100X	5101-M-OB100X
Digital camera		ISM-CM20, ISM-CM63, ISM-ZS70-S
Camera adapter *		5101-M-ADAPTER

<sup>\*</sup>Digital camera must be used with camera adapter



# INDUSTRIAL INSPECTION MICROSCOPE (LARGE STAGE) CODE 5104-M700



■ For observation and inspection of large IC and chip in IT industry

#### **SPECIFICATION**

or Leil Ication						
Magnification	40X~400X	40X~400X				
Eyepiece (wide field)	10X (view field: Ø	10X (view field: Ø22mm)				
Objective (plan achromatic)	4X	4X 10X 20X 40X				
Numerical aperture	0.10	0.25	0.40	0.60		
Working distance	17.8mm	10mm	5.8mm	2.9mm		
Stage	double layer, size	double layer, size: 300×268mm, travel: 250×200mm				
Kohler illumination	6V/20W halogen I	6V/20W halogen lamp, brightness is adjustable built-in green, blue, yellow and frosted glasses				
Pupil distance	48~75mm	48~75mm				
Diopter adjustment	±5 diopter (two ey	±5 diopter (two eyepieces)				
Power supply	220V, 50/60Hz	220V, 50/60Hz				
Dimension (L×W×H)	647×268×376mm	647×268×376mm				
Weight	12kg					

#### STANDARD DELIVERY

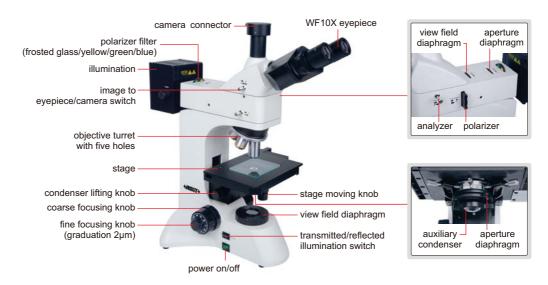
Main unit	1 pc
Camera connector	1 pc
Anti-dust cover	1 pc

OI HOMAL ACCEDEDING		
	5X plan achromatic objective (focus distance: 15.5mm)	5104-M700-OB5X
Bright field objective	50X plan achromatic objective (focus distance: 0.32mm)	5104-M700-OB50X
	100X plan achromatic objective (focus distance: 2mm)	5104-M700-OB100X
Polarizer and analyzer		5104-M700-AP
Digital camera		ISM-CM20, ISM-CM63, ISM-ZS70-S
Camera adapter 0.5X*		ISM-MAS-ADAPTER

<sup>\*</sup>Digital camera must be used with camera adapter

#### **METALLURGICAL MICROSCOPES**





#### 5102-M600

- Infinite optical system, observation in reflected or transmitted illumination, polarizing observation
   Kohler illumination system provides uniform illumination field
- Objectives 40X, 60X are spring type





blue filter (included)

frosted glass filter (included)

#### **SPECIFICATION**

Code	5102-M600	5102-M600 (bright field objectives)			5102-M600	BD (bright &	dark field obj	ectives)	
Illumination	6V/30W (tra	6V/30W (transmitted) 6V/30W (reflected)		12V/30W (transmitted) 12V		12V/50V	V (reflected)		
Objective	bright field o	bright field objectives			bright & dar	bright & dark field objectives			
(infinite plan achromatic)	5X	10X	40X	60X	5X	10X	20X	40X	
Working distance	26.1mm	20.2mm	3.98mm	3.18mm	9.70mm	9.30mm	7.20mm	3.00mm	
Numerical aperture	0.12	0.25	0.60	0.70	0.12	0.25	0.40	0.70	
Magnification	50X~600X	50X~600X			50X~400X				
Eyepiece (wide field)	10X (view fie	10X (view field: Ø22mm)							
	double layer	double layer							
Stage	size: 210×14	10mm							
	travel: 75x50mm								
Pupil distance	53~75mm								
Diopter adjustment	±5 diopter (d	±5 diopter (one eyepiece)							
Power supply	220V, 50/60	220V, 50/60Hz							
Dimension (L×W×H)	456×260×49	456×260×498mm							
Weight	11kg								

#### STANDARD DELIVERY

Main unit	1 pc
Anti-dust cover	1 pc
Filter (blue/frosted glass)	1 pc of each

Bright & dark field objective	PL50X	5101-M-BD50X
	PL60X	5101-M-BD60X
(for 5102-M600BD)	PL80X	5101-M-BD80X
,	PL100X	5101-M-BD100X
10X dividing eyepiece	(0.1mm/div.)	5101-M-EPD10X
	PL20X	5101-M-OB20X
Bright field objective	PL50X	5101-M-OB50X
(for 5102-M600)	PL80X	5101-M-OB80X
	PL100X	5101-M-OB100X
Digital camera		ISM-CM20, ISM-CM63, ISM-ZS70-S
Camera adapter *		5101-M-ADAPTER

<sup>\*</sup>Digital camera must be used with camera adapter

#### **METALLURGICAL MICROSCOPES (PROFESSIONAL TYPE)**





- Infinite chromatic aberration correction optical system
- Three way observation tube with infinite hinge
- Translucent and reflective frame, front low-hand position coarse and fine coaxial focus adjustment mechanism, with adjustment elastic device to prevent sliding and random upper limit device
- Bright and dark field five-hole converter with DIC slot
- Adopt digital dimming, with light intensity reset and setting function
- With polarizer insert plate and 360° rotating analyzer insert slot



5108-M3000

#### **SPECIFICATION**

Code	5108-M3000 (standard type)			5108-M30	00H (high-d	efinition typ	e)	
Eyepiece	high eye point large field SWH10X-H (view field: Ø25mm, adjustable visibility)							
Objective (infinite long working distance bright and dark field semi achromatic)	5X	10X	20X	50X	5X	10X	20X	50X
Working distance	15mm	8.4mm	10.3mm	3.0mm	20mm	11mm	3.0mm	1.0mm
Numerical aperture	0.15	0.30	0.40	0.75	0.15	0.30	0.45	0.80
Optical magnification	50X~500X (up to 1000X with optional 100X objective)							
Digital magnification	170X~1700X (on 21.5" monitor), up to 3400X with optional 100X objective							
	double layer							
Stage	size: 310×140mm							
	travel: 150×100mm							
Condenser	roll-out achromatic condenser (numerical aperture 0.9)							
Illumination	5W LED, transmitted and reflected							
Observation tube	inverse image, distance adjustment: 50~76mm, two grade spectral ratio binocular: trinocular=100:0							
Diopter adjustment	±5 diopter (two eyepieces)							
Power supply	AC 100-240V							
Dimension (L×W×H)	310×600×500mm							
Weight	27kg							

#### STANDARD DELIVERY

Main unit	1 pc	
Anti-dust cover	1 pc	
0.65X camera adapter (adjustable focus)	1 pc	
Polarizer and analyzer	1 pc of each	

#### **OPTIONAL ACCESSORY**

<u> </u>	
Camera and software	ISM-CM63
Glass calibration rule	ISM-MAS-SCALE
Computer	5108-M-COMPUTER
2.5X infinite long working distance bright field semi achromatic objective	5108-M-OB2D5X
100X infinite long working distance bright and dark field semi achromatic objective	5108-M-BD100X
50X infinite long working distance bright and dark field achromatic objective	5108-M-APO50X
100X infinite long working distance bright and dark field achromatic objective	5108-M-APO100X
Differential interference module (DIC)	5108-M-DIC

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#### **METALLURGICAL MICROSCOPES**



- Infinite optical system, polarization observation
   Kohler illumination system provides uniform illumination field
   Objectives 50X, 100X are spring type

#### **SPECIFICATION**

SPECIFICATION								
Code	5103-M1000 (bright field objectives)			5103-M1000BD (bright & dark field objectives)				
Illumination	6V/30W halogen lamp, brightness is adjustable			12V/50W halogen lamp, brightness is adjustable				
Objective	bright field objectives			bright & dark field objectives				
(infinite plan achromatic)	10X	20X	50X	100X	5X	10X	20X	50X
Working distance	20.2mm	8.80mm	3.68mm	0.40mm	9.70mm	9.30mm	7.23mm	2.50mm
Numerical aperture	0.25	0.40	0.70	0.85	0.12	0.25	0.40	0.70
Magnification	100X~1000X			50X~500X				
Eyepiece (wide field)	10X (view field: Ø22mm)							
	double layer							
Stage	size: 242×200mm							
	travel: 30x30	)mm						
Pupil distance	53~75mm	53~75mm						
Diopter adjustment	±5 diopter (one eyepiece)							
Power supply	220V, 50/60Hz							
Dimension (L×W×H)	614×250×394mm							
Weight	13kg							

#### STANDARD DELIVERY

Main unit	1 pc	
Polarizer and analyzer	1 pc of each	
Anti-dust cover	1 pc	

Bright & dark field objective	PL40X	5101-M-BD40X		
	PL60X	5101-M-BD60X		
(for 5103-M1000BD)	PL80X	5101-M-BD80X		
	PL100X	5101-M-BD100X		
10X dividing eyepiece (0.1mm/d	iv.)	5103-M-EPD10X		
	PL5X	5101-M-OB5X		
Bright field objective	PL40X	5101-M-OB40X		
(for 5103-M1000)	PL60X	5101-M-OB60X		
	PL80X	5101-M-OB80X		
Digital camera	ISM-CM63			
Camera adapter *	5101-M-ADAPTER			

<sup>\*</sup>Digital camera must be used with camera adapter



#### **ZOOM STEREO MICROSCOPE (PROFESSIONAL TYPE) CODE 5107-S70T**





LED ring light (optional)



- Greenough optical system, clear observation, real color
- High working distance is convenient for operation
- Excellent flat image and large depth of field, make observation comfortable
   6.7:1 large zoom ratio, allow quick observation adjustment

#### **SPECIFICATION**

Optical tube	trinocular
Eyepiece (wide field)	10X (view field: Ø22mm)
Objective	0.67X~4.5X (zoom)
Observation tube	45° trinocular tube inclination angle, built-in 0.5X adapter
Zoom ratio	6.7:1
Pupil distance	50~75mm
Diopter adjustment	-8~+5 diopter (both eyepieces)
Working distance of objective	110mm
Max. workpiece height	106mm
Illumination	adjustable LED light
Power supply	110/220V
Dimension (L×W×H)	330×300×368mm
Weight	3.5kg



frosted glass filter (included)



white/black plate (included)

#### STANDARD DELIVERY

0 17 (11D) (11D DEE1VEIX)			
Main unit	1 pc		
10X eyepiece	2 pcs		
Ø100mm glass plate	1 pc		
Ø100mm white/black plate	1 pc		
Anti-dust cover	1 pc		

Auxiliary objective	0.5X	5107-S70T-OB05X	
	1.5X	5107-S70T-OB15X	
	2X	5107-S70T-OB20X	
Eyepiece	15X (view field: Ø16mm)	5107-S70T-EP15X	
	20X (view field: Ø12.5mm)	5107-S70T-EP20X	
LED ring light		ISM-ZS-RL	
Digital camera		ISM-CM20, ISM-CM63, ISM-ZS70-S	

# PARALLEL LIGHT STEREO MICROSCOPE CODE ISM-ZS200







- Infinity parallel optical system and 20° inclined optical tube reduce fatigue
- Coaxial illumination is optional for deep holes which cannot be observed by ring light
- Aperture diaphragm is optional for large depth of field and high quality image

#### **SPECIFICATION**

Optical tube	binocular (20° inclined)
Eyepiece (wide field)	10X (view field: Ø22mm)
Objective	0.8X~8X (zoom)
Zoom ratio	1:10
Pupil distance	55~75mm
Diopter adjustment	±5 diopter (both eyepieces)
Working distance of objective	78mm
Max. workpiece height	72mm
Illumination	adjustable reflected and transmitted LED light
Power supply	110/220V, 50/60HZ
Dimension (L×W×H)	240×280×440mm
Weight	4.3kg





#### STANDARD DELIVERY

Main unit	1 pc
WF10X eyepiece	2 pcs
Ø100mm glass plate	1 pc
Ø100mm white/black plate	1 pc
Anti-dust cover	1 pc

OI HOWAL ACCEOU	, o. (.)	
	0.5X achromatic objective (focus distance: 186mm)	ISM-ZS200-OB05X*
Objective	2X plan achromatic objective (focus distance: 32.5mm)	ISM-ZS200-OB2X
	0.5X plan apochromatic objective (focus distance: 126mm)	ISM-ZS200-APO05X*
	WF15X (view field: Ø16mm)	ISM-ZS200-EP15X
Eyepiece	WF20X (view field: Ø12mm)	ISM-ZS200-EP20X
	WF30X (view field: Ø20mm)	ISM-ZS200-EP30X
Sleeve for objective	ve	ISM-ZS200-ADAPTER
Iris diaphragm		ISM-ZS200-IRD
Optical path splitte	er	ISM-ZS200-OBS
Coaxial illumination	on	ISM-ZS200-COAXIAL
Digital camera **		ISM-CM20, ISM-CM63

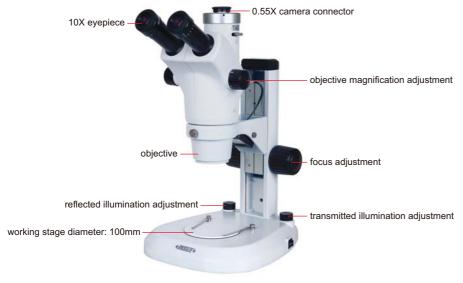
<sup>\*0.5</sup>X auxiliary objective must be used with ISM-ZS200-ADAPTER

<sup>\*\*</sup>Digital camera must be used with optical path splitter

#### **ZOOM STEREO MICROSCOPES (ADVANCED TYPE)**







connect to digital camera (for ISM-ZS100T)





LED ring light (optional)

#### ISM-ZS100T

#### **SPECIFICATION**

Code	ISM-ZS100	ISM-ZS100T	
Optical tube	binocular	trinocular	
Eyepiece (wide field)	10X (view field: Ø23mm)		
Objective	0.6X~5X (zoom)		
Zoom ratio	1:8.3		
Pupil distance	55~75mm		
Diopter adjustment	±5 diopter (two eyepieces)		
Working distance of objective	115mm		
Max. workpiece height	75mm		
Illumination	adjustable reflected and transmitted LED ligi	nt	
Power supply	110/220V, 50/60HZ		
Dimension (L×W×H)	260×310×490mm		
Weight	4.9kg		

#### STANDARD DELIVERY

STANDARD BELIVER	
Main unit	1 pc
Digital camera adapter 1X for ISM-ZS100T	1 pc
WF10X eyepiece	2 pcs
Ø100mm glass plate	1 pc
Ø100mm white/black plate	1 pc
Anti-dust cover	1 pc

Auxiliary	0.5X (focus distance: 220mm)	ISM-ZS100-OB05X *
objective	0.7X (focus distance: 125mm)	ISM-ZS100-OB07X
0.0,000	2X (focus distance: 45mm)	ISM-ZS100-OB2X
	WF15X (view field: Ø16mm)	ISM-ZS100-EP15X
Eyepiece	WF20X (view field: Ø12mm)	ISM-ZS100-EP20X
	WF30X (view field: Ø8mm)	ISM-ZS100-EP30X
Sleeve for auxiliary objective		ISM-ZS200-ADAPTER
LED ring light		ISM-ZS-RL
Digital camera adapter 1X for ISM-ZS100T		ISM-ZS100-DA
Digital camera for ISM-ZS100T		ISM-CM20, ISM-CM63, ISM-ZS70-S

<sup>\*0.5</sup>X auxiliary objective must be used with ISM-ZS200-ADAPTER

#### **ZOOM STEREO MICROSCOPES (STANDARD TYPE)**







LED ring light (optional)

ISM-ZS50

#### SPECIFICATION

SPECIFICATION		
Code	ISM-ZS50	ISM-ZS50T
Optical tube	binocular	trinocular
Eyepiece (wide field)	10X (view field: Ø22mm	)
Objective	0.8X~5X (zoom)	
Zoom ratio	1:6.3	
Pupil distance	55~75mm (adjustable)	
Diopter adjustment	±5 diopter (two eyepieces)	
Working distance of objective	115mm	
Max. workpiece height	75mm	
Illumination	adjustable reflected and transmitted LED light	
Power supply	110/220V, 50/60HZ	
Dimension (L×W×H)	290×260×480mm	
Weight	4.9kg	

#### STANDARD DELIVERY

017.1107.110 DELIVERY	
Main unit	1 pc
WF 10X eyepiece	2 pcs
Ø100mm glass plate	1 pc
Ø100mm white/black plate	1 pc
Anti-dust cover	1 pc

Auxiliary objective	0.5X	ISM-ZS50-OB05X*
Auxiliary Objective	2X	ISM-ZS50-OB2X
	10X dividing eyepiece (graduation 0.1mm/div.)	ISM-ZS50-EPD10X
Eyepiece	WF15X (view field: Ø16mm)	ISM-ZS50-EP15X
	WF20X (view field: Ø12mm)	ISM-ZS50-EP20X
LED ring light		ISM-ZS-RL
Sleeve for auxiliary obje	ctive	ISM-ZS200-ADAPTER
Digital camera for ISM-ZS50T		ISM-CM20, ISM-CM63, ISM-ZS70-S
Camera adapter 0.5X for	· ISM-ZS50T **	ISM-MAS-ADAPTER

<sup>\*0.5</sup>X auxiliary objective must be used with ISM-ZS200-ADAPTER

<sup>\*\*</sup>Digital camera must be used with camera adapter 0.5X



#### **ZOOM STEREO MICROSCOPES (WITH UNIVERSAL STAND)**





#### **SPECIFICATION**

Code	5106-M40	5106-M40T	5106-M50	5106-M50T
Stand	type A		type B	
Optical tube	binocular	trinocular	binocular	trinocular
Eyepiece (wide field)	10X (view field: Ø22mm)			
Objective	0.8X~5X (zoom)			
Zoom ratio	1:6.3			
Pupil distance	55~75mm			
Diopter adjustment	±5 diopter (two eyepieces)			
Working distance of objective	115mm			
Max. workpiece height	300mm			
Illumination	adjustable reflected LED ring light			
Power supply	power adapter			
Dimension (L×W×H)	610×220×430mm 790×230×430mm			
Weight	13.7kg 20kg			

#### STANDARD DELIVERY

017 11127 1112 222112111	
Main unit (with stand)	1 pc
WF10X eyepiece	2 pcs
LED ring light	1 pc
Anti-dust cover	1 pc

Auxiliary	0.5X	ISM-ZS50-OB05X*
objective	2X	ISM-ZS50-OB2X
	10X dividing eyepiece (0.1mm/div.)	ISM-ZS50-EPD10X
Eyepiece	WF15X (view field: Ø16mm)	ISM-ZS50-EP15X
	WF20X (view field: Ø12mm)	ISM-ZS50-EP20X
Adapter sleeve		ISM-ZS30-ADAPTER
0.5X adapter (for 5106-M40T/M50T)		ISM-MAS-ADAPTER
Digital camera (for 5106-M40T/M50T) **		ISM-CM20, ISM-CM63

<sup>\*0.5</sup>X auxiliary objiective must be used with ISM-ZS30-ADAPTER

<sup>\*\*</sup>Digital camera must be used with 0.5X adapter ISM-MAS-ADAPTER





#### **SPECIFICATION**

o o o		
Optical tube	binocular	
Eyepiece (wide field)	10X (view field: Ø20mm)	
Objective	1X~4.5X (zoom)	
Zoom ratio	1:4.5	
Pupil distance	55~75mm (adjustable)	
Diopter adjustment	±5 diopter (two eyepieces)	
Working distance of objective	97mm	
Max. workpiece height	60mm	
Illumination	adjustable reflected and transmitted LED light	
Power supply	110/220V, 50/60HZ	
Dimension (L×W×H)	260×190×400mm	
Weight	4.3kg	

#### **ZOOM STEREO MICROSCOPE (BASIC TYPE) CÒDE ISM-ZS30**





LED ring light (optional)

#### STANDARD DELIVERY

Main unit	1 pc
WF 10X eyepiece	2 pcs
Ø95mm glass plate	1 pc
Ø95mm white/black plate	1 pc
Anti-dust cover	1 pc

#### **OPTIONAL ACCESSORY**

0.5X	ISM-ZS30-OB05X*
0.63X	ISM-ZS30-OB06X*
0.75X	ISM-ZS30-OB07X*
2X	ISM-ZS30-OB2X
10X dividing eyepiece (graduation 0.1mm/div.)	ISM-ZS30-EPD10X
WF15X (view field: Ø16mm)	ISM-ZS50-EP15X
WF20X (view field: Ø12mm)	ISM-ZS50-EP20X
LED ring light	
Sleeve for auxiliary objective	
Digital camera	
Camera adapter 0.75X ***	
	0.63X 0.75X 2X 10X dividing eyepiece (graduation 0.1mm/div.) WF15X (view field: Ø16mm) WF20X (view field: Ø12mm) ht uxiliary objective

<sup>\*0.5</sup>X, 0.63X and 0.75X auxiliary objectives must be used with ISM-ZS30-ADAPTER

#### LONG WORKING DISTANCE STEREO MICROSCOPE (LOW MAGNIFICATION) **CODE 5305-ZS80**

#### **SPECIFICATION**

Magnification	8X
Eyepiece (wide field)	10X (view field: Ø20mm)
Objective	0.8X
Pupil distance	55~75mm
Diopter adjustment	±5 diopter (one eyepiece)
Working distance of objective	115mm
Max. workpiece height	100mm
Dimension (L×W×H)	280x160x370mm
Weight	3.7kg

#### STANDARD DELIVERY

Main unit	1 pc
10X eyepieces	1 pair
0.8X objective	1 pc
Anti-dust cover	1 pc

0		
	WF5X (view field: Ø20mm)	5305-ZS80-EP5X
Eyepiece	WF15X (view field: Ø15mm)	5305-ZS80-EP15X
	WF20X (view field: Ø10mm)	5305-ZS80-EP20X
LED ring li	ght	ISM-ZS-RL



560

<sup>\*\*</sup>Digital camera must be used with camera adapter 0.75X

# **CODE ISM-POL1000**



- Widely used in geology, mineralogy,
- fossil fuel exploration

  Single polarization, othorgonal polarization or conoscopic observation are available



#### **SPECIFICATION**

Magnification	40X~600X				
Eyepiece	10X (view field: Ø20mm)				
Infinite strain free plan achromatic objective	4X (transmitted/ reflected)	10X (transmitted/ reflected)	20X (transmitted)	40X (transmitted)	60X (transmitted)
Working distance	22.2mm	6.1mm	6.4mm	0.6mm	0.3mm
Numerical aperture	0.1	0.25	0.4	0.65	0.8
	revolving round stage				
Stage	diameter: Ø160mm				
	graduation: 1°, resol	ution: 6'			
Pupil distance	53~75mm				
Diopter adjustment	±5 diopter (one eyepiece)				
Illumination	12V/50W halogen lamp, brightness is adjustable (reflected illumination)				
illullillation	12V/20W halogen lamp, brightness is adjustable (transmitted illumination)				
Power supply	110/220V, 50/60HZ				
Dimension (L×W×H)	614×250×394mm				
Weight	13kg			<u> </u>	<u> </u>

#### STANDARD DELIVERY

CIANDARD DELIVERY	
Main unit	1 pc
Micrometer	1 pc
Grid plate	1 pc
10X crossing eyepiece (view field: Ø20mm)	1 pc
10X dividing eyepiece (view field: Ø20mm, graduation 0.1mm)	1 pc
λ slip (first class red) and 1/4λ slip	1 pc
Quartz wedge	1 pc

#### **OPTIONAL ACCESSORY**

	PL20X	ISM-POL1000-OBR20X
Objective for reflected system	PL40X	ISM-POL1000-OBR40X
Objective for reflected system	PL60X	ISM-POL1000-OBR60X
	PL100X	ISM-POL1000-OBR100X
Objective for transmitted system	PL100X	ISM-POL1000-OBT100X
Specimen presser		ISM-POL1000-SP

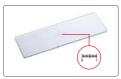
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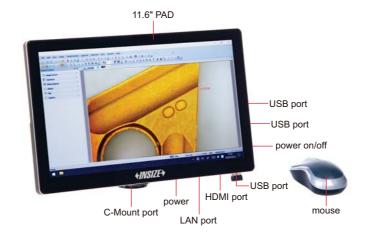
ATTENTION: CAMERA CONNECTOR AND ADAPTER ARE NEEDED ACCORDING TO MICROSCOPES

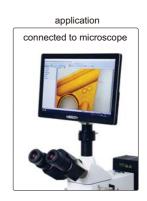
#### **DIGITAL CAMERA FOR MICROSCOPES (WITH PAD)** CODE ISM-ZS70-S

MEASUREMENT, TAKE PICTURES AND VIDEOS

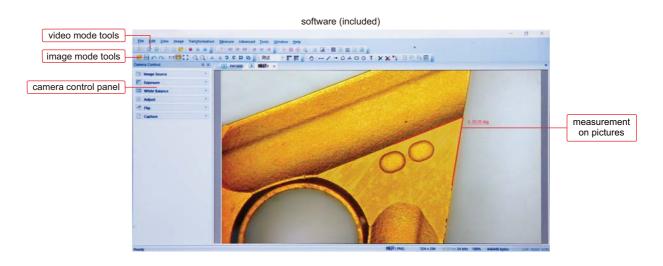


glass calibration rule (included, graduation 0.1mm)





- Windows 10 operation system
- Built-in software, can take pictures and videos, can measure
- Language: Chinese, English, French, Japanese, German, Polish, Arabic
- Automatic exposure, white balance, brightness, contrast ratio, saturation are adjustable
   Image process feature: zoom in/out, flip, mirror, stitching and so on
- Output to Excel or CSV file



#### Measuring tools

measure line

measure meander line

arrow mark

measure polygon text mark

calibration

show/hide scale

measure angle

measure rectangle

measure circle

STANDARD DELIVERT	
Main unit	1 pc
Mouse	1 pc
Glass calibration rule (graduation 0.1mm)	1 pc
AC/DC adapter	1 pc

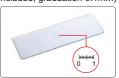
#### SDECIFIC ATION

SPECIFICATION	
Sensor	1/2.3" CMOS
Pixel	16M
Resolution	800×600, 1600×1200, 1920×1080, 2048×1536, 2304×1728, 2592×1944, 4608×3456
Frame rate	30fps (1920×1080)
Output	HDMI, USB 3.0
Power supply	power adapter
Dimension (L×W×H)	280.3×177.4×12.5mm
Weight	0.9kg

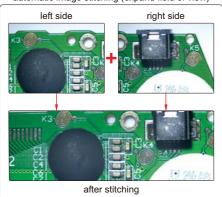
#### **DIGITAL CAMERA FOR MICROSCOPES CODE ISM-CM63**

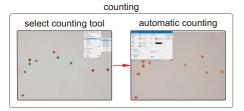
- To be used with computers
- Sony Exmor back-illuminated CMOS sensor
- USB3.0 transmission
- Automatic exposure, gain adjustment, white balance, chrominance adjustment, saturation adjustment, gamma correction, luminance adjustment, contrast adjustment

glass calibration rule (included, graduation 0.1mm)



automatic image stitching (expand field of view)

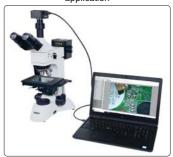






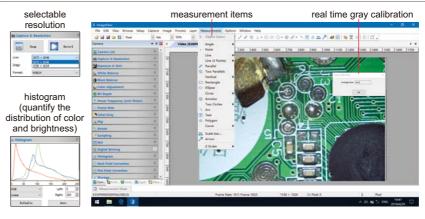
ATTENTION: ADAPTERS ARE NEEDED ACCORDING TO MICROSCOPES

application









flat field correction



black balance

C-mount port

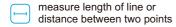


dark field correction (reduce thermal noise)



The software can control image completely, including measurement, image stitching, extend focus depth, image gray processing, RGB histogram observation, image color sampling, 3D plot (3D representation of image intensity), image exposure, white balance, black balance, image bit depth, flat field correction and dark field correction, etc.

#### Measuring tools:



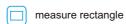
measure distance between two parallel lines

measure angle

measure radius, girth and area of circle

measure axis lengths, girth and area of ellipse

calibration



measure width and diameter of ring

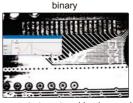
measure diameter, length, perimeter angle of arc

measure area of polygon

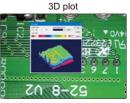
measure center distance between two circles

measure length of open curve

#### focus stacking focus on the top focus on the bottom clear image of both top and bottom



separate target and background



visualize the distribution of image brightness and color

To be continued

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#### **SPECIFICATION**

Sensor (back-up)	1/1.8" CMOS
Resolution	3072×2048
Pixel	6.3M
Single pixel size	2.4×2.4µm
Spectral range	380-650nm (with infrared cut filter)
Frame rate	30fps
Sampling average	1×1
Exposure time	0.1ms~15s
Power supply	USB port
Weight	400g

#### **COMPUTER REQUIREMENT**

Operation system	Windows/7/8/10
CPU	Intel Core 2 2.8Hz or above
Memery	2GB or above
USB port	USB3.0 (recommand) or USB2.0
Display	17" or above

#### STANDAER DELIVERY

Camera (USB cable included)	1 pc
Software	1 pc
Glass calibration rule (graduation 0.1mm)	1 pc

#### **OPTIONAL ACCESSORY**

Adapter 0.75X ISM-AD-0D75
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#### **SMART CAMERA CODE ISM-MV10**



- Built-in software, operated by mouse.
- Automatically calculate, store the test results and sent to Excel
   Camera with PLC control input and output interface, can be integrated with automation equipment
- Functions: presence or absence of objects, position tilt correction, object counting, color detection, stain detection, dimension measurement, position guide, etc.

#### **SOFTWARE**

#### presence or absence of objects



select the area and specify the target, the camera will automatically detect the presence or absence of the target.

#### automatic counting



select the area and specify the target, the camera will automatically calculate the number of targets.

#### SPECIFICATION

SPECIFICATION		
Chip structure	FPGA+ARM	
Opreation system	Linux 3.10	
Kernel structure	dual-core Cortex-A9	
Frequency	1GHZ	
I/O port	3 sets of input and output (can be connected to photoelectric switch, wire switch, PLC, etc.)	
Working temperature	-10~70°C	
Sensor	1/2" CMOS	
Single pixel size	3.75×3.75µm	
Resolution	1920×1080	
Frame rate	60fps	
Video output	HDMI port	
Lens connection	standard C port	

#### dimension measurement



measuring angle, distance, radius, center distance, etc.

#### STANDAER DELIVERY

Camera (with HDMI cable)	1 pc
Software	1 pc

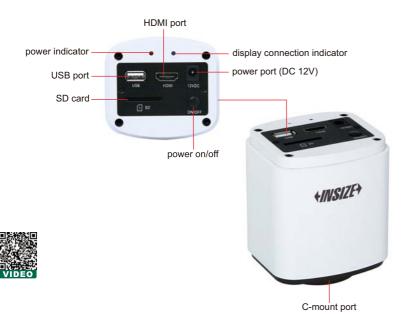


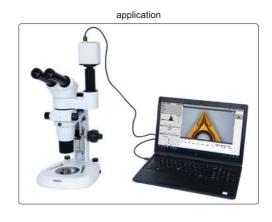
## DIGITAL CAMERA FOR MICROSCOPES CODE ISM-CM20

ATTENTION: ADAPTERS ARE NEEDED ACCORDING TO MICROSCOPES

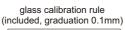


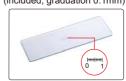
AUTOMATIC IMAGE STITCHING





- 1080P high-definition image
- Can be connected with displays or computers
- Built-in simple measuring software for displays, without computer
- Professional measuring software for computers is included
- For bright field, dark field or fluorescent field
- Automatic exposure, white balance, gain adjustment, gamma correction, brightness contrast adjustment, saturation adjustment, chroma sharpness adjustment
- Focus stacking, automatic image stitching







#### SIMPLE MEASURING SOFTWARE (BUILT-IN, FOR DISPLAYS)

#### Measuring tools:

measure length of line or distance between two points

measure distance between point and line

measure rectangle

measure concentric circles

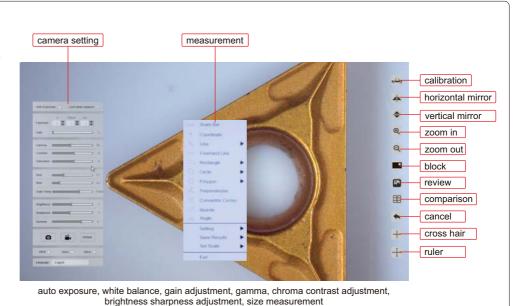
measure circle

measure curve

measure polygon

measure center distance of two circles

measure angle of two lines



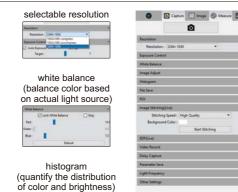
To be continued

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#### Continued from previous page

#### PROFESSIONAL MEASURING SOFTWARE (INCLUDED, FOR COMPUTERS)



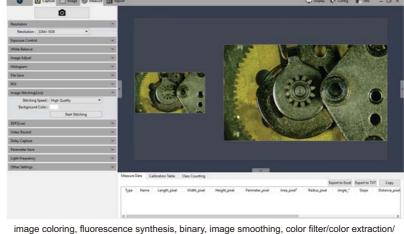


image coloring, fluorescence synthesis, binary, image smoothing, color filter/color extraction/
color inversion, delay capture, focus stacking, automatic image stitching, metrics flow, manual
counting, dynamic and static measurement, layered measurement, report generation
and printing, delay record, flat field correction, image adjustment, histogram.



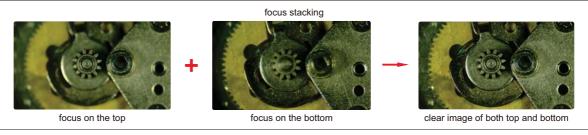


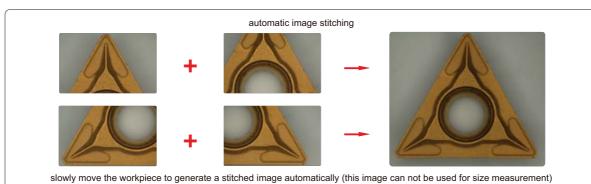
metrics flow (create templates, set tolerances and build metrics flow)



manual counting (class counting)







#### **SPECIFICATION**

Sensor	1/2.8" CMOS
Pixel	2M
Resolution	1920×1080
Frame rate	30fps
Power supply	power adapter
Output	HDMI/USB
Lens connection	C-mount

#### **COMPUTER (optional) REQUIREMENT**

Operation system Windows 7/8/10 (64 bit)		
CPU	Intel Core i5 or above	
Memory	8GB or above	
USB port	USB 3.0	

#### **DISPLAY (optional) REQUIREMENT**

Size	13" or above
Resolution	1080P or above
HDMI port	type A

#### STANDARD DELIVERY

Main unit	1 pc
16G memory card and holder	1 pc
Glass calibration rule (graduation 0.1mm)	1 pc
Mouse	1 pc
HDMI cable	1 pc
USB cable	1 pc
Power supply	1 pc

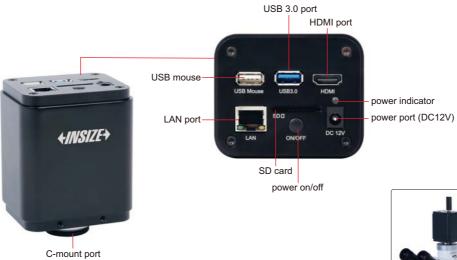
Adapter 0.5X	ISM-MAS-ADAPTER

#### WIFI 4K CAMERA FOR MICROSCOPES **CODE ISM-MP8B**

WIRELESS AD-HOC NETWORK

AUTOMATIC IMAGE STITCHING

FOCUS STACKING







- 4K high-definition image
- Can be connected with displays or computers
   Built-in simple measuring software for display, without computer
- Professional measuring software for computers is included
- 4K HDMI/LAN/USB multiple video outputs
- 4K/1080P automatically switched by display resolution
   Focus stacking, automatic image stitching
- Wireless network or wired network





SPECIFICATION	
Sensor	1/1.2" CMOS
Pixel	8M
Resolution	3840×2160, 1920×1080
Single pixel	2.9×2.9µm
Frame rate	60fps@3840×2160 (HDMI) 30fps@3840×2160 (LAN) 30fps@3840×2160 (USB)
Binning	1×1
Exposure	0.04~2000ms
Output	HDMI/USB/LAN
Lens connection	C-mount
Power supply	DC 12V 1A
Dimension (L×W×H)	255×170×90mm
Weight	2kg

#### CONNECTION

HDMI	comply with HDMI 2.0 standard 4K/1080P automatically switched by display resolution
LAN	H264 encoded video bandwidth adjustment in real time DHCP configuration or manual configuration unicast/multicast configuration
WLAN	connecting 5G WLAN adapter (USB 3.0 interface) in AP/STA mode
USB3.0	connecting USB 3.0 port of PC for video transfer MJPEG format video

To be continued

Continued from previous page

#### STANDARD DELIVERY

Main unit	1 pc
16G SD card	1 pc
USB mouse	1 pc
HDMI2.0 cable	1 pc
USB3.0 cable	1 pc
USB wlan adapter	1 pc
Wlan cable	1 pc
Glass calibration ruler	1 pc
Calibration plate	1 pc
Software	1 pc
Power adapter	1 pc

#### **OPTIONAL ACCESSORY**

16G USB flash disk		IS-USBDISK-16G
Adjustable lens adapter	Ø23.2mm eyepiece tube	ISM-MP-2A075
Aujustable lelis auaptei	Ø31.75mm eyepiece tube	ISM-MP-3A075
Fixed lens adapter	Ø23.2mm eyepiece tube	ISM-MP-2F075
	Ø31.75mm eyepiece tube	ISM-MP-3F075
Adapter ring for Ø30.0mm eyepiece tube		ISM-MP-300R
Adapter ring for Ø30.5mm eyepiece tube		ISM-MP-305R

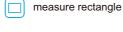
#### **COMPUTER**

Operation system	Windows/7/8/10
CPU	Intel Core 2 2.8Hz
Memory	2GB
USB port	USB 3.0 or USB 2.0 port
Display	17"

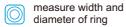
#### PROFESSIONAL MEASURING SOFTWARE (INCLUDED, FOR COMPUTERS)

#### Measuring tools:

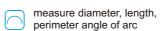
measure length of line or distance between two points

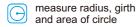


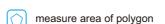
measure distance between two parallel lines

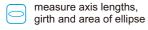


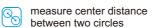






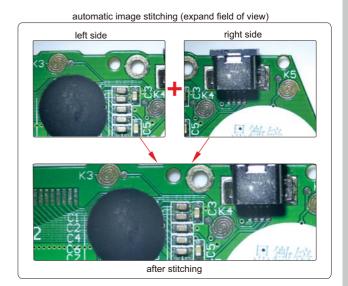


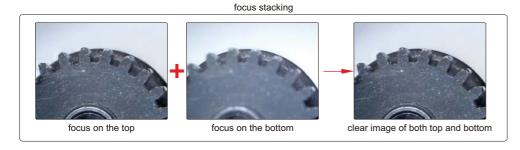


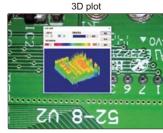




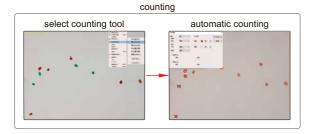
measure length of open curve

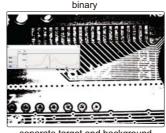






visualize the distribution of image brightness and color





separate target and background



# METALLURGICAL ANALYSIS SOFTWARE AND CAMERA CODE ISM-MAS100

- More than 100 standards (ISO, ASTM, JIS, etc.)
- For metallurgical microscopes
- The camera can be inserted into the eyepiece tube or camera connector of microscopes
- Metallurgical analysis software is included, which can make comparative analysis, measurement and evaluation of various materials



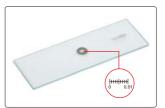






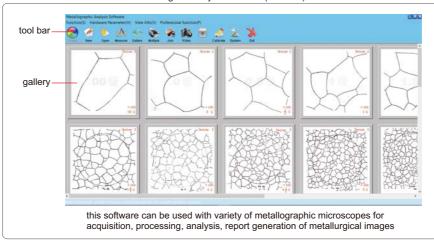


software flash disk (included)

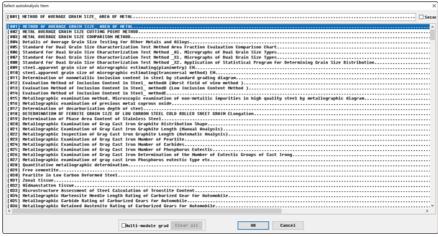


glass calibration rule (included, graduation 0.01mm)

#### metallurgical analysis software (included)



metallurgical module list

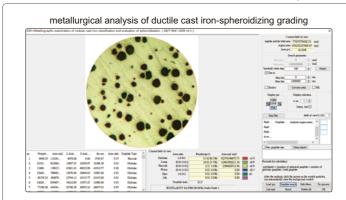


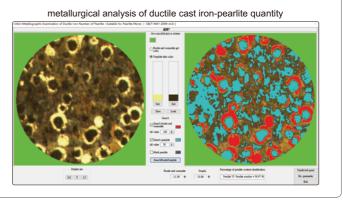
To be continued

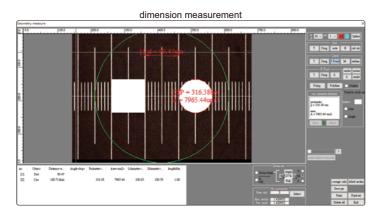
22

#### Continued from previous page

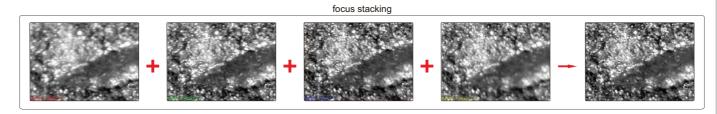
#### examples of metallurgical analysis

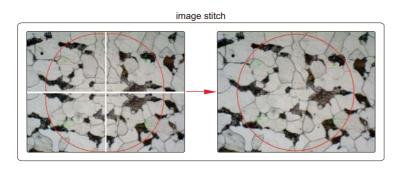


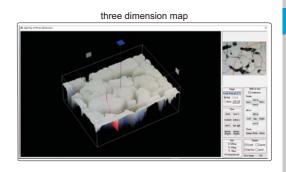












#### **SPECIFICATION**

Sensor	1/2.8" CMOS
Pixel	3.1M
Resolution	2048×1536
Frame rate	10fps
Exposure	manual or automatic, adjustable exposure time
Power supply	USB port
Weight	400g

#### STANDARD DELIVERY

Camera (USB cable included)	1 pc
Software	1 pc
Glass calibration rule (graduation 0.01mm)	1 pc



#### **CAMERA ADAPTERS**

- Ø23.2/30mm eyepiece adapter is included
- Suitable for digital cameras ISM-CM20, ISM-CM63, ISM-ZS70-S



0.5X camera adapter (fixed focus distance) ISM-AD-0D5



0.75X camera adapter (fixed focus distance) ISM-AD-0D75



Ø23.2/30mm eyepiece adapter (included)



0.5X camera adapter (adjustable focus distance) ISM-AD-A0D5



0.75X camera adapter (adjustable focus distance) ISM-AD-A0D75



#### **SPECIFICATION**

Code	ISM-AD-0D5	ISM-AD-A0D5 *	ISM-AD-0D75	ISM-AD-A0D75
Туре	fixed focus distance	adjustable focus distance	fixed focus distance	adjustable focus distance
Magnification	0.5X	0.41X~0.58X	0.75X	0.64X~0.86X

 $<sup>{\</sup>ensuremath{^{\star}}}$  There may be shadows on the edge of image when ISM-AD-A0D5 is used

#### PORTABLE MEASURING MICROSCOPES



ISM-PM100

#### **SPECIFICATION**

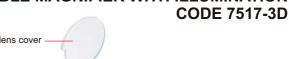
Code	ISM-PM20	ISM-PM40	ISM-PM50	ISM-PM100
Total magnification	20X	40X	50X	100X
Eyepiece	10X with graduation	10X with graduation	10X with graduation	10X with graduation
Objective (achromatic)	2X (numerical aperture: 0.05)	4X (numerical aperture: 0.1)	5X (numerical aperture: 0.12)	10X (numerical aperture: 0.25)
Working distance	17.2mm	18mm	17.6mm	7mm
Graduation	0.05mm	0.025mm	0.02mm	0.01mm
Viewing field	Ø9mm	Ø4.5mm	Ø3.6mm	Ø1.8mm
Focus range	30mm			
Illumination	LED light			
Diameter of base	Ø63mm			
Height	210mm			
Weight	650g			

#### STANDARD DELIVERY

Main unit	1 pc
Pen light	1 pc
Battery (AAA)	2 pcs

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### TABLE MAGNIFIER WITH ILLUMINATION



- Four steps brightness adjustment
- LED illumination, working life 20000h
- Resin lens

#### **SPECIFICATION**

Magnification	1.75X
Diopter	3D
Lens diameter	Ø125mm
Illumination	power: 3W, illumination: 260lm
Power supply	power adapter 12V, 1A





#### TABLE MAGNIFIERS WITH ILLUMINATION



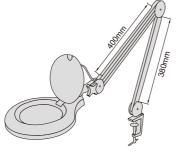
Ø126mm

#### ■ LED illumination, working life 20000h

Lens dimension

Illumination

Power supply



#### SPECIFICATION

of Edit Idahlor		
Magnification	2.25X	
Diopter	5D	
Lens diameter	Ø122mm	
Illumination	power: 7W, illumination: 420lm	
Power supply	100~240V, 50~60Hz	

160×127mm

power: 6W, illumination: 550lm power adapter 12V, 1A

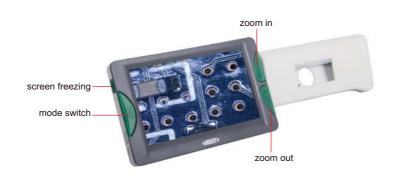
#### TABLE MAGNIFIER WITH ILLUMINATION **CODE 7516-5D**



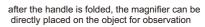


#### **DIGITAL MAGNIFIER CODE 7525-D4**





- 720P60 camera
- Auto focus
- With screen freezing function
- 26 color modes can be switched to meet the needs of different people
- Port to TV
- Automatic shutdown after 3 minutes





#### **SPECIFICATION**

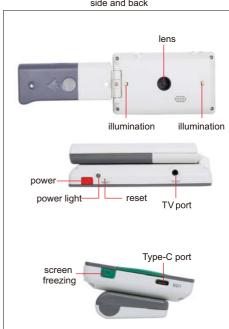
22

Screen size	4.3 inch	
Screen resolution	480x272	
Magnification	2X-32X	
Pixel	8M	
Focus	manual/automatic	
Color mode (26 modes)	color mode, color enhancement mode, negative mode, monochrome mode, black on white, white on black, blue on white, white on blue, yellow on black, black on yellow, yellow on blue, blue on yellow, green on white, white on green, orange on white, white on orange, red on black, black on red, orange on black, black on orange, yellow on green, green on yellow, red on white, white on red, yellow on white, white on yellow	
Output	TV	
Charging port	Type-C	
Lithium battery	1600mAH (for 4 hours working)	
Dimension (LxWxH)	123x39x76mm (when the handle is folded)	
Weight	210g	

#### STANDARD DELIVERY

O IANDAND DELIVERY	
Main unit	1 pc
Video output cable	1 pc
USB charging cable	1 pc
Power adapter	1 pc

#### side and back







#### **DIGITAL MAGNIFIER CODE 7526-D5**



horizontal and vertical red lines

- 720P60 (close view) and 1080P30 (far view) cameras
- Double autofocus
- 26 color modes can be switched to meet the needs of different people
- Adopt folding bracket
- Detachable handle design, suitable for left-handed or right-handed use TV and HDMI ports to TV and display
- Automatic shutdown after 3 minutes

#### **SPECIFICATION**

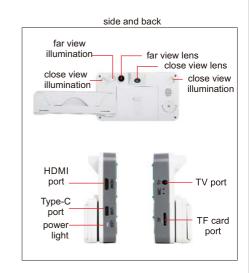
Screen size	5 inch	
Screen resolution	800x480	
Magnification	2X-32X	
Close view pixel	8M	
Far view pixel	8M	
Focus	manual/automatic	
Color mode (26 modes)	color mode, color enhancement mode, negative mode, monochrome mode, black on white, white on black, blue on white, white on blue, yellow on black, black on yellow, yellow on blue, blue on yellow, green on white, white on green, orange on white, white on orange, red on black, black on red, orange on black, black on orange, yellow on green, green on yellow, red on white, white on red, yellow on white, white on yellow	
Line	horizontal and vertical red lines	
Function	screen freezing, image moving, photo playback, and high definition storage	
Output	TV and HDMI	
Storage	supports up to 32G TF card	
Charging port	Type-C	
Lithium battery	2500mAH (for 4 hours working)	
Dimension (LxWxH)	145x30x85mm (when the handle is folded)	
Weight	275g	

#### STANDARD DELIVERY

STANDARD DELIVERT		
Main unit	1 pc	
HDMI cable	1 pc	
Video output cable	1 pc	
USB charging cable	1 pc	
Power adapter	1 pc	

after the handle is folded, the magnifier can be directly placed on the object for observation







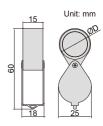
#### **FOLDING MAGNIFIER**

Glass lens









#### FOLDING MAGNIFIER WITH ILLUMINATION

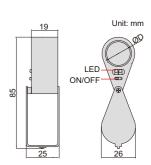
■ Resin lens

■ Powered by 3xLR927 batteries (included)

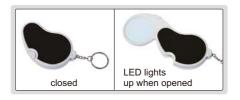


Code	Magnification	Lens diameter (ØD)
7515-10	10X	Ø21mm





#### **FOLDING MAGNIFIER WITH ILLUMINATION**



Resin lens

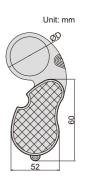
22

- Powered by 2xCR1620 batteries (included)
   LED lights up automatically when opened

Code	Magnification	Lens diameter (ØD)
7514-1	2.5X	Ø45mm

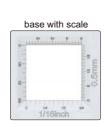




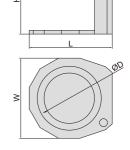


#### **MAGNIFIER WITH ILLUMINATION**

- Glass lens
- Powered by 3xAG7 batteries
- 3 pcs LED and 3 pcs UV
- Base with scale, graduation: 0.5mm, 1/16"







Code	Magnification	Lens diameter (ØD)	L	Н	W
7524-10	10X	Ø30mm	60mm	50mm	56mm

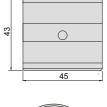
Unit: mm

#### **MEASURING MAGNIFIER (WITH ILLUMINATION)**

- Base with scale
- With two white LED and two UV LED
   Charging mode: Micro USB
   Work for 1.5h after fully charged





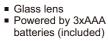


7527-D1

Code	Magnification	Graduation	Lens diameter (ØD)
7527-D1	10X	0.5mm	Ø30mm

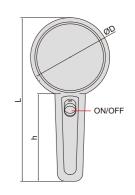
#### **MAGNIFIERS WITH ILLUMINATION**











Code	Magnification	Lens diameter (ØD)	L	h
7513-2	2X	Ø75mm	170mm	90mm
7513-4	4X	Ø50mm	145mm	90mm

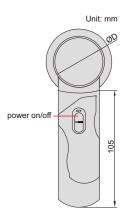
#### **MAGNIFIER WITH TWO LENSES**



- Interchangeable lenses
- Powered by 3 pcs AAA batteries (included)







Code	Lens number	Magnification	Lens diameter (ØD)
7522 640	2 222	6X	50mm
7522-610	2 pcs	10X	37mm

7522-610



#### **MAGNIFIER WITH ILLUMINATION**

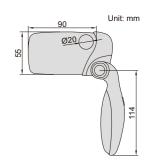




- Two magnifications
- LED illumination
- Powered by 2 pcs AAA batteries (included)
- Resin lens

Code	Magnification	Lens size
7518-26	2X/6X	90x55mm





#### **MAGNIFIER WITH ILLUMINATION**



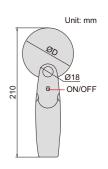


- Handheld and desk-type use
- Two magnifications
- LED illumination
- Powered by 2×AA batteries (included)
- Resin lens

Code	Magnification	Lens diameter (ØD)
7519-26	2X/6X	90mm







#### THREE WAYS MAGNIFIER WITH ILLUMINATION



- Resin lens ■ Powered by 2xAA batteries (included) or power adapter battery (110~240V, 50~60Hz)

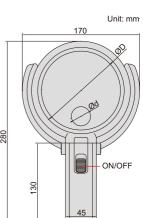
house

10 pcs LED

power adapter

Code Magnification Lens diameter (ØD/Ød) 7512-1 2X/4X Ø120mm/Ø28mm





#### **MAGNIFICATION GLASSES**



■ Interchangeable lenses

■ Resin lens







adjustable lens and LED angle

7523-3D5



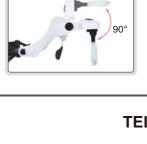
Code	Lens number	Magnification
7523-3D5		1X
		1.5X
	5 pcs	2X
		2.5X
		3.5X

■ Powered by 3 pcs AAA batteries (included)

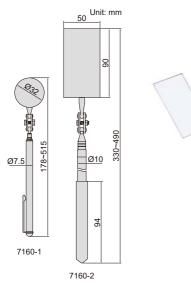




adjustable holder angle



## **TELESCOPING INSPECTION MIRRORS**

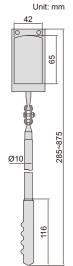




- Inspect hidden areas
- Rotation of the mirror: 360°
- Length of handle is adjustable, handle is made of stainless steel

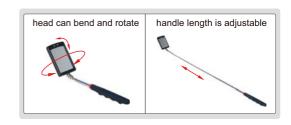
Code	Size of mirror	Length
7160-1	Ø32mm	178~515mm
7160-2	50x90mm	330~490mm

#### **TELESCOPING INSPECTION MIRROR (WITH ILLUMINATION)**





- Inspect hidden areasHead can bend and rotate
- Telescoping handle, made of stainless steel
- With two CR2032 batteries



Code	Size of mirror	Length
7162-1	65x42mm	285~875mm



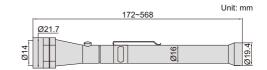
#### TELESCOPING MAGNETIC PICK-UP AND FLASHLIGHT



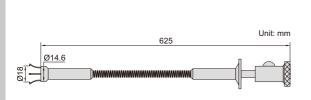


- For illumination and pick up steel parts in hidden areas
- Head can bend
- Telescoping handle, made of stainless steel
- Magnetic head and end
- With four LR44 batteries

Code	Magnetic force of the end	Magnetic force of the head	Flashlight range	Battery life	Length
7163-1	4kgf	2kgf	3m	8h	172~568mm



#### FLEXIBLE PICK-UP AND FLASHLIGHT



- For illumination and pick up steel parts in hidden areas
- Flexible spring rod, made of stainless steel
   Three LR44 batteries

Code	Magnetic force	Flashlight range	Battery life
7164-1	0.9kgf	1m	24h



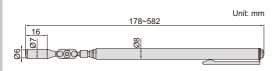


7164-1





#### **TELESCOPING MAGNETIC PICK-UP**



- Pick up steel parts from hidden areas
- Rotation of magnetic head: 360°
- Length of handle is adjustable, handle is made of stainless steel

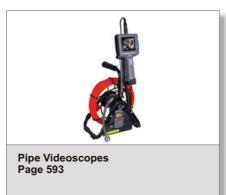
Code	Size of magnetic tip	Magnetic force	Length
7161-1	Ø6mm	0.45kgf	178~582mm



## +INSIZE+

# VIDEOSCOPES (23)

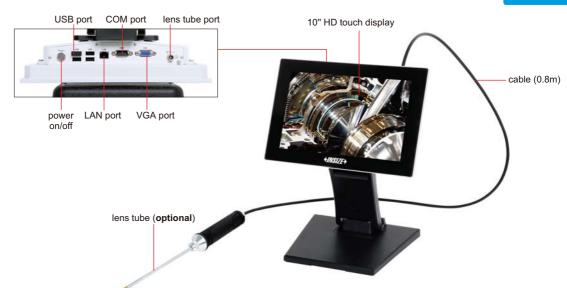






#### **VIDEOSCOPE (DESK TYPE)**







#### MAIN UNIT (WITHOUT LENS TUBE)

Code	ISV-Y
Display	10" HD touch display
Function	take picture, take video
File format	picture: JPG, video: MP4
Memory	built-in hard disk or USB flash disk
Image process	image zoom (1X, 2X, 3X)
Image control	noise reduction, negative film, flip over, freeze, on-line edit
Illumination	stepless adjustment
Additional function	real-time dynamic annotation, real-time watermark, rapid defect mark
Output	USB, HDMI
Power supply	AC/DC adapter (for continuous working)
Weight	1000g

#### STANDARD DELIEVERY

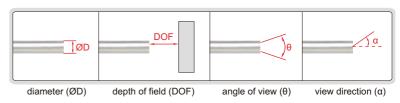
main unit

Main unit	1 pc
USB disk	1 pc
Mouse	1 pc
AC/DC adapter	1 pc

#### **OPTIONAL ACCESSORY**

Lens tube	refer to below details
Software for automatic defect identification	can be customized





#### RIGID STRAIGHT LENS TUBE, FRONT VIEW

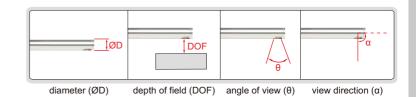
		Lens tube	Lens							
Code	diameter (ØD)	length (L)	pixel	illumination	angle of view (θ)	depth of field (DOF)	view direction (α)	dust/ waterproof		
ISV-Y1210	1.2mm	90mm	0.04M			3~70mm	0°			
ISV-Y1810	1.8mm	120mm ( <b>optional</b> 90-150mm)	0.16M			3~70mm	0°			
ISV-Y2010	2.0mm	120mm ( <b>optional</b> 90-150mm)	0.16M			3~70mm	0°			
ISV-Y2410	2.4mm	150mm ( <b>optional</b> 90-300mm)	0.16M	rear optical fiber	120°	3~70mm	0°	IP67		
ISV-Y2810	2.8mm	150mm ( <b>optional</b> 90-300mm)	0.16M			3~70mm	0°			
ISV-Y3910	3.9mm	200mm ( <b>optional</b> 90-500mm)	1M			8~150mm	0° ( <b>optional</b> 30°, 70°)			
ISV-Y6010	6.0mm	300mm ( <b>optional</b> 90-1000mm)	1M			12~200mm	0° ( <b>optional</b> 30°, 70°)			

To be continued

## +INSIZE+

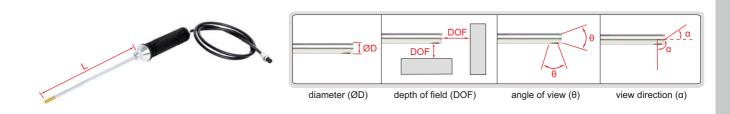
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#### RIGID STRAIGHT LENS TUBE, SIDE VIEW

		Lens tube	Lens						
Code	diameter (ØD)	length (L)	pixel	illumination	angle of view (θ)	depth of field (DOF)	view direction (α)	dust/ waterproof	
ISV-Y2810C	2.8mm	150mm ( <b>optional</b> 90-300mm)	0.16M			3~70mm			
ISV-Y3910C	3.9mm	200mm ( <b>optional</b> 90-500mm)	1M	1M rear		8~150mm	90°	IP67	
ISV-Y4510C	4.5mm	250mm ( <b>optional</b> 90-800mm)	1M optical fiber		120°	8~150mm	90	IP67	
ISV-Y6010C	6.0mm	300mm ( <b>optional</b> 90-1000mm)				12~200mm			



#### RIGID STRAIGHT LENS TUBE, FRONT VIEW & SIDE VIEW

	L	ens tube		Lens					
Code	diameter (ØD)	length (L)	pixel illumination		angle of view (θ)	depth of field (DOF)	view direction (α)	dust/ waterproof	
ISV-Y6010S	6.0mm	300mm ( <b>optional</b> 90-1000mm)	1M	rear optical fiber	120°	front view: 12~200mm side view: 8~150mm	front view: 0° side view: 90°	IP67	





 $\text{diameter } ( \text{\O} D) \quad \text{ depth of field } ( \text{DOF} ) \quad \text{ angle of view } (\theta)$ 

### view direction ( $\alpha$ ) bending angle ( $\beta$ )

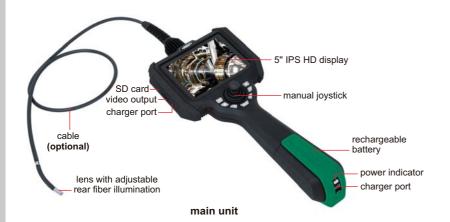
#### BENDING SPRING LENS TUBE

BENDING SPRII	BENDING SPRING LENS TUBE									
	Lens	tube		Lens						
Code	diameter (ØD)	length (L)	pixel	illumination	angle of view (θ)	depth of field (DOF)	view direction (α)	bending angle (β)	dust/ waterproof	
ISV-Y3010W	3.0mm		0.16M		120°	8~150mm	0°	75° (can be customized)	IP65	
ISV-Y5010W	5.0mm	1000mm	1M	rear optical fiber		8~150mm				
ISV-Y7010W	7.0mm		1M	libei		12~200mm				



#### VIDEOSCOPE









changeable lens cable

tripod (included)





ISV-L-HOOK (optional)

ISV-L-MAGNET (optional)



WAIN UNIT (WITHOUT CABLE)					
Code	ISV-L				
Display	5" high definition LCD				
Resolution	1024×720				
Function	take pictures, take videos				
File format	picture: JPG, video: MP4				
Image process	image zoom (1X, 2X, 3X, 4X)				
Image control	freeze, flip over, playback and analog ruler				
Memory	memory card				
Output	USB, HDMI				
Power supply	rechargeable lithium battery (working time ≥ 4hours) AC/DC adapter (for continuous working)				
Weight	1000g				





ISV-L-CLAMP (optional)

#### **OPERATION ENVIRONMENT**

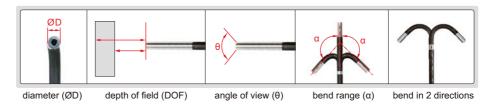
O	
Main unit	-10~50°C, no preheat
Operation temperature	-20~70°C
Storage temperature	-20~60°C
Relative humidity	maximum 90%, no condensation

#### STANDARD DELIEVERY

Main unit	1 pc
32G SD card	1 pc
Card reader	1 pc
USB cable	1 pc
Tripod	1 pc
AC/DC adapter	1 pc

#### **OPTIONAL ACCESSORY**

Cable	please refer to details
WIFI output	ISV-L-WIFI (must be installed in factory, only for Android OS)
Temperature alarm	ISV-L-HTALARM (must be installed in factory, for Ø3.9mm, Ø4.5mm and Ø6.0mm)
Hook	ISV-L-HOOK (must be installed in factory, for Ø3.9mm, Ø4.5mm and Ø6.0mm)
Magnet	ISV-L-MAGNET (must be installed in factory, for Ø3.9mm, Ø4.5mm and Ø6.0mm)
Clamp	ISV-L-CLAMP



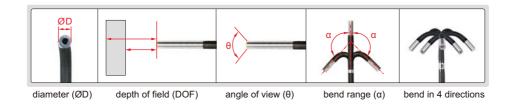
#### TWO-DIRECTION CABLE, FRONT VIEW

I WO-DIKEC	HON CA	ADLE, FRU	JINI VIEVV																	
Cable			Lens																	
Code	length	type	view direction	bend direction	diameter (ØD)	depth of field (DOF)	bend range (α)	angle of view (θ)	illumination	pixel	resolution	dust/ waterproof								
ISV-L1810	1m	tungsten wire	wire			1.8mm	3~30mm													
ISV-L2010	1m			wire	wire	wire	wire	, ,	wire	wire			2.0mm	3~30mm						
ISV-L2410	1m														front view	two directions		3~70mm	±160°	>120°
ISV-L2415	1.5m	cable	VICW	directions	2.4mm	(optional														
ISV-L2420	2m					5~100mm)														

To be continued

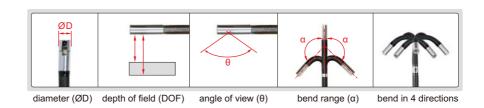


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#### FOUR-DIRECTION CABLE, FRONT VIEW

FOUR-DIREC			CIVI VIEW									
	C	able			Lens							
Code	length	type	view direction	bend direction	diameter (ØD)	depth of field (DOF)	bend range (α)	angle of view (θ)	illumination	pixel	resolution	dust/ waterproof
ISV-L2810	1m											
ISV-L2815	1.5m				2.8mm	3~70mm (optional				0.46M	400×400	IP65
ISV-L2820	2m				2.011111	5~100mm)				0.16M	400×400	1200
ISV-L2830	3m					,						
ISV-L3910	1m											
ISV-L3915	1.5m			four	3.9mm	8~150mm ( <b>optional</b> 3~70mm)	±160°	>120°	rear fiber		1280×720	
ISV-L3920	2m									0.92M		IP67
ISV-L3930	3m	tungsten								0.92101		IF 07
ISV-L3940	4m	wire	front									
ISV-L3950	5m	weaved	view	directions								
ISV-L6010	1m	cable										
ISV-L6015	1.5m											
ISV-L6020	2m					12~200mm						
ISV-L6030	3m				6.0mm	(optional				0.92M	1280×720	IP67
ISV-L6040	4m					3~70mm,				U.92IVI		
ISV-L6050	5m					8~150mm)						
ISV-L6060	6m											
ISV-L6070	7m											

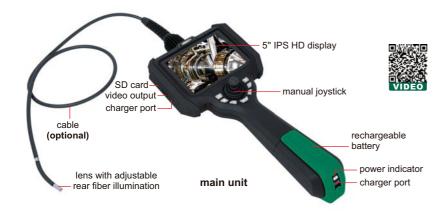


#### FOUR-DIRECTION CABLE. SIDE VIEW

	Ca	able		Lens								
Code	length	type	view direction	bend direction	diameter (ØD)	depth of field (DOF)	bend range (α)	angle of view (θ)	illumination	pixel	resolution	dust/ waterproof
ISV-L4510C	1m											
ISV-L4515C	1.5m				4.5mm	5~100mm 4.5mm ( <b>optional</b>						
ISV-L4520C	2m					8~150mm)						
ISV-L4530C	3m	tungsten				, , , , , , , , , , , , , , , , , , , ,						
ISV-L6010C	1m	wire	side view	four			±160°	>120°	rear fiber	0.92M	960×720	IP67
ISV-L6015C	1.5m	weaved	Side view	directions			1100	7120	Teal libel			11 07
ISV-L6020C	2m	cable			6.0mm	8~150mm						
ISV-L6030C	3m		6.01	0.0//////	( <b>optional</b> 5~100mm)							
ISV-L6040C	4m											
ISV-L6050C	5m											

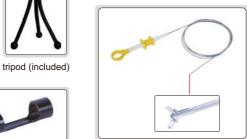
#### FRONT AND SIDE VIEW VIDEOSCOPE

REAR FIBER ILLUMINATION









changeable lens cable

ISV-S-HOOK (optional)

 $\textbf{ISV-S-MAGNET} \ (\textbf{optional})$ 

ISV-S-CLAMP (optional)

#### MAIN UNIT (WITHOUT CABLE)

Code	ISV-S				
Display	5" high definition LCD				
Resolution	1024×720				
Function	take pictures, take videos				
File format	picture: JPG, video: Mp4				
Image process	image zoom (1X, 2X, 3X, 4X)				
Image control	freeze, flip over, playback and analog ruler				
Memory	memory card				
Output	USB, HDMI				
Power supply	rechargeable lithium battery (working time ≥ 4hours) AC/DC adapter (for continuous working)				
Weight	1000g				

#### STANDARD DELIEVERY

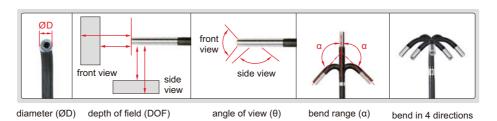
Main unit	1 pc
32G SD card	1 pc
Card reader	1 pc
USB cable	1 pc
Tripod	1 pc
AC/DC adapter	1 pc

#### **OPTIONAL ACCESSORY**

Cable	please refer to details
WIFI output	ISV-S-WIFI (must be installed in factory, only for Android OS)
Temperature alarm	ISV-S-HTALARM (must be installed in factory)
Hook	ISV-S-HOOK (must be installed in factory)
Magnet	ISV-S-MAGNET (must be installed in factory)
Clamp	ISV-S-CLAMP

#### **OPERATION ENVIRONMENT**

Main unit	-10~50°C, no preheat
Operation temperature	-20~70°C
Storage temperature	-20~60°C
Relative humidity	maximum 90%, no condensation



#### FOUR-DIRECTION CABLE, FRONT VIEW&SIDE VIEW

	C	able	Lens																
Code	length	type	view direction	bend direction	diameter (ØD)	depth of field (DOF)	bend range (α)		illumination	pixel	resolution	dust/ waterproof							
ISV-S6010	1m					front view:													
ISV-S6015	1.5m	tungsten	front view			12~200mm (optional													
ISV-S6020	2m	wire weaved	and	directions	6.0mm	6.0mm	6.0mm	6.0mm	6.0mm	6.0mm	6.0mm	6.0mm	3~70mm)	±160°	>120°	rear fiber	0.92M	1280×720	IP67
ISV-S6030	3m	cable	side view	u 0 0 1.0 1.10		side view:	1100	>120°	real libel	0.92101	1200~720	IF07							
ISV-S6040	4m					8~150mm ( <b>optional</b>													
ISV-S6050	5m					3~70mm)													



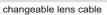


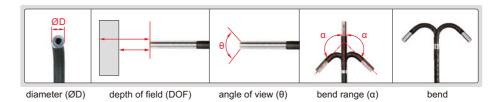












#### **SPECIFICATION**

Code		ISV-K1810	ISV-K2410	ISV-K2810	ISV-K3915	ISV-K6015						
	diameter (ØD)	1.8mm	2.4mm	2.8mm	3.9mm	6.0mm						
	pixel	0.16M		0.92M								
	resolution	400×400			1280×720							
	depth of field	3-30mm	3-70mm	3-70mm	8-150mm	12-200mm						
	bending direction	two directions	two directions	four directions	four directions	four directions						
Lens	bending range (α)	±160°										
	angle of view (θ)	120°	120°									
	illumination	rear fiber										
	lens	sapphire glass lens										
	dust/waterproof	IP65		IP67								
	bend control	manual joystick										
Cable	length	1m	1m	1m	1.5m	1.5m						
Cable	type	tungsten wire weaved cable										
	display	5" high definition LC	D									
	function	take pictures, take videos										
	file format	picture: JPG, video: MP4										
Main	image process	image zoom (1X, 2)	(, 3X, 4X)									
unit	image control	freeze, flip over, pla	freeze, flip over, playback and analog ruler									
	memory	memory card	memory card									
	output	USB, HDMI										
	power supply	rechargeable lithiun	n battery (working tir	me ≥ 4 hours), AC/DC	adapter (for continuou	s working)						
Weight		1000g										

#### STANDARD DELIEVERY

Main unit	1 pc
32G SD card	1 pc
Card reader	1 pc
USB cable	1 pc
Tripod	1 pc
AC/DC adapter	1 pc

#### **OPERATION ENVIRONMENT**

Main unit -10~50°C, no preheat		
Operation temperature	-20~70°C	
Storage temperature	-20~60°C	
Relative humidity	maximum 90%, no condensation	

#### **OPTIONAL ACCESSORY**

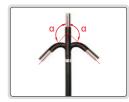
WIFI output	ISV-K-WIFI (must be installed in factory, only for Android OS)
Temperature alarm	ISV-K-HTALARM (must be installed in factory, for ISV-K3915 and ISV-K6015)
Clamp	ISV-K-CLAMP1, ISV-K-CLAMP2, ISV-K-CLAMP3, ISV-K-CLAMP4 (must be installed in factory, for ISV-K3915 and ISV-K6015)



## MOBILE PHONE VIDEOSCOPE CODE ISV-P6







bending of lens up to  $180^{\circ}$ 



angle of view



lens with LED



bend in any direction

#### ■ For Android and IOS mobile phones

#### **SPECIFICATION**

SPECIFICATION		
Diameter of lens (ØD)	6±0.2mm	
Length of cable	1m	
Resolution	960×720, 1280×720 (switchable)	
Depth of field	20mm~∞	
Angle of view (θ)	100°	
Bending range (α)	0~180°	
Illumination	LED with 3 levels control	
Cable type	wear resistant	
Interface	USB, Type-C	
Mobile phone system	Android, IOS	
Power supply	rechargeable battery (for 2 hours working)	
Dimension (L×W×H)	195×57×105mm	
Weight	450g	

#### STANDARD DELIVERY

O IANDARD DELIVER		
Main unit (with cable)	1 pc	
Type-C cable	1 pc	
Micro USB cable	1 pc	
Iphone cable	1 pc	
Charging cable	1 pc	

TUNGSTEN WIRE WEAVED CABLE BREAK AND WEAR RESISTANCE

#### **VIDEOSCOPES (BASIC TYPE)**

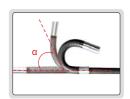




ISV-S106

#### **SPECIFICATION**

Code		ISV-T105	ISV-S106		
diameter (ØD)		6mm			
	pixel	1M			
	resolution	1280×720			
	depth of field	20~150mm	20~150mm		
	bending direction	360°			
	bending range (α)	0°~220°	0°~220°		
Lens	angle of view (θ)	120°	120°		
	illumination	7 pcs LED, with 6 levels control			
	illuminance	25000 Lux	25000 Lux		
	lens	sapphire glass lens			
	dust/waterproof	IP67			
	bend control	manual joystick			
	temperature alarm	temperature sensor (optional)			
Cable	length	1m	1.5m		
Cable	type	tungsten wire weaved cable			
	display	3.5" IPS full-view display			
	display resolution	640×480			
	function	take pictures, take videos			
	file format	picture: JPG, video: MP4			
Main unit	image process	image zoom (1X, 2X, 3X, 4X, 5X)			
Walli ullit	memory	memory card (Maximum: 64G)			
	output	USB, HDMI, WIFI (optional)			
	dust/waterproof	IP65			
	power supply	rechargeable lithium battery (working time ≥ 3 hours; optional: additional battery, working time ≥ 9 hours) AC/DC adapter (for continuous working)			
Weight	eight 1000g				



220° bending angle



120° view angle



LED 6 levels control



360° bending direction

#### STANDARD DELIVERY

Main unit (with cable & lens)	1 pc
16G SD card	1 pc
Card reader	1 pc
USB cable	1 pc
Battery	1 pc
AC/DC adapter	1 pc

#### **OPTIONAL ACCESSORY**

Additional battery	ISV-S106-BATTERY (must be installed in factory)
WIFI output	ISV-S106-WIFI
Temperature alarm	ISV-S106-HT-ALARM



#### VIDEOSCOPE (BASIC TYPE) CODE ISV-E40

MEMORY CABLE CAN BE FIXED AT ANY SHAPE









magnet pick up (included)



hook (included)



45° mirror (included)

#### **SPECIFICATION**

SPECIFICATION		
diameter (ØD) pixel resolution  Lens depth of field angle of view illumination dust/waterproof	8mm	
	pixel	0.92M
	resolution	1280x720
	depth of field	30~80mm
	angle of view	77°
	illumination	3 levels
	dust/waterproof	IP67
Cable	Cable length	1180mm
Cable	type	memory (can be set at any shape)
d	display	5" IPS LCD
	function	take picture, take video
	file format	picture: JPG, video: MOV
Main	image process	image zoom (1.5X, 2X, 3X, 4X)
unit	memory	memory card (optional)
	output	Type-C
	power supply	rechargeable lithium battery (for 5 hours working)
	dimension	217×155×131mm
Weight		506g

#### STANDARD DELIVERY

	_
Main unit	1 pc
45° mirror	1 pc
Hook	1 pc
Magnet pick up	1 pc

#### **OPTIONAL ACCESSORY**

32G memory card	ISV-E40-CARD
Card reader	ISV-E40-READER

#### **OPERATION ENVIRONMENT**

OI EILAIION EINVIICONIIEN		
Operation temperature	-10~50°C	
Storage temperature	-20~60°C	
Operation humidity	15%~85%	







#### VIDEOSCOPE (ECONOMIC TYPE) CODE ISV-E30





magnet pick up (included)



hook (included)



cable can be wrapped around

#### **SPECIFICATION**

DI EGII IOATION			
Lens	diameter	5.2mm	
	pixel	0.4M	
	depth of field	30~80mm	
	angle of view	72°	
	illumination	8 levels	
	dust/waterproof	IP67	
Cable length		1m	
Cable	type	memory (can be set at any shape)	
	display	4.3" LCD	
	function	take picture, take video	
	file format	picture: JPG, video: AVI	
Main	image zoom	2X	
unit	memory card	memory card (optional)	
	output	micro USB	
	power supply	AA battery	
	dimension	154×32.5×87.5mm	
Weight 280g		280g	

#### STANDARD DELIVERY

Main unit	1 pc
Hook	1 pc
Magnet pick up	1 pc
AA battery	4 pcs

#### **OPTIONAL ACCESSORY**

32G memory card	ISV-E40-CARD
Card reader	ISV-E40-READER

#### **OPERATION ENVIRONMENT**

-10~50°C
-20~60°C
15%~85%



#### **MULTIPURPOSE VIDEOSCOPE**





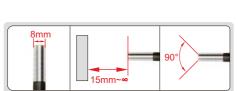
Code

Memory Output

**Power supply** 

Dimension Weight





64GB

1.2kg

HDMI, USB

rechargeable battery (for 4 hours working)

260×170×65mm

diameter (ØD) focus distance (F) angle of view ( $\theta$ )



bend in any direction

360° swivel in bend within 120° clockwise and counter-clockwise



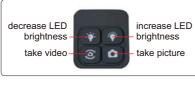
#### FOUR-DIRECTION CABLE (FRONT VIEW)

Code		VSP-201D
	length	3m
Cable	type	tungsten wire weaved cable
Lens	diameter (ØD)	8mm
	focus distance (F)	15mm~∞
	angle of view (θ)	90°
	illumination	6 pcs LED
	pixel	1M
	resolution	1280×720
	dust/waterproof	IP67



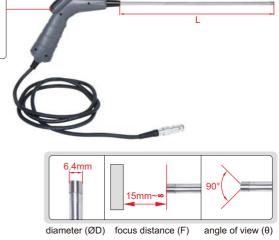
To be continued

#### Continued from previous page



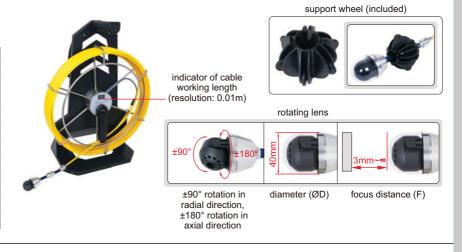
#### **RIGID CABLE**

Code		VSP-201H	
Cable	length (L)	250mm	
Cable	type	stainless steel	
	diameter (ØD)	6.4mm	
Lens	focus distance (F)	15mm~∞	
	angle of view (θ)	90°	
	illumination	6 pcs LED	
	pixel	1M	
	resolution	1280×720	
	dust/waterproof	IP64	



#### **ROTATING LENS CABLE**

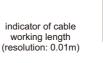
Code		VSP-201R
	length	30m
Cable	type	high strength glass fibre
	diameter (ØD)	40mm
	focus distance (F)	3mm~∞
	angle of view (θ)	100°
Lens	illumination	12 pcs LED
Lens	pixel	1M
	resolution	1280×720
	dust/waterproof	IP67
	lens control	motorized



#### WIDE-ANGLE LENS CABLE

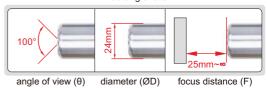
Code		VSP-201W
	length	30m
Cable	type	high strength glass fibre
	diameter (ØD)	24mm
	focus distance (F)	25mm~∞
	angle of view (θ)	100°
Lens	illumination	12 pcs LED
	pixel	1M
	resolution	1280×720
	dust/waterproof	IP67







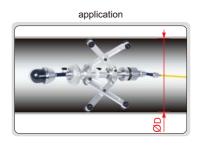
wide-angle lens



#### **ADJUSTABLE SUPPORT**

Code	Working diameter (ØD)	Remark
VSP-201-R200	60~200mm	for VSP-201R or VSP-201W







## PIPE VIDEOSCOPE CODE ISV-VP280



ATTENTION: RESISTANCE TO ACID AND ALKALI LIQUID (CONSULT IS NEEDED)









focus distance





angle of view can turn at least two times in the pipe (> $\emptyset$ 40mm)



Ø50mm centering ring (optional) fixed on the lens to center lens in the pipe



Ø100mm brush (included) fixed on the lens to clean the internal wall of pipes

#### **SPECIFICATION**

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SPECIFICATION		
	diameter	28mm
	dust/waterproof	IP68
Lens	pixel	0.3M
	resolution	640×480
	frame	30fps
length		30m
Cable	dust/waterproof	IP68
	type	semi-rigid
	function	take picture and video
	file format	picture: JPG, video: ASF
Main	image process	mirror, rotate, zoom (1.5X, 2X)
unit	memory	4G SD card
	output	TV, USB
	power supply	4×AA batteries
Weight	Veight 5kg	

#### STANDARD DELIVERY

Main unit	1 pc
Cable with lens	1 pc
Stand	1 pc
Indicator of cable working length	1 pc
4G SD card	1 pc
Ø100mm brush	1 pc
AA battery	4 pcs
AAA battery	2 pcs
Video output cable	1 pc
USB cable	1 pc

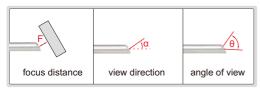
#### **OPTIONAL ACCESSORY**

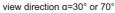
Ø50mm centering ring	ISV-VP280-R50
Ø150mm brush	ISV-VP280-B150

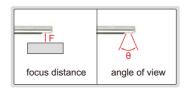


#### **RIGID BORESCOPES**

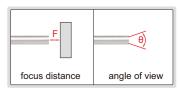








view direction  $\alpha\text{=}90^\circ$ 



view direction  $0^{\circ}$ 

- Focus distance: 2mm, depth of view: 5~100mm Dust/waterproof level: IP67 Can be used in liquid with temperature -10°C~85°C



LED light handle (optional)



adjustable LED light source (optional)



camera and display (optional)

#### **SPECIFICATION**

Code	Length (L)	View direction (α)	Diameter (ØD)	Angle of view (θ)
ISV-1H4170	174mm	0°		
ISV-1H4173	174mm	30°		
ISV-1H4177	174mm	70°		
ISV-1H4179	166mm	90°	4mm	≥60°
ISV-1H4300	302mm	0°		
ISV-1H4303	302mm	30°		
ISV-1H4307	302mm	70°		

#### **OPTIONAL ACCESSORY**

LED light handle	ISV-1HLED
Adjustable LED light source	ISV-1LED1
Camera and display	ISV-2CAM

#### **LED LIGHT HANDLE CODE ISV-1HLED**

■ For rigid borescopes







**SPECIFICATION** 

Power	3W
Battery	3.7V rechargeable battery (for 2 hours working)
Dimension	120×27×27mm
Weight	300g

#### STANDARD DELIVERY

· · · · · · · · · · · · · · · · · · ·	
Main unit	1 pc
Battery	1 pc
Charger	1 pc

#### ADJUSTABLE LED LIGHT SOURCE **CODE ISV-1LED1**

- For rigid borescopes
- High LED illumination and brightness is adjustable
- For long time work with low noise

#### **SPECIFICATION**

Color temperature	5600K	
Cooling	fan cooling	
Power	AC110~220V, 50/60Hz	
Dimension	400×300×112mm	
Weight	7kg	



1.8m optical fiber cable

Camera

Mouse

Connector

HDMI cable

Power adapter

13.3" LCD (with stand)

16G USB flash disk



16G USB flash disk

(included)

#### **CAMERA (WITH DISPLAY) CODE ISV-2CAM**



- For rigid borescopes1080P high-definition image
- Auto-focus camera

23

- Take pictures and videos, saved to USB flash disk
- Automatic white balance and exposure
- Brightness, contrast ratio, gain are adjustable

#### SPECIFICATION

SPECIFICATION	
Sensor	1/2.8" CMOS
Pixel	2M
Resolution	1920×1080
Frame rate	60fps
Output	HDMI
Power supply	power adapter
Dimension (L×W×H)	350×100×430mm
Weight	2kg



1 pc

1 pc

1 pc

1 pc

1 pc

1 pc

2 pcs

1 pc

595

## COATING INSPECTION









Wet Film Gages Page 602



Gloss Meters Page 603-604

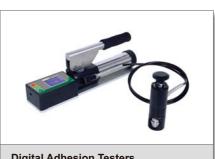




Pencil Hardness Testers Page 608



Cross Cut Adhesion Testers Page 608



Digital Adhesion Testers Page 609

Page 605-607



Rotational Abrasion Testers Page 610



Paint Film Flexibility Testers Page 610



Impact Testers
Page 611



## COATING THICKNESS GAGE (HIGH PRECISION) CODE ISO-8000FN

SUITABLE FOR THIN COATING BELOW 10µm FOR MAGNETIC AND NON-MAGNETIC SUBSTRATES



calibration foils (included)



zero calibration plate (included)



stand (optional)



3 Harrison

eddy current probe (optional)



- Can measure thickness of thin coating below 10µm
- High repeatability
- Magnetic induction probe measures the thickness of non-magnetic coating and non-metallic coating on magnetic metal substrate
   Substrate: iron, steel, magnetic stainless steel (not for non-magnetic stainless steel)
   Coating: zinc, aluminum, copper, chrome, tin, plastic, powder, paint (not for nickel)
- Eddy current probe measures the thickness of non-conductive coating on non-magnetic metal substrate Substrate: copper, aluminum, zinc, non-magnetic stainless steel Coating: plastic, powder, paint, anodizing (not for chrome and zinc plating)
- Maximum, minimum, average and variance values can be calculated automatically

#### **SPECIFICATION**

Probe		Magnetic induction probe (included)	Eddy current probe (optional)*		
Measuring range		0~500μm	0~1500μm		
Resolution		0.1μm (range<100μm) 1μm (100μm≤range≤500μm)	0.1µm (range<100µm) 1µm (100µm≤range<1000µm) 0.01mm (1.00mm≤range≤1.50mm)		
Accuracy		±(0.5+2%L)µm L is measuring thicknes	±(0.5+2%L)μm L is measuring thickness in μm		
Repeatability		≤(0.2+0.8%L)µm L is measuring thickness in µm			
Measuring mode		single and continuous			
Measuring interval	single mode	1.5s	0.8s		
Measuring Interval	continuous mode	0.4s	0.4s		
Calibration mode		zero calibration and multi-points calibration (1~5 points)			
Minimum substrate thic	kness	0.1m	0.05mm		
Minimum measuring are	ea	Ø7mm			
Minimum radius of convex surface curvature workpieces concave surface		1.5mm			
		10mm			
Unit		μm/mil			
Power supply		4×1.5V AAA batteries			
Dimension		148×76×26mm			
Weight		148g			

#### STANDARD DELIVERY

Main unit	1 pc
Magnetic induction probe	1 pc
Zero calibration plate	1 pc
Calibration foils (5.6µm, 11.6µm, 24.6µm, 50.0µm, 100µm, 252µm, 390µm)	1 set
1.5V AAA battery	4 pcs

#### **OPTIONAL ACCESSORY**

Eddy current probe (with zero calibration plate)	ISO-8000FN-N1500*
Stand	ISO-8000FN-STAND

<sup>\*</sup>For precision measurement of thin coating below 10μm, please use the stand for eddy current probe







FOR MAGNETIC AND NON-MAGNETIC SUBSTRATES



#### COATING THICKNESS GAGE CODE 9501-1200



eddy current probe NFE (**optional**) with zero calibration block



magnetic induction probe FE90 for bores and grooves (**optional**)



calibration foils (included)



magnetic induction probe FE10 for large range (**optional**)



zero calibration block for FE (included)



receiver (optional)

- Magnetic induction probe (FE) measures the thickness of non-magnetic coating and non-metallic coating on magnetic metal substrate.
   Substrate: iron, steel, magnetic stainless steel (not for non-magnetic stainless steel)
   Coating: zinc, copper, chrome, tin, plastic, powder, paint (not for nickel)
- Eddy current probe (NFE) measures the thickness of non-conductive coating on non-magnetic metal substrate.
  - Substrate: copper, aluminum, zinc, non-magnetic stainless steel
    Coating: plastic, powder, paint, anodizing (not for chrome and zinc plating)
- Tolerance measurement
- Data statistic, including average, variance, maximum and minimum values
- Data can be sent to Excel by connecting to computers via bluetooth or cable of receiver
- Support bluetooth printer
- Automatic power off



#### **SPECIFICATION**

Probe type	FE (included) magnetic induction probe	NFE (optional) eddy current probe	FE90 (optional) magnetic induction probe for bores and grooves	FE10 (optional) magnetic induction probe for large range
Measuring range	0~1250µm	0~1250µm	0~1250μm	500~10000µm
Accuracy	±(3%L+1)μm (range≤1250μm) ±(3%L+10)μm (range>1250μm) L is measuring thickness in μm			
Resolution	0.1µm (range<100µm) 1µm (range≥100µm)			
Measuring mode	continuous and single			
Minimum substrate thickness	0.5mm	0.3mm	0.5mm	2mm
Minimum measuring area	Ø7mm	Ø5mm	Ø7mm	Ø40mm
Minimum curvature radius of convex workpiece	1.5mm	3mm	_	10mm
Memory 600				
Output	USB			
Power supply	2×1.5V AA batteries			
Dimension	135×77×32mm			
Weight	172g			

#### STANDARD DELIVERY

Main unit	1 pc
Magnetic induction probe (FE)	1 pc
Zero calibration block for FE probe	1 pc
Calibration foils (50/100/250/500/1000µm)	1 set
1.5V AA battery	2 pcs
Software and USB cable	1 pc

#### OPTIONAL ACCESSORY

OF HONAL ACCESSORT			
Receiver	ISR-C300-RECEIVER		
Cable of receiver	9501-1200-CABLE		
Bluetooth printer	ISR-C002-PRINTER		
Eddy current probe (NFE) with zero calibration block	9501-1200-NFE		
Magnetic induction probe (FE90) for bores and grooves	9501-1200-FE90		
Magnetic induction probe (FE10) for large range	9501-1200-FE10		

#### **COATING THICKNESS GAGE (BASIC TYPE) CODE ISO-1200FN**

FOR MAGNETIC AND NON-MAGNETIC SUBSTRATES

- Probe is suitable for both magnetic and non-magnetic metal substrates
- Can measure the thickness of non-magnetic coating and non-metallic coating on magnetic metal substrate Substrate: iron, steel, magnetic stainless steel (not for non-magnetic stainless steel) Coating: zinc, aluminum, copper, chrome, tin, plastic, powder, paint (not for nickel)
- Can measure the thickness of non-conductive coating on non-magnetic metal substrate Substrate: copper, aluminum, zinc, non-magnetic stainless steel Coating: plastic, powder, paint, anodizing (not for chrome and zinc plating)

  3 measuring modes: Fe, NFe, Fe/NFe
- Store 9 measuring records
- Small and portable, easy for operation



#### **SPECIFICATION**

Measuring range		0~2000μm	
Resolution		0.1µm (range<100µm) 1µm (100µm≤range<1000µm) 0.01mm (1mm≤range≤2mm)	
Accuracy		±(2μm+3%L) L is measuring thickness in μm	
Measure interval		0.5s	
Calibration mode		zero calibration	
Measuring mode		Fe, NFe, Fe/NFe	
Minimum substrate	Fe	0.2mm	
thickness	NFe	0.05mm	
Minimum measuring are	a	Ø25mm	
Minimum radius of	convex surface	5mm	
curvature workpieces	concave surface	25mm	
Unit		μm/mil	
Power supply		2×1.5V AA batteries	
Main unit dimension		101×62×28mm	
Probe dimension		71×26×22mm	
Weight		114g	



Fe zero calibration plate (included)



NFe zero calibration plate (included)



standard foil (included)

#### STANDARD DELIVERY

Main unit	1 pc
Fe zero calibration plate	1 pc
NFe zero calibration plate	1 pc
Standard foil (100µm)	1 pc
1.5V AA battery	2 pcs
,	_

### FOR MAGNETIC AND NON-MAGNETIC SUBSTRATES

#### **COATING THICKNESS GAGE (BASIC TYPE)** CODE ISO-1000FN

- Probe is suitable for both magnetic and non-magnetic metal substrates
- Can measure the thickness of non-magnetic coating and non-metallic coating on magnetic metal substrate Substrate: iron, steel, magnetic stainless steel (not for non-magnetic stainless steel) Coating: zinc, aluminum, copper, chrome, tin, plastic, powder, paint (not for nickel)
- Can measure the thickness of non-conductive coating on non-magnetic metal substrate Substrate: copper, aluminum, zinc, non-magnetic stainless steel Coating: plastic, powder, paint, anodizing (not for chrome and zinc plating) 3 measuring modes: Fe, NFe, Fe/NFe
- Store 9 measuring records
- Small and portable, easy for operation



#### **SPECIFICATION**

Measuring range		0~2000µm	
Weasuring range		υ~2000μπ	
Resolution		0.1μm (range<100μm) 1μm (100μm≤range<1000μm) 0.01mm (1mm≤range≤2mm)	
Accuracy		±(2μm+3%L) L is measuring thickness in μm	
Measure interval		0.5s	
Calibration mode		zero calibration	
Measuring mode		Fe, NFe, Fe/NFe	
Minimum substrate	Fe	0.2mm	
thickness	NFe	0.05mm	
Minimum measuring are	ea	Ø25mm	
Minimum radius of	convex surface	5mm	
curvature workpieces	concave surface	25mm	
Unit		μm/mil	
Power supply		2×1.5V AA batteries	
Dimension		101×62×28mm	
Weight		79g	



Fe zero calibration plate (included)



NFe zero calibration plate (included)



standard foil (included)

#### STANDARD DELIVERY

• 17 ti 127 ti 12 2 2 2 1 1 1 1 1		
Main unit	1 pc	
Fe zero calibration plate	1 pc	
NFe zero calibration plate	1 pc	
Standard foil (100µm)	1 pc	
1.5V AA battery	2 pcs	

#### X RAY FLUORESCENCE SPECTROMETER (RoHS DETECTOR/ALLOY COMPOSITION ANALYZER/COATING THICKNESS GAGE) **CODE XRF-B210**





REFER TO PAGE 464~465 FOR DETAILS



#### **SURFACE PROFILE GAGE**

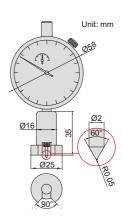


measure peak-to-valley height of blast cleaned surfaces



- Measure peak-to-valley height of blast cleaned surface. If the profile is too low, the adhesion of the coating to the surface will be reduced.
  - If the profile is too high, there is the danger that the profile peaks will remain uncoated, allowing rust spots to occur.
- Meet ASTM D 4417-B
- Zero set block is included, set zero before measurement
- Stainless steel base







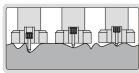
Code	Range	Dial indicator stroke	Dial indicator graduation	Accuracy
<b>2344-1</b> 0-1mm 1mm		1mm	0.001mm	±0.005mm

#### **DIGITAL SURFACE PROFILE GAGE**





measure peak-to-valley height of blast cleaned surfaces



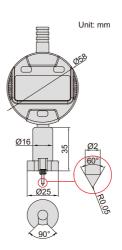
- Measure peak-to-valley height of blast cleaned surface. If the profile is too low, the adhesion of the coating to the surface will be reduced.
  - If the profile is too high, there is the danger that the profile peaks will remain uncoated, allowing rust spots to occur.
- Meet ASTM D 4417-B
- Zero set block is included, set zero before measurement
- Button function: on/off, zero, mm/inch, absolute/incremental measurement
- CR2032 battery, automatic power off (time is adjustable)
- Data ouput

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- Stainless steel base
- Optional accessory: data output cable (code 7315-50M page 5, 7302-40M page 13)









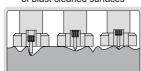
Code	Range	Digital indicator stroke	Digital indicator resolution	Accuracy
2843-10	0-12.7mm/0-0.5"	12.7mm/0.5"	0.001mm/0.00005"	±0.005mm



DISPLAY MAXIMUM, MINIMUM, DIFFERENCE VALUE BETWEEN MAXIMUM AND MINIMUM

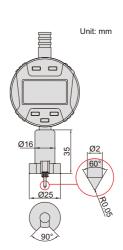
#### **DIGITAL SURFACE PROFILE GAGE**

measure peak-to-valley height of blast cleaned surfaces



- Measure peak-to-valley height of blast cleaned surface. If the profile is too low, the adhesion of the coating to the surface will be reduced. If the profile is too high, there is the danger that the profile peaks will remain uncoated, allowing rust spots to occur.
- Meet ASTM D 4417-B
- Zero set block is included, set zero before measurement
- Button function: tolerance Go and No-Go display, data preset, measuring direction change, max./min./TIR measurement, inch/metric conversion, absolute/incremental measurement
- CR2032 battery, automatic power off (time is adjustable)
- Data ouput
- Stainless steel base
- Optional accessory: data output cable (code 7315-50M page 5, 7302-40M page 13)





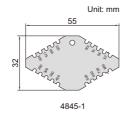




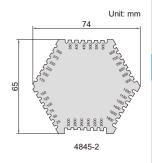
Code	Range	Digital indicator stroke	Digital indicator resolution	Accuracy
2844-10	0-12.7mm/0-0.5"	12.7mm/0.5"	0.001mm/0.00005"	±0.005mm

#### **WET FILM GAGES**









Made of stainless steel

Code	Range	Accuracy	Thickness
4845-1	25-800µm	±5µm	1.8mm
4845-2	25-3000µm	25-100µm: ±5µm 100µm-3000µm: ±5%	1mm



#### 60° GLOSS METER (BASIC TYPE) CODE 5702-DG6

- To test the gloss of coating, such as painting, varnish, printing ink, etc.
- To test the material surfaces, such as metal, granite, ceramic, plastic, paper, etc.
- According to ISO 2813, ISO 7668, ASTM D523, ASTM D2457, DIN 67530
- Automatic judgement after setting high and low limits
- Automatic power off

#### **SPECIFICATION**

or Eon IoArion		
Incidence angle	60°	
Measuring range	0~200GU	
Resolution	0.1GU	
Accuracy	±1.5GU (range<120GU) ±1.5% (range≥120GU)	
Repeatability	0.2GU (range<120GU) 0.2% (range≥120GU)	
Zero error 0.1GU		
Measuring area	20×10mm	
Power supply	rechargeable battery	
Data port	USB	
Dimension	135×45×75mm	
Weight	237g	

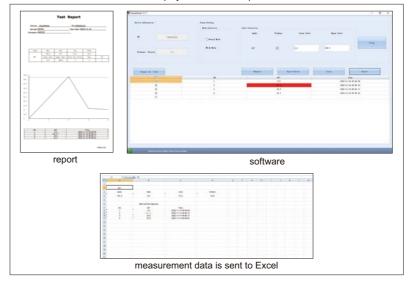
#### STANDARD DELIVERY

Main unit	1 pc
Base with calibration block	1 pc
U disk	1 pc
AC/DC adapter	1 pc
USB data cable	1 pc
Cleaning cloth	1 pc





software (included), test can be controlled from the software, display test data and report



#### 60° GLOSS METER CODE ISQ-DG6

- To test the gloss of coating, such as painting, varnish, printing ink, etc.
- To test the material surfaces, such as metal, granite, ceramic, plastic, paper, etc.
- According to ISO 2813, ASTM D2457, ASTM D523
- Automatic power off

#### **SPECIFICATION**

24

000		
Incidence angle	60°	
Measuring range	0~150GU	
Resolution	0.1GU	
Accuracy	±1.2GU	
Repeatability	0.4GU	
Zero set error	0.2GU	
Measuring area	20×10mm	
Output	bluetooth	
Power supply	1×1.5V AA battery	
Dimension	123×38×65mm	
Weight	300g	

#### STANDARD DELIVERY

Main unit	1 pc
Base with calibration block	1 pc
Spare calibration block	1 pc



base with calibration block (included)



connect mobile phone via bluetooth (only Android system)









CAN BE OPERATED BY COMPUTERS OR MOBILE PHONES

#### 20°/60°/85° GLOSS METER **CODE ISQ-DG8**





- To test the gloss of coating, such as painting, varnish, printing ink, etc.
   To test the material surfaces, such as metal, granite, ceramic, plastic, paper, etc.
   According to ISO 2813, ASTM D2457, ASTM D523
- Memory of 10000 measurement results for browsing and output
- Automatic power off



software flash disk (included)

#### connect to mobile phone via bluetooth (only Android system)

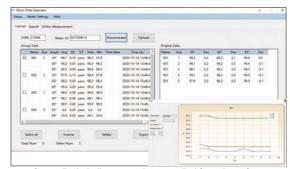


#### connect to computer via bluetooth or USB cable



#### **SPECIFICATION**

Incidence angle	20°	60°	85°
Measuring range	0~2000GU	0~1000GU	0~160GU
Resolution	0.1GU (range≤119.9GU)		
Resolution	1GU (range>119.9GU)		
Accuracy	±1.5GU (range≤119.9GU)		
Accuracy	±1.5% (range>119.9GU)		
Repeatability	0.2GU (range≤119.9GU)		
Repeatability	0.2% (range>119.9GU)		
Zero set error	0.2GU		
Measuring area	10×9mm	16×9mm	39×5mm
Output	USB and bluetooth		
Power supply	1×1.5V AA battery		
Dimension	155×48×75mm		
Weight	400g		



software (included), test can be controlled from the software, display test data, output to Excel

#### STANDARD DELIVERY

Main unit	1 pc
Base with calibration block	1 pc
Software and USB cable	1 pc
Bluetooth receiver	1 pc

## SPECTROPHOTOMETER CODE 9710-30

- Concave grating spectrophotometric
- 3.5 inch TFT color LCD, capacitive touch screen,
   256 image element double arrays CMOS image sensor
- D/8 geometrical optics, conforms with CIE No.15, ISO7724/1, ASTM E1164, DIN5033 Teil 7
- Use long life and low power consumption combined LED light source
- Camera locating function, switchable 8mm/4mm aperture, support both SCI and SCE at the same time
- Large capacity storage space, over 20,000 measurement data
- USB port and Bluetooth 4.0
- Two standard observer angles, a variety of illuminant, a variety of color indexes, conforms with a variety of standard colorimetric data
- Measure sample spectra, accurate Lab data, can be used in color matching and accurate color transmission



CONCAVE GRATING SPECTROPHOTOMETRIC



BLUETOOTH







software flash disk (included)



white and black calibration cavity (included)



printer (optional)



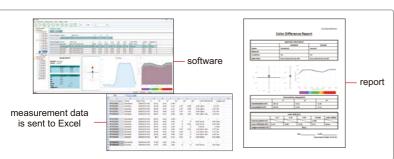
measurement



reflectivity

#### SPECIFICATION

SPECIFICATION			
Optical geome	etry	reflect: di: 8°, de: 8° (diffused illumination, 8-degree viewing angle)	
Integrating spl	here size	Ø48mm	
Light source		combined LED light, UV light	
Spectrophotor	metric mode	concave grating	
Sensor		256 image element double array CMOS image sensor	
Wavelength ra	nge	400~700nm	
Wavelength in	terval	10nm	
Semiband wid	th	10nm	
Measured refle	ectance range	0~200%	
Measuring ape	erture	dual aperture: MAV: Ø8mm; SAV: Ø4mm	
Specular com	ponent	SCI&SCE	
Color space		CIE LAB, XYZ, Yxy, LCh, CIE LUV, hunter LAB	
Color difference formula $ \Delta E^* ab, \Delta E^* uv, \Delta E^* 94, \Delta E^* cmc \ (2:1), \\ \Delta E^* cmc \ (1:1), \Delta E^* 00v, \Delta E \ (Hunter) $			
Other colorimetric index		WI (ASTM E313, CIE/ISO, AATCC, hunter), YI (ASTM D1925, ASTM 313), metamerism index MI, staining fastness, color fastness, colorstrength, opacity	
Observer angl	е	2°/10°	
Illuminant		A, C, D50, D55, D65, D75, F1, F2, F3, F4, F5, F6, F7, F8, F9, F10, F11, F12, CWF, U30, TI83, TI84, U35	
		spectrogram/values, samples chromaticity values, color difference values/graph, PASS/FAIL result, color offset	
Measuring tim	е	2.6s	
spectral reflectance MAV/SCI within 0.08% of standard		MAV/SCI, within 0.08% of standard deviation (400~700nm: 0.18%)	
Repeatability	colorimetric values	MAV/SCI: ΔE*≤0.03	
Inter-instrume	nt error	MAV/SCI: ΔE*≤0.15	
Measurement	surement mode single measurement, average measurement		
Data port USB, blue		USB, bluetooth 4.0	
Data storage		standard 1000 pcs, sample 28000 pcs	
Illuminant life span 5 year		5 years, more than 3 million times measurements	
Battery Li-io		Li-ion battery, 5000 measurements within 8 hours	
Dimension 184×77×105mm		184×77×105mm	
Weight		600g	



software (included), test can be controlled from the software, display test data, report

#### STANDARD DELIVERY

O I / II I D D D D D D D D D D D D D D D	_
Main unit	1 pc
White and black calibration cavity	1 pc
Software and USB cable	1 pc
AC/DC adapter	1 pc

#### OPTIONAL ACCESSORY

Printer	9710-PRINTER
Powder test box	9710-POWDERBOX
Universal test kit	9710-TESTKIT



GRATING SPECTROPHOTOMETRIC

FOUR KINDS OF APERTURE



MATCHING COLOR CARD QUICKLY

#### **SPECTROPHOTOMETER CODE 5701-D40**



- Conforms with CIE No.15, ISO7724-1, ASTM E1164 and DIN5033 Teil7 standards
- Grating spectrophotometric, 3.5" IPS full color screen, dual optical path high precise CMOS array sensor
- Use long life and low power consumption combined LED light source, include UV and exclude UV measurement
- Camera locating function, switchable 11mm/6mm/1×3mm aperture
   Large capacity storage space, over 20000 measurement data
- Two standard observer angles, a variety of illuminant, a variety of color indexes, conforms with a variety of standard colorimetric data
- Measure sample spectra, accurate Lab data, can be used in color matching and accurate color transmission





#### **SPECIFICATION**

Optical geometry	D/8 (diffused illumination/8° direction reception) SCI+SCE (specular component included+specular component excluded)	
Integrating sphere size	Ø40mm	
Light source LED (full band balanced LED)+UV		
Spectrophotometric mode grating		
Sensor	dual optical path high precise CMOS array sensor	
Wavelength range	400~700nm	
Wavelength interval	10nm	
Reflectance measurement range	0~200%	
Reflectance resolution	0.01%	
Displaye resolution	0.01	
Illumination area/Aperture MAV: Ø11mm; SAV: Ø6mm, Ø3mm; MINI: 1×3mm		
Color space CIE-Lab, CIE-LCh, HunterLab, CIE Luv, XYZ, Yxy, RGB		
Color difference formula $\Delta E^*ab, \Delta E^*cmc, \Delta E^*94, \Delta E^*00$		
Other colorimetric index	whiteness (ASTM E313-00, ASTM E313-73, CIE/ISO, AATCC, hunter, taube berger stensby), yellowness (ASTM D1925, ASTM 313-00, ASTM E313-73), blackness (My, dM), color fastness, tint (ASTM E313-73) color density CMYK (A, T, E, M), milm, munsell, opacity, color strength	
Observer angle	2°/10°	
Illuminant	A, B, C, D50, D55, D65, D75, F1, F2, F3, F4, F5, F6, F7, F8, F9, F10, F11, F12, CWF, U30, U35, DLF, NBF, Tl83, Tl84, Id50, Id65, LED-B1, LED-B2, LED-B3, LED-B4, LED-B5, LED-BH1, LED-RGB1, LED-V1, LED-V2	
Measuring time	about 1.5s	
Repeatability spectral reflectan	within 0.08% of standard deviation	
colorimetric value	S ΔE*ab≤0. 025 (after whiteboard correction, measuring the whiteboard 30 times at 5s interval)	
Inter-instrument error ΔE*ab≤0.25 (BCRA series II, average value of 12 color plates)		
Data port	USB, bluetooth	
Light source lifetime	10 years, more than 1 million times measurements	
Battery	3.7V/3000mAh, rechargeable 8000 times continuous tests	
Dimension	95×129×231mm	
Weight	750g	

To be continued

Continued from previous page

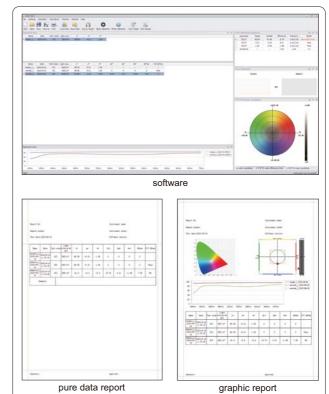
#### STANDARD DELIVERY

OTANDAND DELIVERY	
Main unit	1 pc
White calibration cavity	1 pc
Measuring aperture	3 pcs
USB cable	1 pc
USB disk	1 pc
AC/DC adapter	1 pc



white calibration cavity (included)

#### software (included), test can be controlled from the software, display test data, report



#### connect to computer



## COLORIMETER (BASIC TYPE) CODE 5700-LS35



- Conforms with CIE 15, CIE S 005, ISO 7724-1 and ISO 13655 standards
  3.5-inch IPS display and capacity touch panel
- Contains multiple color cards and can match the closest color code quickly
- QC testing function, can set color difference threshold
- Able to store 1000 colors and 1000 color comparison
   3.7V/4000mAh battery, 10000 continuous measurements



white calibration cavity (included)



#### **SPECIFICATION**

OI LOII IOATION		
Illumination geometry	D/8, specular component include (SCI)	
Illumination light source	full spectrum LED light source	
Measurement conditions	light source D65, field of view 10°	
Measuring time	about 1s	
Color space	CIE Lab, Luv, LCh, Yxy, CMYK, RGB, Hex	
Color difference formula	$\Delta E^*ab$ , $\Delta E^*uv$ , $\Delta E^*94$ , $\Delta E^*cmc$ (2:1), $\Delta E^*cmc$ (1:1), $\Delta E^*00$	
Repeatability	standard deviation ΔE*ab is within 0.03 (Measurement condition: the average value of 30 measurements on the whiteboard at an interval of 3s after calibration)	
Charging interface	USB (Type-C)	
Dimension	86×63×158mm	
Weight	245g	

STANDARD DELIVERY		
Main unit	1 pc	
White calibration cavity	1 pc	
USB cable	1 pc	
AC/DC adapter	1 pc	
Cleaning cloth	1 pc	
Locating plate	1 pc	



- For flat coating surfaces
- Conform to ASTM D3363, ISO 15184, BS3900-E19 and ECCA-T4/1



#### **SPECIFICATION**

Pressure of pencil on coating	500g, 750g, 1000g (main unit is 500g, one weight is 750g, two weights are 1000g)
Angle between pencil and measured surface	45°
Dimension (L×W×H)	95×80×110mm
Weight	2kg

#### STANDARD DELIVERY

Main unit	1 pc
Weights	2 pcs
Leveling rod	1 pc
Level	1 pc
Pencil	12 pcs (4B, 3B, 2B, B, HB, F, H, 2H, 3H, 4H, 5H, 6H)
Pencil sharpener	1 pc

#### **OPTIONAL DELIVERY**

Pencil (17 pcs: 6B-9H)	PHT-C751-P
400 grade abrasive paper	PHT-C751-S

#### PENCIL HARDNESS TESTER **CODE PHT-C751**







level (included)





leveling rod (included)

weights (included)

**CODE ISQ-PK100** 



- To test the adhesion of paint coating on metal, wood, plastic, etc.

  • According to ISO 2409, ASTM D3359,
- DIN53151



**CROSS CUT ADHESION TESTER** 

3mm pitch blade (included)



2X magnifier (included)



2mm pitch blade (included)



1mm pitch blade (included)



brush (included)



test tape (included) ISQ-PK100-1

#### **SPECIFICATION**

Blade		1mm pitch	2mm pitch	3mm pitch
Applied paint thickness	on hard substrate (like metal)	0~60µm	61~120µm	121~250µm
	on soft substrate (like wood, plaster)	-	0~120µm	121~250µm
Minimum substrate thickness	hard substrate (like metal)	0.25mm	0.25mm	0.25mm
	soft substrate (like wood, plaster)	-	10mm	10mm
Minimum size of test sample		150×100mm	150×100mm	150×100mm
Dimension		170×28×40mm		
Weight		430g		

#### STANDARD DELIVERY

Handle	1 pc
1mm pitch blade	1 pc
2mm pitch blade	1 pc
3mm pitch blade	1 pc
Test tape (ISQ-PK100-1)	1 pc
2X magnifier	1 pc
Brush	1 pc



step 1: make grid cutting on surface



step 2: paste and remove the tape

-		The edges of the cuts are completely smooth; none of the squares of the lattice is detached.	(
		Detachment of flakes of the ousling at the intersections of the outs. A cross out area not greater than 5% is affected.	,
	Ĭ8	The coating has flaked along the edges and/or at the intersections of the cuts. A cross cut area greater than 5%, but not greater than 15% is affected.	2
M	M	The coating has flaked along the edges of the cuts partly or wholly in large ribbons, and/or it has flaked partly or wholly on different parts of the squares. A cross cut area greater than 15%, but not greater than 35%, is affected.	1

step 3: according to the shedding status, judge the adhesion grade



#### **DIGITAL ADHESION TESTER CODE SPT-AD21**





- Pull-off test
- Built-in rechargeable lithium battery, no need external power source
- Portable design, can be used anywhere
- Standard USB interface, can directly transmit the stored data to computer, no need to install software
   Conforms to GB/T 5210, ASTM D4541/D7234, ISO 4624/16276-1
- Store all test results, includes maximum pull-off force, pull-off rate, dolly size and time
- Built in real-time clock, all saved data have corresponding date and time
- Selectable four different sizes dolly for different resolution and testing range
- No need conversion, the instrument can calculate pull-off force according to the dolly size
- Get the testing results from LCD directly
   Two units MPa and psi for selection and can be converted automatically



cutting tool (included)

#### **SPECIFICATION**

Range	0~20MPa	
Dolly diameter	Ø20mm	
Resolution	0.01MPa (1psi)	
Accuracy	±1% full scale	
Pull-off Force	0.7~20MPa	
Power	built-in rechargeable lithium battery	
Dimension (LxWxH)	360x75x115mm	
Weight	3kg	



Ø20mm dolly (included)



glue gun and glue (included)

#### STANDARD DELIVERY

Main unit	1 pc	
Ø20mm dolly	20 pcs	
Cutting tool for Ø20mm dolly	1 pc	
Charger	1 pc	
USB cable	1 pc	
Glue gun	1 pc	
3M glue	1 pc	

#### **OPTIONAL ACCESSORY**

Ø10mm dolly	SPT-AD21-10	10 pcs/package pull-off force: 2.8~80MPa
Ø14mm dolly	SPT-AD21-14	10 pcs/package pull-off force: 1.4~40MPa
Ø20mm dolly	SPT-AD21-20	10 pcs/package pull-off force: 0.7~20MPa
Ø50mm dolly	SPT-AD21-50	10 pcs/package pull-off force: 0.4~3.5MPa
Cutting tool	SPT-AD21-CUTTER1	for Ø10mm, Ø14mm, Ø20mm dolly
Cutting tool	SPT-AD21-CUTTER2	for Ø50mm dolly
Glue	SPT-AD21-GLUE	3M DP420 epoxy glue/50ml

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## ROTATIONAL ABRASION TESTER CODE QMY-AP32

- To test flat paint film
- Comply with ISO 7784-2, ISO 9352, GB/T1768, ASTM D3884, ASTM D1175 standards

#### **SPECIFICATION**

SPECIFICATION			
Plateform rotary speed	60±2 r/min, 72±2 r/min (selectable)		
Load weight	500g, 750g, 1000g (selectable)		
Sample size	Ø100mm		
Grinding wheel	external diameter (51.6±0.1)mm, thickness (12.7±0.1)mm		
Counting range of plateform rotation	0~9999 times		
Motor power	25W		
Power supply	220V, 50Hz		
Dimension	260×410×280mm		
Weight	14kg		



#### STANDARD DELIVERY

SIANDAND DELIVER				
Main unit	1 pc			
Vacuum cleaner	1 pc			
1000g weight	2 pcs			
750g weight	2 pcs			
500g weight	2 pcs			
TABER CS-10 grinding wheel	1 pair			
Sandpaper	10 pcs			
Glass plate	5 pcs			

#### OPTIONAL ACCESSORY

TABER CS17 grinding wheel (1 pair)	QMY-AP32-CS17	
Glass plate (Ø100mm with a 9mm center hole, 100 pcs/box)	QMY-AP32-GP	
Aluminum plate (Ø100mm with a 9mm center hole, 100 pcs/box)	QMY-AP32-AP	
180# emery cloth strip (100 pcs/box)	QMY-AP32-EC	

## PAINT FILM FLEXIBILITY TESTER CODE PPF-BF62

- To test the flexibility of paint and varnishe
- Bend the coated test plates on the shaft rods with different diameter, the minimum shaft rod diameter that does not cause damage to the film is the film flexibility



#### **SPECIFICATION**

OF ECH ICATION	
Shaft rod length	35mm
Shaft rod 1	Ø15mm
Shaft rod 2	Ø10mm
Shaft rod 3	Ø5mm
Shaft rod 4	Ø4mm
Shaft rod 5	cross section 3×10mm, radius of curved surface 1.5mm
Shaft rod 6	cross section 2×10mm, radius of curved surface 1.0mm
Shaft rod 7	cross section 1×10mm, radius of curved surface 0.5mm
Dimension	450×75×100mm
Weight	3.1kg



#### STANDARD DELIVERY

Main unit	1 pc
Test plate	1 box (500 pcs)
4X magnifier	1 pc

#### **OPTIONAL ACCESSORY**

Test plate (dimension: 120×25×0.28mm, 500 pcs/box)	PPF-BF62-TP
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#### **IMPACT TESTER CODE THD-PF34**





300g main weight (included)



1000g main weight (included)



2lb main weight (included)



2lb additional weight (included)



1000g additional weight (included)



Ø16.3mm die base (included)



Ø12.7mm indenter



Ø15.9mm indenter

- For paint and varnish dry coating. To test the ability to resist cracking or peeling from the substrate when deformation is caused by weights impact under standard conditions
- Indenter, base and weight can be replaced quickly
   Conform to ISO 6272-2:2002, ASTM D 2794



#### **SPCIFICATION**

SPUILICATION	
Impact height range	0-100cm (0-40inch)
Graduation	1cm
Impact depth	2.5cm
Weight	1000g (2 pcs), 300g (1 pc), 2lb (2 pcs)
Indenter diameter	Ø12.7mm (1/2 inch DIA), Ø15.9mm (5/8 inch DIA)
Die base diameter	Ø16.3mm

#### OPTIONAL ACCESSORY

OF HONAL ACCESSORY					
Base plate (120×70×0.5mm, 180 pcs/box) *	TD-PF34-T				

<sup>\*</sup>Can be customized according to the needs of different thickness, size and processing

STANDARD DELIVERT				
Main unit	1 pc			
1000g main weight	1 pc			
300g main weight	1 pc			
2lb main weight	1 pc			
1000g additional weight	1 pc			
2lb additional weight	1 pc			
Ø12.7mm indenter	1 pc			
Ø15.9mm indenter	1 pc			
Ø16.3mm die base	1 pc			

# PORTABLE INSTRUMENTS (25)



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Infrared Thermal Imaging Cameras Page 622-623



**Infrared Thermometers** Page 624



Thermohygrometers Page 625-628



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Stroboscopes Page 630



Vibration Pens Page 630-631



Digital Multimeters Page 631-634



Digital AC/DC Clamp Meters Page 635



**Voltage Testers** Page 636



**Laser Distance Meters** Page 637



Portable Conductivity/TDS Meters Page 637



## +INSIZE+





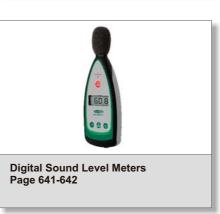


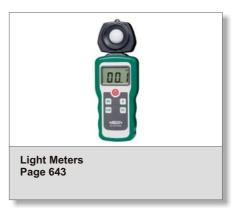


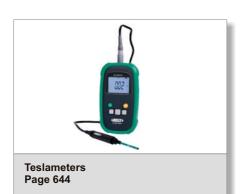


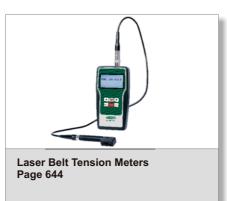












PENETRATE COATING AND MEASURE THE THICKNESS OF SUBSTRATE

BLUETOOTH

#### **ULTRASONIC THICKNESS GAGE (ADVANCED TYPE) CODE ISU-800D**

1 pc

1 pc

1 pc

1 bottle

REAL-TIME TEMPERATURE COMPENSATION

DATA OUTPUT

- Real-time temperature compensation eliminates the error caused by temperature variation
- Support both single element transducers and dual element transducers
- Measure the thickness of substrate through coating
- Measuring mode: standard mode (dual element transducer: P-E mode, single element transducer: I-E mode), penetrate coating mode (dual element transducer: I-E mode, single element transducer: E-E mode or auto mode)
- Measure method: single point, scanning, deviation
- Set upper and lower limits for alarm when out-of-tolerance
- Single point and 2 points calibration
- Keyboard lock function avoids parameter setting change caused by unintended press during measurement
- Memory 1000 measurement values
- Data can be transferred to PC by Bluetooth connection or Mini-USB cable

## LCD USB port 4.00mm calibration block ISU-S15-P06 Ød transducer (included)

STANDARD DELIVERY

Transducer ISU-S15-P06

Main unit

USB cable

Couplant

Power adaptor





transducer ISU-S2M-P14 (optional)





transducer ISU-G5M-P10 (optional)





transducer ISU-G5M-P08 (optional)







transducer ISU-G2M-P12 (optional)

transducer ISU-H3M-P12 (optional)





delay block delay block ISU-S15-P06-CB ISU-S15-P06-CB1





#### **SPECIFICATION**

Measuring range	refer to the specification of transducers
Resolution	0.01mm/0.001mm
Accuracy	refer to the specification of transducers
Data output	bluetooth and USB
Velocity	1~19999m/s
Power supply	3.7V rechargeable lithium battery
Dimension	157×78×37mm
Weight	260g

#### **OPTIONAL ACCESSORY**

Transducer	refer to the specification of transducers					
Couplant (for ISU-H3M-P12)	ISU-HT5-COUPLANT					
Thermal printer (with cable)	ISU-800D-PRINTER					

#### SPECIFICATION OF TRANSDUCERS (ON STEEL)

or Edition of Transbooks (on Steel)								
Code	Туре	Freq	Diameter (Ød)	Measuring range	Min. size of pipes (diameter x wall thickness)	Accuracy	Working temperature	Application
ISU-S15-P06 (Included)	single element	15MHz	8mm	I-E: 0.9~28mm E-E: 0.15~14mm	Ø10x1.5mm Ø15x0.35mm			high precision or thin workpieces
ISU-S15-P06-CB (optional) ***	-	-	5mm	I-E: 0.9~10mm E-E: 0.15~5mm	Ø10x1.2mm Ø15x0.35mm	±0.02mm/0.3%H* (take the larger one)	-10~60°C	high precision or Irregular surface
ISU-S15-P06-CB1 (optional) ***	-	-	8mm	I-E: 0.9~38mm E-E: 0.3~19mm	_			high precision or thick workpieces
ISU-S2M-P14 (optional)	single element	2MHz	19mm	I-E: 30~2000mm E-E: 30~1000mm	-	±0.5%H*	-10~310°C	ultra-thick workpieces
ISU-G5M-P10 (optional)	dual element	5MHz	13mm	0.8~300mm	Ø25x3mm	±0.04mm		normal workpieces
ISU-G5M-P08 (optional)	dual element	5MHz	11mm	0.8~225mm	Ø20x1.2mm	(range: <10mm) ±H/333mm* (range: ≥10mm)	-10~60°C	curved surface and normal workpieces
ISU-G7M-P06 (optional)	dual element	7.5MHz	9mm	0.8~50mm	Ø15x1.2mm			curved surface and small workpieces
ISU-G2M-P12 (optional)	dual element	2MHz	17mm	3~700mm	Ø30x4mm	±0.05mm/0.5%H* (take the larger one)		castings and thick workpieces
ISU-H3M-P12 (optional)	dual element	3MHz	15mm	2~200mm	Ø25x3mm	±0.05mm/0.5%H* (take the larger one)	-10~310°C	workpieces with high temperature

<sup>\*</sup> H is the measured thickness in mm

<sup>\*\*</sup> Delay blockers, suitable for transducer ISU-S15-P06



#### **ULTRASONIC THICKNESS GAGE CODE ISU-720D**

DATA OUTPUT

WITH A AND B SCAN

PENETRATE NON-METALLIC COATING AND MEASURE THE THICKNESS OF METAL SUBSTRATES

- Two measuring modes, Echo-Echo (E-E) and Transmit-Echo (T-E):
  - E-E is applicable for non-metallic coating (such as paint, plastic resin, etc.) on metal substrates, can penetrate coating and measure the thickness of substrates
  - T-E is to measure the thickness of material without coating, such as metal, plastic, glass, nylon, resin, ceramics, ice, etc.
- A scan, through the waveform, judges whether there are impurities, pores, cracks and so on inside, in order to avoid wrong measurement
- B scan, measures continuously, displays the thickness change on the screen
- Transducers can be automatically identified and zeroed
- Memory 10000 measurement values
- Data can be input to Excel and Word as keyboard signal
- Automatic or manual measurement
- When transducers are removed from workpieces, the measurement data are held on screen for easy viewing
- Set upper and lower limits for alarm when out-of-tolerance
- Automatic power off







**SPECIFICATION (ON STEEL)** 

Measuring range	refer to specification of transducers		
Resolution	0.1/0.01mm		
Accuracy	±0.04mm (H<10mm) ±(0.04+H/1000)mm (10≤H<100mm) ±H/333mm (H≥100mm) H is the thickness to be measured in mm		
Frequency	refer to specification of transducers		
Display	320×240, color screen display		
Velocity	1000~9999m/s		
Measuring frequency	2 times/second and 10 times/second		
Operation temperature of main unit	-20~50°C		
Output	USB		
Measuring unit	mm/inch		
Power supply	2×1.5V AA batteries		
Dimension	133×75×29mm		
Weight	260g (including batteries)		



Main unit	1 pc		
Bicrystal transducer ISU-T07	1 pc		
Battery (AA)	2 pcs		
Couplant	1 bottle		
USB cable	1 pc		









Echo-Echo mode (E-E)

transducer ISU-T04



transducer ISU-T06 (optional)



transducer ISU-T08 (optional)



transducer ISU-T12 (optional)



transducer ISU-T13 (optional)



transducer ISU-T25 (optional)



#### **OPTIONAL ACCESSORY**

Transducer	ISU-T04, ISU-T06, ISU-T08, ISU-T12, ISU-T13, ISU-T25
Couplant (for ISU-T13)	ISU-HT5-COUPLANT

#### **SPECIFICATION OF TRANSDUCERS (ON STEEL)**

Low textures of the state of th							
Code	Mode	Frequency	Diameter (Ød)	Measuring range	Minimum size of pipes for measurement (diameter × wall thickness)	Applicable temperature	Application
ISU-T07 (included)	T-E E-E	5.0MHz	13.2mm	T-E mode: 1.5~200mm E-E mode: 3~25mm	T-E mode: Ø25×3mm	-20~60°C	general use
ISU-T04 (optional)	T-E	10.0MHz	6mm	0.7~20mm	Ø15×1mm	-20~60°C	for small tubes
ISU-T06 (optional)	T-E	7.5MHz	9mm	0.7~50mm	Ø15×1.2mm	-20~60°C	for thin workpieces
ISU-T08 (optional)	T-E	5.0MHz	11mm	0.8~300mm	Ø25×1.2mm	-20~60°C	general use
ISU-T12 (optional)	T-E	2.0MHz	17mm	2~400mm	Ø40×3mm	-20~60°C	for casting iron
ISU-T13 (optional)	T-E	5.0MHz	15mm	3~100mm	Ø25×2mm	0~350°C	for high temperature
ISU-T25 (optional)	T-E	1.0MHz	26mm	3~200mm	_	-20~60°C	for fiberglass and organic material







#### **ULTRASONIC THICKNESS GAGE** (FOR THICK WORKPIECES MADE OF ORGANIC MATERIALS) **CODE ISU-710D**





- For thick workpieces made of organic materials
- A scan, through the waveform, judges whether there are impurities, pores, cracks and so on inside, in order to avoid wrong measurement
- B scan, measures continuously, displays the thickness change on the screen
- Transducers can be automatically identified and zeroed
   Memory 10000 measurement values
- Data can be input to Excel and Word as keyboard signal
- Automatic or manual measurement
- When transducers are removed from workpieces, the measurement data are held on screen for easy viewing
- Set upper and lower limits for alarm when out-of-tolerance
- Automatic power off





#### **SPECIFICATION (ON STEEL)**

Measuring range	9	20~590mm		
Resolution		0.1/0.01mm		
Accuracy		±(0.04+H/1000)mm (H<100mm) ±H/333mm (H≥100mm) H is the thickness to be measured in mm		
	type	single element transducer		
Transducer	frequency	1.0MHz		
	diameter (Ød)	26mm		
Display		320×240, color screen display		
Velocity		1000~9999m/s		
Measuring frequency		2 times/second and 10 times/second		
Operation temperature		main unit: -20~50°C transducer: -20~60°C		
Output		USB		
Measuring unit		mm/inch		
Power supply		2×1.5V AA batteries		
Dimension		133×75×29mm		
Weight		260g (including batteries)		

Main unit	1 pc
Transducer	1 pc
Battery (AA)	2 pcs
Couplant	1 bottle
USB cable	1 pc



## ULTRASONIC THICKNESS GAGE (FOR THIN WORKPIECES) CODE ISU-700D



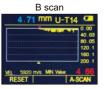






- For thin workpieces
- A scan, through the waveform, judges whether there are impurities, pores, cracks and so on inside, in order to avoid wrong measurement
- B scan, measures continuously, displays the thickness change on the screen
- Transducers can be automatically identified and zeroed
- Memory 10000 measurement values
- Data can be input to Excel and Word as keyboard signal
- Automatic or manual measurement
- When transducers are removed from workpieces, the measurement data are held on screen for easy viewing
- Set upper and lower limits for alarm when out-of-tolerance
- Automatic power off





#### **SPECIFICATION (ON STEEL)**

		T	
Measuring range		Transmit-echo (T-E) mode: 1.5~20mm	
		Echo-echo (E-E) mode: 0.2~10mm	
Resolution		0.1/0.01/0.001mm	
Accuracy		±0.04mm (H<10mm) ±(0.04+H/1000)mm (H≥10mm) H is the thickness to be measured in mm	
	type	single element transducer	
Transducer	frequency	15.0MHz	
	diameter (Ød)	7.5mm	
Display		320×240, color screen display	
Velocity		1000~9999m/s	
Measuring frequ	iency	2 times/second and 10 times/second	
Operation temperature		main unit: -20~50°C transducer: -20~60°C	
Output		USB	
Measuring unit		mm/inch	
Power supply		2×1.5V AA batteries	
Dimension		133×75×29mm	
Weight		260g (including batteries)	

transducer protective sleeve (included)



SIANDARD DELIVERT				
Main unit	1 pc			
Transducer	1 pc			
Transducer protective sleeve	1 pc			
Battery (AA)	2 pcs			
Couplant	1 bottle			
USB cable	1 pc			

PENETRATE NON-METALLIC COATING AND MEASURE THE THICKNESS OF METAL SUBSTRATE







- Two measuring modes, Echo-Echo (E-E) and Transmit-Echo (T-E):
  - E-E is applicable for non-metallic coating (such as paint, plastic resin, etc.) on metal substrates, can penetrate coating and measure the thickness of substrates
  - T-E is to measure the thickness of material without coating, such as metal, plastic, glass, nylon, resin, ceramics, ice, etc.
- Tolerance measurement
- Average calculation of maximum 9 readings
- Data can be input to Excel and Word as keyboard signal

## ULTRASONIC THICKNESS GAGE (THROUGH COATING) CODE ISU-300D

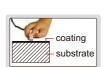


#### **SPECIFICATION (ON STEEL)**

Measuring range	refer to specification of transducers		
Resolution	0.1/0.01mm		
Accuracy	±0.04mm (H<10mm) ±(0.04+H/1000)mm (10≤H<100mm) ±H/333mm (H≥100mm) H is the thickness to be measured in mm		
Velocity	1000~9999m/s		
Operation temperature of main unit	-20~50°C		
Output	USB		
Measuring unit	mm/inch		
Power supply	2×1.5V AAA batteries		
Dimension	116×64×27mm		
Weight	220g		



Transmit-Echo mode (T-E)



Echo-Echo mode (E-E)



transducer ISU-T04



transducer ISU-T12 (optional)



transducer ISU-T06 (optional)



transducer ISU-T13 (optional)

#### STANDARD DELIVERY

Main unit	1 pc
Transducer ISU-T07	1 pc
Battery (AAA)	2 pcs
Couplant (for ISU-T04, ISU-T06, ISU-T07, ISU-T12)	1 bottle
USB cable	1 pc

#### OPTIONAL ACCESSORY

Transducer	ISU-T04, ISU-T06, ISU-T12, ISU-T13
Couplant (for ISU-T13)	ISU-HT5-COUPLANT

#### SPECIFICATION OF TRANSDUCERS (ON STEEL)

Code	Mode	Frequency	Diameter (Ød)	Measuring range	Minimum size of pipes for measurement (diameter × wall thickness)	Applicable temperature	Application
ISU-T07 (included)	T-E E-E	5.0MHz	13.2mm	T-E mode: 1.5~200mm E-E mode: 3~25mm	T-E mode: Ø25×3mm	-20~60°C	general use
ISU-T04 (optional)	T-E	10.0MHz	6mm	0.7~20mm	Ø15×1mm	-20~60°C	for small tubes
ISU-T06 (optional)	T-E	7.5MHz	9mm	0.7~50mm	Ø15×1.2mm	-20~60°C	for thin workpieces
ISU-T12 (optional)	T-E	2.0MHz	17mm	2~400mm	Ø40×3mm	-20~60°C	for casting iron
ISU-T13 (optional)	T-E	5.0MHz	15mm	3~100mm	Ø25×2mm	0~350°C	for high temperature



#### **ULTRASONIC THICKNESS GAGE CODE ISU-250C**







- Measure the thickness from one side of objects, suitable for pipes, tanks, etc.

  Applicable material: metal, plastic,
- glass, nylon, resin, ceramic, ice
- Tolerance measurement
- Average calculation of 9 readings
- Data can be input to Excel and Word as keyboard signal



**SPECIFICATION (ON STEEL)** 

Measuring range	refer to specification of transducers
Resolution	0.1/0.01mm
Accuracy	±0.04mm (H<10mm) ±(0.04+H/1000)mm (10≤H<100mm) ±H/333mm (H≥100mm) H is the thickness to be measured in mm
Velocity	1000-9999m/s
Operation temperature of main unit	-20~50°C
Output	USB
Measuring unit	mm/inch
Power supply	2×1.5V AAA batteries
Dimension	64×116×27mm
Weight	220g





transducer ISU-T06 (optional)



transducer ISU-T13 (optional)



transducer ISU-T04 (optional)



transducer ISU-T12 (optional)

#### STANDARD DELIVERY

Main unit	1 pc
Transducer ISU-T08	1 pc
Battery (AAA)	2 pcs
Couplant (for ISU-T04, ISU-T06, ISU-T08, ISU-T12)	1 bottle
USB cable	1 pc

#### **OPTIONAL ACCESSORY**

Transducer	ISU-T04, ISU-T06, ISU-T12, ISU-T13
Couplant (for ISU-T13)	ISU-HT5-COUPLANT

#### **SPECIFICATION OF TRANSDUCERS (ON STEEL)**

SPECIFICATION OF TRANSDUCERS (ON STEEL)							
Code	Frequency	Diameter (Ød)	Measuring range	Minimum size of pipes for measurement (diameter × wall thickness)	Applicable temperature	Application	
ISU-T08 (included)	5.0MHz	11mm	0.8~300mm	Ø25×1.2mm	-20~60°C	general use	
ISU-T04 (optional)	10.0MHz	6mm	0.7~20mm	Ø15×1mm	-20~60°C	for small tubes	
ISU-T06 (optional)	7.5MHz	9mm	0.7~50mm	Ø15×1.2mm	-20~60°C	for thin workpieces	
ISU-T12 (optional)	2.0MHz	17mm	2~400mm	Ø40×3mm	-20~60°C	for casting iron	
ISU-T13 (optional)	5.0MHz	15mm	3~100mm	Ø25×2mm	0~350°C	for high temperature	



ATTENTION: NOT SUITABLE FOR CASTINGS AND ALUMINUM WORKPIECES

## ULTRASONIC THICKNESS GAGE (BASIC TYPE) CODE ISU-100D







- Measure the thickness from one side of objects, suitable for pipes, tanks, etc.
   Applicable material: steel, stainless steel, glass, copper, brass, polystyrene, titanium, etc.



#### **SPECIFICATION (ON STEEL)**

of Edit Idahlor (ON OTELE)				
Measuring range		0.8~300mm		
Resolution		0.1/0.01mm		
Accuracy		±0.05mm (H<10mm) ±(0.05+H/1000)mm (10≤H<100mm) ±H/333mm (H≥100mm) H is the thickness to be measured in mm		
Transducer	frequency	5MHz		
ITalisuucei	diameter (Ød)	10.8mm		
Minimum size o	f pipes	20×1.2mm (diameter×wall thickness)		
Velocity		1000-9999m/s		
Operation temperature		main unit: -20~50°C transducer: -20~60°C		
Measuring unit		mm/inch		
Power supply		2×AAA batteries		
Dimension		114×64×28mm		
Weight		200g		

Main unit	1 pc
Transducer	1 pc
Couplant	1 bottle
Battery (AAA)	2 pcs



#### STANDARD TEST BLOCKS FOR ULTRASONIC THICKNESS GAGES

STEP WEDGE BLOCKS CAN BE CUSTOMIZED





cylinder block

- Supplied with manufacturer inspection certificate
   Material of step wedge blocks can be customized



round tube block

#### Cylinder block set (17 blocks are included)

(mm)

Code	Material	Diameter	Thickness	Accuracy	QTY
	45#	20	0.5		1 pc
	45#	20	1		1 pc
	45#	20	1.2		1 pc
	45#	20	1.5		1 pc
	45#	20	2	±0.01	1 pc
	45#	20	3.3	±0.01	1 pc
	45#	20	5.5		1 pc
ISU-ST	45#	20	7.7		1 pc
	45#	20	10		1 pc
	45#	20	15		1 pc
	45#	20	20		1 pc
	45#	20	25	±0.02	1 pc
	45#	20	50	±0.02	1 pc
	45#	20	75		1 pc
	45#	20	100		1 pc
	45#	20	150	±0.05	1 pc
	45#	20	200		1 pc

Round tube block set (2 blocks are included)

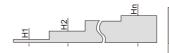
(mm)

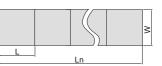
Code	Material	Outer diameter	Wall thickness	Accuracy	Length	QTY
	45#	30	2	±0.02	40	1 pc
ISU-SWT	45#	40	3	±0.02	40	1 pc



25







### step wedge block

Step wedge	tep wedge blocks (mm)												
Code	Material	QTY of	Thickness						Accuracy	Width	Length of	Total	
Code	Materiai	steps (n)	H1	H2	Н3	H4	H5	Н6	H7	Accuracy	(W)	each step (L)	length (Ln)
ISU-S4A	45#	4	6.25	12.5	18.75	25	-	-	-	±0.02	20	20	80
ISU-S4B	45#	4	5	10	15	20	-	-	-	±0.02	20	20	80
ISU-S5A	45#	5	2.5	5	7.5	10	12.5	-	-	±0.02	20	20	100
ISU-S5B	45#	5	2	4	6	8	10	-	-	±0.02	20	20	100
ISU-S7A	45#	7	3	12.5	24	30	36	42	48	±0.02	40	40	280
ISU-S7B	45#	7	1	1.5	2	4	6	8	10	±0.02	40	40	280









## INFRARED THERMAL IMAGING CAMERA (BASIC TYPE) CODE 9132-T400



- Trigger button for photo taking
   2-meter drop test, IP54 protection





#### STANDARD DELIVERY

Main unit	1 pc
Power supply adapter	1 pc
TYPE-C cable	1 pc
16G TF card	1 pc

#### **SPECIFICATION**

SPECIFICATION				
	IR resolution	120×90@17μm		
	detector type	VOx/7.5~14μm		
	frame rate	25Hz/9Hz		
IR image	thermal sensitivity/NETD	60mk		
iix iiiiaye	focal length	2.28mm/F1.13		
	field of view (FOV)	50°×38°		
	spatial resolution (IFOV)	7.6mrad		
	focus	focus-free		
Visible camera	visible camera resolution	320×240, focus-free		
Visible Calliela	flashlight	yes		
	display	2.4 inch IPS technology TFT display		
	display resolution	320×240		
lmage display	image model	IR/visible/picture-in-picture		
	color palettes	6: white hot, iron red, hot iron, arctic, rainbow 1, rainbow 2		
	temperature range	-20~150°C, 100~400°C (auto switching)		
<b>T</b>	accuracy	±2°C or ±3%, whichever is greater (target temp ≥0°C, ambient temp is 15~30°C)		
Temperature measurement	measurement spot	center spot		
measurement	measurement area	3 (incl. max & min temp)		
	auto max & min spot tracking	yes		
	alarm	full screen max & min spot alarm		
	storage media	TF card (16G)		
Image storage	IR image format	full radiometric (JPG) (120 x 90)		
	visible image	yes, 320x240		
	USB	TYPE-C, TF card slot		
Connections &	tripod interface	yes		
communications	mobile APP	yes		
	PC IR analysis software	yes		
	battery type	rechargeable li ion battery		
Power system	battery operation time	>5 hours		
	charging time	internal charge, ≤2.5 hours		
	operation temperature	-10~50°C		
	storage temperature	-40~70°C		
Environmental	protection	IP54, 2-meter drop test		
parameters	certification	CE/ROHS/FCC		
	dimension (LxWxH)	194×61.5×76mm		
	weight	350g		





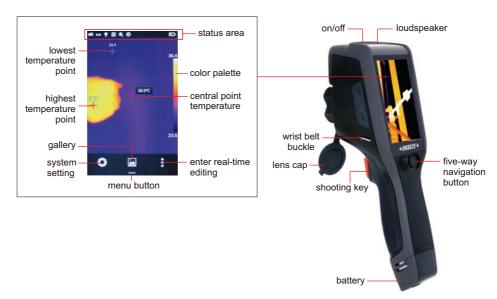


## INFRARED THERMAL IMAGING CAMERA CODE 9130-H360





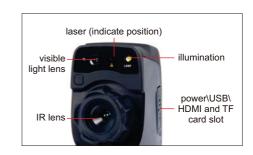




- 4 inch high-brightness touchscreen
- Four image presentations: IR, visible, PIP and MIF
- WIFI real-time sharing, one-click connection to mobile devices
- USB interface for data transmission and charging
- Built-in illumination
- Video can be recorded and stored

#### **SPECIFICATION**

IR resolution	192×144
NETD	≤50mk
Focus length	7mm/F1.1
Angle of view	37.8°×28.8°
Spatial resolution	3.45mrad
Focus adjustment	focus-free
Detector type	unrefrigerated vanadium oxide/8~14µm
Pixel size	25µm
Visible camera	resolution 500W, focus-free
Display	4" highlight LCD touch screen, 480×800
Image mode	IR image, visible image, MIF, PIP
Digital zoom	1.1~4
Color palette	8 modes
Temperature range	-20°C~350°C
Accuracy	±2°C or ±2% (of maximize range)
Emissivity	0.01-1.00 (adjustable)
Storage	in camera and TF card (up to 32GB)
Image format	JPG with temp info
Output	USB, HDMI
Power	rechargeable Li-ion battery (7.4V), working time≥4h
Operation temperature	-10°C~50°C
Vibration	10HZ~150HZ~10HZ 0.15mm (IEC 60068-2-6)
Impact	30g 11ms (IEC 60068-2-27)
Weight	735g
Dimension	274x97x78mm



#### STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1 pc
Power supply adapter	1 pc
USB cable	1 pc
HDMI cable	1 pc
Capacitive screen gloves	1 pc
TF card (16GB)	1 pc



## INFRARED THERMOMETER (BASIC TYPE) CODE 0210-G260

- MAX/MIN temperature display
- °C/°F conversion function
- Auto data hold and auto power off

#### **SPECIFICATION**

Measuring range	-30°C~260°C/-22°F~500°F
	±4°C/±7°F (≤0°C)
Accuracy	±2% or ±2° C/±4° F (>0° C)
Resolution	0.1°C/0.1°F
Distance to spot size (D:S)	8:1
Emissivity	0.95 (fixed)
Diode laser	output<1mW, wavelength 630~670nm class 2 (II) laser product
Spectral response	6~14µm
Response time	less than 1s
Power supply	9V battery
Dimension	82×42×160mm
Weight	180g



#### STANDARD DELIVERY

Main unit	1 pc
Battery	1 pc

#### **INFRARED THERMOMETER CODE 0213-A500**

- Unit: °C, °F
  Dual laser sighting
  Negativity display
  Automatic power off
  Automatic data hold
  Over range indicator
  Max/Min display

#### **SPECIFICATION**

mperature range	-50°C~380°C/-58°F~716°F
nperature accuracy	±2.5°C (at -50°C~20°C), ±2% or ±2.0°C (at 20°C~380°C) ±4.5°F (at -58°F~68°F), ±2% or ±3.6°F (at 68°F~716°F)
mperature resolution	0.1°C/0.1°F
stance to spot size (D:S)	12:1
nissivity	0.95 (fixed)
peatability	±1°C/1.8°F
sponse time	150ms
ectral response	8~14µm
ode laser	output<1mW, wavelength 630~670nm class 2 laser product
eration temperature	0°C~50°C/32°F~122°F
eration humidity	10%RH~90%RH
orage temperature	-10°C~60°C/14°F~140°F
orage humidity	<80%RH
wer supply	1×9V battery
nension	137×73×38mm
eight	135g
ectral response  ode laser  eration temperature  eration humidity  orage temperature  orage humidity  wer supply  nension	8~14µm  output<1mW, wavelength 630~670nm class 2 laser product  0°C~50°C/32°F~122°F  10%RH~90%RH  -10°C~60°C/14°F~140°F  <80%RH  1×9V battery  137×73×38mm



Main unit	1 pc
Battery	1 pc



## DATA LOGGER FOR TEMPERATURE AND HUMIDITY (BUILT-IN SENSOR) CODE 0311-3070







- Signal acquisition, display, storage, analysis function
- Low power consumption
- Built-in high-precision temperature and humidity sensor
- Software is included



stand (included)



#### **SPECIFICATION**

Temperature range	-30°C~70°C/-22°F~158°F
Temperature accuracy	±0.3°C (at 23°C±2°C), other range ±0.5°C ±0.6°F (at 73.4°F±3.6°F), other range ±0.9°F
Temperature resolution	0.1°C/0.2°F
Humidity range	0%RH~100%RH
Humidity accuracy	±3%RH (at 10%RH~85%RH), other range ±5%RH
Humidity resolution	0.1%RH
Memory capacity	10918
Alarm	function: alarm when over high or low limit method: display+buzz+backlight
Sampling interval	2s, 5s, 10s, 30s, 60s, 255s (adjustable)
Logging interval	2 seconds~24 hours (adjustable)
Start with delay	1~120 seconds (adjustable)
Start mode	start immediately/delay start/timing start
End mode	Full/FIFO/preset/timing end
Timing start/end	random start/end with format YYMMDD HHMMSS
Interface	USB
Time battery	CR2032
Power supply	3.6V lithium battery (ER14505) or 5~24V DC
Dimensions	123×117×33mm
Weight	260g

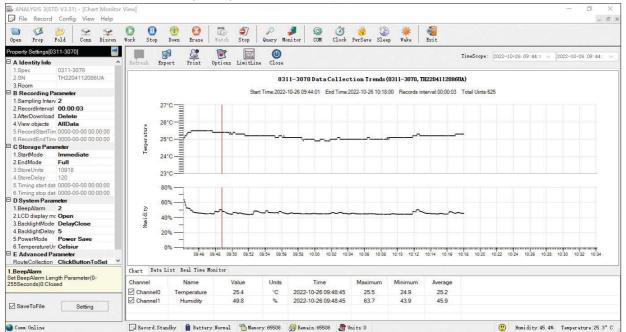
#### STANDARD DELIVERY

Main unit	1 pc
Software and USB cable	1 pc
Time battery	1 pc
Lithium battery	1 pc

#### **OPTIONAL ACCESSORY**

Power adapter 0311-3070-ADAPTER









## DIGITAL THERMOHYGROMETER (PROFESSIONAL TYPE) CODE 9362-TH27

- Measure humidity, ambient temperature and dew-point temperature
- Max/Min/Average mode
- Alarm function
- IP50 protection grade



Sensor model	NTC thermistor/humidity capacitance/digital sensor
Temperature range	-20°C~70°C/-4°F~158°F
Temperature accuracy	± 0.5°C/± 0.9°F
Temperature resolution	0.1°C/0.2°F (minimum adjustable unit is 0.2°F in setting mode)
Humidity range	0~100%RH
Humidity accuracy	±5%RH
Humidity resolution	0.1%RH
Sampling interval	5s
Battery	1.5V AAA
Dimensions	95×107×18mm
Weight	105g



#### STANDARD DELIVERY

Main unit	1 pc
Battery (AAA)	1 pc

## THERMOHYGROMETER (EXTERNAL SENSOR) CODE 0313-TH48



- Time/temperature/humidity display
- Temperature and humidity upper and lower limit alarm function
- Unit: °C/°F
- Low battery warning



#### **SPECIFICATION**

Temperature range	-40°C~80°C/-40°F~176°F
Temperature accuracy	±0.5°C (at -20°C~60°C), ±1.0°C (at 60°C~80°C), ±2°C (at -40°C~-20°C), ±2°F(at -20°F~176°F), ±3°F (at -40°F~-20°F)
Temperature resolution	0.1°C (at -20°C~80°C ), other range 1°C 0.1°F (at -20°F~100°F), other range 1°F
Humidity range	0%RH~99.9%RH
Humidity accuracy	±5%RH (at 10°C~60°C), other range ±7% ±5%RH (at 50°F~140°F), other range ±7%
Humidity resolution	0.1%RH
Sensitivity attenuation value	temperature: <0.1°C/year (<0.2°F/year) humidity: <1%RH/year
Sampling interval	5 seconds
Power supply	built-in rechargeable lithium battery (USB 5V charging) working time at least one month
Dimension	88×88×21mm
Weight	174g

#### STANDARD DELIVERY

Main unit	1 pc
USB charging cable	1 pc



#### K-TYPE THERMOCOUPLE THERMOMETER (ECONOMIC TYPE) CODE 0320-K230

- Contact K-type thermocoupleUnit: °C/°F
- Data hold function
- Low battery displayDisplay backlight

#### **SPECIFICATION**

Temperature range	-50°C~200°C/-58°F~392°F
Temperature accuracy	±2.0°C/±3.6°F
Temperature resolution	0.1°C (at -50°C~199.9°C), 1°C (at -50°C~200°C) 0.1°F (at -58°F~199.9°F), 1°F (at -58°F~392°F)
Sampling rate	2.5 times/sec
Power supply	3×3V CR2450 batteries (for 300 hours working)
Operation voltage	6.8V~10V
Dimension	149×76×34mm
Weight	220g



#### STANDARD DELIVERY

Main unit	1 pc
Thermocouple (K-type)	1 pc
CR2450 battery	3 pcs

#### **THERMOHYGROMETER CODE 0310-H26**

■ Measure humidity, ambient temperature, dew point temperature and wet dulb temperature

• Min/Max, data hold function

- Bluetooth 4.0
- Auto power off
- Supplied with APP for Apple and Android

App measurement



App record



#### SPECIFICATION

SPECIFICATION			
Function	Measuring range	Resolution	Accuracy
Ambient temperature	0°C~50°C 32°F~122°F		
Wet dulb temperature	0°C~50°C 32°F~122°F		±1.0°C/±1.8°F
Dew point temperature	0°C~50°C 32°F~122°F		
Humidity	0%RH~80%RH	0.1%RH	±5.0%RH
Auto power off	30 minutes		
Data port	Bluetooth 4.0		
Power supply	9V battery		
Dimension	204×54×36mm		
Weight	172g		



Main unit	1 pc
Battery	1 pc



## THERMOHYGROMETER (ECONOMIC TYPE) CODE 0312-TH50

- Environment comfort display: COMFORT, WET, DRY
- Time/temperature/humidity display
- Highest/lowest temperature and humidity memory function
- Alarm clock function
- Unit: °C, °F

#### **SPECIFICATION**

Temperature range	0°C~50°C/32°F~122°F
Temperature accuracy	±1.0°C (at 5°C~40°C), other range ±1.5°C ±1.8°F (at 41°F~104°F), other range ±2.7°F
Temperature resolution	0.1°C/0.1°F
Humidity range	10%RH~90%RH
Humidity accuracy	±5%RH (at 40%RH~80%RH), other range ±8%RH
Humidity resolution	1%RH
Power supply	1×AAA 1.5V battery
Dimension	108×60×15mm
Weight	74g



#### STANDARD DELIVERY

Main unit	1 pc
Battery	1 pc

## CONTACT/NON-CONTACT TACHOMETER CODE 9225-405



cone head (included)



small cone head (included)



cone cavity head (included)



reflection sticker (included)



wheel with 0.1m perimeter (included)



clamping sleeve (included)

- 2 measuring method, contact and non-contact
- Can measure rotary speed and line speed
- Automatically save the maximum value, minimum value and the last value,
   500 data can be stored during continuous measurement
- Automatic power off

#### **SPECIFICATION**

Measuring n	nethod	Non-contact	Contact
Measuring	rotary speed	2.5~99999RPM	0.5~19999RPM
range	line speed	1	0.05~500m/min
Resolution	rotary speed	0.1RPM (range 2.5~999.9RPM) 1RPM (range 1000~99999RPM)	0.1RPM (range 0.5~999.9RPM) 1RPM (range 1000~19999RPM)
Resolution	line speed	ı	0.01m/min (range 0.05~99.99m/min) 0.1m/min (range 100~500m/min)
Accuracy	rotary speed	±(0.05%n+1d)RPM n is rotary speed, d is resolution	±(0.4%n+1d)RPM (n<300RPM) ±(0.05%n+1d)RPM (n≥300RPM) n is rotary speed, d is resolution
	line speed	_	±(1%+1d)m/min d is resolution
Laser power	r	CLASS 3R, 3mW~4mW	_
Sampling time		0.6s (above 100RPM)	
Measuring distance		50~500mm	_
Operation temperature		0~40°C	
Power supply 3×AA batteries			
Dimension 206×71×36mm			
Weight		170g	



STANDARD DELIVERT			
Main unit	1 pc		
Reflection sticker	3 pcs		
Wheel with 0.1m perimeter	1 1 nc		
Clamping sleeve	1 pc		
Cone head	1 pc		
Small cone head	1 pc		
Cone cavity head	1 pc		
Battery (AA)	3 pcs		

#### **NON-CONTACT TACHOMETER CODE 9223-120**

- Accurately measure the rotary speed without contact
   Automatically save the maximum value, minimum value and the last value, 500 data can be stored during continuous measurement

#### SPECIFICATION

or Edit Idation		
Measuring range	2.5~99999RPM	
Resolution	0.1RPM (range 2.5~999.9RPM) 1RPM (range 1000~99999RPM)	
Accuracy	±(0.05%n+1d)RPM n is rotary speed, d is resolution	
Laser power	CLASS 3R, 3mW~4mW	
Sampling time	0.6 second (above 100RPM)	
Measuring distance	50~500mm	
Operation temperature	0~40°C	
Power supply	3×AA batteries	
Dimension	180×71×29.9mm	
Weight	145g	





reflection sticker (included)

#### STANDARD DELIVERY

Main unit	1 pc
Reflection sticker	3 pcs
Battery (AA)	3 pcs

#### **CONTACT TACHOMETER CODE 9224-213**

- Can measure rotary speed, line speed and line length
   Automatically save the maximum value, minimum value and the last value, 96 data can be stored during continuous measurement
- With backlight display



wheel with 0.1m perimeter (included)

cone head

(included)





small cone head cone cavity

clamping sleeve (included)

#### **SPECIFICATION**

rotary speed		0.5~19999RPM
Measuring range	line speed	0.05~500m/min
line length		0.05~99999m
rotary speed		0.1RPM (range 0.5~999.9RPM) 1RPM (range 1000~19999RPM)
Resolution	line speed	0.01m/min (range 0.05~99.99m/min) 0.1m/min (range 100~500m/min)
line length		0.02m
rotary speed		±(0.4%n+1d)RPM (n<300RPM) ±(0.05%n+1d)RPM (n≥300RPM) n is rotary speed, d is resolution
	line speed	±(1%+1d)m/min d is resolution
	line length	±(1%+1d)m d is resolution
Sampling time 0.8s (above 60RPM)		0.8s (above 60RPM)
Operation to	Operation temperature 0~40°C	
Power supply 3×AA batteries		3×AA batteries
Dimension 171×71×35mm		171×71×35mm
Weight 162g		162g

0.7.11.27.11.12.2.2.2.11.11	
Main unit	1 pc
Wheel with 0.1m perimeter	1 pc
Clamping sleeve	1 pc
Cone head	1 pc
Small cone head	1 pc
Cone cavity head	1 pc
Battery (AA)	3 pcs



## DIGITAL LED TACHOMETER/STROBOSCOPE CODE ISQ-TS120K

- Make cyclical motion (rotation, vibration, etc.) objects to appear slow-moving or stationary
- On-line inspection or observation for moving objects
- Measure the rotation or vibration speed and frequency
- Can be triggered from outside by moving objects, make LED flash frequency same as the rotation or vibration

#### **SPECIFICATION**

Flash frequency range		60~120000FPM (flash per minute), 1~2000Hz	
Resolution –	FPM	0.1FPM (<100000FPM), 1FPM (≥100000FPM)	
	HZ	0.01Hz (<200Hz), 0.1Hz (≥200Hz)	
Setting accuracy		±0.01%	
Phase shift increment		3°	
Flash pulse duration time		0.1~2.5°	
LED light		3 pcs CREE 10W lamp	
LED life		3~5 years	
Trigger mode		internal and external	
Power supply		built-in rechargeable battery or AC/DC adapter	
Dimension		208×70×60mm	
Weight		380g	

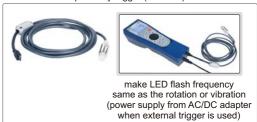


O IANDAND DELIVERY		
Main unit	1 pc	
AC/DC adapter	1 pc	
Proximity trigger	1 pc	









#### VIBRATION PEN (THREE PARAMETERS) CODE 0020-A199

- Acceleration, velocity and displacement can be tested
- Automatic power off



#### **SPECIFICATION**

3F ECII ICATION			
Parameter	acceleration	velocity	displacement
Measuring range	0.01~199.9m/s² (peak value)	0.01~199.9mm/s (virtual value)	0.001~1.999mm (peak~peak value)
Frequency	10Hz~1kHz	10Hz~1kHz	10Hz~500Hz
Frequency response	±5% (≥20Hz) -20%~+10% (<20Hz)		
Linearity	±(5%+2unit)		
Indeterminacy of sensitivity	≤3%		
Operation temperature	0°C~40°C/32°F~104°F		
Operation humidity	<85%		
Power supply	2×LR44 battery (for 10 hours working)		
Dimension	150x22x18mm		
Weight	55g		

#### STANDARD DELIVERY

Main unit	1 pc
LR44 battery	2 pcs



#### **VIBRATION PEN CODE 9720-199**

- Measure vibration of motors, fans, pumps, compressors and machine tools to prevent mechanical failure
- Small size, light weight, low energy consumption, easy operation, easy to carry

  One key control
- Automatic power off



#### **SPECIFICATION**

Code	9720-199
Measured parameter	speed
Measuring range	0.1~199.9mm/s
Frequency	10Hz~1KHz
Accuracy	±(5%±2)mm/s
Operation temperature	0°C~40°C
Operation humidity	<85%
Power supply	2×LR44 batteries (for 10 hours wroking)
Dimension	150x22x18mm
Weight	55g



#### STANDARD DELIVERY

Main unit	1 pc
LR44 battery	2 pcs

#### PEN-TYPE DIGITAL MULTIMETER **CODE 9241-ML200**

- Auto/manual ranging
- Maximum mode
- Data hold
- NCV detection
- Low battery indication
- Auto power off
- Safety rating: CAT III 600V



test lead (included)



clips (included)

#### **SPECIFICATION**

Function	Range	Resolution	Accuracy
DC Voltage	200mV/2V/20V/200V/600V	mV/2V/20V/200V/600V 0.1mV/1mV/10mV/0.1V/1V ±(0.7%-	
AC Voltage	200mV/2V/20V/200V	0.1mV/1mV/10mV/0.1V	±(0.8%+3)
Ac voltage	600V	1V	±(1.0%+3)
DC Current	20mA/200mA	10μA/0.1mA	±(1.5%+3)
AC Current	20mA/200mA	10μA/0.1mA	±(2.0%+3)
	200Ω	0.1Ω	±(1.0%+3)
Resistance	$2k\Omega/20k\Omega/200k\Omega/2M\Omega$	1Ω/10Ω/0.1kΩ/1kΩ	±(1.0%+1)
	20MΩ $10kΩ$ $\pm(1.0\%+5)$		±(1.0%+5)
Logic level test	<1.5V (green LED on) 1.5~3.5V (green & red LED off) >3.5V (red LED on)		
Diode	open circuit voltage 1.5V		
Continuity buzzer	<50Ω		
Power supply	2×1.5V AAA batteries		



STANDARD DELIVERY	
Main unit	1 pc
Test lead	1 pc
Clip	2 pcs
Battery (AAA)	2 pcs



### **DIGITAL MULTIMETER** CODE 9216-F520







temperature probe and adapter (included)

- 2000 counts digital display
  Auto ranging (except 200mV AC)
  Data hold
  Max hold

- Display with backlight
  Low battery indication
  Auto power off
  Safety rating: CAT III 600V

#### **SPECIFICATION**

Function	Range	Resolution	Accuracy ("d" is the least reading)
	200mV	0.1mV	±(0.5%+2d)
DC Voltage	2V/20V/200V	0.001V/0.01V/0.1V	±(1.0%+2d)
	600V	1V	±(1.2%+2d)
	200mV	0.1mV	±(1.5%+30d)
A.C. Voltogo (50-60Hz)	2V	0.001V	±(1.2%+3d)
AC Voltage (50~60Hz)	20V/200V	0.01V/0.1V	±(1.5%+3d)
	600V	1V	±(2.0%+4d)
	200μΑ	0.1µA	±(1.0%+3d)
DC Current	2000μA/20mA/200mA	1μA/0.01mA/0.1mA	±(1.5%+3d)
	10A	0.01A	±(2.5%+5d)
	200μΑ	0.1µA	±(1.5%+5d)
AC Current (50~60Hz)	2000μA/20mA/200mA	1μA/0.01mA/0.1mA	±(1.8%+5d)
	10A	0.01A	±(3.0%+7d)
	200Ω	0.1Ω	±(1.2%+4d)
Daniston on	2kΩ	0.001kΩ	±(1.0%+2d)
Resistance	20kΩ/200kΩ/2ΜΩ	0.01kΩ/0.1kΩ/0.001MΩ	±(1.2%+2d)
	20ΜΩ	0.01ΜΩ	±(2.0%+3d)
Temperature	-50°C to 1000°C	1°C	±(3.0%+5°C)
(type-K)	-58°F to 1832°F	1°F	±(3.0%+8°F)
Diode test	test current: 0.3mA typical	1mV	±(1.0%+5d)
Continuity check	less than 100Ω		
Power supply	9V battery		
Dimension (LxWxH)	150×70×48mm		
Weight	255g		

Main unit	1 pc
Thermocouple adapter	1 pc
Temperature probe	1 pc
9V battery	1 pc
Test lead	2 pcs



### MINI DIGITAL MULTIMETER (BASIC TYPE) **CODE 9242-ML100A**

- Portable size with protective case
- 2000 counts digital display
- 10A fuse protection
- Low battery indication
- Safety rating: CAT III 600V



test leads (included)



### **SPECIFICATION**

Function	Range	Resolution	Accuracy ("d" is the least reading)	
DC Voltage	200mV/2000mV/20V	0.1mV/1mV/0.01V	±(0.5%+2d)	
DO Voltage	200V/600V	0.1V/1V	±(1.0%+2d)	
AC Voltage (50/60Hz)	200V/600V	0.1V/1V	±(1.2%+10d)	
	2000μA/20mA	1μA/0.01mA	±(1.0%+2d)	
DC Current	200mA	0.1mA	±(1.2%+2d)	
	10A	0.01A	±(2.0%+2d)	
Resistance	200Ω/2000Ω/20kΩ/200kΩ	$0.1\Omega/1\Omega/0.01k\Omega/0.1k\Omega$	±(0.8%+2d)	
Resistance	2000kΩ	1kΩ	±(1.0%+2d)	
Battery test	9V	0.01V	±(1.0%+2d)	
Dattery test	1.5V	0.001V	±(1.0%+2d)	
Diode test	open circuit voltage 2.8V D0	open circuit voltage 2.8V DC		
Continuity check	<30Ω			
Power supply	1×9V 6F22 battery			
Dimension (LxWxH)	122×61×40mm			
Weight	150g			

#### STANDARD DELIVERY

Main unit	1 pc
Test lead	2 pcs
9V battery	1 pc

#### **SMART DIGITAL MULTIMETER CODE 9247-190**

- Automatically identify test modes for AC voltage/DC voltage/resistance/continuity
   NCV detection and judge the strength by light and buzzer
- Self-calibration when power on to ensure accuracy
- LIVE firewire recognition
- Display with backlight
   True RMS measurement
- Data hold
- Low battery indication
- Auto power off
- Safety rating: CAT III 600V







test leads (included)

#### STANDARD DELIVERY

Main unit	1 pc
Test lead	2 pcs
Battery (CR2032)	2 pcs

#### **SPECIFICATION**

Function	Range	Resolution	Accuracy
DC Voltage	60mV/600mV/6V/60V/600V	0.01mV/0.1mV/0.001V/0.01V/0.1V	±(0.5%+3)
AC Voltage	60mV/600mV/6V/60V/600V	0.01mV/0.1mV/0.001V/0.01V/0.1V	±(1.0%+3)
DC Current	6000µA/60mA/600mA	1μA/0.01mA/0.1mA	±(1.2%+5)
AC Current	6000µA/60mA/600mA	1μA/0.01mA/0.1mA	±(1.5%+5)
Resistance	600Ω/6kΩ/60kΩ/600kΩ	0.1Ω/0.001kΩ/0.01kΩ/0.1kΩ	±(1.0%+5)
Resistance	6ΜΩ/60ΜΩ	0.001ΜΩ/0.01ΜΩ	±(1.5%+3)
Capacitance	6nF/60nF/600nF/6μF/60μF/600μF	0.001nF/0.01nF/0.1nF/0.001μF/0.01μF/0.1μF	±(4.0%+5)
Capacitance	6mF/60mF	0.001mF/0.01mF	±(5.0%+5)
Frequency	10Hz/100Hz/1000Hz/10kHz/100kHz/1000kHz	0.001Hz/0.01Hz/0.1Hz/0.001kHz/0.01kHz/0.1kHz	±(1.0%+5)
requency	10MHz	0.001MHz	±(3.0%+5)
Duty cycle	1~99% 0.1% ±(3.0		±(3.0%+5)
Diode measurement	open circuit voltage 2.0V		
Continuity measurement	<50Ω		
Power	2×3V CR2032 batteries		
Dimension (LxWxH)	133×68×18mm		
Weight	178g		





#### **DIGITAL MULTIMETER (WITH JACK INDICATOR LIGHT) CODE 9246-180**



- Jack indicator light: jacks flash green to indicate the corresponding jacks for test leads
- NCV detection and judge the strength by light and buzzer
- Self-calibration when power on to ensure accuracy
- LIVE firewire recognition
   Double color backlight (orange backlight prompts high voltage or current: the orange backlight automatically lights up when voltage is higher than 80V or the current is higher than 1A)
- Large range capacitance meter 100mF
   True RMS measurement
- Battery test function Max/Min mode
- Data hold
- Low battery indication
- Auto power off
- Safety rating: CAT III 1000V, CAT IV 600V



test leads (included)

#### STANDARD DELIVERY

Main unit	1 pc
Test lead	2 pcs
Battery (AA)	2 pcs

#### **SPECIFICATION**

Function	Range	Resolution	Accuracy
DC Voltage	600mV/6V/60V/600V/1000V	0.1mV/0.001V/0.01V/0.1V/1V	±(0.5%+3)
AC Voltage	6V/60V/600V/750V	0.001V/0.01V/0.1V/1V	±(0.8%+5)
DC Current	60μA/60mA/600mA/10A	0.01μA/0.01mA/0.1mA/0.01A	±(1.2%+3)
AC Current	60mA/600mA/10A	0.01mA/0.1mA/0.01A	±(1.5%+3)
Resistance	600Ω/6kΩ/60kΩ/600kΩ	0.1Ω/0.001kΩ/0.01kΩ/0.1kΩ	±(1.0%+3)
Resistance	6ΜΩ/60ΜΩ	0.001ΜΩ/0.01ΜΩ	±(1.5%+3)
Capacitance	10nF/100nF/1000nF/10μF/100μF/1000μF	0.001nF/0.01nF/0.1nF/0.001μF/0.01μF/0.1μF	±(4.0%+5)
Capacitance	10mF/100mF	0.001mF/0.01mF	±(5.0%+5)
Frequency	10Hz/100Hz/1000Hz/10kHz/100kHz/1000kHz	0.001Hz/0.01Hz/0.1Hz/0.001kHz/0.01kHz/0.1kHz	±(1.0%+3)
1 requericy	10MHz	0.001MHz	±(3.0%+3)
Duty cycle	1~99%	0.1%	±(3.0%+3)
Diode measurement	forward DC current 2.5mA, reverse DC voltage 3.0V		
Continuity measurement	<30Ω		
Power	2x1.5V AA batteries		
Dimension (LxWxH)	188×88×50mm		
Weight	424g		

### **DIGITAL AC/DC CLAMP METER CODE 9315-CF210**

- 4000 counts LCD display30mm jaw openingTrue RMS measurement

- NCV detection
  REL (zero) function
  Data hold
- Low battery indication
- Auto power off
- Safety rating: CAT III 600V





test leads (included)



temperature probe and adapter (included)

#### **SPECIFICATION**

Function	Range	Resolution	Accuracy ("d" is the least reading)
AC Current (50/60Hz) *	40A	0.01A	±(2.5%+8d)
AC Current (50/60HZ)	400A	0.1A	±(2.8%+5d)
DC C	40A	0.01A	±(2.5%+5d)
DC Current	400A	0.1A	±(2.8%+5d)
AC Voltage (50-400Hz)**	4V/40V/400V	0.001V/0.01V/0.1V	±(1.5%+5d)
AC Voltage (50-400Hz)	600V	1V	±(2.0%+5d)
	400mV	0.1mV	±(0.8%+2d)
DC Voltage	4V/40V/400V	0.001V/0.01V/0.1V	±(1.5%+2d)
	600V	1V	±(2.0%+2d)
	400Ω	0.1Ω	±(1.0%+4d)
Pagistanas	4kΩ/40kΩ/400kΩ	0.001kΩ/0.01kΩ/0.1kΩ	±(1.5%+2d)
Resistance	4ΜΩ	0.001ΜΩ	±(2.5%+3d)
	40ΜΩ	0.01ΜΩ	±(3.5%+5d)
	40nF	0.01nF	±(4.0%+20d)
Capacitance	400nF/4μF/40μF	0.1nF/0.001µF/0.01µF	±(3.0%+5d)
Сараспансе	400μF	0.1µF	±(4.0%+10d)
	4mF	0.001mF	±(5.0%+10d)
Frequency	10Hz/100Hz/1kHz/10kHz	0.01Hz/0.1Hz/0.001kHz/0.01kHz	±(1.2%+2d)
Duty cycle	0.5% to 99.0%	0.1%	±(1.2%+2d)
Tomporoture (type K)	-20°C to 760°C	1°C	±(3.0%+5°C)
Temperature (type-K)	-4°F to 1400°F	1°F	±(3.0%+9°F)
Power supply	2x1.5V AAA batteries		
Dimension (LxWxH)	151x75x45mm		
Weight	255g		

· · · · · · · · · · · · · · · · · · ·	
Main unit	1 pc
Thermocouple adapter	1 pc
Temperature probe	1 pc
Battery (AAA)	2 pcs
Test lead	2 pcs

<sup>\*</sup>All AC current/voltage ranges are specified from 5% to 100% of range

<sup>\*\*\*</sup>AC voltage bandwith: 50 to 400Hz (sine); 50 to 60Hz (all waves)

## AC PHASE AND VOLTAGE DETECTOR CODE 9723-400

- Non-contact detection of phase sequence, high and low voltage, wire distinction
- Low battery indication
- Auto power off
- Flashlight

#### **SPECIFICATION**

Phase sequence detection	screen shows clockwise or counterclockwise
High and low voltage detection	beep: slow~fast backlight: green~red analog bar: low~high
Wire distinction	green backlight indicates neutral wire red backlight indicates live wire
Power supply	2×1.5V AAA batteries
Dimension	157×27×23mm
Weight	32g





## DIGITAL VOLTAGE TESTER CODE 9721-250

- Direct AC test (contact): 12-250V two way display: voltage displays on LCD screen and neon lamp lights up (when voltage>80V)
- neon lamp lights up (when voltage>80V)
  Induction AC test (non-contact): 12-250V
  to detect power source or recognize the phase line, ground line and break point
- Direct DC test (contact): 6-36V instant sense and display
- Work without battery
- Tester tip: CRV material

#### **SPECIFICATION**

Range	AC: 12-250V: DC: 6-36V
Range	AC. 12-230V, DC. 0-30V
Neon lamp life	30000 times
Dimension	133×21×19mm
Weight	22g



#### VOLTAGE TESTER CODE 9722-250

■ Tester tip: CRV material

#### **SPECIFICATION**

or Edit Ideal Idea		
Range	AC: 100-250V	
Neon lamp life	30000 times	
Dimension	145ר15mm	
Weight	21g	





### LASER DISTANCE METERS

- High accuracy models: 9561-50B, 9561-70B Low accuracy models: 9561-50B-F, 9561-70B-F
- Large display with backlight Unit: m, ft, in, ft+in
- Distance, area, volume and height measurement
- Continuos measuring mode to track maximum and minimum value
- Memory of 30 measurement values
- Automatic power off: laser 30s, main unit 180s



distance measurement

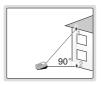


area measurement



volume measurement

height measurement



SPECIFICATION

Code	9561-50B	9561-70B	9561-50B-F	9561-70B-F
Measuring range	0.2~50m	0.2~70m	0.2~50m	0.2~70m
Resolution	0.001m, .001ft, 1/16"			
Accuracy	±(3+D/20)mm D: measured distance, unit: m		±(5+D/20)mm D: measured distance, unit: m	
Laser type	630~670nm, class II, <1mW			
Power supply	2×AAA batteries			
Dimension (L×W×H)	115×50×28mm			
Weight	95g			



#### STANDARD DELIVERY

Main unit	1 pc
Battery (AAA)	2 pcs

#### PORTABLE CONDUCTIVITY/TDS METER CODE 0411-0200



- Reading mode: auto-read and continuous-read
- Automatic/manual temperature compensation
- Auto-hold feature senses and locks the measurement endpoint
- Cell constant is settable
- 1 point calibration with standard recognition
- Data capacity up to 200 sets for each parameter
- IP65 dust/waterproof
- Auto power off







(included)



#### SPECIFIC ATION

SPECIFICATION			
Conductivity	range	0.00µS/cm~200mS/cm	
	resolution	0.01µS/cm minimum	
	accuracy	±1.0%FS	
Conductivity	reference temperature	25°C/77°F	
	calibration point	1	
	standard recognition	84µS/cm, 1413µS/cm, 12.88mS/cm	
	range	0.00mg/L~300g/L	
TDS	resolution	0.01mg/L minimum	
	accuracy	±1.0%FS	
	range	-5~110°C/23~230°F	
Temperature	resolution	0.1°C/0.2°F	
	accuracy	±0.2°C/±0.4°F	
Input		electrode with 5-pin aviation connector	
Power supply		rechargeable battery	
Dimension		80×225×35mm	
Weight		400g	

STANDARD DELIVERY	
Main unit	1 pc
Electrode	1 pc
Electrode holder	2 pcs
Wristband	1 pc
Silicone rubber case	1 pc
AC/DC adapter and charging cable	1 pc
Standard solution	1 bottle



#### PORTABLE pH METER CODE 0431-0018

electrode







standard solution (included) wristband (included)

KCI powder (included)

- Reading mode: auto-read and continuous-read
- Automatic/manual temperature compensation
- Auto-hold feature senses and locks the measurement endpoint
- 1 or 2 points calibration with standard recognition
   Data capacity up to 200 sets for each parameter
- IP65 dust/waterproof
- Auto power off



#### **SPECIFICATION**

рН	range	-2.00~18.00pH
	resolution	0.01pH
	accuracy	±0.01pH
	calibration point	1 or 2
	standard recognition	NIST pH buffers: 4.01, 7.00, 10.01
	range	-1999~1999mV
Voltage	resolution	1mV
	accuracy	±0.1%FS
	range	-5~110°C/23~230°F
Temperature	resolution	0.1°C/0.2°F
	accuracy	±0.2°C/±0.4°F
Innuto		pH electrode: BNC (Q9)
Inputs		temp. probe: 4-pin aviation connector
Power supply		rechargeable battery
Dimension		80×225×35mm
Weight		400g



#### STANDARD DELIVERY

electrode

Main unit	1 pc
Electrode	1 pc
Electrode holder	2 pcs
Wristband	1 pc
Silicone rubber case	1 pc
AC/DC adapter and charging cable	1 pc
Standard solution	3 bottles
KCI powder	1 bottle

## SUITABLE FOR WATER BASED COOLANT

- Quickly measure the concentration of coolant
   Two measurement modes:
- - single measurement and automatic average multiple measurement
- Two units: brix and refractive index
- Refer to the refraction factor of coolant, for example: the refraction factor of grinding emulsion is 2.1, the reading value is 6%, so the actual concentration is  $(2.1 \times 6\%) = 12.6\%$
- Automatic power off

#### SPECIFIC ATION

SPECIFICATION	
Measuring range	0~50% (1.3330~1.4200RI)
Accuracy	±0.2% (±0.0003RI)
Resolution	0.1% (0.0001RI)
Power supply	1×AAA battery
Dimension	121×58×25mm
Weight	90g

#### **DIGITAL REFRACTOMETER CODE ISQ-DRM31**

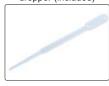




STANDARD DELIVERY

INITUALLO DELIVERTI		
Main unit	1 pc	
Dropper	1 pc	
Battery (AAA)	1 pc	

dropper (included)



## MINI DIGITAL REFRACTOMETER CODE 5801-A55

- Quickly measure the concentration of coolant
- Automatic temperature compensation
- Brix and refractive index can be displayed
- Refer to the refraction coefficient of coolant, for example: the refraction coefficient of grinding emulsion is 2.1, the reading value is 6%, so the actual concentration is (2.1×6%)=12.6%
- Automatic power off

#### **SPECIFICATION**

Measuring range	ge 0~50% (1.3330~1.4200RI)	
Accuracy	±0.2% (±0.0003RI)	
Resolution	0.1% (0.0001RI)	
Power supply	built-in 3.7V rechargeable lithium battery	
Dimension	147×46×27mm	
Weight	115g (including battery)	



## PORTABLE REFRACTOMETER CODE ISQ-RM30

- Quickly measure the concentration of coolant
- Refer to the refraction factor of coolant, for example: the refraction factor of grinding emulsion is 2.1, the reading value is 6%, so the actual concentration is (2.1×6%)=12.6%

#### **SPECIFICATION**

Measuring range	0~32%
Graduation	0.2%
Dimension	27×40×160mm
Weight	175g







## DIGITAL STOPWATCH CODE DSW-A010

- Split time, total time and continuous time can be displayed
- 10 groups of results can be read out from memory after resetting
- Scroll back and forth to read out the memory digits
- The fastest, slowest and average time can be displayed
- Able to record the split times (00-199)

#### **SPECIFICATION**

Measuring range		0~9 hours, 59 minutes, 59.99 seconds	
Resolution		0.01s	
Accuracy		±0.5s	
memory 10 groups		10 groups	
Function	timer	up to 10 hours	
time 12-hour or 24-hour time display, alarm can be		12-hour or 24-hour time display, alarm can be set	
Power supply		LR44 battery	
Screen dimension		33.6×13.6mm	
Dimension		76×63×16mm (metal case)	



#### STANDARD DELIVERY

DIANUAND DELIVERY		
Main unit	1 pc	
String	1 pc	

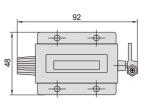
## STROKE COUNTER CODE 7600-6

- Accumulate and record the number of mechanical movements
- Rotate back to zero

#### **SPECIFICATION**

Code	Number of digits	Range
7600-6	6	0-999999







## CAN BE CUSTOMIZED

#### **BOURDON TUBE PRESSURE GAGES (LIQUID FILLED)**

- Stainless steel case and bezel, copper alloy internals
- Shock-proof and pulse-proof
- Suitable for pneumatic systems, hydraulic systems and compressed air systems

Dial size	Ø63mm		
Process connection	1/4BSP	1/4ZG	1/4NPT
Connector location	bottom	bottom	bottom
Range (0~10bar/0~150psi)	5201-63B2Y10	5201-63Z2Y10	5201-63N2Y10

#### **SPECIFICATION**

Accuracy class	1.6
Ambient temperature	-20~60°C
Medium temperature	≤60°C



5201-63B2Y10

#### • Suitable for wood, smooth cement, hard gypsum, mixed mortar, brick, etc.

- Measure moisture, temperature and relative humidity
- Temperature type: ambient, dew point, wet bulb
- Maximum and minimum modes
- Automatic power off

#### **SPECIFICATION**

Measuring depth		0~50mm
Measuring range	moisture	0~60%
	temperature	-10~50°C/14~122°F
runge	relative humidity	0~100%RH
moisture		±2%
Accuracy	temperature	±2%
	relative humidity	±5%RH
	moisture	0.1%
Resolution	temperature	0.1°C/0.1°F
	relative humidity	0.1%RH
Sampling time		0.5s for moisture
		1s for temperature and relative humidity
Power supply		2×AAA batteries
Dimension		130×56×29mm
Weight		206g

#### **DIGITAL MOISTURE METER CODE 9341-50**



#### STANDARD DELIVERY

Main unit	1 pc
Battery (AAA)	2 pcs

## Suitable for wood, gypsum and cementMAX/MIN/HOLD mode

- Alarm function
- Low battery indication
- Auto power off

#### **SPECIFICATION**

Measuring range	0~100%
Resolution	1%
Accuracy	±4%
Detection depth	20~40mm
Sampling time	0.5s
Battery	9V
Dimension	185×55×38mm
Weight	193g



#### **INDUCTIVE MOISTURE METER CODE 0120-IM24**

Main unit	1 pc
Battery	1 pc



#### **ANEMOMETER CODE 0110-1125**

- Measure air velocity and temperature
- Min/Max, data hold function

- Bluetooth 4.0
  Auto power off
  Supplied with APP for Apple and Android



App record

#### **SPECIFICATION**

	Unit	Measuring range	Resolution	Accuracy	
Air velocity	m/s	1.1~25.0	0.01	±(3%+0.3)	
	km/h	4~90	0.1	±(3%+1)	
All velocity	ft/min	220~4920	1	±(3%+40)	
	MPH	2.5~56.0	0.1	±(3%+0.4)	
	knots	2.2~48.0	0.1	±(370+0.+)	
Air temperature	°C	0~50	0.1	±2	
All telliperature	°F	32~122	0.1	±4	
Sensors	air velocity sensor, NTC-type precision thermistor				
Sampling time	0.5s				
Operation altitude	max 2000m				
Operation environment	0~50°C, 0~80%RH				
Storage environment	-10~60°C, 0~80%RH				
Auto power off	10 minutes				
Data port	bluetooth 4.0				
Power supply	9V				
Dimension	213×54×36mm				
Weight	172g				

#### STANDARD DELIVERY

Main unit	1 pc
Battery	1 pc

### **DIGITAL SOUND LEVEL METER (ADVANCED TYPE)** CODE 9353-413

- Automatic range conversion
- Over range indicator
- Maximum mode
- Data hold
- AC signal output: 0.707Vrms, impedance approx.100Ω DC signal output: 20mV/dB, impedance approx.1kΩ

#### SPECIFICATION

3F ECII ICATION	
Measuring range	40dB~130dB (ref.20μPa)
Frequency	20Hz~12.5kHz
Resolution	0.1dB
Accuracy	IEC 61672-1:2013 Class 2
Frequency weighting	A weighting
Response time	fast (125ms), slow (1s)
Microphone	pre polarization condenser microphone
Referener Direction	axial direction of condenser microphone
Power supply	4×1.5V AAA batteries
Dimension	210×68×27mm
Weight	240g



Main unit	1 pc
Battery (AAA)	4 pcs
Precision screwdriver	1 pc



#### **SOUND LEVEL METER (BASIC TYPE) CÒDE 0010-A35**

#### Auto range selection

- Over range indication
- Display backlight Min/Max, data hold function
- Bluetooth 4.0
- Auto power off
- Supplied with APP for Apple and Android





#### **SPECIFICATION**

Frequency	31.5Hz~8KHz
Measuring range	35dB~130dB
Accuracy	±3.0dB (ref 94dB@1kHz)
Resolution	0.1dB
Frequency weighting	A and C
Display update	2 times/sec
Microphone	1/2 inch electret condenser microphone
Power supply	9V battery
Operation temperature and humidity	0°C~40°C/32°F~104°F, 10%RH~90%RH
Dimension	185×54×36mm
Weight	184g

#### STANDARD DELIVERY

Main unit	1 pc
Battery	1 pc
Windscreen	1 pc





### **DIGITAL SOUND LEVEL METER CODE 9351-130**

- Automatically select best range: 30~80dB, 40~90dB, 50~100dB, 60~110dB, 70~120dB, 80~130dB
- Over range indicator
- Real time, average, maximum modes
- Memory 16000 measurement values
- AC signal output: 0.707 Vrms at FS, impedance approx.  $600\Omega$  DC signal output: 10mV/dB, impedance approx.  $100\Omega$
- Automatic power off

#### **SPECIFICATION**

O O	
Measuring range	30~130dB
Accuracy	±2dB
Resolution	0.1dB
Sampling time	0.5s for digital, 0.05s for analogue
Response time	fast: 125ms, slow: 1s
Frequency	30Hz~8KHz
Frequency weighting	A/C
Microphone	electret condenser type
Output	RS232, AC/DC
Power supply	6×AAA batteries
Dimension	265×80×69mm
Weight	317g





software (included), display measurement values and graph, save and output data

STANDARD DELIVERT		
Main unit	1 pc	
Software and RS232 cable	1 pc	
Output connector	1 pc	
Battery (AAA)	6 pcs	



software flash disk (included)



## LIGHT METER (BASIC TYPE) CODE 0130-L110

- Suitable for measuring illuminance in various occasions
- Data hold function
- Fast switching of measuring range, easy to operate



Measuring range	1~1999Lux	10~19990Lux	100~100000Lux	
Resolution	1Lux	10Lux	100Lux	
Accuracy	±(4%+10d), range<10000Lux ±(5%+10d), range≥10000Lux (d is resolution, calibrated with standard incandescent lamp at color temperature 2856K)			
Repeatability	±2%			
Sampling time	0.5s			
Operation environment	0~40°C, 0~70%RH			
Storage environment	-10~50°C, 0~80%RH			
Battery	9V			
Photodetector dimension	105×58×28mm			
Main unit dimension	130×72×30mm			
Weight	170g			



#### STANDARD DELIVERY

Main unit	1 pc
Battery	1 pc

#### **LIGHT METER CODE 0131-A120**

- Photosensor can rotate 90° clockwise and 180° counterclockwise
- Build-in calibration filters ensure the accuracy when working in different colors

  Data hold function
- Lux/FC unit switch
- Low battery warning

#### **SPECIFICATION**

Measuring range	0.1~199.9Lux	1~1999Lux	10~19990Lux	100~199900Lux
Resolution	0.1Lux	1Lux	10Lux	100Lux
Measuring range	0.01~19.99FC	0.1~199.9FC	1~1999FC	10~19990FC
Resolution	0.01FC	0.1FC	1FC	10FC
Accuracy	±(4%+10d), range<20000Lux/2000FC ±(5%+10d), range≥20000Lux/2000FC (d is resolution, calibrated with standard incandescent lamp at color temperature 2856K)			
Repeatability	±2%			
Sampling time	0.5s			
Operation environment	0~40°C, 0~70%RH			
Storage environment	-10~50°C, 0~80%RH			
Battery	9V			
Dimension	185×68×38mm			
Weight	130g			



#### STANDARD DELIVERY

•	
Main unit	1 pc
Battery	1 pc





### **TESLAMETERS (GAUSSMETERS)**

- Measure magnetic induction of DC magnetic field
- Directly display the N/S polarity of the measured magnetic field
- One-key zero function: eliminate the influence of zero drift before measurement
- Maximum value hold: record the maximum value of the changing magnetic field
- Unit switch between mT or G (1mT=10G)
- Auto ranging
- Built-in USB interface for data transmission
- Display with backlight
- Auto power off



axial probe (optional)



## SPECIFICATION

Code	0501-MA01	0501-MA05	
Range	2000mT		
Resolution	0.01mT (0~200mT) 0.1mT (200~2000mT)		
Accuray	±1.0%	±2.0% (≤1000mT) ±5.0% (1000mT~2000mT)	
Temperature coefficient	±0.1%/K		
Zero drift	±0.5mT/h		
Interface	USB		
Power supply	3×1.5V AA batteries or USB		
Dimension (L×W×H)	165×90×40mm		
Weight	350g		

#### STANDARD DELIVERY

Main unit	1 pc
Radial probe	1 pc
Battery (AA)	3 pcs

#### **OPTIONAL ACCESSORY**

Axial probe	0501-PA

#### ■ Laser sensor, direct measurement, easy to use

- Two sensors: internal and external, external sensor is suitable for measurement in narrow spaces
- Automatic power off

#### **SPECIFICATION**

Measuring range		10~800Hz	
Input parameter range		maximum free belt length: 99.99m maximum belt weight: 9.999kg/m	
Accuracy		±5%	
Unit		N, lbf	
Measuring distance		3~20mm	
Operation to	emperature	10~50°C	
Power supply		4×1.5V AAA batteries	
Dimension	main unit	178×72×34mm	
Dimension	external sensor	124×21×12mm	
Weight		180g	

#### STANDARD DELIVERY

Main unit	1 pc
External sensor	1 pc

## LASER BELT TENSION METER CODE 5900-HZ18



# ROUNDNESS, PROFILE AND ROUGHNESS TESTERS

## +INSIZE+



Roundness Measuring Machines Page 646-647



**Precision Air Floating Rotary Tables Page 648** 



**Surface Profile Measuring Machines** Page 649-652



**Roughness Testers** Page 651-665



**Surface Roughness Specimens** Page 665-666

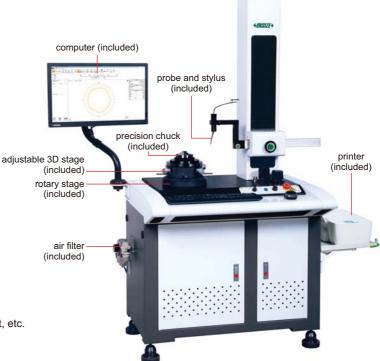


**Surface Roughness Reference Specimens** Page 667





#### **ROUNDNESS MEASURING MACHINE CODE RCT-RA260**



- Air-floating spindle
- Can measure roundness, coaxiality, concentricity, flatness, radial runout, axial runout, parallelism and perpendicularity.

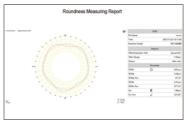
  Spectrum analysis, automatic gap/burr removal,
- waveform analysis
- 4 roundness evaluation methods: smallest area method, least square method, smallest circumscribed circle method, largest inscribed circle method
- Measuring filer: 1-15upr, 1-50upr, 1-150upr, 1-250upr, 1-500upr, 15-100upr, 15-500upr, 2-15upr
- Filter form: gauss (ISO standard)
   Software is included, for measurement, analysis, data output, etc.

#### **SPECIFICATION**

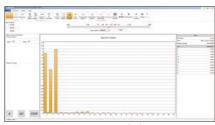
SPECIFICATION		
	measuring range	±300µm
Probe	resolution	0.001µm
	linear accuracy	0.25%
	size	Ø2x10mm
Ruby stylus	direction	two directions
	adjustable angle	±45°
	travel	165mm
X axis	excess range	25mm
	drive mode	by hand
	drive mode	motor
Z axis	travel	320mm
	movement speed	0.5~10mm/s
	rotation accuracy	(0.025+6H/10000)µm for H≤20mm, H is the measuring height in mm
Rotary stage	rotation speed	6rpm
	max. measuring diameter	260mm
	max. workpiece diameter (rotation diameter)	400mm
Rotary axis	radial rotation accuracy	±0.0125µm
rtotary axis	axial runout accuracy	±0.05µm
	diameter	180mm
Adjustable	adjustment range of center	±3mm
3D stage	adjustment range of level	±2°
	weight capacity	20kg
Granite stage		700×500mm
Precision chuck	external grip diameter	Ø1~Ø81mm
r recision chuck	internal grip diameter	Ø31~Ø70mm
	pressure range	0~0.8MPa
Air filter	oil mist removalaccuracy	0.01µm
export oil mist concentration		0.5mg/m³
Dimension (LxWxH	l)	1300×795×1715mm
Power supply		220±10%V, 50Hz
Power		500W
Weight		320kg



#### Continued from previous page



measurement



spectrum analysis

#### STANDARD DELIVERY

Main unit	1 pc
Probe (with ruby stylus)	1 pc each
Standard block	1 pc
Precision chuck	1 pc
Adjustable 3D stage	1 pc
Rotary stage	1 pc
Computer	1 pc
Software	1 set
Printer	1 pc
Air filter	1 set
Installation tools	1 set

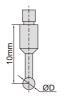


standard block (included)

#### **OPTIONAL ACCESSORY**

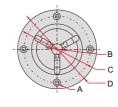
Probes	refer to details
Precision chucks	refer to details
Dryer	ISC-DRY

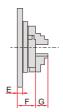
#### **SPECIFICATION OF PROBES**



Code	Diameter (ØD)	Remark
RCT-RA260-T1	2mm	included
RCT-RA260-T2	0.5mm	optional
RCT-RA260-T3	1mm	optional
RCT-RA260-T4	4mm	optional
RCT-RA260-T5	8mm	optional

#### SPECIFICATION OF PRECISION CHUCKS





(mm)

Code	^	ь				D	_		G	Clampin	g range	Remark
Code	A	Ь	C	, D	-		G	external grip dia.	internal grip dia.	Remark		
RCT-RA260-C1	M5x0.8	16	100	118	8	28	13	Ø0.8~63	Ø23~58	optional		
RCT-RA260-C2	M6x1.0	20	116	143	10.5	37	15	Ø1~81	Ø31~70	included		
RCT-RA260-C3	M6x1.0	26	140	168	10	39	19	Ø1~100	Ø36~90	optional		

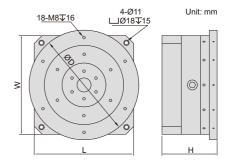
### 26



#### PRECISION AIR FLOATING ROTARY TABLES



6875-320



- Manual rotation
   Optional accessory:
  high precision digital indicators (code 2133 series),
  hydraulic universal magnetic stands (code 6274 series)



Code	Stage size ØD	Max. RPM	Air supply pressure	Max. load	Radial stiffness	Axial stiffness	Radial runout	Axial runout	L×W×H
6875-320	320mm	500rpm	5-6bar	100kg	250N/µm	500N/µm	<0.3µm	<0.3µm	272x272x161mm
6875-400	400mm	500rpm	5-6bar	100kg	250N/µm	500N/µm	<0.3µm	<0.3µm	272x272x161mm
6875-500	500mm	500rpm	5-6bar	100kg	250N/µm	500N/µm	<0.3µm	<0.3µm	272x272x191mm

#### Standard glass hemisphere (optional)

	•
Code	Roundness
6875-BALL*	0.05um

<sup>\*</sup>To check the accuracy of rotary table



6875-BALL





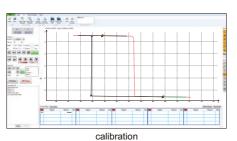
6875-CLAMP





#### SURFACE PROFILE MEASURING MACHINE **CODE SPM-1000**

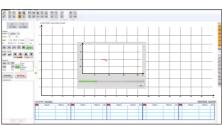
- Software is included, for surface profile measurement and data output
- Probe compensation
- Output as format txt, csv, etc.
- Large range design, the leverage ratio is 1:2.2, maintain the original accuracy of the sensor
   The overall structure of the Z-axis sensor does not
- have any elastic components, ensuring the measuring force is constant regardless the position of probe



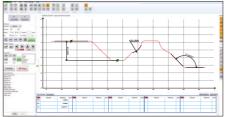








contour scanning



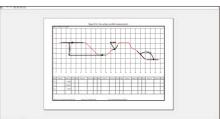
standard probe (height 32mm, included)

computer (included)

stage (included)

printer (included)

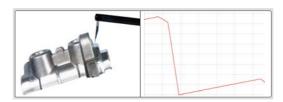
dimension measurement



data output

#### **SPECIFICATION**

X axis measuring range	140mm
X axis resolution	0.2μm
X axis straightness	0.8µm/100mm
X axis moving speed	0.1~10mm/s
Z axis measuring range	±20mm
Z axis resolution	0.05µm
Z axis moving speed	0.5~10mm/s
Linear accuracy	±(1.5+ 0.2H )µm, H is measuring height in mm
Angular measuring accuracy	±2'
Arc measuring accuracy	±(2+R/8)µm, R is 2~10mm standard ball
Radius of probe tip	25µm
Moving direction	backward
Measuring force	6.86~9.8mN
Measuring unit	mm/inch
Traceable angle	72° (upward), 87° (downward)
Drive mode	motor
Travel of Z axis	430mm
Dimension (L×W×H)	1200×700×1780mm
Power supply	220±5%V, 50Hz
Weight	320kg





standard balls (included)



standard blocks (included)



standard shaft (included)

To be continued

#### STANDARD DELIVERY

Main unit	1 pc
Standard probe and arm	1 pc of each
Standard block	2 pcs
Standard ball	2 pcs
Standard shaft	1 pc
Stage	1 pc
Vise	1 pc
Measuring arm	1 pc
Computer	1 pc
Measurement software	1 pc
Printer	1 pc
Installation tools	1 set





stage (included)

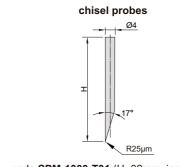
vise (included)

#### **OPTIONAL ACCESSORY**

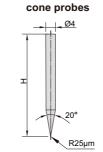
Probe and arm	refer to details	

#### SPECIFICATION OF PROBES AND ARMS

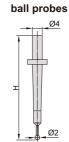
Unit: mm



code SPM-1000-T01 (H=32mm, included) code SPM-1000-T02 (H=48mm, optional) code SPM-1000-T03 (H=68mm, optional)

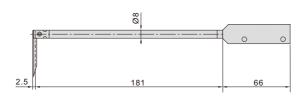


code SPM-1000-Z01 (H=32mm, optional) code SPM-1000-Z02 (H=48mm, optional) code SPM-1000-Z03 (H=68mm, optional)

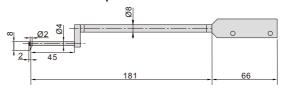


code SPM-1000-R01 (H=32mm, optional) code SPM-1000-R02 (H=48mm, optional) code SPM-1000-R03 (H=68mm, optional)

#### standard arm, code SPM-1000-SP (included), probe is not included

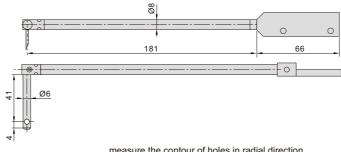


#### arm for small holes, code SPM-1000-SBP (optional), probe is included



measure the contour of holes with diameter>Ø8mm

#### transverse arm, code SPM-1000-LP (optional), probe is included



measure the contour of holes in radial direction



#### **ROUGHNESS AND PROFILE MEASURING MACHINE CODE SPM-2000**





CAD profile comparison

- Software is included, for measurement and data output
- Profile sensor with low noise
- Wide range roughness sensor without skid
  Meet ISO1997, ISO1984, BS1988, DIN1990, ASME1995, JIS1982, JIS1994 standards
- 65 roughness parameters



#### PROFILE MEASUREMENT SPECIFICATION

PROFILE MEASUREMENT SPECIFICATION		
X axis measuring range	140mm	
X axis resolution	0.2µm	
X axis traverse speed	0.05~15mm/s	
Z axis measuring range	50mm	
Z axis resolution	0.05µm	
Z axis traverse speed	0.2~15mm/s	
Straightness	0.5μm/100mm	
Linear accuracy	±(0.8+ 0.15H )µm, H is measuring height in mm	
Angular measuring accuracy	±1'	
Arc measuring accuracy	±(1.5+R/12)µm, R is 2~10mm standard ball	
Measuring unit	μm/μin	
Measuring speed	0.05~1mm/s	
Traceable angle	72° (upward), 88° (downward)	
Travel of Z axis	430mm	
Power supply	220±5%V, 50Hz	
Dimension (L×W×H)	1400×850×1780mm	
Weight	350kg	



±15°

vise (included)



standard shaft (included)



standard blocks (included)



To be continued

#### **ROUGHNESS MEASUREMENT SPECIFICATION**

ROUGHNESS MEASUREMENT OF ESH TOATION		
Roughness parameters	Ra, Rp, Rv, Rz, Rz (JIS), R3z, Rz (DIN), Rzj, Rmax, Rc, Rt, Rq, Rsk, Rku, Rsm, Rs , PΔq, Rk, Rpk, Rvk, Mr1, Mr2, Rmr	
Waviness parameters	Wa, Wt, Wp, Wv, Wz, Wq, Wsm, Wsk, Wku, Wmr	
Primary profile parameters	Pa, Pt, Pp, Pv, Pz, Pq, Psm, Psk, Pku, Pmr	
Measuring range	±420µm	
Resolution	0.001µm	
Linear accuracy	≤±(5nm+2.8%)	
Probe radius/angle	5μm/90°	
Cut off	0.025/0.08/0.25/0.8/2.5/8mm	
Number of cut-offs	2~7	
Measuring unit	μm	
Measuring speed	0.05~0.25mm/s	

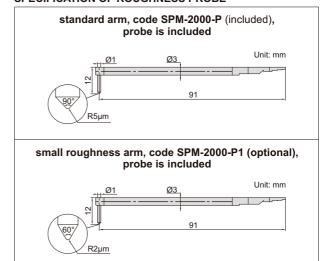
#### STANDARD DELIVERY

Main unit	1 pc
Calibration block	1 set
Roughness probe arm	1 pc
Roughness stylus	1 pc
Profile probe arm	1 pc
Profile chisel stylus	1 pc
Stage	1 set
Vise	1 set
Computer	1 pc
Software	1 set
Printer	1 pc
Installation tools	1 set

#### **OPTIONAL ACCESSORY**

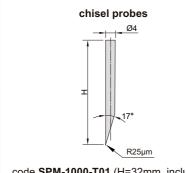
Probe and arm	refer to details

#### SPECIFICATION OF ROUGHNESS PROBE

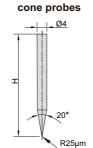


#### SPECIFICATION OF PROBES AND ARMS

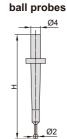
Unit: mm



code SPM-1000-T01 (H=32mm, included) code SPM-1000-T02 (H=48mm, optional) code SPM-1000-T03 (H=68mm, optional)

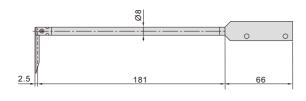


code SPM-1000-Z01 (H=32mm, optional) code SPM-1000-Z02 (H=48mm, optional) code SPM-1000-Z03 (H=68mm, optional)

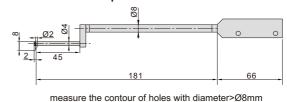


code SPM-1000-R01 (H=32mm, optional) code SPM-1000-R02 (H=48mm, optional) code SPM-1000-R03 (H=68mm, optional)

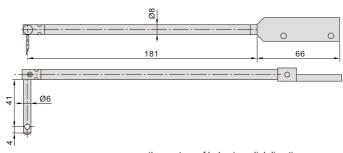
### standard arm, code SPM-1000-SP (included), probe is not included



### arm for small holes, code SPM-1000-SBP (optional), probe is included



#### transverse arm, code SPM-1000-LP (optional), probe is included



measure the contour of holes in radial direction



#### **ROUGHNESS MEASURING MACHINE CODE SPM-4000**





- Skidless probe
   Hundreds of parameters can be evaluated, such as roughness profile, waviness profile, primary profile, etc.
   Software is included, for measurement and data output

#### **SPECIFICATION**

Roughness parameters	Ra, Rp, Rv, Rz, Rz (JIS), R3z, Rz (DIN), Rzj, Rmax, Rc, Rt, Rq, Rsk, Rku, Rsm, Rs, R∆q, Rk, Rpk, Rvk, Mr1, Mr2, Rmr	
Waviness parameters	Wa, Wt, Wp, Wv, Wz, Wq, Wsm, Wsk, Wku, Wmr	
Primary profile parameters	Pa, Pt, Pp, Pv, Pz, Pq, Psm, Psk, Pku, Pmr	
X axis measuring range	100mm	
X axis resolution	0.2µm	
X axis straightness	0.5µm/100mm	
X axis moving speed	0.1~10mm/s	
Z axis measuring range	±420µm	
Z axis resolution	0.001µm	
Z axis linear accuracy	≤±(7nm+3.5%)	
Z axis moving speed	0.5~10mm/s	
Z axis repeatability	1δ≤2nm	
Radius/angle of stylus	5μm/90°	
Cut off length	0.025/0.08/0.25/0.8/2.5/8mm	
Number of cut-offs	2~7	
Measuring unit	μm	
Drive mode	motor	
Travel of Z axis	320mm	
Dimension (LxWxH)	1200×700×1780mm	
Power supply	220±5%V, 50Hz	
Weight	320kg	

# +INSIZE+

#### Continued from previous page



stage (included)



vise (included)



calibration block (included)



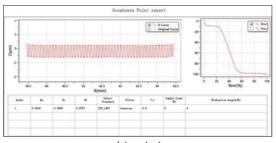
calibration



measurement



parameter measurement



data output

#### STANDARD DELIVERY

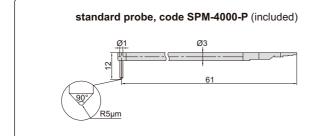
Main unit	1 pc
Roughness probe (with stylus)	1 pc
Calibration block	1 pc
Stage	1 pc
Vise	1 pc
Computer	1 pc
Software	1 set
Printer	1 pc
Installation tools	1 set

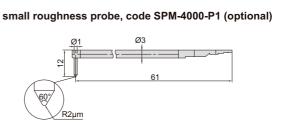
<b>OPTIONAL</b>	ACCESSORY
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Small roughness probe	refer to details

#### SPECIFICATION OF ROUGHNESS PROBE

Unit: mm







# ROUGHNESS TESTER (COMPACT TYPE) CODE ISR-C200







**♦///S/ZE→** PLUS MADE IN EUROPE





- The product is light, reliable and durable
- 13 roughness parameters
- Can be operated by mobile phones (only Android system) or computers
- Measurement results can be exported in Excel and PDF format
- Memory of 18000 measurements with only parameters or 30 measurements with graph
- Automatic power off



probe can be set at 90°, for transverse measurement

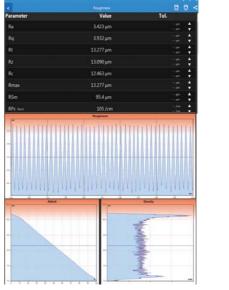


probe cover (included)



adjustable stand (included)





measuring software (included), connect to mobile phones via bluetooth (only Android system) to control roughness tester, or connect to computers via USB cable or bluetooth to control roughness tester, display roughness values and curve, results can be exported in Excel and PDF format

# dial test indicator holder (optional) Unit: mm A So A Can be installed on height gages

#### Continued from pevious page

#### magnetic stand adapter (included)



#### **SPECIFICATION**

Parameters		Ra, Rq, Rt, Rz, Rc, Rmax, RSm, Rpc, Pt, R, AR, Rx, Ppc	
Range X axis		17.5mm	
italige	Z axis	250µm	
Accurac	y	±(5%+0.025)µm	
Resolut	ion (Ra)	0.001µm	
	type	inductive	
Probe	stylus radius/angle	2μm/90°	
	stylus material	diamond	
Measuring unit		μm/μin	
Cut off		0.25/0.8/2.5mm	
Number of cut-off		1~5	
Moving speed		0.5mm/s, 1mm/s	
Memory		18000 measurements with only parameters, 30 measurements with graph	
Power		built-in rechargeable battery	
Dimension (L×W×H) 160×34×33.5mm		160×34×33.5mm	
Weight		200g	

#### STANDARD DELIVERY

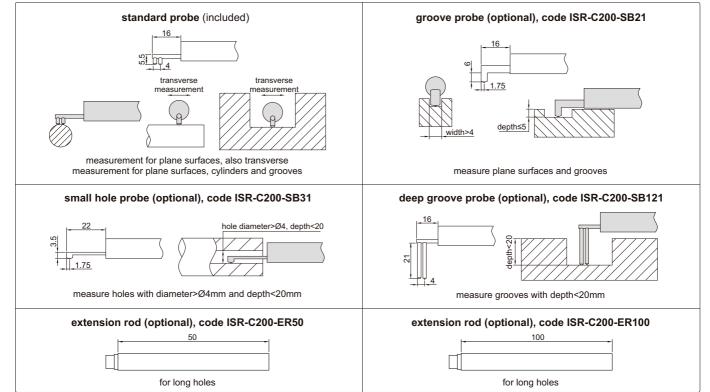
Main unit	1 pc
Standard probe	1 pc
Calibration block	1 pc
Adjustable stand	1 pc
Probe cover	1 pc
Magnetic stand adapter	1 pc
Software and USB cable	1 pc
AC/DC adapter	1 pc

#### **OPTIONAL ACCESSORY**

Dial test indicator holder	6293-6
Groove probe	ISR-C200-SB21
Small hole probe	ISR-C200-SB31
Deep groove probe	ISR-C200-SB121
Extension rod	ISR-C200-ER50
Extension rod	ISR-C200-ER100

#### SPECIFICATION OF PROBES

Unit: mm





#### **ROUGHNESS TESTER CODE ISR-C002**

**BLUETOOTH** 

DATA OUTPUT

CAN BE OPERATED BY MOBILE PHONES OR COMPUTERS



- Roughness tester can be operated by mobile phones (only Android system) or computers

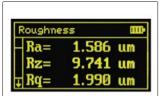
  Data can be sent to Excel by connecting to
- computers via bluetooth or SPC cable
- Support bluetooth printer
- 21 roughness parameters
- Display roughness value, profile and curve
- Memory of maximum 100 results
- Automatic power off





software flash disk (included)

#### screen display



measurement result



roughness profile



Rmr analysis

#### probe cover (included)



adjustable stand (included)



operate roughness tester by mobile phones



connect to mobile phones via bluetooth (only Android system), display roughness values, profile and curve

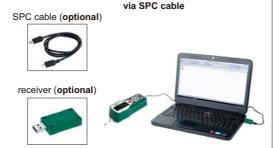
operate roughness tester by computers



connect to computers via USB cable (software is included), display roughness values, profile and curve

#### data can be sent to Excel by connecting to computer via bluetooth or SPC cable





#### bluetooth printer (optional)



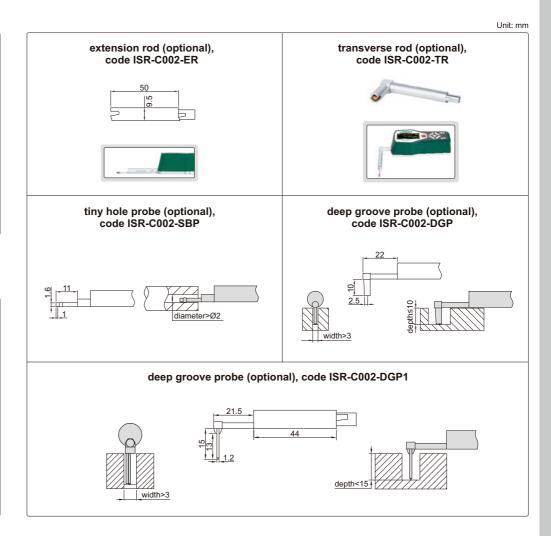
### Continued from previous page

#### light duty test stand (optional)



#### heavy duty test stand (optional)





#### **SPECIFICATION**

SPECIFICATION		
Parameters		Ra, Rz, Rq, Rv, Rp, RS, R3z, R3y, Rt, Rz (JIS), Rk, Rku, Rsm, Rpc, Rpk, Rvk, Rsk, Mr1, Mr2, Ry (JIS), Rmax
Range		320μm (-160μm~160μm)
Accura	су	±10%
Resolution (Ra)		0.001µm
	type	inductive
Probe	stylus radius/angle	5μm/90°
	stylus material	diamond
Measuring force		4mN
Measu	ring unit	μm/μin
Cut off		0.25/0.8/2.5mm
Numbe	r of cut-off	1 to 5
Moving speed		0.5mm/s, 1mm/s
Memory		100 measurement results
Output		bluetooth and USB
Power		built-in rechargeable battery
Dimension (L×W×H)		141×55×40mm
Weight		400g

#### STANDARD DELIVERY

Main unit	1 pc
Standard probe	1 pc
Calibration block and support	1 pc of each
Adjustable stand	1 pc
Probe cover	1 pc
Software and USB cable	1 pc
AC/DC adapter	1 pc

#### OPTIONAL ACCESSORY

Extension rod	ISR-C002-ER
Transverse rod	ISR-C002-TR
Tiny hole probe	ISR-C002-SBP
Deep groove probe	ISR-C002-DGP
Deep groove probe	ISR-C002-DGP1*
Light duty test stand	ISR-C002-STAND1
Heavy duty test stand	ISR-C002-STAND
Bluetooth printer	ISR-C002-PRINTER
Receiver	ISR-C300-RECEIVER
SPC cable	ISR-C300-SPC

<sup>\*</sup>Need to be delivered with roughness tester ISR-C002



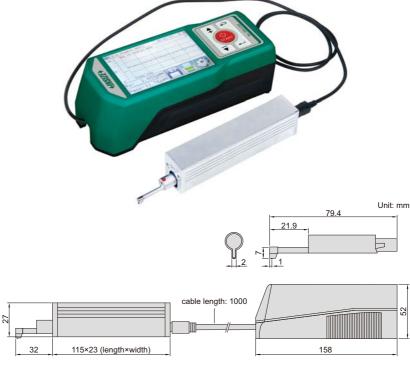
#### **ROUGHNESS TESTER (SEPARABLE TYPE) CODE ISR-C300**

BLUETOOTH

TOUCH SCREEN

CAN BE OPERATED BY COMPUTERS OR MOBILE PHONES

- Roughness tester can be operated by mobile phones (only Android system) or computers
- Data can be sent to Excel by connecting to computers via bluetooth or SPC cable
- Support bluetooth printer
- 22 roughness parameters
- Meet ISO, DIN, ANSI, JIS standards
- Display roughness values, profile and curve
   Memory of maximum 100 data and waveform
- Built-in lithium battery, working time more than 50 hours
- Touch screen
- Automatic power off











software flash disk (included)

probe and main unit can be combined together



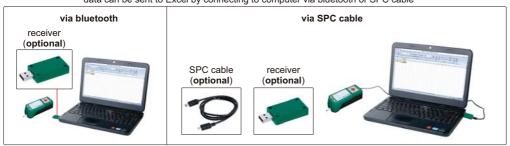
operate roughness tester by computers





#### Continued from pevious page

#### data can be sent to Excel by connecting to computer via bluetooth or SPC cable





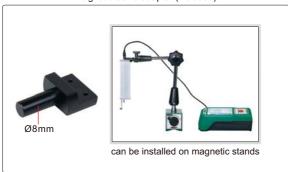




#### adjustable stand (included)



magnetic stand adapter (included)



height gage adapter (optional)



NOTE: Please check whether the adapter can fit your height gages. When using INSIZE height gages, please use the dial test indicator holder of height gages

light duty test stand (optional)

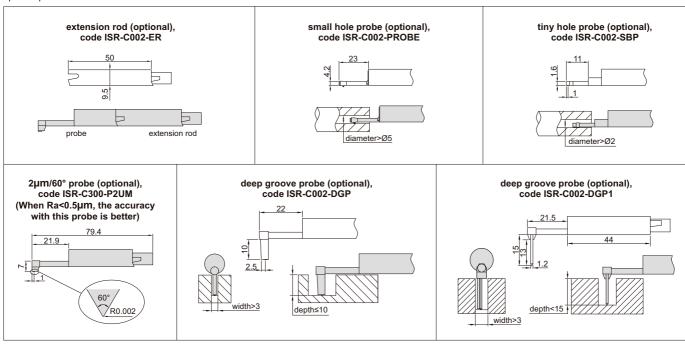




To be continued

#### Continued from pevious page

optional probes Unit: mm



#### SPECIFICATION

SPECIFICATION			
Parameters		Ra, Rz, Rq, Rv, Rp, Rs, R3z, R3y, Rt, Rc, Rz (JIS), Rk, Rku, Rsm, Rpc, Rpk, Rvk, Rsk, Mr1, Mr2, Ry, Rmax	
Range X axis		17.5mm	
ixalige	Z axis	320μm (-160μm~160μm)	
Accuracy	,	±10%	
Resolutio	on (Ra)	0.001µm	
	type	inductive	
Probe	stylus radius/angle	5μm/90°	
	stylus material	diamond	
Measurin	g force	4mN	
Measurin	g unit	μm/μin	
Cut off		0.25/0.8/2.5mm	
Number o	of cut-offs	1~5	
Moving s	peed	0.135mm/s, 0.5mm/s, 1mm/s	
Memory		100 measurement results	
Output		USB and bluetooth	
Power		built-in rechargeable battery	
Dimensio	n (L×W×H)	158×64×52mm	
Weight		400g	

#### STANDARD DELIVERY

Main unit	1 pc
Standard probe	1 pc
Calibration block and support	1 pc of each
Connecting cable (long and short)	1 pc of each
Magnetic stand adapter	1 pc
Adjustable stand	1 pc
Touch pen	1 pc
Software and USB cable	1 pc
AC/DC adapter	1 pc

#### **OPTIONAL ACCESSORY**

Extension rod	ISR-C002-ER
Small hole probe	ISR-C002-PROBE
Tiny hole probe	ISR-C002-SBP
Deep groove probe	ISR-C002-DGP
Deep groove probe	ISR-C002-DGP1*
2μm/60° probe	ISR-C300-P2UM
Bluetooth printer	ISR-C002-PRINTER
Height gage adapter	ISR-C300-LB1
Receiver	ISR-C300-RECEIVER
SPC cable	ISR-C300-SPC
Support for flat surface	ISR-C300-COVER1
Support for cylindrical surface	ISR-C300-COVER2
Light duty test stand	ISR-C002-STAND1
Heavy duty test stand	ISR-C002-STAND

<sup>\*</sup>Need to be delivered with roughness tester ISR-C300

BLUETOOTH

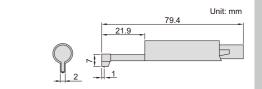
TOUCH SCREEN

CAN BE OPERATED BY MOBILE PHONES OR COMPUTERS



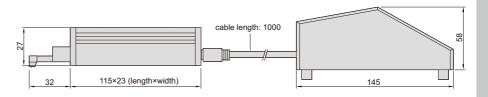


- Roughness tester can be operated by mobile phones (only Android system) or computers
- Data can be sent to Excel by connecting to computers via bluetooth or SPC cable
- Built-in printer can print measurement results and graphics
- 22 roughness parameters
- Meet ISO, DIN, ANSI, JIS standards
- Display roughness values, profile and curve
- Memory of maximum 100 data and waveform
- Built-in lithium battery, working time more than 50 hours
- Automatic power off



#### roughness tester screen display

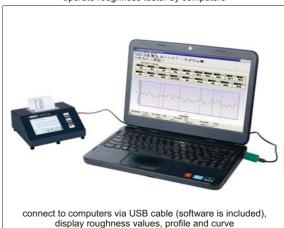




#### operate roughness tester by mobile phones



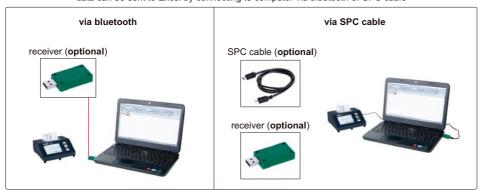
operate roughness tester by computers

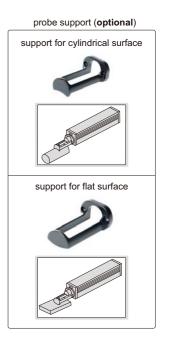




#### Continued from pevious page

data can be sent to Excel by connecting to computer via bluetooth or SPC cable

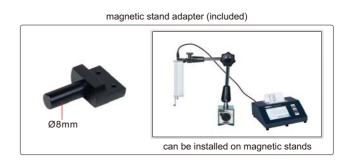




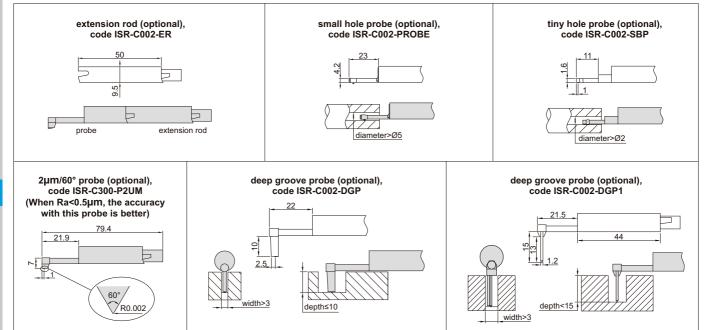




NOTE: Please check whether the adapter can fit your height gages. When using INSIZE height gages, please use the dial test indicator holder of height gages



optional probes Unit: mm



To be continued

# +INSIZE+

#### Continued from pevious page

light duty test stand (optional)





#### **SPECIFICATION**

Parameters		Ra, Rz, Rq, Rv, Rp, Rs, R3z, R3y, Rt, Rc, Rz (JIS), Rk, Rku, Rsm, Rpc, Rpk, Rvk, Rsk, Mr1, Mr2, Ry, Rmax	
Range X axis		17.5mm	
Range	Z axis	640μm (-320μm~320μm)	
Accuracy		±10%	
Resolution	(Ra)	0.001µm	
	type	inductive	
Probe	stylus radius/angle	5μm/90°	
	stylus material	diamond	
Measuring force		4mN	
Measuring	unit	μm/μin	
Cut off		0.25/0.8/2.5mm	
Number of	cut-offs	1~5	
Traverse s	peed	0.135mm/s, 0.5mm/s, 1mm/s	
Memory		100 measurement results	
Output		bluetooth and USB	
Power		built-in rechargeable battery	
Dimension (L×W×H)		158×64×52mm	
Weight		400g	

#### STANDARD DELIVERY

Main unit	1 pc
Standard probe	1 pc
Calibration block and support	1 pc of each
Magnetic stand adapter	1 pc
Adjustable stand	1 pc
Touch pen	1 pc
Software and USB cable	1 pc
AC/DC adapter	1 pc

#### **OPTIONAL ACCESSORY**

Extension rod	ISR-C002-ER
Small hole probe	ISR-C002-PROBE
Tiny hole probe	ISR-C002-SBP
2μm/60° probe	ISR-C300-P2UM
Deep groove probe	ISR-C002-DGP
Deep groove probe	ISR-C002-DGP1*
Height gage adapter	ISR-C300-LB1
Receiver	ISR-C300-RECEIVER
SPC cable	ISR-C300-SPC
Support for flat surface	ISR-C300-COVER1
Support for cylindrical surface	ISR-C300-COVER2
Light duty test stand	ISR-C002-STAND1
Heavy duty test stand	ISR-C002-STAND

<sup>\*</sup>Need to be delivered with roughness tester ISR-T120



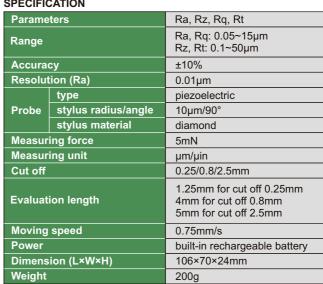
# **ROUGHNESS TESTER (BASIC TYPE)**

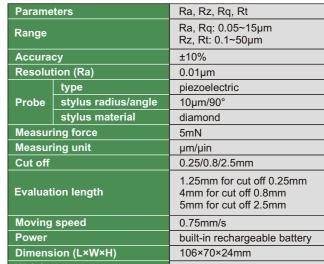
ATTENTION: THIS ROUGHNESS TESTER IS NOT SUITABLE FOR ROUGH TURNING, MILLING AND PLANING WORKPIECES



Automatic power off







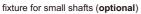
#### STANDARD DELIVERY

Main unit	1 pc
Calibration block	1 pc
AC/DC adapter	1 pc

# **CODE ISR-C003**











calibration block (included)

#### **OPTIONAL ACCESSORY**

Fixture for small shafts

ISR-C003-FIXTURE

#### SURFACE ROUGHNESS SPECIMEN SET **CODE ISR-CS130-W**

**+///S/ZE→** PLUS MADE IN EUROPE



- For checking, identifying and specifying the roughness by symbol
- Rust-proof, made of pure Nickel

Machining method	Roughness (Ra) *	Roughness (Rz)*	Quantity	
Flat lapping	0.05, 0.1, 0.2µm	0 EE 1 1 Gum	3 pcs	
Fiat iapping	2, 4, 8µin	0.55, 1, 1.6µm		
Dooming	0.4, 0.8, 1.6µm	2 6 10	2 222	
Reaming	16, 32, 63µin	3, 6, 10µm	3 pcs	
Diain arindina	0.05, 0.1, 0.2, 0.4, 0.8, 1.6µm	0.55, 1, 1.6, 3,	6 pcs	
Plain grinding	2, 4, 8, 16, 32, 63µin	6, 10µm		
Llavizantal milling	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	2.5, 4, 8, 16, 32,	6 pcs	
Horizontal milling	16, 32, 63, 125, 250, 500µin	50µm		
Vartical milling	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	12.5µm 2.5, 4, 8, 16, 32,		
Vertical milling	16, 32, 63, 125, 250, 500µin	50µm	6 pcs	
Townsia	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	2.5, 4, 8, 16, 32,	0	
Turning	16, 32, 63, 125, 250, 500µin	50µm	6 pcs	

<sup>\*</sup>The actual value is the value to be calibrated

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#### **SURFACE ROUGHNESS SPECIMENS**

**\|\\\$\|ZE\**\PLU5 MADE IN EUROPE



- For checking, identifying and specifying the roughness by symbol
   Rust-proof, made of pure Nickel

ISR-CS315

Code	Machining method		Roughness (Ra) <b>*</b>	Roughness (Rz)*	Quantity
ISR-CS315	surface grinding		0.025, 0.05, 0.1, 0.2, 0.4, 0.8, 1.6, 3.2μm	0.29, 0.55, 0.91, 1.74, 2.6, 4.65, 7.87, 15.6µm	8 pcs
ISR-CS316 cylindrical grinding		al grinding	0.025, 0.05, 0.1, 0.2, 0.4, 0.8, 1.6, 3.2μm	0.3, 0.53, 0.88, 1.56, 2.64, 4.4, 7.71, 15.3µm	8 pcs
ISD CS247	flat	criss-cross	0.025, 0.05, 0.1, 0.2μm	0.4, 0.6, 0.74, 1.26µm	4 pcs
ISR-CS317	lapping	parallel	0.025, 0.05, 0.1, 0.2μm	0.34, 0.56, 1.12, 1.5μm	4 pcs
ICD CC240	cylindrica	al lapping	0.025, 0.05, 0.1, 0.2μm	0.46, 0.54, 0.63, 1.23µm	4 pcs
ISR-CS318	superfinis	shing	0.025, 0.05, 0.1, 0.2μm	0.36, 0.7, 1, 1.4µm	4 pcs
ISR-CS319	face turni	ing	0.4, 0.8, 1.6, 3.2, 6.3, 12.5, 25, 50µm	1.92, 3.2, 6.15, 12.5, 23.7, 48.7, 102, 185µm	8 pcs
ISR-CS320	cylindrica	al turning	0.4, 0.8, 1.6, 3.2, 6.3, 12.5, 25, 50µm	1.7, 3.2, 6.1, 12.2, 23.7, 47.5, 95, 190µm	8 pcs
ISR-CS321	end millir	ng	0.4, 0.8, 1.6, 3.2, 6.3, 12.5, 25, 50µm	1.92, 3.82, 6.45, 12.2, 25.2, 49.8, 92.6, 191µm	8 pcs
ISR-CS322	reaming		0.4, 0.8, 1.6, 3.2μm	1.7, 3.2, 6.4, 12.8µm	4 pcs
15K-C5322	drilling		1.6, 3.2, 6.3, 12.5µm	7.5, 15.5, 31, 60µm	4 pcs
ISR-CS323	23 horizontal milling		0.4, 0.8, 1.6, 3.2, 6.3, 12.5, 25, 50µm	1.8, 3.68, 6.63, 12.8, 25.6, 53, 97.5, 197µm	8 pcs
ISR-CS325	R-CS325 shaping (planing)		0.8, 1.6, 3.2, 6.3, 12.5, 25, 50, 100µm	3.84, 6.7, 12.2, 25.2, 48.7, 99.9, 190, 361µm	8 pcs
ISR-CS326 linishing (belt sanding)		(belt sanding)	0.1, 0.2, 0.4, 0.8, 1.6, 3.2µm	0.9, 1.55, 3.37, 7.42, 18.5, 31µm	6 pcs
ISR-CS328	-CS328 vertical grinding		0.2, 0.4, 0.8, 1.6, 3.2, 6.3µm	1.1, 3.5, 6.15, 8.78, 22.19, 40.8µm	6 pcs
ISR-CS329	grit blasting		3.2, 10.5, 18, 25µm	19.2, 63, 108, 150µm	4 pcs
15K-C5329	shot blasting		3.2, 8, 13, 18µm	19.2, 48, 78, 108µm	4 pcs
ISR-CS331	spark ero	sion (EDM)	0.4, 0.8, 1.6, 3.2, 6.3, 12.5, 25, 50µm	2.5, 4.5, 7.2, 14.2, 24.7, 51.2, 105, 196µm	8 pcs
ISR-CS333 hand filing		g	0.4, 0.8, 1.6, 3.2, 6.3µm	3, 5.6, 12.4, 22.5, 61µm	5 pcs
ISR-CS334 castings			0.8, 1.6, 3.2, 6.3, 12.5, 25, 50µm	3.2, 8, 16, 32, 56, 112, 225µm	7 pcs
ISR-CS335	R-CS335 honing		0.05, 0.1, 0.2, 0.4, 0.8, 1.6µm	0.31, 0.56, 1, 2, 4.2, 9µm	6 pcs
ISR-CS336 polishing			0.0125, 0.025, 0.05, 0.1, 0.2μm	0.29, 0.35, 0.67, 0.72, 1.52μm	5 pcs

<sup>\*</sup>The actual value is the value to be calibrated

#### SHOT AND GRIT BLASTING SURFACE ROUGHNESS SPECIMENS

**\|\\S\|ZE\\** PLU5 MADE IN EUROPE

- To check the roughness of steel surfaces which have been blast cleaned before painting
   Meets ISO 8503/1
- Rust-proof, made of pure Nickel
- Each piece contains 4 parts



ISR-CS017

Code	Machining method	Roughness (Ra)*	Roughness (Rz)*
ISR-CS017	shot blasting	3.2, 8, 13, 18µm	19.2, 48, 78, 108µm
ISR-CS018	grit blasting	3.2, 10.5, 18, 25µm	19.2, 63, 108, 150µm

<sup>\*</sup> The actual value is the value to be calibrated



#### SURFACE ROUGHNESS REFERENCE SPECIMENS

**\*///S/ZE\*** PLU5

MADE IN EUROPE

MEASURING ACCURACY OF ROUGHNESS TESTERS CAN BE IMPROVED, IF THE CALIBRATION IS MADE ON A REFERENCE SPECIMEN WITH THE ROUGHNESS VALUE CLOSE TO THE WORKPIECE TO BE MEASURED



■ Meets ISO 5436-1: 2000

Rust proof, made of pure Nickel



ISR-RS529X

Code	Roughness (Ra)	
ISR-RS525X	6.25µm*	
ISR-RS526X	3.15µm <b>*</b>	
ISR-RS527X	3.0µm <b>*</b>	
ISR-RS528X	0.5μm <b>*</b>	
ISR-RS529X	0.1µm <b>*</b>	
ISR-RS530X	1.0µm *	
ISR-RS531X	0.3µm <b>*</b>	

<sup>\*</sup>The actual value may be slightly different

#### SURFACE ROUGHNESS REFERENCE SPECIMENS

MEASURING ACCURACY OF ROUGHNESS TESTERS CAN BE IMPROVED, IF THE CALIBRATION IS MADE ON A REFERENCE SPECIMEN WITH THE ROUGHNESS VALUE CLOSE TO THE WORKPIECE TO BE MEASURED

- To calibrate roughness testers
- Made of glass



 $<sup>^{</sup>ullet}$ Deviation between the actual value when supply and the nominal value



ISR-LS603

# HARDNESS TESTERS



Rockwell Hardness Testers Page 670-682



Micro-Vickers Hardness Testers Page 683-688



Vickers Hardness Testers Page 689



Vickers Hardness Measuring Systems Page 684/690



Brinell Hardness Testers Page 691-693



**Brinell Indentation Measuring Systems Page 694** 



Brinell/Rockwell/Vickers Hardness Testers Page 695-696



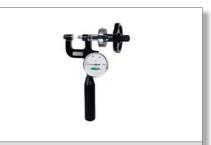
Portable Leeb Hardness Testers Page 697-705



Magnetic Rockwell Hardness Testers Page 706-707



Magnetic Brinell/Rockwell Hardness Testers Page 707



Portable Rockwell Hardness Testers Page 708



Pin Brinell Hardness Testers Page 708-709



# HARDNESS TESTERS

# +INSIZE+



Hydraulic Brinell Hardness Testers Page 709



Chain Type Hydraulic Brinell Hardness Testers Page 710



Aluminum Hardness Testers Page 710



Barcol Hardness Testers Page 711



Shore Durometers Page 711-713



Fruit Hardness Testers Page 714



Hardness Test Blocks Page 715-716



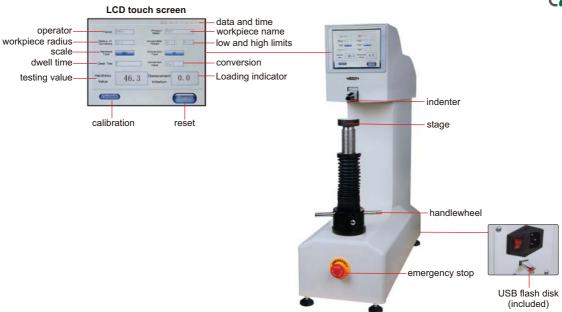
Concrete Strength Testers Page 717



FORCE LOADING BY ELECTRIC MOTOR (WITHOUT WEIGHTS)

# MOTORIZED DIGITAL ROCKWELL HARDNESS TESTERS (DOLPHIN-NOSE TYPE)









Ø63mm flat anvil (included)



Ø150mm flat anvil (included)



level (included)



touch pen (included)



V-type anvil (included) for cylinders with diameter Ø4~60mm



desk (optional)



small V-type anvil (optional) for cylinders with diameter Ø2~4mm

- Dolphin-nose indenter to reach interior of pipe and groove
- Automatic testing after preliminary test force is loaded by hand
- LCD touch screen, easy operation
- Convert to other Rockwell scales, HV or HB automatically
- Tolerance testing
- Insert USB disk, save the testing results as Excel
- Self-compensation of the hardness value for curved workpiece
- Force loading by electric motor (without weights)
- The test force is selected automatically according to hardness scale
- According to ISO 6508





#### Continued from previous page

#### **SPECIFICATION**

Code		ISHR-T100	ISHR-T200	ISHR-T300	
Туре		Rockwell	Superficial Rockwell	Rockwell and Superficial Rockwell	
Handasas	with standard indenter	HRA, HRB, HRC, HRD, HRF, HRG	HR15N, HR30N, HR45N, HR15T, HR30T, HR45T	HRA, HRB, HRC, HRD, HRF, HRG, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T	
Hardness scale	with optional indenter	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV	HR15W, HR30W, HR45W, HR15X, HR30X, HR45X, HR15Y, HR30Y, HR45Y	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV, HR15W, HR30W, HR45W, HR15X, HR30X, HR45X, HR15Y, HR30Y, HR45Y	
Preliminary test force		98N/10kgf for Rockwell	29.4N/3kgf for Superficial Rockwell	98N/10kgf for Rockwell 29.4N/3kgf for Superficial Rockwell	
Test force		588N (60kg), 980N (100kg), 1471N (150kg)	147.1N (15kg), 294.2N (30kg), 441.3N (45kg)	147.1N (15kg), 294.2N (30kg), 441.3N (45kg), 588N (60kg), 980N (100kg), 1471N (150kg)	
Stage elevation		manual			
Load conti	rol	automatic (load/dwell/unload)			
Load dwel	l time	0~99 second			
Resolution	1	0.1HR			
Output		USB			
Max. workpiece height 300mm		300mm	300mm		
Max. testing width 250mm (from		250mm (from the center of inde	nm (from the center of indenter to the wall of main body)		
Power supply 220V, 50/60Hz					
Dimension 720×260×840mm		720×260×840mm			
Weight		80kg			

#### STANDARD DELIVERY

Code	ISHR-T100	ISHR-T200	ISHR-T300
Main unit	1 pc	1 pc	1 pc
Ø63mm flat anvil	1 pc	1 pc	1 pc
Ø150mm flat anvil	1 pc	1 pc	1 pc
V-type anvil	1 pc	1 pc	1 pc
Diamond indenter	1 pc	1 pc	1 pc
Ø1.5875mm carbide ball indenter	1 pc	1 pc	1 pc
Hardness test block HRB88~95	1 pc	_	1 pc
Hardness test block HRC60~65	1 pc	_	1 pc
Hardness test block HRC20~30	1 pc	_	1 pc
Hardness test block 78~88HR15N	_	1 pc	1 pc
Hardness test block 55~73HR30N	_	1 pc	1 pc
Hardness test block 57~69HR30T	_	1 pc	1 pc
USB disk	1 pc	1 pc	1 pc
Level	1 pc	1 pc	1 pc
Touch pen	1 pc	1 pc	1 pc
Anti-dust cover	1 pc	1 pc	1 pc

#### OPTIONAL ACCESSORY

Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Hardness test block 78~88HR15N	HDT-B-HR15N2
Hardness test block 55~73HR30N	HDT-B-HR30N2
Hardness test block 73~82HR30T	HDT-B-HR30T
Small V-type anvil	ISH-SMALLANVIL
Desk	HDT-DESK



# AUTOMATIC DIGITAL ROCKWELL/SUPERFICIAL ROCKWELL HARDNESS TESTERS (FOR MASS PRODUCTION)

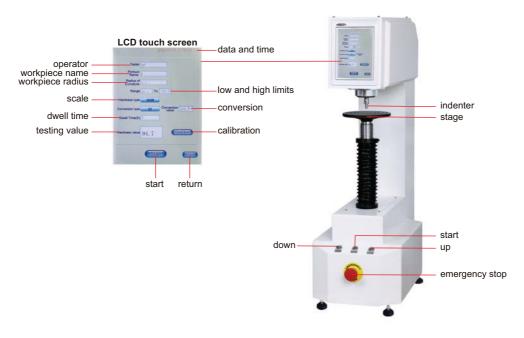
AUTOMATIC LIFTING OF STAGE AUTOMATIC LOADING AND UNLOADING



FORCE LOADING BY ELECTRIC MOTOR (WITHOUT WEIGHTS)







HDT-A410



Ø63mm flat anvil (included)



Ø150mm flat anvil (included)











small V-type anvil (optional) for cylinders with diameter Ø2~4mm



desk (optional)

- According to BSEN 6508, ISO 6508, ASTM E18
- Automatic lifting of stage without manual rotation
- Automatic testing, the preliminary and main test force are loaded automatically
- LCD touch screen, easy operation
- Convert to other Rockwell scales, HV or HB automatically
- Tolerance testing
- Insert USB flash disk, save the testing results as Excel
- Self-correcting the hardness value for curved workpieces
- The accuracy can be corrected with three standard blocks of low, medium and high values
- The loading force can be corrected with standard force gages
- Force loading by electric motor (without weights)
- The test force is selected automatically according to hardness scales



#### Continued from previous page

#### **SPECIFICATION**

Code HD		HDT-A410	HDT-A510	HDT-A610
Type		Rockwell	Superficial Rockwell	Rockwell and Superficial Rockwell
Havdusos	with standard indenters	HRA, HRB, HRC, HRD, HRF, HRG	HR15N, HR30N, HR45N, HR15T, HR30T, HR45T	HRA, HRB, HRC, HRD, HRF, HRG, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
	with optional indenter	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV	HR15W, HR30W, HR45W, HR15X, HR30X, HR45X, HR15Y, HR30Y, HR45Y	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV, HR15W, HR30W, HR45W, HR15X, HR30X, HR45X, HR15Y, HR30Y, HR45Y
Preliminary	y test force	98N/10kgf for Rockwell	29.4N/3kgf for Superficial Rockwell	98N/10kgf for Rockwell 29.4N/3kgf for Superficial Rockwell
Test force		588N (60kg), 980N (100kg), 1471N (150kg)	147.1N (15kg), 294.2N (30kg), 441.3N (45kg)	147.1N (15kg), 294.2N (30kg), 441.3N (45kg), 588N (60kg), 980N (100kg), 1471N (150kg)
Stage lifting automatic				
Load control automatic (load/dwell/unload)				
Load dwell	Load dwell time 0~99 second			
Resolution	Resolution 0.1HR			
Output	put USB			
Max. work	x. workpiece height 300mm			
Max. testin	g width	200mm (from the center of indenter to the wall of main body)		
Power sup	ply	220V, 50/60Hz		
Dimension		560×280×850mm		
Weight	Weight 80kg			

#### STANDARD DELIVERY

Code	HDT-A410	HDT-A510	HDT-A610
Main unit	1 pc	1 pc	1 pc
Ø63mm flat anvil	1 pc	1 pc	1 pc
Ø150mm flat anvil	1 pc	1 pc	1 pc
V-type anvil	1 pc	1 pc	1 pc
Diamond indenter	1 pc	1 pc	1 pc
Ø1.5875mm carbide ball indenter	1 pc	1 pc	1 pc
Hardness test block HRB88~95	1 pc	_	1 pc
Hardness test block HRC60~65	1 pc	_	1 pc
Hardness test block HRC20~30	1 pc	_	1 pc
Hardness test block 78~88HR15N	_	1 pc	1 pc
Hardness test block 55~73HR30N	_	1 pc	1 pc
Hardness test block 57~69HR30T	_	1 pc	1 pc
USB flash disk (8G)	1 pc	1 pc	1 pc
Level	1 pc	1 pc	1 pc
Touch pen	1 pc	1 pc	1 pc
Anti-dust cover	1 pc	1 pc	1 pc

#### OPTIONAL ACCESSORY

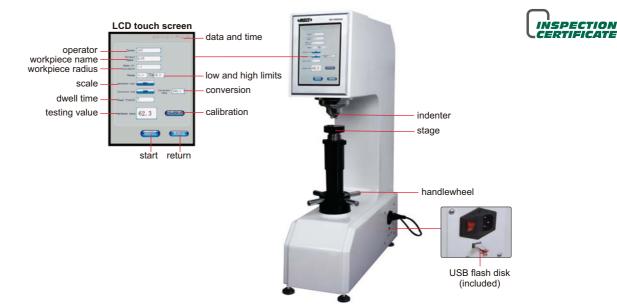
Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Hardness test block 78~88HR15N	HDT-B-HR15N2
Hardness test block 55~73HR30N	HDT-B-HR30N2
Hardness test block 73~82HR30T	HDT-B-HR30T
Small V-type anvil	ISH-SMALLANVIL
Desk	HDT-DESK

# +INSIZE+

#### MOTORIZED DIGITAL ROCKWELL/SUPERFICIAL ROCKWELL HARDNESS TESTERS



FORCE LOADING BY ELECTRIC MOTOR (WITHOUT WEIGHTS)





#### ISH-RSR400



Ø63mm flat anvil (included)



Ø150mm flat anvil (included)



level (included)



touch pen (included)



V-type anvil (included) for cylinders with diameter Ø4~60mm



small V-type anvil (**optional**) for cylinders with diameter Ø2~4mm



desk (optional)

- Automatic testing, the preliminary and main test force are loaded automatically
- LCD touch screen, easy operation
- Convert to other Rockwell scales, HV or HB automatically
- Tolerance testing
- Insert USB flash disk, save the testing results as Excel
- Self-correcting the hardness value for curved workpieces
- Force loading by electric motor (without weights)
- The test force is selected automatically according to hardness scale
- According to ISO 6508





#### Continued from previous page

#### **SPECIFICATION**

Code		ISH-RSR400	ISH-RSR500	ISH-RSR600
Туре		Rockwell	Superficial Rockwell	Rockwell and Superficial Rockwell
Handasas	with standard indenters	HRA, HRB, HRC, HRD, HRF, HRG	HR15N, HR30N, HR45N, HR15T, HR30T, HR45T	HRA, HRB, HRC, HRD, HRF, HRG, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
Hardness scale	with optional indenter	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV	HR15W, HR30W, HR45W, HR15X, HR30X, HR45X, HR15Y, HR30Y, HR45Y	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV, HR15W, HR30W, HR45W, HR15X, HR30X, HR45X, HR15Y, HR30Y, HR45Y
Preliminar	y test force	98N/10kgf for Rockwell	29.4N/3kgf for Superficial Rockwell	98N/10kgf for Rockwell 29.4N/3kgf for Superficial Rockwell
Test force		588N (60kg), 980N (100kg), 1471N (150kg)	147.1N (15kg), 294.2N (30kg), 441.3N (45kg)	147.1N (15kg), 294.2N (30kg), 441.3N (45kg), 588N (60kg), 980N (100kg), 1471N (150kg)
Stage elevation manual				
Load conti	Load control automatic (load/dwell/unload)			
Load dwel	ad dwell time 0~60 second			
Resolution	1	0.1HR		
Output		USB		
Max. work	piece height	ht 220mm		
Max. testin	ıg width	200mm (from the center of indenter to the wall of main body)		
Power sup	ply	220V, 50/60Hz		
Dimension	1	510×260×780mm		
Weight 70kg				

#### STANDARD DELIVERY

Code	ISH-RSR400	ISH-RSR500	ISH-RSR600
Main unit	1 pc	1 pc	1 pc
Ø63mm flat anvil	1 pc	1 pc	1 pc
Ø150mm flat anvil	1 pc	1 pc	1 pc
V-type anvil	1 pc	1 pc	1 pc
Diamond indenter	1 pc	1 pc	1 pc
Ø1.5875mm carbide ball indenter	1 pc	1 pc	1 pc
Hardness test block HRB88~95	1 pc		1 pc
Hardness test block HRC60~65	1 pc	_	1 pc
Hardness test block HRC20~30	1 pc		1 pc
Hardness test block 78~88HR15N	_	1 pc	1 pc
Hardness test block 55~73HR30N	_	1 pc	1 pc
Hardness test block 57~69HR30T	_	1 pc	1 pc
USB flash disk (8G)	1 pc	1 pc	1 pc
Level	1 pc	1 pc	1 pc
Touch pen	1 pc	1 pc	1 pc
Anti-dust cover	1 pc	1 pc	1 pc

#### OPTIONAL ACCESSORY

o	
Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Hardness test block 78~88HR15N	HDT-B-HR15N2
Hardness test block 55~73HR30N	HDT-B-HR30N2
Hardness test block 73~82HR30T	HDT-B-HR30T
Small V-type anvil	ISH-SMALLANVIL
Desk	HDT-DESK

transmission button

test force handwheel

load dwell time

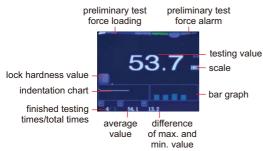
adjustment





#### MOTORIZED DIGITAL ROCKWELL HARDNESS TESTER **CODE ISH-MRD200**





- Tolerance testing
- Set testing times (2~10) to have average value and the difference of max. and min. value
- Convert to other Rockwell scales, HV or HB
- Memory of 500 testing values for browsing and output
- Testing value can be sent to wireless printer automatically
- Calibration function compensates the testing value for high accuracy
- The hardness value of soft materials like plastic is not stable, the lock function can obtain the value automatically
- Display unit is automatic power off
   According to ISO 6508
- Keyboard signal, can be transmitted to Excel



Ø150mm flat anvil (included)



V-type anvil (included) for cylinders with diameter Ø4~60mm



charger port USB port

indenter

start button

stage

small V-type anvil (optional) for cylinders with diameter Ø2~4mm



wireless printer (optional)



software flash disk (included)

desk (optional)

#### **SPECIFICATION**

Ø60mm flat anvil (included)

Hardness scale	HRA, HRB, HRC, HRD HRF, HRG (with standard indenters)	
	HRE, HRH, HRK (with optional indenter)	
Preliminary test force	98N	
Test force	588N, 980N, 1471N	
Stage elevation	manual	
Load control	automatic (load/dwell/unload)	
Load dwell time	1~99 second	
Resolution	0.1HR	
Output	wireless and USB	
Memory	500	
Max. workpiece height	170mm	
Max. testing width	165mm (from the center of indenter to the wall of main body)	
Power supply of the display unit	built-in rechargeable battery	
Power supply	220V, 50/60Hz	
Dimension	520×160×700mm	
Weight	60kg	

#### STANDARD DELIVERY

Main unit	1 pc
Ø60mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Anti-dust cover	1 pc
Software and USB cable	1 pc
AC/DC adapter	1 pc

#### **OPTIONAL ACCESSORY**

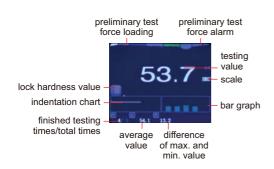
Wireless printer	ISH-DS-PRINTER
Ø3.175mm carbide ball indenter	ISH-EHK-INDENTER
Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Small V-type anvil	ISH-SMALLANVIL
Desk	HDT-DESK



#### MANUAL DIGITAL ROCKWELL HARDNESS TESTER **CODE ISH-RD200**











- Tolerance testing
- Set testing times (2~10) to have average value and the difference of max. and min. value
- Convert to other Rockwell scales, HV or HB
- Memory of 500 testing values for browsing and output
- Testing value can be sent to wireless printer automatically
- Calibration function compensates the testing value for high accuracy The hardness value of soft materials like plastic is not stable,
- the lock function can obtain the value automatically
- Automatic power off
- According to ISO 6508
- Keyboard signal, can be transmitted to Excel







(included)

software flash disk



Ø60mm flat anvil (included)



Ø150mm flat anvil (included)



V-type anvil (included) for cylinders with diameter Ø4~60mm



small V-type anvil (optional) for cylinders with diameter Ø2~4mm

wireless printer (optional)

desk (optional)

#### **SPECIFICATION**

Hardness scale	HRA, HRB, HRC, HRD HRF, HRG (with standard indenters)	
	HRE, HRH, HRK (with optional indenter)	
Preliminary test force	98N	
Test force	588N, 980N, 1471N	
Stage elevation	manual	
Load control	manual	
Resolution	0.1HR	
Output	wireless and USB	
Memory	500	
Max. workpiece height	170mm	
Max. testing width	165mm (from the center of indenter to the wall of main body)	
Power supply	built-in rechargeable battery	
Dimension	520×160×700mm	
Weight	60kg	

#### STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1 pc
Ø60mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Anti-dust cover	1 pc
Software and USB cable	1 pc
AC/DC adapter	1 pc

#### **OPTIONAL ACCESSORY**

Wireless printer	ISH-DS-PRINTER
Ø3.175mm carbide ball indenter	ISH-EHK-INDENTER
Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Small V-type anvil	ISH-SMALLANVIL
Desk	HDT-DESK





# MOTORIZED ROCKWELL HARDNESS TESTER CODE ISH-MR150





#### ■ According to ISO 6508



Ø60mm flat anvil (included)



Ø150mm flat anvil (included)



V-type anvil (included) for cylinders with diameter Ø4~60mm



small V-type anvil (optional) for cylinders with diameter Ø2~4mm



desk (optional)

#### **SPECIFICATION**

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG
Preliminary test force	98N
Test force	588N, 980N, 1471N
Display	analogue
Stage elevation	manual
Load control	automatic (load/dwell/unload)
Load dwell time	1~99 second
Min. reading	0.5HR
Max. workpiece height	170mm
Max. testing width	165mm (from the center of indenter to the wall of main body)
Power supply	220V, 50/60Hz
Dimension	520×160×700mm
Weight	60kg

#### STANDARD DELIVERY

OTANDAND DELIVERY	
Main unit	1 pc
Ø60mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Anti-dust cover	1 pc

#### **OPTIONAL ACCESSORY**

Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Small V-type anvil	ISH-SMALLANVIL
Desk	HDT-DESK



# MOTORIZED ROCKWELL HARDNESS TESTER (BASIC TYPE) CODE HDT-RA151







According to ISO 6508



Ø58mm flat anvil (included)



Ø150mm flat anvil (included)



V-type anvil (included) for cylinders with diameter Ø4~60mm



level (included)



small V-type anvil (optional) for cylinders with diameter Ø2~4mm



desk (optional)

#### SPECIFICATION

SPECIFICATION	
Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG
Preliminary test force	98N
Test force	588N, 980N, 1471N
Display	analogue
Stage elevation	manual
Load control	automatic (load/dwell/unload)
Load dwell time	1~60 second
Min. reading	0.5HR
Max. workpiece height	170mm
Max. testing width	128mm (from the center of indenter to the wall of main body)
Power supply	220V, 50/60Hz
Dimension	520×225×640mm
Weight	65kg

#### STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1 pc
Ø58mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm steel ball indenter	1 pc
Level	1 pc
Hardness test block HRA80~88	1 pc
Hardness test block HRB85~95	1 pc
Hardness test block HRC20~30	1 pc
Hardness test block HRC35~55	1 pc
Hardness test block HRC60~70	1 pc
Anti-dust cover	1 pc

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#### **OPTIONAL ACCESSORY**

Hardness test block HRA80~84	HDT-B-HRA
Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC20~30	HDT-B-HRC1
Hardness test block HRC35~55	HDT-B-HRC2
Hardness test block HRC60~70	HDT-B-HRC3
Small V-type anvil	ISH-SMALLANVIL
Desk	HDT-DESK

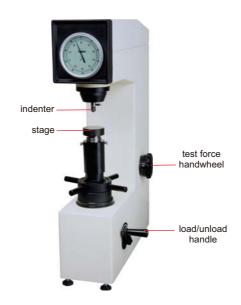




# MANUAL ROCKWELL HARDNESS TESTER CODE ISH-R150



According to ISO 6508





Ø60mm flat anvil (included)



Ø150mm flat anvil (included)



V-type anvil (included) for cylinders with diameter Ø4~60mm



small V-type anvil (optional) for cylinders with diameter Ø2~4mm



desk (optional)

#### **SPECIFICATION**

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG
Preliminary test force	98N
Test force	588N, 980N, 1471N
Display	analogue
Stage elevation	manual
Load control	manual
Min. reading	0.5HR
Max. workpiece height	170mm
Max. testing width	165mm (from the center of indenter to the wall of main body)
Dimension	520×160×700mm
Weight	60kg

#### STANDARD DELIVERY

Main unit	1 pc
Ø60mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Anti-dust cover	1 pc

#### **OPTIONAL ACCESSORY**

Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Small V-type anvil	ISH-SMALLANVIL
Desk	HDT-DESK



# MANUAL ROCKWELL HARDNESS TESTER (BASIC TYPE) CODE HDT-RW160







According to ISO 6508



Ø58mm flat anvil (included)



Ø150mm flat anvil (included)



V-type anvil (included) for cylinders with diameter Ø4~60mm



level (included)



small V-type anvil (optional) for cylinders with diameter Ø2~4mm



desk (optional)

#### **SPECIFICATION**

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG
Preliminary test force	98N (10kg)
Test force	588N (60kg), 980N (100kg), 1471N (150kg)
Display	analogue
Stage elevation	manual
Load control	manual
Min. reading	0.5HR
Max. workpiece height	170mm
Max. testing width	135mm (from the center of indenter to the wall of main body)
Dimension	466×238×630mm
Weight	70kg

#### STANDARD DELIVERY

Main unit	1 pc
Ø58mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm steel ball indenter	1 pc
Ø1.5875mm steel ball	5 pcs
Level	1 pc
Hardness test block HRA80~88	1 pc
Hardness test block HRB85~95	1 pc
Hardness test block HRC20~30	1 pc
Hardness test block HRC35~55	1 pc
Hardness test block HRC60~70	1 pc
Anti-dust cover	1 pc

#### **OPTIONAL ACCESSORY**

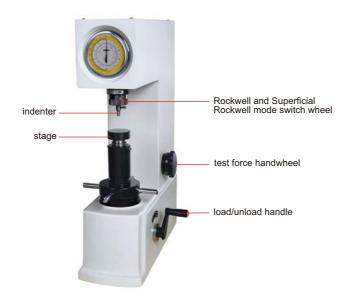
o	
Hardness test block HRA80~84	HDT-B-HRA
Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC20~30	HDT-B-HRC1
Hardness test block HRC35~55	HDT-B-HRC2
Hardness test block HRC60~70	HDT-B-HRC3
Small V-type anvil	ISH-SMALLANVIL
Desk	HDT-DESK



# INSPECTION CERTIFICATE

# MANUAL ROCKWELL AND SUPERFICIAL ROCKWELL HARDNESS TESTER CODE HDT-RSR100









Ø60mm flat anvil (included)

Ø150mm flat anvil (included)





V-type anvil (included) for cylinders with diameter Ø4~60mm

small V-type anvil (optional) for cylinders with diameter Ø2~4mm



desk (optional)

According to ISO 6508

#### **SPECIFICATION**

3F ECII ICATION		
Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T	
Preliminary test force	29.4N/3kgf for Superficial Rockwell 98N/10kgf for Rockwell	
Test force	147N/15kgf, 294N/30kgf, 441N/45kgf, 588N/60kgf, 980N/100kgf, 1471N/150kgf	
Display	analogue	
Stage elevation	manual	
Load control	manual	
Min. reading	0.5HR	
Max. workpiece height	160mm	
Max. testing width	140mm (from the center of indenter to the wall of main body)	
Dimension	460×240×660mm	
Weight	75kg	

# STANDARD DELIVERY

Main unit	1 pc
Ø60mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Hardness test block 78~88HR15N	1 pc
Hardness test block 55~73HR30N	1 pc
Hardness test block 57~69HR30T	1 pc
Anti-dust cover	1 pc

HDT-B-HRB
HDT-B-HRC3
HDT-B-HRC1
HDT-B-HR15N2
HDT-B-HR30N2
HDT-B-HR30T
ISH-SMALLANVIL
HDT-DESK



# DIGITAL MICRO-VICKERS HARDNESS TESTER (ADVANCED TYPE) CODE ISH-TDV1000A







- Measure hardness of thin or small workpieces
- Based on Vickers (HV), can be converted to Rockwell (HRA, HRB and HRC)
- According to ISO 6507







vice (included)



slice holder (included)

# **SPECIFICATION**

0.01, 0.025, 0.05, 0.1, 0.2, 0.3, 0.5, 1kgf	
HV0.01, HV0.025, HV0.05, HV0.1, HV0.2, HV0.3, HV0.5, HV1	
manual	
automatic (load/dwell/unload)	
5~60 second (5 second increment)	
10X, 40X	
15X	
150X (for observation) 600X (for measurement)	
85mm	
85mm (from the center of indenter to the wall of main body)	
dimensions: 100×100mm	
travel range: 25×25mm	
graduation: 0.01mm	
RS232C	
110/220V, 50Hz	
540x500x640mm	
50kg	

# STANDARD DELIVERY

Main unit	1 pc
10X, 40X objective	1 pc of each
Micro Vickers indenter	1 pc
Hardness test block 400~500HV0.2	1 pc
Hardness test block 700~800HV1	1 pc
Slice holder	1 pc
Vice	1 pc
Cylinder holder	1 pc
Level	1 pc
Anti-dust cover	1 pc

# **OPTIONAL ACCESSORY**

20X objective	ISH-TDV-20X
Hardness test block 400~500HV0.2	HDT-B-HV02C
Hardness test block 700~750HV1	HDT-B-HV1F
Measuring system	9631-130
Camera adapter	ISH-TDV-ADAPTER





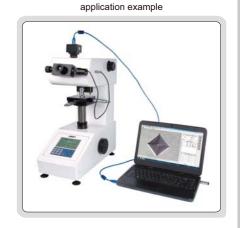
# **VICKERS HARDNESS MEASURING SYSTEM CODE 9631-130**

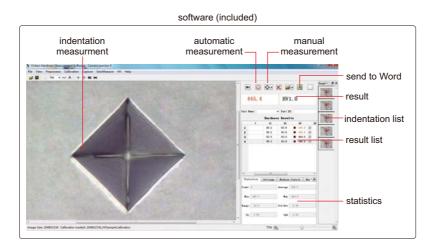




software flash disk (included)

- Suitable for ISH-TDV1000A
- Connected to computer USB port
- Measure the indentation sizes automatically or manually
  Multiple measurements to have average value, max. value and min. value
- Tolerance testing
   Convert to HRA, HRB, HRC, HRD, HRE, HRF, HRG, HRK, HR15T/30T/45T, HR15N/30N/45N, HK, HV, HB, HS, HSD
- Calibration with standard test block
- Measurement result can be sent to Word or Excel





# **SPECIFICATION**

or Leil Ication		
Sensor	1/2" CMOS	
Pixel	1.3M (resolution 1280×1024)	
Hardness measurement resolution	0.1HV	
ength measurement resolution 0.1µm		
Hardness measurement accuracy	±3%	
Test force	0.01, 0.025, 0.05, 0.1, 0.2, 0.3, 0.5, 1, 2, 2.5, 3, 5, 10, 20, 30, 50, 100kgf	
Dimension	57×51×49mm	
Weight	200g	

#### STANDARD DELIVERY

VII. 11.27 11.12 2 - 2 - 2 - 11.1	
Main unit	1 pc
USB dongle	1 pc
Software and USB cable	1 pc



# **DIGITAL MICRO-VICKERS HARDNESS TESTERS**

# INSPECTION CERTIFICATE

motor driven turret





- Measure hardness of thin or small workpieces
   Converted to HRA, HRB, HRC, HRD, HRF, HV, HK, HBW, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
- Motor driven turret to switch between indenter and objective lens automatically
- Calibrated according to standard hardness blocks or length scales
- Test result can be sent to Word or Excel
- According to ISO 6507



HDT-MV290

#### **SPECIFICATION**

0.4	HDT-MV290	HDT-MV290S
Code	manual switch of test force	motorized switch of test force
Test force	0.098N (10gf), 0.245N (25gf), 0.49N (50gf), 0.98N (100gf), 1.96N (200gf), 2.94N (300gf), 4.9N (500gf), 9.8N (1kgf)	
Vickers scales	HV0.01, HV0.025, HV0.05, HV0.1, HV0.2, HV0.3, HV0.5, HV1	
Range	8HV~2900HV	
Length measurement resolution	0.01µm	
Objective/indenter switch	motor driven turret	
Stage lifting	manual	
Load control	automatic (load/dwell/unload)	
Load dwell time	1~99 second	
Objective	10X, 40X	
Eyepiece	10X	
Total magnification	100X (for measurement or observation), 400X (for measurement)	
Max. workpiece height	100mm	
Max. testing width	130mm (from the center of indenter to the wall of main body)	
X-Y stage	dimensions: 100×100mm, travel range: 25×25mm	
Data output	built-in printer, RS232	
Power supply	220V, 50/60Hz	
Dimension	540×260×650mm	
Weight	50kg	



vice (included)



slice holder (included)



cylinder holder (included)

#### STANDARD DELIVERY

Main unit	1 pc
10X, 40X objective	1 pc of each
Micro vickers indenter	1 pc
Hardness test block 400~500HV0.2	1 pc
Hardness test block 700~750HV1	1 pc
Level	1 pc
Touch pen	1 pc
Slice holder	1 pc
Vice	1 pc
Cylinder holder	1 pc
Anti-dust cover	1 pc

Hardness test block 400~500HV0.2	HDT-B-HV02C
Hardness test block 700~750HV1	HDT-B-HV1F
Measuring system	HDT-VS530



# INSPECTION CERTIFICATE

# **DIGITAL DUAL-INDENTER MICRO-VICKERS HARDNESS TESTERS**

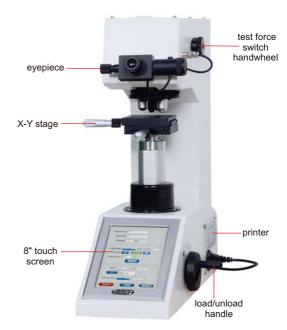
motor driven turret





- With Vickers indenter and Knoop indenter
- Micro Vickers indenter is for thin and small workpieces, carburizing layers, hardening layers and coating
- Knoop indenter is for hard and brittle materials, such as
- enamel, glass, synthetic diamond, cermet and minerals

  Converted to HRA, HRB, HRC, HRD, HRF, HV, HK, HBW, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
- Motor driven turret to switch indenters and objective lens automatically
- Calibrated according to standard hardness blocks or length scales
   Test result can be sent to Word or Excel
- According to ISO 6507



HDT-MV280

#### **SPECIFICATION**

Carlo	HDT-MV280	HDT-MV280S
Code	manual switch of test force	motorized switch of test force
Test force	0.098N (10gf), 0.245N (25gf), 0.49N (50gf), 0.98N (100gf), 1.96N (200gf), 2.94N (300gf), 4.9N (500gf), 9.8N (1kgf)	
Vickers scales	HV0.01, HV0.025, HV0.05, HV0.1, HV0.2, HV0.3, HV0.5, HV1	
Knoop scales	HK0.01, HK0.025, HK0.05, HK0.1, HK0.2, HK0.3, HK0.5, HK1	
Range	8~2900HV/HK	
Length measurement resolution	0.01µm	
Objective/indenter switch	motor driven turret	
Stage lifting	manual	
Load control	automatic (load/dwell/unload)	
Load dwell time	1~99 second	
Objective	10X, 40X ( <b>optional</b> 20X, 50X, 60X)	
Eyepiece	10X	
Total magnification	100X (for measurement or observation), 400X (for measurement)	
Max. workpiece height	100mm	
Max. testing width	130mm (from the center of indenter to the wall of main body)	
X-Y stage	dimension: 100×100mm, travel range: 25×25mm	
Data output	built-in printer, RS232	
Power supply	220V, 50/60Hz	
Dimension	540×260×650mm	
Weight	50kg	



vice (included)



cylinder holder (included)



slice holder (included)

## STANDARD DELIVERY

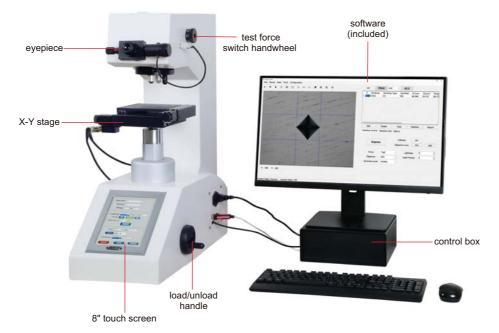
Main unit	1 pc
10X, 40X objective	1 pc of each
Micro vickers indenter	1 pc
Knoop indenter	1 pc
Hardness test block 400~500HV0.2	1 pc
Hardness test block 700~750HV1	1 pc
Hardness test block 700~800HK1	1 pc
Level	1 pc
Touch pen	1 pc
Vice	1 pc
Slice holder	1 pc
Cylinder holder	1 pc
Anti-dust cover	1 pc

Hardness test block 400~500HV0.2	HDT-B-HV02C
Hardness test block 700~750HV1	HDT-B-HV1F
Hardness test block 700~800HK1	HDT-B-HK1C
Measuring system	HDT-VS530



# **AUTOMATIC MICRO-VICKERS HARDNESS TESTER CODE HDT-VS1D**

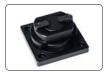








vice (included)



slice holder (included)

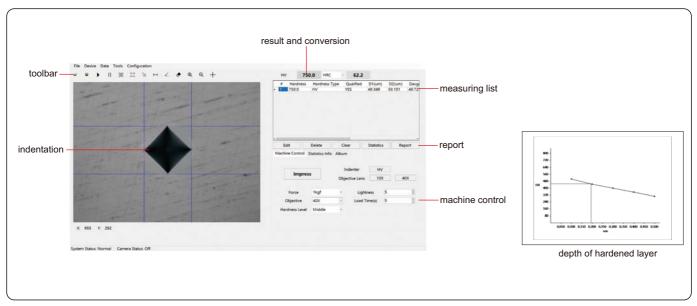


(included)

- Detect depth of hardened layer of head treatment and coating thickness. Can also be used for metallography observation
- Calibrate according to standard hardness blocks or length scales
- Convert to HRA, HRB, HRC, HRD, HRF, HV, HBW, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
- Built-in printer
  According to ISO 6507







To be continued



# Continued from previous page

# **SPECIFICATION**

21 2011 107 11				
Test force		0.098N (10gf), 0.245N (25gf), 0.49N (50gf), 0.98N (100gf), 1.96N (200gf), 2.94N (300gf), 4.9N (500gf), 9.8N (1kgf)		
Vickers scales		HV0.01, HV0.025, HV0.05, HV0.1, HV0.2, HV0.3, HV0.5, HV1		
Range		8HV~2900HV		
Length measur	ement resolution	0.01µm		
Objective/inde	nter switch	motor driven turret		
Stage lifting		manual		
Load control		automatic (load/dwell/unload)		
Load dwell time	e	1~99 second		
Objective		10X, 40X		
Eyepiece		10X		
Total magnifica	ation	100X (for measurement or observation), 400X (for measurement)		
Data output		built-in printer		
Max. workpiece	e height	160mm		
Max. testing wi	dth	160mm (from the center of indenter to the wall of main body)		
X-Y stage		dimensions: 150×150mm, travel range: 50×50mm, graduation: 1μm, displacement repeatability: 3μm		
Pixel		5M		
Measurement and control software	stage movement control	select points for indenter to press then read  1. select any point  2. rotate and select a point  3. select points along X-axis  4. select points along Y-axis  5. select points along Z  6. select points at any internal  7. program selection of points		
	measurement	automatic mode: automatic turret, automatic loading, automatic measurement control can also select manual mode		
Power supply		220V, 50/60Hz		
Dimension		620×250×710mm		
Weight		50kg		

# STANDARD DELIVERY

Main unit	1 pc
10X, 40X objective	1 pc of each
Micro vickers indenter	1 pc
Hardness test block 400~500HV0.2	1 pc
Hardness test block 700~750HV1	1 pc
Level	1 pc
Touch pen	1 pc
Anti-dust cover	1 pc
Control box	1 pc
Software and USB dongle	1 pc of each
Computer	1 pc
Slice holder	1 pc
Vice	1 pc
Cylinder holder	1 pc

# **OPTIONAL ACCESSORY**

Hardness test block 400~500HV0.2	HDT-B-HV02C
Hardness test block 700~750HV1	HDT-B-HV1F
OFFICE software	7313-OFFICE
Knoop indenter	HDT-VS1D-KNOOP



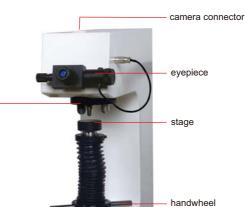
# **DIGITAL VICKERS HARDNESS TESTERS**

FORCE LOADING BY ELECTRIC MOTOR (WITHOUT WEIGHTS)









- USB port RS232 port



Ø58mm flat anvil (included)



Ø150mm flat anvil (included)



V-type anvil (included)



level (included)



- Insert USB flash disk, save the test results as Excel
- Converted to HRA, HRB, HRC, HRD, HRF, HV, HK, HBW, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
- Force loading by electric motor, without weights
   According to ISO 6507

#### SPECIFICATION

Code	HDT-VD10A	HDT-VD30A	HDT-VD50A	HDT-VD100A	HDT-VD120A
Test force	0.3, 0.5, 1, 2, 2.5, 3, 5, 10kgf	0.3, 0.5, 1, 2, 2.5, 3, 5, 10, 15, 20, 30kgf	0.5, 1, 2, 2.5, 3, 5, 10, 15, 20, 30, 40, 50kgf	2, 3, 5, 10, 20, 30, 50, 60, 80, 100kgf	5, 10, 20, 30, 50 100, 120kgf
Range	8~2900HV				
Load control	automatic (load/dw	ell/unload)			
Load dwell time	1~99 second	1~99 second			
Eyepiece	10X	10X			
Objective	10X, 20X ( <b>optional</b> 2.5X, 5X, 40X)				
Total magnification	100X, 200X (optional 25X, 50X, 400X)				
Length measurement resolution	0.01µm				
Data output	USB flash disk				
Max. workpiece height	180mm				
Max. testing width	160mm (from the center of indenter to the wall of main body)				
Power supply	220V, 50/60Hz				
Dimension	580x190x700mm				
Weight	55kg				

HDT-VD50A

#### STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1 pc
10X, 20X objective	1 pc of each
Vickers indenter	1 pc
Ø58mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Hardness test block	2 pcs
USB flash disk	1 pc
Level	1 pc
Touch pen	1 pc
Anti-dust cover	1 pc

# **OPTIONAL ACCESSORY**

Hardness test block	page 715~716
2.5X objective	HDT-VD-OB2X
5X objective	HDT-VD-OB5X
40X objective	HDT-VD-OB40X
Vickers hardness measuring system	HDT-VS530



# VICKERS HARDNESS MEASURING SYSTEM CODE HDT-VS530

measure the indentation sizes automatically or manually, and hardness tester can be controlled by software







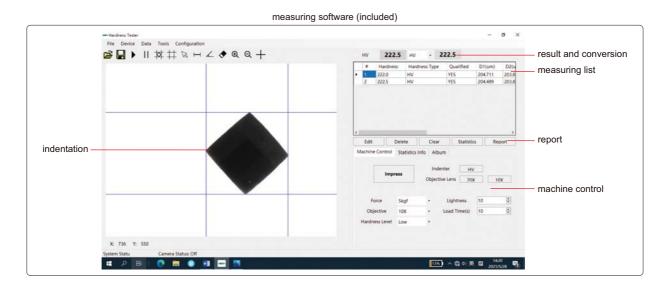


software flash disk (included)



camera adapter (included)

- Suitable for digital Vickers hardness tester HDT-VD series and HDT-MV series
- Connected to computer USB port
- Measure the indentation sizes automatically or manually
- Multiple measurements to have average value, max. value, min. value and variance
- Convert to HRA, HRB, HRC, HRD, HRF, HV, HK, HBW, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
- Hardness tester can be controlled by software
- Measurement result can be sent to Word, Excel or CSV



## **SPECIFICATION**

Sensor	1/2.5" CMOS
Pixel	5M (resolution 2592×1944)
Hardness measurement resolution	0.1HV
Length measurement resolution	0.001µm
Test force	0.3, 0.5, 1, 2, 2.5, 3, 5, 10, 15, 20, 30, 40, 50, 60, 80, 100, 120kgf
Dimension	30×30×40mm
Weight	50g

## STANDARD DELIVERY

VIIII	
Main unit	1 pc
Software and USB cable	1 pc
RS232 cable	1 pc
Camera adapter	1 set



# **AUTOMATIC DIGITAL BRINELL HARDNESS TESTER CODE HDT-XB500**

TEST FORCE LODING BY ELECTRIC MOTOR (WITHOUT WEIGHT)



automatic test



Press the "test" button on the screen to start testing. The stage ascends automatically until the workpiece touches the indenter. Automatically load, dwell and unload. The turret rotates and the objective focuses automatically. Measure the indention by measuring microscope or automatic measuring system.









Ø200mm flat anvil (included)

Ø80mm flat anvil (included)





V-type anvil (included)

touch pen (included)

- Automatic testing
- LCD touch screen, easy operation
- Measure indentation by measuring microscope or automatic measuring system
- Tolerance testing
- Insert USB flash disk, save the test results as Excel
- Force loading by electric motor, without weights
   According to ISO 6506



# HDT-XB500

## **SPECIFICATION**

Turret rotation		automatic	
Stage elevation		automatic	
Range		8~650HBW	
Test force		62.5, 100, 125, 187.5, 250, 500, 750, 1000, 1500, 3000kgf	
Managemina	HBW≤125	±3%	
Measuring Accuracy	125≤225 <hbw< th=""><th>±2.5%</th></hbw<>	±2.5%	
710001009	HBW>225	±2%	
Hardness me	asuring resolution	0.1HBW	
Measuring	eyepiece	20X	
microscope	resolution	0.1µm	
Load control		automatic (load/dwell/unload)	
Load dwell time		0~99 second	
Max. workpiece height		320mm	
Max. testing width		250mm (from the center of indenter to the wall of main body)	
Power supply		220V, 50/60Hz	
Dimension		700×340×970mm	
Weight		160kg	

# STANDARD DELIVERY

STANDARD DELIVERY	_
Main unit	1 pc
Measuring microscope	1 pc
Automatic measuring system	1 pc
Ø80mm flat anvil	1 pc
Ø200mm flat anvil	1 pc
V-type anvil	1 pc
Ø2.5mm carbide ball indenter	1 pc
Ø5mm carbide ball indenter	1 pc
Ø10mm carbide ball indenter	1 pc
Hardness test block 150~250HBW2.5/187.5	1 pc
Hardness test block 75~125HBW10/1000	1 pc
Hardness test block 175~250HBW10/3000	1 pc
USB flash disk (8G)	1 pc
Touch pen	1 pc
Anti-dust cover	1 pc

10X eyepiece	HDT-XB500-EP10X
15X eyepiece	HDT-XB500-EP15X
Hardness test block	page 715~716
Desk	HDT-DESK

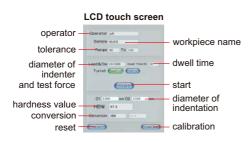
AUTOMATIC TESTING, AUTOMATIC TEST FORCE LOADING

# MOTORIZED DIGITAL BRINELL HARDNESS TESTERS

FORCE LOADING BY ELECTRIC MOTOR (WITHOUT WEIGHT)



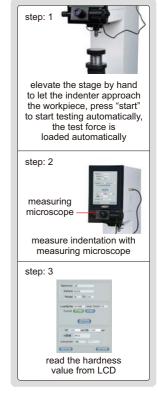




- Automatic testing, automatic test force loading
- LCD touch screen, easy operation
- Measure indentation by measuring microscope then read the hardness value from LCD
- Tolerance testing Insert USB flash disk, save the test results as Excel
- Converted to HRA, HRB, HRC, HRD, HRF, HV, HB, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
- Force loading by electric motor, without weights
   According to ISO 6506



ISHB-D200









Ø200mm flat anvil (included)



V-type anvil (included)



touch pen (included)



desk (optional)

## **SPECIFICATION**

Code		ISHB-D200	ISHB-D300
Turret rotation		manual	automatic
Range		8~650HBW	
Reading mode directly read from LCD		LCD	
Test force		62.5, 100, 125, 187.5, 250, 500, 750, 1000, 1500, 3000kgf	
Max. workpie	ce height	200mm	
Max. testing width		155mm (from the center of indenter to the wall of main body)	
Stage elevation		manual	
Load control	pad control automatic (load/dwell/unload)		vell/unload)
Load dwell tir	ne	5~60 second	
Measuring	magnification	20X	
microscope	resolution	0.625µm	
Power supply		220V, 50/60Hz	
Dimension		550x210x750mm	
Weight		110kg	

## STANDARD DELIVERY

Main unit	1 pc
Ø80mm flat anvil	1 pc
Ø200mm flat anvil	1 pc
V-type anvil	1 pc
Ø2.5mm carbide ball indenter	1 pc
Ø5mm carbide ball indenter	1 pc
Ø10mm carbide ball indenter	1 pc
Hardness test block 150~250HBW2.5/187.5	1 pc
Hardness test block 75~125HBW10/1000	1 pc
Hardness test block 175~250HBW10/3000	1 pc
USB flash disk (8G)	1 pc
Touch pen	1 pc
Anti-dust cover	1 pc

#### **OPTIONAL ACCESSORY**

Hardness test block 200~300HBW2.5/187.5	HDT-B-HB25A2
Hardness test block 90~200HBW10/1000	HDT-B-HB10C1
Hardness test block 200~300HBW10/3000	HDT-B-HB10A2
Brinell indentation measuring system	ISHB-MSA
Desk	HDT-DESK

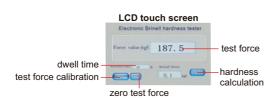


# **MOTORIZED BRINELL HARDNESS TESTER CODE ISHB-M100**

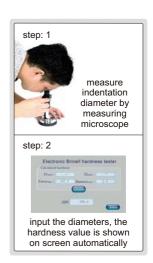
FORCE LOADING BY ELECTRIC MOTOR (WITHOUT WEIGHTS)

AUTOMATIC TESTING AFTER PRELIMINARY TEST FORCE IS LOADED BY HAND









- LCD touch screen, easy operation
- Automatic testing after preliminary test force is loaded by hand
- Measure indentation diameter by measuring microscope, input the diameters, the hardness value is shown on screen automatically
- Force loading by electric motor, without weights
   According to ISO 6506



Ø80mm flat anvil (included)



Ø200mm flat anvil (included)



V-type anvil (included)



measuring microscope (included)



desk (optional)

#### **SPECIFICATION**

SPECIFICATION			
Range		8~650HBW	
Reading mode		directly read from LCD	
Test force		62.5, 100, 125, 187.5, 250, 500, 750, 1000, 1500, 3000kgf	
Max. workpiece height		230mm	
Max. testing width		160mm (from the center of indenter to the wall of main body)	
Stage elevation		manual	
Load control		automatic (load/dwell/unload)	
Load dwell time 5~60 secon		5~60 second	
Measuring	magnification	20X	
microscope	graduation	0.01mm	
Power supply 220V		220V, 50/60Hz	
Dimension		550×210×750mm	
Weight		90kg	

#### STANDARD DELIVERY

Main unit	1 pc
Ø80mm flat anvil	1 pc
Ø200mm flat anvil	1 pc
V-type anvil	1 pc
Ø2.5mm carbide ball indenter	1 pc
Ø5mm carbide ball indenter	1 pc
Ø10mm carbide ball indenter	1 pc
Hardness test block 150~250HBW2.5/187.5	1 pc
Hardness test block 75~125HBW10/1000	1 pc
Hardness test block 175~250HBW10/3000	1 pc
Measuring microscope	1 pc
Anti-dust cover	1 pc

Hardness test block 200~300HBW2.5/187.5	HDT-B-HB25A2
Hardness test block 90~200HBW10/1000	HDT-B-HB10C1
Hardness test block 200~300HBW10/3000	HDT-B-HB10A2
Brinell indentation measuring system	ISHB-MSA
Desk	HDT-DESK



# **BRINELL INDENTATION MEASURING SYSTEM CODE ISHB-MSA**





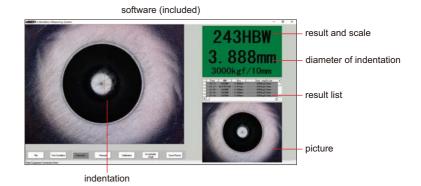






software flash disk (included)

- Connected to computer USB port
- Automatically measure the indentation
   Result saved to Excel automatically
- Tolerance testing
- Calibration with standard hardness blocks or standard indentation blocks



# **SPECIFICATION**

01 2011 107 111011			
Applicable Brinell indenter		Ø10mm, Ø7.26mm, Ø5mm, Ø4mm, Ø2.5mm	
Hardness range		16~650HB	
Range of indentation diameter		Ø0.6~6mm	
Test force		62.5, 100, 125, 187.5, 250, 500, 750, 1000, 1500, 3000kgf	
Hardness reso	lution	1HB	
Diameter meas	suring resolution	0.001mm	
Diameter measuring accuracy	Ø10mm ball indneter	±0.4% (indentation diameter)	
	Ø5mm ball indneter	±0.8% (indentation diameter)	
	Ø2.5mm ball indneter	±1.2% (indentation diameter)	
	sensor	1/3.2" CMOS	
Camera	pixel	2M (resolution 1600×1200)	
	view filed	8×6mm	
Dimension		170×54×54mm	
Weight		385g	



standard blocks for Ø5mm and Ø10mm indenters (included)

## STANDARD DELIVERY

O I AND THE DELIVERY	
Main unit	1 pc
Software	1 pc
Ø5mm standard indentation block	1 pc
Ø10mm standard indentation block	1 pc

# **OPTIONAL ACCESSORY**

Ø2.5mm standard indentation block ISHB-MSA-BLOCK25

# DIGITAL BRINELL/ROCKWELL/VICKERS HARDNESS TESTER CODE HDT-BRV130

FORCE LOADING BY ELECTRIC MOTOR (WITHOUT WEIGHTS)



- According to ISO 6506, ISO 6507, ISO 6508
- Force loading by electric motor (without weights)

#### **SPECIFICATION**

SPECIFICATION	
Brinell test load	49N (5kgf), 98N (10kgf), 153N (15.625kgf), 294N (30kgf), 306N (31.25kgf), 613N (62.5kgf), 980N (100kgf), 1226N (125kgf), 1839N (187.5kgf)
Brinell scales	HBW1/5, HBW2.5/62.5, HBW1/10, HBW2.5/15.625, HBW1/30, HBW2.5/31.25, HBW2.5/62.5, HBW10/100, HBW5/125, HBW2.5/187.5
Brinell resolution	0.1HBW
Rockwell test load	98N (10kgf) preload 588 (60kgf), 980 (100kgf), 1471N (150kgf) total load
Rockwell scales	HRA, HRB, HRC, HRD, HRE, HRF, HRG, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV
Rockwell resolution	0.1HR
Vickers test load	49N (5kgf), 98N (10kgf), 196N (20kgf), 294N (30kgf), 392N (40kgf), 490N (50kgf), 588N (60kgf), 784N (80kgf), 980N (100kgf), 1176N (120kgf)
Vickers scales	HV5, HV10, HV20, HV30, HV40, HV50, HV60, HV80, HV100, HV120
Vickers resolution	0.1HV
Objective	2.5X/5X
Magnification of microscope	Brinell: 37.5X, Vickers: 75X
Hardness test range	Brinell: 8~650HBW, Rockwell: 20~100HR, Vickers: 8~2900HV
Max. workpiece height	Rockwell: 220mm, Brinell and Vickers: 150mm
Max. testing width	200mm (from the center of indenter to the wall of main body)
Data output	USB flash disk
Power supply	220V, 50/60Hz
Dimension	560×350×800mm
Weight	70kg





Ø60mm flat anvil for Rockwell (included)



Ø60mm flat anvil for Vickers and Brinell (included)



V-type anvil for Rockwell (included), for cylinders with diameter Ø4~60mm



small V-type anvil for Rockwell (**optional**), for cylinders with diameter Ø2~4mm



Ø150mm flat anvil for Rockwell (included)



 $\mathsf{desk}\;(\textbf{optional})$ 

#### STANDARD DELIVERY

Main unit	1 pc
Vickers diamond indenter	1 pc
Rockwell diamond indenter	1 pc
Ø1.5875mm Rockwell indenter	1 pc
Ø2.5mm Brinell indenter	1 pc
Ø5mm Brinell indenter	1 pc
Ø60mm flat anvil for Rockwell	1 pc
Ø150mm flat anvil for Rockwell	1 pc
V-type anvil for Rockwell	1 pc
Ø60mm flat anvil for Vickers and Brinell	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Hardness test block 400~500HV30	1 pc
Hardness test block 180~300HBW2.5/187.5	1 pc
Level	1 pc
USB flash disk	1 pc
Touch pen	1 pc
Anti-dust cover	1 pc

OI HONAL ACCESCON	
Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Hardness test block 400-500HV30	HDT-B-HV30D
Hardness test block 200-300HBW2.5/187.5	HDT-B-HB25A2
Small V-type anvil for Rockwell	ISH-SMALLANVIL
Desk	HDT-DESK

#### INSPECTION CERTIFICATE

# BRINELL/ROCKWELL/VICKERS HARDNESS TESTER CODE ISH-BRV



Ø60mm flat anvil for Rockwell (included)



Ø150mm flat anvil for Rockwell (included)



Ø60mm flat anvil for Vickers and Brinell (included)



V-type anvil for Rockwell (included), for cylinders with diameter Ø4~60mm



V-type anvil for Vickers and Brinell (included)



small V-type anvil for Rockwell (optional), for cylinders with diameter Ø2~4mm



desk (optional)





According to ISO 6506, ISO 6507, ISO 6508

#### **SPECIFICATION**

Rockwell test load	98N preload, 588, 980, 1471N total load
Min. Rockwell reading	0.5HR
Brinell test load	306, 613, 1839N
Vickers test load	294N
Stage elevation	manual
Load control	manual
Magnification of microscope	37.5X/75X
Max. workpiece height	180mm
Max. testing width	200mm (from the center of indenter to the wall of main body)
Power supply	220V, 50/60Hz
Dimension	546×300×767mm
Weight	90kg

# STANDARD DELIVERY

Main unit	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Diamond Rockwell indenter	1 pc
Ø5mm Brinell indenter	1 pc
Ø2.5mm Brinell indenter	1 pc
Vickers indenter	1 pc
Ø60mm flat anvil for Rockwell	1 pc
Ø150mm flat anvil for Rockwell	1 pc
V-type anvil for Rockwell	1 pc
Ø60mm flat anvil for Vickers and Brinell	1 pc
V-type anvil for Vickers and Brinell	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Hardness test block 400~500HV30	1 pc
Hardness test block 180~300HBW2.5/187.5	1 pc
Anti-dust cover	1 pc

OI HONAL ACCESSORY	
Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Hardness test block 400-500HV30	HDT-B-HV30D
Hardness test block 200-3000HBW2.5/187.5	HDT-B-HB25A2
Small V-type anvil for Rockwell	ISH-SMALLANVIL
Desk	HDT-DESK



# PORTABLE LEEB HARDNESS TESTER APPLICABLE MATERIAL AND HARDNESS RANGE OF IMPACT DEVICE D

Material	HLD	HV	НВ	HRC	HRB	HS	Tensile strength (MPa)
Steel & cast steel	300-900	81-955	81-654	20-68	38-100	32-100	375-2639
Tool steel	300-840	80-898		20-67			
Stainless steel	300-800	85-802	85-655		46-101		
Cast iron	360-650		93-334				
Cast aluminum alloy	170-570		19-164		23-84		
Brass	200-550		40-173		13-95		
Bronze	300-700		60-290				
Copper	200-690		45-315				

# **PORTABLE LEEB HARDNESS TESTERS**











HDT-CB320 (wired probe is included)



HDT-WL320 (wireless probe is included)

- Can use wired probes or wireless probes
- Dual-coil probe for high accuracy
- Universal testing angle, no need to set impact direction
- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC, HRA and HRB), Shore (HS) and tensile strength (σb)
- Dual value display, shows both Leeb and converted hardness
- Large 2.4" LCD display with backlight
- With a magnet on the back, the main unit can be attached on steel surfaces
- According to ASTM A956 and DIN 50156



hardness test block D (included)



small support ring (included)

connect to PC, upload the data to PC, print and send to Excel (software is included)



bluetooth printer (optional)

connect to

To be continued

# Continued from previous page

# **SPECIFICATION**

Code	HDT-CB320			HDT-WL3	20	
Probe included	wired probe D			wireless probe D		
Optional probes	wired (DC/C/D/D+15/D	L/E/G), wireless (DC/C	C/D/DL/G)			
Resolution	1HLD/1HV/1HB/0.1HR	C/0.1HRB/0.1HRA/0.1	HS/1MPa			
Accuracy	±6HLD (when HLD=80	0)				
Output	USB					
Measuring range	HL 170-960/HRC 1.3-74.7/HRB 1.2-139.7/HB 28-1027/HV 45-1221 HS 4.0-112.1/HRA 1.3-88.5/MPa 118-3315N/mm²					
Applicable materials	steel/cast steel     nodular cast iron     copper	alloy steel     cast aluminum     forging steel	3. stainle 7. brass 11. rolling		4. gray pig iron 8. bronze	
Statistics	average/max./min./s.va	alue				
Memory	999 data					
Working environment	-10°C~45°C					
Power supply	2xAA battery					
Dimension	145×68×28mm					
Weight	158g					

# STANDARD DELIVERY

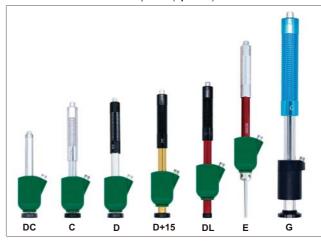
Code	HDT-CB320	HDT-WL320
Main unit	1 pc	1 pc
Wired probe D	1 pc	_
Wireless probe D	_	1 pc
Hardness test block D	1 pc	1 pc
Small support ring	1 pc	1 pc
Cleaning brush	1 pc	1 pc

# OPTIONAL ACCESSORY

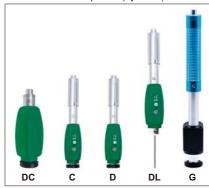
	DC	HDT-CB320-DC	
	С	HDT-CB320-C	
	D	HDT-CB320-D	
Wired probe	D+15	HDT-CB320-D15	
	DL	HDT-CB320-DL	
	E	HDT-CB320-E	
	G	HDT-CB320-G	
	DC	HDT-WL320-DCW	
	С	HDT-WL320-CW	
Wireless probe	D	HDT-WL320-DW	
	DL	HDT-WL320-DLW	
	G	HDT-WL320-GW	
Hardness test b	lock D**	HDT-B-HLD3	
Hardness test block G*		HDT-B-HLG2	
Printer		ISH-LP200-PRINTER	
Support rings		page 706	
Hardness test block G (HDT-R-HI G2) is for probe G			

 <sup>\*</sup>Hardness test block G (HDT-B-HLG2) is for probe G (HDT-LP320-G or HDT-LP320-GW)
 \*\*Hardness test block D (HDT-B-HLD3) is for all other probes

# wired probes (optional)



# wireless probes (optional)



AFFLICABLE WORK	(FILOL							
Probes		DC	С	D	D+15	DL	E	G
Application		inner wall of small space	small or thin workpiece, coating layer	general use	deep groove	narrow slot or small hole	very hard material	casting or forging workpiece
Maximum roughne	ss of workpiece (Ra)	2µm	0.4µm	2µm	2µm	2µm	2µm	7µm
B42-1	direct measurement	5kg	1.5kg	5kg	5kg	5kg	5kg	15kg
Minimum weight of workpiece	on solid support	2.5kg	0.5kg	2kg	2kg	2kg	2.5kg	5kg
or workpicoc	coupled on plate	0.05-2kg	0.02kg	0.05-2kg	0.1kg	0.1kg	0.1-2kg	0.5kg
Minimum thicknes	s of workpiece	3mm	1mm	3mm	3mm	3mm	3mm	10mm



# **PORTABLE LEEB HARDNESS TESTER CODE ISH-PHB**







- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC and HRB), Shore (HS) and tensile strength (MPa)
   Memory of 99 measurement values for browsing
   Set measurement times (1~9) to have average value
   Connected with printer via bluetooth

- Automatic power off, according to ASTM A 956



hardness test block D (included)



small support ring (included)



# **SPECIFICATION**

Min. reading	1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 1HS, 1MPa		
Accuracy	±6HLD (when HLD=800)		
Display	Leeb (HLD), converted hardness, material, impact direction, test times, average value, date		
Output	bluetooth		
		5kg	
	minimum weight	2kg (on solid support)	
Applicable	Wolgitt	0.1kg (coupled on plate)	
workpiece	minimum thicknes	ss: 5mm	
	minimum radius o	f curved surface: 30mm	
	maximum roughness (Ra): 1.6µm		
Power supply	3×AAA batteries		
Dimension	150×84×28mm		
Weight	200g		

# STANDARD DELIVERY

Main unit	1 pc
Impact device D	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc

01 11010/12/100200111	
Wireless printer	ISH-DS-PRINTER
Couplant	ISH-COUPLANT
Support rings	page 706
Hardness test block D	HDT-B-HLD3





# PORTABLE LEEB HARDNESS TESTER (BUILT-IN BLUETOOTH) CODE ISH-PHB-B



- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC and HRB), Shore (HS) and tensile strength (MPa)

  Memory of 99 measurement values for browsing
- Set measurement times (1~9) to have average value
- Connected with printer via wireless module
- Automatic power off
   According to ASTM A 956
- Wired data transmission (keyboard signal): USB cable connect to computer, press transmission button to send data
- Wireless data transmission (keyboard signal):
   built-in Bluetooth module connect to computer or mobile phone, press transmission button to send data







small support ring (included)



wireless printer (optional)







#### **SPECIFICATION**

Min. reading	1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 1HS, 1MPa			
Accuracy	±6HLD (when HLD=800)			
Display	Leeb (HLD), converted hardness, material, impact direction, test times, average value, date			
Output	bluetooth, USB	bluetooth, USB		
		5kg		
	minimum weight	2kg (on solid support)		
Applicable	Woight	0.1kg (coupled on plate)		
workpiece	minimum thickness: 5mm			
	minimum radius o	f curved surface: 30mm		
	maximum roughness (Ra): 1.6µm			
Power supply	3×AAA batteries			
Dimension	150×84×28mm			
Weight	200g			

# STANDARD DELIVERY

Main unit	1 pc
Impact device D	1 pc
Hardness test block D	1 pc
USB cable	1 pc
Small support ring	1 pc
Cleaning brush	1 pc

# **OPTIONAL ACCESSORY**

Wireless printer	ISH-DS-PRINTER
Couplant	ISH-COUPLANT
Support rings	page 706
Hardness test block D	HDT-B-HLD3

connected to computer by USB cable, upload the data in real time



connected to computer by bluetooth module, upload the data in real time





# PORTABLE LEEB HARDNESS TESTER **CODE ISH-SPHA**







- Based on Leeb (HL), converted to Vickers (HV), Brinell (HB), Rockwell (HRC and HRB), Shore (HS) and tensile strength (MPa)
- Connected with printer via bluetooth
   Connected with computer via USB port
- Up to 800 test results can be saved
- Tolerance testing
- Touch screen operation, large display with backlight
   Language: English, Chinese, Italian, German, French and Portuguese
- Automatic power off
- According to ASTM A 956





software flash disk (included)



hardness test block D (included)



**SPECIFICATION** 

Min. reading	1HL, 1HV, 1HB, 0.1HRC, 0.1HRB, 1HS, 1MPa
Accuracy	±6HL (when HL=800)
Display	Leeb (HL), converted hardness, material, impact direction, test times, average value, deviation, time
Output	bluetooth and USB
Power supply	built-in rechargeable battery
Dimension	135×83×24mm
Weight	350g



small support ring (included)



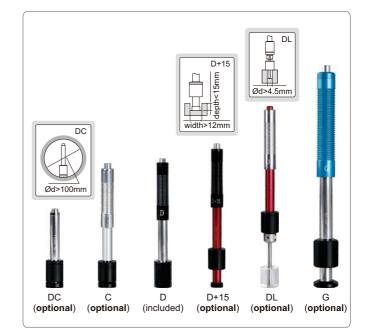
printer (included)

#### STANDARD DELIVERY

Main unit	1 pc
Impact device D	1 pc
Printer	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
AC/DC adapter	1 pc
Software flash disk and USB cable	1 pc
Pen for touch screen	1 pc

#### **OPTIONAL ACCESSORY**

Impact device DC	ISH-SPHA-DC
Impact device C	ISH-SPHA-C
Impact device D+15	ISH-SPHA-D15
Impact device DL	ISH-SPHA-DL
Impact device G	ISH-SPHA-G
Hardness test block D*	HDT-B-HLD3
Hardness test block G*	HDT-B-HLG2
Couplant	ISH-COUPLANT
Support rings	page 706



<sup>\*</sup> Hardness test block G (HDT-B-HLG2) is for impact device G (ISH-SPHA-G).

Hardness test block D (HDT-B-HLD3) is for all other impact devices.

/ L.O/ (DLL 1101)							
Impact device		DC	С	D	D+15	DL	G
Application		inner wall of small space	small or thin workpiece, coating layer	general use	deep groove	narrow slot or small hole	casting or forging workpiece
Maximum roughne	ss of workpiece (Ra)	1.6µm	0.4µm	1.6µm	1.6µm	1.6µm	7µm
Minimum variabt	direct measurement	5kg	1.5kg	5kg	5kg	5kg	15kg
Minimum weight of workpiece	on solid support	2kg	0.5kg	2kg	2kg	2kg	5kg
opiooo	coupled on plate	0.1kg	0.02kg	0.1kg	0.1kg	0.1kg	0.5kg
Minimum thickness of workpiece		5mm	1mm	5mm	5mm	5mm	10mm

# PORTABLE LEEB HARDNESS TESTERS (BASIC TYPE)

- Can change probes
- Dual-coil probe for high accuracy
- Universal testing angle, no need to set impact direction
- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC, HRB), Shore (HSD) and tensile strength (σb)
   Dual value display, shows both Leeb and converted hardness
- Large LCD display with backlight
- Can choose large font display and statistics display
   Automatically calculate maximum, minimum and average value
- Save 300 data
- Operation temperature: -10°C~45°C
- According to ASTM A956, GB/T 17394

#### **SPECIFICATION**

Code	HDT-LP200	HDT-LP200B		
Printer	not included	included		
Resolution	1HLD/1HV/1HB/0.1HRC/0.1HRB/ 0.1HSD/1σb			
Accuracy	±6HLD (when HLD=800)			
Measuring range	HL 170-960/HRC 17-70/HRB 13-109/ HB 20-655/HV 80-940/HSD 32-99.5/ σb(rm) 255-2639N/mm²			
Power supply	2xAA battery			
Dimension	135×77×32mm			
Weight	240g			

#### STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
Impact device D	1 pc
Bluetooth printer (included in HDT-LP200B)	1 pc

#### **OPTIONAL ACCESSORY**

Impact device DC	HDT-LP200-DC
Impact device C	HDT-LP200-C
Impact device D+15	HDT-LP200-D15
Impact device DL	HDT-LP200-DL
Impact device G	HDT-LP200-G
Hardness test block D**	HDT-B-HLD3
Hardness test block G*	HDT-B-HLG2
Support rings	page 706

- \* Hardness test block G (HDT-B-HLG2) is for impact device G (HDT-LP200-G)
- \*\* Hardness test block D (HDT-B-HLD3) is for all other impact devices





hardness test block D (included)



small support ring (included)



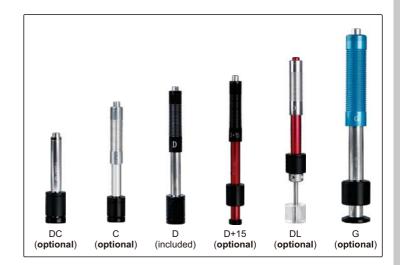
bluetooth printer (included in HDT-LP200B)





HDT-LP200





APPLICABLE WORKPIECE							
Impact device		DC	С	D	D+15	DL	G
Application		inner wall of small space	small or thin workpiece, coating layer	general use	deep groove	narrow slot or small hole	casting or forging workpiece
Maximum roughne	ss of workpiece (Ra)	2µm	0.4µm	2µm	2µm	2µm	7µm
	direct measurement	5kg	1.5kg	5kg	5kg	5kg	15kg
Minimum weight of workpiece	on solid support	2kg	0.5kg	2kg	2kg	2kg	5kg
or mornipiood	coupled on plate	0.05kg	0.02kg	0.05kg	0.1kg	0.05kg	0.5kg
Minimum thickness of workpiece		3mm	1mm	3mm	3mm	3mm	10mm



# PORTABLE LEEB HARDNESS TESTER (WITH WIRELESS PROBE) **CODE HDT-WP201**



- Bluetooth digital probe
- Universal testing angle, no need to set impact direction
- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC, HRB), Shore (HSD) and tensile strength (σb)
   Dual value display, shows both Leeb and converted hardness
- Large LCD display with backlight
- Can choose large font display and statistics display
   Automatically calculate maximum, minimum and average value
- Save 300 data
- Operation temperature: -10°C~45°C
- According to ASTM A956, DIN 50156 GB/T 17394







hardness test block D (included)



small support ring (included)



bluetooth printer (optional)

#### **SPECIFICATION**

Resolution	1HLD/1HV/1HB/0.1HRC/0.1HRB/ 0.1HSD/1σb		
Accuracy	±6HLD (when HLD=800)		
Measuring range	HL 170-960/HRC 17-69/HRB 13-101.7/ HB 20-655/HV 80-940/HSD 32-99.5/ σb (rm) 255-2180N/mm²		
Power supply	2xAA battery		
Dimension	135×77×32mm		
Weight	240g		





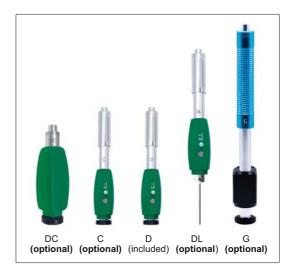


# STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
Impact device D	1 pc

# **OPTIONAL ACCESSORY**

Impact device DC	HDT-WP201-DC
Impact device C	HDT-WP201-C
Impact device DL	HDT-WP201-DL
Impact device G	HDT-WP201-G
Hardness test block D	HDT-B-HLD3
Bluetooth printer	HDT-WP201-PT
Support rings	page 706



ALL LIOABLE WORK I LOE						
Impact device		DC	С	D	DL	G
Application		inner wall of small space	small or thin workpiece, coating layer	general use	narrow slot or small hole	casting or forging workpiece
Maximum roughne	ss of workpiece (Ra)	2µm	0.4µm	2µm	2µm	7µm
	direct measurement	5kg	1.5kg	5kg	5kg	15kg
Minimum weight of workpiece	on solid support	2kg	0.5kg	2kg	2kg	5kg
or workpiece	coupled on plate	0.05kg	0.02kg	0.05kg	0.05kg	0.5kg
Minimum thicknes	s of workpiece	3mm	1mm	3mm	3mm	10mm







# PORTABLE LEEB HARDNESS TESTER (HIGH ACCURACY) **CODE HDT-L410**

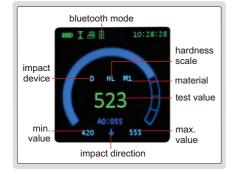




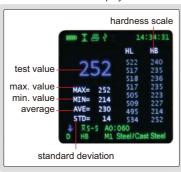
- Metal housingHD TFT 320×320 display
- Impact device D
- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC, HRA and HRB), Shore (HS) and tensile strength (SGM)
- Four display modes
- Automatic direction correction
- Tolerance testing
- Automatic power off, automatic calculation of statistics
- Dual value display, shows both Leeb and other conversion values
- 31 files can be saved, each containing 100 measurement data
- Connected to PC software via USB or Bluetooth 2.0
- Connected with printer via Bluetooth
- Operation temperature: -20°C~70°C
- According to ASTM A956, DIN 50156, GB/T 17394

# DL probe can be installed (optional) software flash disk hardness test (included) block D (included) wireless printer small support ring (optional) (included)

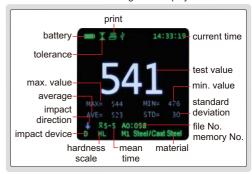
dynamic ring display



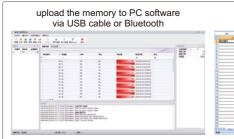
statistic display

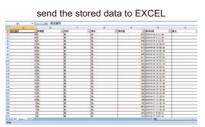


can choose large font display

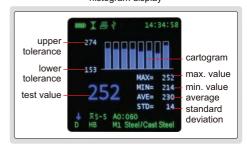


software (included), upload the memory to PC, print and send to EXCEL





histogram display



# SPECIFICATION

3F LOII ICATION		
Resolution	1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 0.1HRA, 0.1HS, 1SGM	
Accuracy	±4HLD (when HLD=800)	
Output	USB and bluetooth	
	minimum weight Applicable	5kg (direct measurement)
		2kg (on solid support)
		0.05kg (coupled on plate)
workpiece	minimum thickness: 5mm minimum radius of curved surface: 30mm	
	maximum roughness (Ra): 2µm	
Power supply	built-in 3.7V rechargeable battery	
Dimension	148×44×22mm	
Weight	115g	

# STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
AC/DC adapter	1 pc
Software flash disk and USB cable	1 pc

0. 1.0.0.127.0020001.1		
Printer	HDT-L410-PRINTER	
Support rings	page 706	
Hardness test block D	HDT-B-HLD3	
DL probe	HDT-L410-DL	



# PORTABLE LEEB HARDNESS TESTER (BASIC TYPE) **CODE HDT-L411**







software flash disk (included)



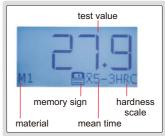
hardness test block D (included)



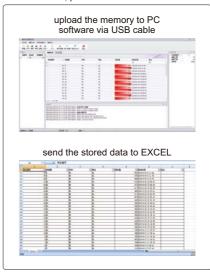
small support ring (included)



can choose large font display



software (included), upload the memory to PC, print and send to EXCEL



- Impact device D
- Universal testing angle, no need to set impact direction
- Dual-coil probe, high accuracy
- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC, HRA and HRB), Shore (HS) and tensile strength (SGM)

  Dual value display, shows both Leeb and converted hardness

  High contrast digital LCD display

- Can choose large font display
- Automatically calculate maximum, minimum, average value
- Connected to PC via USB
- Save 999 data
- Operation temperature: -20°C~45°C
- According to ASTM A956, DIN 50156, GB/T 17394

# **SPECIFICATION**

Decelution	4111 D 411V 411D 0.4	LIDO O ALIDA O ALIO ACOM	
Resolution	1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 0.1HRA, 0.1HS, 1SGM		
Accuracy	±6HLD (when HLD=800)		
Output	USB	USB	
Measuring range	HL100-960, HRC1-74.7, HRB1.2-140, HB28-1027, HV45-1230, HS4-112, HRA7-88.5, SGM (rm) 118-3315N/mm²		
		5kg (direct measurement)	
minimum weight	2kg (on solid support)		
Applicable	0.05kg (coupled on plate)		
workpiece	minimum thickness: 5mm		
	minimum radius of curved surface: 30mm		
	maximum roughness (Ra): 2µm		
Power supply	1xAAA battery		
Dimension	148×45×21mm		
Weight	105g		

# STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Cleaning brush	1 pc
AAA battery	1 pc
Small support ring	1 pc
Software flash disk and USB cable	1 pc

Support rings	page 706
Hardness test block D	HDT-B-HLD3

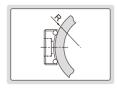




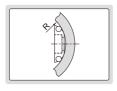
# SUPPORT RING SET FOR PORTABLE LEEB HARDNESS TESTER CODE ISH-PH-SP9

type A













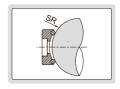


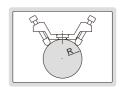
# **SPECIFICATION**

15 5-30	3 pcs
5-30	3 ncc
	J pcs
50	
3	
5-17	3 pcs
5-30	
-13	
.5-17	3 pcs
.5-30	
-15	2 222
.5-30	2 pcs
	1 pc
1	5-50 13 5-17 5-30 -13 2.5-17 5.5-30 9-15







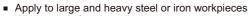


# DIGITAL MAGNETIC ROCKWELL HARDNESS TESTER CODE ISHR-D121





flat anvil for test block (included)



- With statistic function, display average, maximum and minimum values
- Convert to HV, HB and tensile strength
- According to ISO 6508, ASTM E18



# **SPECIFICATION**

OI EOII IOATION	
Hardness scale	HRA, HRB, HRC
Preliminary test force	10kg
Test force	60kg, 100kg, 150kg
Load control	manual
Min. reading	0.1HR
Flat workpiece requirement	length>190mm, width>60mm, thickness>5mm
Cylinder or tube workpiece requirement	length>200mm, diameter>Ø50mm, wall thickness>8mm
Power supply	3×AAA batteries
Dimension	245×105×230mm
Weight	5.3kg

#### STANDARD DELIVERY

Main unit	1 pc
Flat anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Hardness test block HRB85~95	1 pc
Hardness test block HRC60~70	1 pc
Hardness test block HRC20~30	1 pc



# MAGNETIC ROCKWELL HARDNESS TESTER **CODE ISHR-M111**

- Apply to large and heavy steel or iron workpieces
- According to ISO 6508, ASTM E18





flat anvil for test block (included)



supports for cylinder or tube workpieces (included)



magnifier with LED (included)



#### **SPECIFICATION**

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG
Preliminary test force	10kg
Test force	60kg, 100kg, 150kg
Load control	manual
Min. reading	1HR
Flat workpiece requirement	length>180mm, width>60mm, thickness>5mm
Cylinder or tube workpiece requirement	length>180mm, diameter>Ø50mm, wall thickness>8mm
Dimension	220×70×220mm
Weight	4.7kg

#### STANDARD DELIVERY

Main unit	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	2 pcs
Hardness test block HRB85~95	1 pc
Hardness test block HRC60~70	1 pc
Hardness test block HRC20~30	1 pc
Flat anvil	1 pc
Support	4 pcs
Magnifier with LED	1 pc

# MAGNETIC BRINELL/ROCKWELL HARDNESS TESTER **CODE ISHR-B141**





flat anvil for test block (included)



supports for cylinder or tube workpieces (included)



magnifier with LED (included)



measuring microscope (included)

#### **SPECIFICATION**

Rockwell scale	HRA, HRB, HRC, HRD, HRF, HRG
Brinell measuring range	20~650HBW
Rockwell test force	10kg preload, 60kg, 100kg, 150kg total load
Brinell test force	62.5kg, 125kg, 187.5kg
Load control	manual
Min. Rockwell reading	1HR
Measuring microscope	40X, graduation 0.01mm
Flat workpiece requirement	length>180mm, width>60mm, thickness>5mm
Cylinder and tube workpiece requirement	length>180mm, diameter>Ø50mm, thickness>8mm
Dimension	220×70×220mm
Weight	4.7kg

# TANDADD DELIVEDY

STANDARD DELIVERY	
Main unit	1 pc
Flat anvil	1 pc
Support	4 pcs
Diamond Rockwell indenter	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Ø2.5mm Brinell indenter	1 pc
Hardness test block HRB85~95	1 pc
Hardness test block HRC60~70	1 pc
Hardness test block HRC20~30	1 pc
Brinell test block	1 pc
Measuring microscope	1 pc
Magnifier with LED	1 pc

# PORTABLE ROCKWELL HARDNESS TESTER **CODE ISHR-P151**





anvil extension for thin workpieces (included)





flat anvil (included)

V-type anvil (included)

■ According to ISO 6508, ASTM E18





# STANDARD DELIVERY

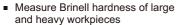
Main unit	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	2 pcs
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Flat anvil	1 pc
V-type anvil	1 pc
Base	1 pc
Anvil extension	1 pc
Magnifier	2 pcs

PIN BRINELL HARDNESS TESTER

# SPECIFICATION

SPECIFICATION	
Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG
Preliminary test force	10kg
Test force	60kg, 100kg, 150kg
Load control	manual
Min. reading	1HR
Max. workpiece thickness	25mm
Max. testing width	25mm (from the center of indenter to the main body)
Dimension	240×70×160mm
Weight (with base)	2.5kg





- 1580kg test force and Ø7.26mm ball indenter, equal to 3000kg test force and Ø10mm ball indenter
- Static and impact test modes
- According to ISO and ASTM standard







impact test handle

static load or impact pin indenterthe pin is broken when test force 1580kg is reached







measuring microscope (included)



pins (included)



V-type anvil (included)

#### STANDARD DELIVERY

CIANDAND DELIVER	
Static test clamp	1 pc
Impact test handle	1 pc
Flat anvil	1 pc
V-type anvil	1 pc
Ø7.26mm indenter	1 pc
Hardness test block	1 pc
Pin	250 pcs
Measuring microscope	1 pc

## **OPTIONAL ACCESSORY**

Ø4mm indenter	ISHB-P101-INDENTER
Pin (250 pcs)	ISHB-P101-PIN

#### SPECIFICATION

SPECIFICATION	
Measuring range	100~350HBW (with Ø7.26mm indenter, included) 350~650HBW (with Ø4mm indenter, <b>optional</b> )
Test force	1580kg
Accuracy	static test: ±3% impact test: ±5%
Measuring microscope	20X, graduation 0.01mm
Max. workpiece height of static test	150mm
Max. testing width of static test	80mm (from the center of indenter to the clamp)
Dimension	195×60×350mm
Weight	4.2kg



# HAMMER IMPACT BRINELL HARDNESS TESTER CODE HDT-PB350







- Measure Brinell hardness of large and heavy workpieces
- 1580kg test force and Ø7.26mm ball indenter, equal to 3000kg test force and Ø10mm ball indenter



#### **SPECIFICATION**

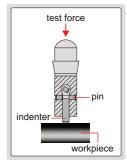
Measuring range	100~350HBW (with Ø7.26mm indenter, included) 350~650HBW (with Ø4mm indenter, <b>optional</b> )
Test force	1580kg
Accuracy	±5%HBW
Repeatability	±5%HBW
Measuring microscope	20X, graduation 0.01mm
Dimension	200×50×100mm
Weight	0.8kg



pins (included)



measuring microscope (included)



the pin is broken when test force 1580kg is reached

#### STANDARD DELIVERY

Main unit	1 pc
Ø7.26mm indenter	1 pc
Hardness test block	1 pc
Pin	250 pcs
Pin removal tool	1 pc
Measuring microscope	1 pc

# **OPTIONAL ACCESSORY**

Ø4mm indenter	ISHB-P101-INDENTER
Pin (250 pcs)	ISHB-P101-PIN

# HYDRAULIC BRINELL HARDNESS TESTER CODE ISHB-H131



V-type anvil (included)



spherical anvil



measuring microscope (included)

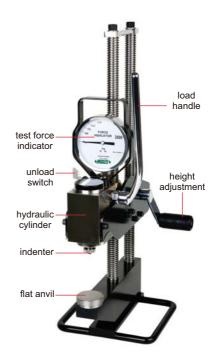
■ According to ISO 6506, ASTM E10

# **SPECIFICATION**

Measuring range	16~650HBW
Test force	3000kg
Indenter	Ø10mm carbide ball
Measuring microscope	20X, graduation 0.01mm
Max. workpiece height	350mm
Max. testing width	90mm (from the center of indenter to the column)
Dimension	270×225×570mm
Weight	13.8kg

#### STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1 pc
Flat anvil	1 pc
V-type anvil	1 pc
Spherical anvil	1 pc
Ø10mm carbide ball	2 pcs
Brinell test block	2 pcs
Measuring microscope	1 pc





# CHAIN TYPE HYDRAULIC BRINELL HARDNESS TESTER **CODE ISHB-C161**

- To measure the hardness of cylinders or tubes
- According to ISO 6506, ASTM E10

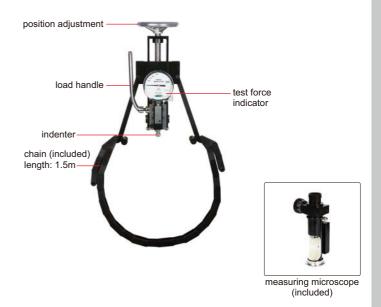


#### **SPECIFICATION**

Measuring range	32~650HBW
Workpiece diameter range	Ø150~Ø500mm
Test force	3000kg
Indenter	Ø10mm carbide ball
Measuring microscope	20X, graduation 0.01mm
Dimension	270×225×570mm
Weight	14.5kg

#### STANDARD DELIVERY

Main unit	1 pc
1.5m chain	1 pc
Ø10mm carbide ball	2 pcs
Brinell test block	2 pcs
Measuring microscope	1 pc





# **ALUMINUM HARDNESS TESTERS**

- To measure the hardness of soft metal such as aluminum alloy, copper, brass, soft steel, etc.
   According to ASTM B647-84 (2000)

# STANDARD DELIVERY

Main unit	1 pc
Spare indenter	1 pc
Hardness test block	1 pc
Wrench	1 pc



#### **SPECIFICATION**

Code	ISHW-L20	ISHW-L20A	ISHW-L20B	ISHW-B70	ISHW-B75	ISHW-B92
Application	for aluminum alloy general use	for aluminum alloy thick workpiece	for aluminum alloy small tube	for hard aluminum alloy and hard brass	for soft brass and copper	for soft steel and cold-rolled steel
Thickness requirement of flat workpiece	0.6~6mm	0.6~13mm	0.6~8mm	0.6~6mm	0.6~6mm	0.6~6mm
Internal diameter requirement of tube workpiece	>Ø10mm	>Ø10mm	>Ø6mm	>Ø10mm	>Ø10mm	>Ø10mm
Wall thickness requirement of tube workpiece	0.6~6mm	6~13mm (internal diameter Ø10~23.3mm) 0.6~6mm (internal diameter >Ø23.3mm)	0.6~8mm	0.6~6mm	0.6~6mm	0.6~6mm
Hardness range	rdness range 0~20HW					
Min. reading	1HW					
Accuracy	±0.5HW (at 5~17HW)					
Dimension	205×30×85mm					
Weight	500g					



# **BARCOL HARDNESS TESTER CODE ISHB-B300**

#### **SPECIFICATION**

Hardness range	0~100HBa (equal to 25~150HBW)
Min. reading	1HBa
Accuracy	±2HBa (at 42~52HBa) ±1HBa (at 84~88HBa)
Min. workpiece thickness	0.8mm
Dimension	142×65×90mm
Weight	500g



Main unit	1 pc
Spare indenter	2 pcs
Hardness test block	2 pcs
Wrench	1 pc





- To measure the hardness of workpieces made of pure aluminum, aluminum alloy, fiber reinforced plastic, hard plastic, etc.
- According to ASTM B648-00, ASTM D2853-07

# **DIGITAL SHORE DUROMETERS**







ISH-DSD



ISH-DSOO

- According to ISO868, ISO7619, ASTM D 2240
- Average and peak (max.) mode
  Dwell time is adjustable
- Tolerance testing
- 500 memories
- Wireless connection to printer
- Handhold use or work with test stand (code ISH-DS-STANDA)
- Automatic power off



software flash disk (included)



calibration block (included)



printer (optional)

#### **SPECIFICATION**

SPECIFICATION			
Code	ISH-DSA	ISH-DSD	ISH-DSOO
Unit	Shore A	Shore D	Shore OO
Test material	soft plastic, soft rubber, etc.	hard plastic, hard rubber, etc.	very soft plastic, rubber, sponge, textile, etc.
Measuring range	0~100HA* 0~100HD* 0~100HOO		0~100HOO
Resolution	0.1HA	0.1HD	0.1HOO
Accuracy	±1HA	±1HD	±1H00
Indenter protrusion	2.5mm		
Output	wireless and USB		
Power supply	built-in rechargeable battery		
Dimension	sion 153×50×29mm		
Weight	t 170g		

<sup>\*</sup>Use ISH-DSD when measuring result is higher than 90HA Use ISH-DSA when measuring result is lower than 20HD

# STANDARD DELIVERY

· · · · · · · · · · · · · · · · · · ·	
Main unit	1 pc
Calibration block	1 pc
Software and USB cable	1 pc
AC/DC adapter	1 pc

Printer	ISH-DS-PRINTER
Test stand	ISH-DS-STANDA

# TEST STAND FOR DIGITAL SHORE DUROMETERS CODE ISH-DS-STANDA

- For digital shore durometers (code ISH-DSA, ISH-DSD and ISH-DSOO)
- Perform repeatable hardness measurement due to fewer possibilities of human error or measurement variations
- Special structure for stable loading
- Weight block A (included) is for ISH-DSA, weight block D (optional) is for ISH-DSD, remove weight block for ISH-DSOO



weight block D (optional) for ISH-DSD

# load handle weight block A lifting screw column durometer is optional

#### **SPECIFICATION**

Stage diameter	Ø115mm
Max. workpiece height	45mm
Max. testing width	63mm (from test point to the column)
Dimension	Ø195×370mm
Weight	5.61kg

#### STANDARD DELIVERY

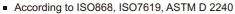
Test stand	1 pc
Weight block A (for ISH-DSA)	1 pc

# **OPTIONAL ACCESSORY**

Weight block D (for ISH-DSD) ISH-DS-W4

# **SHORE DUROMETERS**





- With peak value indicator
- Handhold use or work with test stand (code ISH-OS2)



# **SPECIFICATION**

Code	ISH-S30A ISH-S30D		
Scale	Shore A	Shore D	
Test material	soft plastic, soft rubber, etc. hard plastic, hard rubber, etc.		
Measuring range *	0~100HA 0~100HD		
Resolution	1HA 1HD		
Accuracy	±0.5HA ±0.5HD		
Indenter protrusion	2.5mm		
Weight	184g		

<sup>\*</sup> Use ISH-S30D when measuring result is higher than 90HA Use ISH-S30A when measuring result is lower than 20HD



# **TEST STAND FOR SHORE DUROMETERS CODE ISH-OS2**

**♦///S/ZE→** PLUS MADE IN EUROPE

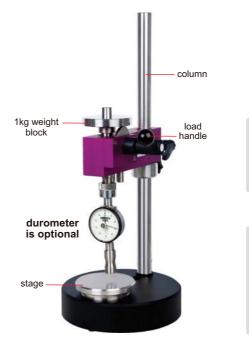
- For shore durometers (code ISH-S30A and ISH-S30D)
- Perform repeatable hardness measurement due to fewer possibilities of human error or measurement variations
- Special structure for stable loading
   1kg weight block (included) is for ISH-S30A, 4kg weight block (optional) is for ISH-S30D

## **SPECIFICATION**

Stage diameter	Ø98mm
Max. workpiece height	180mm
Max. testing width	115mm (from test point to the column)
Dimension	Ø200×500mm
Weight	18kg

#### STANDARD DELIVERY

Test stand	1 pc
1kg weight block (for ISH-S30A)	1 pc
Calibration block	1 pc





calibration block (included)



4kg weight block (optional) for ISH-S30D

#### **OPTIONAL ACCESSORY**

4kg weight block (for ISH-S30D)

ISH-OS2-W4

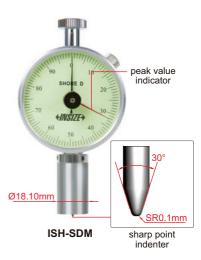
# **SHORE DUROMETERS**



calibration block (optional)

- According to ISO868, ISO7619, ASTM D 2240
- With peak value indicator
- Optional accessory: test stand ISH-STAC and ISH-STD





# SPECIFICATION

SPECIFICATION				
Code	ISH-SAM ISH-SDM			
Scale	Shore D Shore D			
Application	nature rubber, soft elastomer, etc. hard rubber, plastic, hard elastomer, etc.			
Measuring range *	10~90HA 20~90HD			
Graduation	1HA 1HD			
Indenter protrusion	2.5mm			
Dimension	115×60×25mm			
Weight	160g			



## **OPTIONAL ACCESSORY**

Calibration block ISH-DS-BLOCK		
	Calibration block	ISH-DS-BLOCK

<sup>\*</sup> Use ISH-SDM when measuring result is higher than 90HA Use ISH-SAM when measuring result is lower than 20HD



# **TEST STANDS FOR SHORE DUROMETERS**



- For shore durometers (code ISH-SAM and ISH-SDM)
- Perform repeatable hardness measurement due to fewer possibilities of human error or measurement variations





**ISH-STAC** ISH-STD

#### **SPECIFICATION**

Code	ISH-STAC	ISH-STD		
Applicable durometer	ISH-SAM	ISH-SDM		
Stage diameter	Ø100mm	Ø100mm		
Max. workpiece height	75mm	75mm		
Max. testing width	esting width 65mm (from test point to the column)			
Weight block	1kg	5kg		

# **FRUIT HARDNESS TESTER**



9643-4

- Measure the hardness of apples, pears, strawberries and grapes, etc. ■ The degree of ripeness can be judged by measuring the hardness of the fruit

#### **SPECIFICATION**

Code	Range	Graduation	Accuracy	Probe diameter	Probe depth	Dimension	Weight
9643-4	0.5-4kg/cm² (0.5-4×10⁵Pa)	0.02kg/cm² (0.02×10⁵Pa)	±2%	Ø3.5mm	10mm	151×55×30mm	0.2kg



# **HARDNESS TEST BLOCKS**

# INSPECTION



Rockwell



Vickers



Leeb



Micro-Vickers



Brinell



Shore

■ Supplied with manufacturer inspection certificate

# Rockwell hardness test blocks

Code	Type	Hardness
HDT-B-HRA	HRA	80-84
HDT-B-HRB	HRB	88-100
HDT-B-HRC1	HRC	20-30
HDT-B-HRC2	HRC	35-55
HDT-B-HRC3	HRC	60-70
HDT-B-HRD1	HRD	40-47
HDT-B-HRD2	HRD	55-63
HDT-B-HRD3	HRD	70-75
HDT-B-HRE	HRE	107-114
HDT-B-HRF	HRF	105-114
HDT-B-HRG1	HRG	57-82
HDT-B-HRG2	HRG	80-94

# Rockwell superficial hardness test blocks

NOOKWEN Supernolal naraness test blooks			
Code	Type	Hardness	
HDT-B-HR15N1	HR15N	70-77	
HDT-B-HR15N2	HR15N	78-88	
HDT-B-HR15N3	HR15N	89-91	
HDT-B-HR30N1	HR30N	42-54	
HDT-B-HR30N2	HR30N	55-73	
HDT-B-HR30N3	HR30N	74-80	
HDT-B-HR45N1	HR45N	20-31	
HDT-B-HR45N2	HR45N	32-61	
HDT-B-HR45N3	HR45N	63-70	
HDT-B-HR15T	HR15T	88-93	
HDT-B-HR30T	HR30T	73-82	
HDT-B-HR45T	HR45T	58-72	

# Vickers hardness test blocks

Code	Туре	Hardness
HDT-B-HV5A	HV5	175-200
HDT-B-HV5B	HV5	200-300
HDT-B-HV5C	HV5	300-400
HDT-B-HV5D	HV5	400-500
HDT-B-HV5E	HV5	500-600
HDT-B-HV5F	HV5	600-700
HDT-B-HV5G	HV5	700-750
HDT-B-HV10A	HV10	175-200
HDT-B-HV10B	HV10	200-300
HDT-B-HV10C	HV10	300-400
HDT-B-HV10D	HV10	400-500
HDT-B-HV10E	HV10	500-600
HDT-B-HV10F	HV10	600-700
HDT-B-HV10G	HV10	700-750
HDT-B-HV30A	HV30	175-200
HDT-B-HV30B	HV30	200-300
HDT-B-HV30C	HV30	300-400
HDT-B-HV30D	HV30	400-500
HDT-B-HV30E	HV30	500-600
HDT-B-HV30F	HV30	600-700
HDT-B-HV30G	HV30	700-750
HDT-B-HV50A	HV50	175-200
HDT-B-HV50B	HV50	200-300
HDT-B-HV50C	HV50	300-400
HDT-B-HV50D	HV50	400-500
HDT-B-HV50E	HV50	500-600
HDT-B-HV50F	HV50	600-700
HDT-B-HV50G	HV50	700-750
HDT-B-HV100A	HV100	175-200
HDT-B-HV100B	HV100	200-300
HDT-B-HV100C	HV100	300-400
HDT-B-HV100D	HV100	400-500
HDT-B-HV100E	HV100	500-600
HDT-B-HV100F	HV100	600-700
HDT-B-HV100G	HV100	700-750

To be continued

# Leeb hardness test blocks

Code	Туре	Hardness
HDT-B-HLD1	HLD	490-570
HDT-B-HLD2	HLD	590-670
HDT-B-HLD3	HLD	750-830
HDT-B-HLG1	HLG	460-540
HDT-B-HLG2	HLG	550-630

# Micro-Vickers hardness test blocks

Code	Type	Hardness
HDT-B-HV005A	HV0.05	200-300
HDT-B-HV005B	HV0.05	300-400
HDT-B-HV005C	HV0.05	400-500
HDT-B-HV005D	HV0.05	500-600
HDT-B-HV005E	HV0.05	600-700
HDT-B-HV005F	HV0.05	700-750
HDT-B-HV01A	HV0.1	200-300
HDT-B-HV01B	HV0.1	300-400
HDT-B-HV01C	HV0.1	400-500
HDT-B-HV01D	HV0.1	500-600
HDT-B-HV01E	HV0.1	600-700
HDT-B-HV01F	HV0.1	700-750
HDT-B-HV02A	HV0.2	200-300
HDT-B-HV02B	HV0.2	300-400
HDT-B-HV02C	HV0.2	400-500
HDT-B-HV02D	HV0.2	500-600
HDT-B-HV02E	HV0.2	600-700
HDT-B-HV02F	HV0.2	700-750
HDT-B-HV03A	HV0.3	200-300
HDT-B-HV03B	HV0.3	300-400
HDT-B-HV03C	HV0.3	400-500
HDT-B-HV03D	HV0.3	500-600
HDT-B-HV03E	HV0.3	600-700
HDT-B-HV03F	HV0.3	700-750
HDT-B-HV05A	HV0.5	200-300
HDT-B-HV05B	HV0.5	300-400
HDT-B-HV05C	HV0.5	400-500
HDT-B-HV05D	HV0.5	500-600
HDT-B-HV05E	HV0.5	600-700
HDT-B-HV05F	HV0.5	700-750
HDT-B-HV1A	HV1	200-300
HDT-B-HV1B	HV1	300-400
HDT-B-HV1C	HV1	400-500
HDT-B-HV1D	HV1	500-600
HDT-B-HV1E	HV1	600-700
HDT-B-HV1F	HV1	700-750

# Brinell hardness test blocks

Code	Type	Hardness
HDT-B-HB10A1	HBW10/3000	100-200
HDT-B-HB10A2	HBW10/3000	200-300
HDT-B-HB10A3	HBW10/3000	300-400
HDT-B-HB10A4	HBW10/3000	400-500
HDT-B-HB10A5	HBW10/3000	500-600
HDT-B-HB10A6	HBW10/3000	600-650
HDT-B-HB10B1	HBW10/1500	100-200
HDT-B-HB10B2	HBW10/1500	200-300
HDT-B-HB10B3	HBW10/1500	300-400
HDT-B-HB10B4	HBW10/1500	400-500
HDT-B-HB10B5	HBW10/1500	500-600
HDT-B-HB10B6	HBW10/1500	600-650
HDT-B-HB10C1	HBW10/1000	90-200
HDT-B-HB10C2	HBW10/1000	200-300
HDT-B-HB10C3	HBW10/1000	300-400
HDT-B-HB10C4	HBW10/1000	400-450
HDT-B-HB10D1	HBW10/500	90-200
HDT-B-HB10D2	HBW10/500	200-300
HDT-B-HB10D3	HBW10/500	300-400
HDT-B-HB10D4	HBW10/500	400-450
HDT-B-HB25A1	HBW2.5/187.5	100-200
HDT-B-HB25A2	HBW2.5/187.5	200-300
HDT-B-HB25A3	HBW2.5/187.5	300-400
HDT-B-HB25A4	HBW2.5/187.5	400-500
HDT-B-HB25A5	HBW2.5/187.5	500-600
HDT-B-HB25A6	HBW2.5/187.5	600-650
HDT-B-HB25B1	HBW2.5/62.5	90-200
HDT-B-HB25B2	HBW2.5/62.5	200-300
HDT-B-HB25B3	HBW2.5/62.5	300-400
HDT-B-HB25B4	HBW2.5/62.5	400-450
HDT-B-HB5A1	HBW5/750	100-200
HDT-B-HB5A2	HBW5/750	200-300
HDT-B-HB5A3	HBW5/750	300-400
HDT-B-HB5A4	HBW5/750	400-500
HDT-B-HB5A5	HBW5/750	500-600
HDT-B-HB5A6	HBW5/750	600-650
HDT-B-HB5B1	HBW5/250	90-200
HDT-B-HB5B2	HBW5/250	200-300
HDT-B-HB5B3	HBW5/250	300-400
HDT-B-HB5B4	HBW5/250	400-450

# Shore hardness test blocks

Code	Туре	Hardness*
HDT-B-SA	SA	6 pcs/set (30, 40, 50, 60, 70, 80)
HDT-B-SD	SD	3 pcs/set (15, 30, 90)

<sup>\*</sup>The actual value may be slightly different when delivered



# **CONCRETE STRENGTH TESTERS**





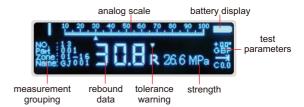




CST-D102 seperable

- Measure the strength of general building components, bridges and various concrete components (slabs, beams, columns, bridges, etc.)
- Angle, test surface, pumping, carbonization depth and other parameters can be customized according to the requirements
- The rebound body can be used for 2000 times
- USB data transmission
- The software can automatically generate the test report, and the strength curve can be customized and stored in the tester

  Storage and reading of 1000 test data
- According to JGJ/T23-2011, the curve of rebound meter can be customized to calculate the compressive strength of concrete



#### **SPECIFICATION**

Code	CST-D101	CST-D102
Display	OLED display	
Range	10-70N/mm²	
Accuracy	±1R	
Parameter	MPa, N/mm², Kgf/mm²	
Impact energy	2.207J, for testing common bu	ildings or bridge structures
Output	USB	
Structure	one body, non-seperable	separable, the digital display unit can be reused
Memory	1000 data	
Operation temperature	-40°C~60°C	
Power supply	built-in rechargeable battery	
Dimension	280×75×60mm	
Weight	1.1kg	



software flash disk (included)



sander (included)

calibration block (optional)

# STANDARD DELIVERY

Main unit	1 pc
Sander	1 pc
Power adapter	1 pc
Software and USB cable	1 pc

## OPTIONAL ACCESSORY

OF HONAL ACCESSORT	
Rebound body (for CST-D102)	CST-D102-REBOUND
Digital display unit (for CST-D102)	CST-D102-DISPLAY
Calibration block	CST-D-BLOCK

software (included) for uploading and storing data, printing and importing/exporting strength curves



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23	22	28.2					
24	23	25.4					
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25	25	25.8					
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# METALLOGRAPHY PREPARATION 28



Cutting Machines Page 719-721

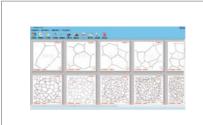


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**Cutting Machine Accessories** Page 729-730



**Mounting Press Accessories** Page 730-732





# AUTOMATIC CUTTING MACHINE (ADVANCED TYPE) CODE MLP-HCM102





- Suitable for cylinder workpieces (diameter≤100mm) and rectangular samples (height≤70mm, width≤100mm)
- Cooling system avoids overheating and destroying sample structure
- Three cutting modes (manual, pulse, continuous cutting), the cutting feed speed and cutting stroke can be programed

### **SPECIFICATION**

SPECIFICATION	
Maximum cutting diameter	Ø100mm
Cutting blade	Ø350×2.5ר32mm
Rotation speed	2200r/min
Spindle travel	145mm
Table travel	300mm
Illumination	LED ceiling light
Noise	≤85dB
Cooling tank	60L
Removable baffle	contain
Table dimension	330×280mm
Power	3kW
Power supply	AC 380V, 50Hz
Dimension	900×860×620mm
Weight	285kg

### STANDARD DELIVERY

Main unit	1 pc
Cutting blade	5 pcs
Cutting blade chuck	2 pcs
Coolant	1 barrel (4L)
Water tank	1 pc

OI HONAL ACCEDEDIN		
Coolant (4L, 1:20 diluted with water)	MLP-OL3	
Cutting blade (Ø350×2.5ר32mm, 40 pcs/box)	MLP-50Z4	
	MLP-60Y4*	
Cutting blade chuck (for Ø32mm cutting blade)	MLP-HCM102-CHUCK	

<sup>\*</sup>Special cutting blade for high hardness



coolant (included)



cutting blade **MLP-50Z4** (included)



cutting blade MLP-60Y4 (optional)





# CUTTING MACHINE (STANDARD TYPE) CODE MLP-CM60



- For metal and non-metal materials
- Cooling device avoids overheating and destroying sample structure
- With safety switch, the machine will automatically stop when the cover is opened



### **SPECIFICATION**

of Edit Idanian	
Maximum cutting diameter	Ø60mm
Cutting blade	Ø250×1.5ר25.4mm
Rotation speed	2800r/min
Motor power	2.2kW
Power supply	AC 380V, 50Hz
Dimension	830×620×450mm
Weight	82kg



STANDARD DELIVERT	
Main unit	1 pc
Cutting blade	2 pcs
Coolant	1 barrel (4L)
Water tank	1 pc

Coolant (4L, 1:20 diluted with water)	MLP-OL3
Cutting blade (Ø250×1.5ר25.4mm, 60 pcs/box)	MLP-CM60-CUT2
Cutting blade (Ø250×2ר32mm, 50 pcs/box)	MLP-50Z2 *
Cutting blade chuck (for Ø32mm cutting blade)	MLP-CM60-CHUCK

<sup>\*</sup> When use MLP-50Z2, please purchase MLP-CM60-CHUCK



cutting blade **MLP-CM60-CUT2** (included)



coolant (optional)



# CUTTING MACHINE (BASIC TYPE) CODE MLP-CM86





- For metal and non-metal materials
- Cooling device avoids overheating and destroying sample structure



of Edit Ida Holl	
Maximum cutting diameter Ø80mm	
Cutting blade	Ø250×2ר32mm
Rotation speed	2800r/min
Power	3kW
Power supply	AC 380V, 50Hz
Dimension	690×790×670mm

### STANDARD DELIVERY

• · · · · · · · · · · · · · · · · · · ·	
Main unit	1 pc
Cutting blade	2 pcs
Coolant	1 barrel (4L)
Water tank	1 pc

### **OPTIONAL ACCESSORY**

Coolant (4L, 1:20 diluted with water)	MLP-OL3
Cutting blade (Ø250×2ר32mm, 50 pcs/box)	MLP-60Y2*
	MLP-50Z2
Cutting blade chuck (for Ø32mm cutting blade)	MLP-CM86-CHUCK

<sup>\*</sup>Special cutting blade for high hardness



coolant (included)



cutting blade **MLP-50Z2** (included)



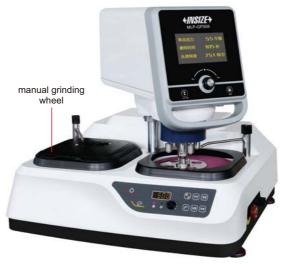
cutting blade MLP-60Y2 (optional)







### **GRINDER AND POLISHER (ADVANCED TYPE) CODE MLP-GP305**



- Replaceable double wheels, rotation direction can be selected
   Multi sample holder, pneumatic single point loading, automatic abrasive distribution
- Adjustable speed
- Water cooling device and abrasive cleaning nozzle prevent samples from overheating and destroying structure
   ABS case and stainless steel parts, anti-corrosion, easy to clean
   Metallographic samples can be roughly ground, finely ground, roughly polished and finely polished



silicon carbide paper (included)

### **SPECIFICATION**

Wheel diameter	Ø250mm (customizable Ø300mm)	
Wheel rotation speed	50~1000r/min (stepless adjustable), 150r/min, 300r/min (two fixed speeds)	
Wheel rotation direction	clockwise or counterclockwise	
Grinding head speed	50~150r/min (stepless adjustable)	
Pressure range	5~60N	
Operation number	6	
Operation time	0~995s	
Sample diameter	Ø30mm (customizable Ø22mm, Ø25mm, Ø30mm, Ø40mm, Ø45mm, Ø50mm)	
Air pressure	0.6~0.9MPa	
Power supply	AC220V, 50Hz	
Input power	1.1kW	
Dimension	758×785×680mm	
Weight	125kg	



Main unit	1 pc	
Silicon carbide paper	20 pcs each (240, 250, 400, 800, 1200), 100 pcs in total	
Polishing cloth	3 pcs each (velvet silk, woolen fabric), 6 pcs in total	
Polishing agent	1 pc (W2.5, 500ml)	
Spray polish agent	1 pc (W2.5, 350ml)	
Magnetic pad	2 pcs (Ø250mm)	
Anti-stick disc	3 pcs (Ø250mm)	



polishing cloth (included)



anti-stick disc (included)



magnetic pad (included)

OPTIONAL ACCESSORY		
Silicon carbide paper	MLP-SZG <sub>□□</sub> *	50 pcs/box, select granularity: 120, 180, 240, 400, 600, 800, 1000, 1200, 1500, 2000
Polishing cloth MLP-CT7		15 pcs/box, long velvet silk material
MLP-CT27	15 pcs/box, woolen fabric	
Diamond polishing liquid	MLP-DLA <sub>□□</sub> *	500ml, select granularity (μm): W40, W28, W20, W14, W9, W7, W5, W3.5, W2.5, W1.5, W1.0, W0.5, W0.25
Spray polish agent	MLP-DSA <sub>□□</sub> *	350ml, select granularity (μm): W40, W28, W20, W14, W10, W7, W5, W3.5, W2.5, W1.5, W1.0, W0.5, W0.25
Magnetic pad	MLP-AD2	Ø250mm
Anti-stick disc	MLP-DC2	Ø250mm

<sup>\*□□</sup> is granularity specification, for example, code **MLP-DLA40** stands for 40μm



### **GRINDER AND POLISHER (ADVANCED TYPE) CODE MLP-GP260**





- ABS case and stainless steel parts, anti-corrosion, easy to clean
- Can hold up to 4 samples (6 holes are optional and can hold up to 6 samples)
   Smooth rotation, low noise
- Adjustable speed
- Water cooling device and abrasive cleaning nozzle prevent samples from overheating and destroying structure
- Wheel rotation direction can be selected
- Replaceable wheel

### **SPECIFICATION**

Ø250mm
50~999r/min (stepless adjustable), 150 or 300r/min (two fixed speeds)
clockwise or counterclockwise
50~150r/min (stepless adjustable)
5~60N
5~995s
Ø30mm (can be customized)
0.6~0.9MPa
AC 220V, 50Hz
1.1kW
594×795×687mm
98kg



silicon carbide paper (optional)



polishing cloth (optional)

### STANDARD DELIVERY

01/11/D/11/D DELIVERY		
Main unit	1 pc	
Silicon carbide paper	6 pcs (200, 600, 1000)	
Polishing cloth	4 pcs	

### **OPTIONAL ACCESSORY**

Silicon carbide paper	MLP-SZG==*	50 pcs/box, select granularity: 120, 180, 240, 400, 600, 800, 1000, 1200, 1500, 2000
Polishing cloth	MLP-CT7	15 pcs/box, long velvet silk material
Diamond polishing liquid	MLP-DLA::	500ml, select granularity (μm): W40, W28, W20, W14, W9, W7, W5, W3.5, W2.5, W1.5, W1.0, W0.5, W0.25

<sup>\*□□</sup> is granularity specification, for example, code MLP-DLA40 stands for 40μm







### **GRINDERS AND POLISHERS (STANDARD TYPE)**

- ABS case and stainless steel parts, anti-corrosion, easy to clean
- Replaceable double wheel, wheel can be controlled independently, rotation direction can be selected

  Smooth rotation, low noise

  Four fixed speeds/stepless adjustable speed

- Water cooling device, prevent samples from overheating and destroying structure
- Metallographic samples can be roughly ground, finely ground, roughly polished and finely polished





silicon carbide paper (optional)



polishing cloth (optional)



magnetic pad (optional)



anti-stick disc (optional)

### **SPECIFICATION**

Code	MLP-GP270 MLP-GP280		
Wheel diameter	Ø203mm	Ø250mm	
Wheel rotation speed	0-1400r/min (stepless adjustable) 0-1000r/min (stepless adjustable)		
Wheel rotation direction	clockwise or counterclockwise		
Fixed speed	150r/min, 300r/min, 600r/min, 1000r/min		
Power supply	AC 220V, 50Hz		
Input power	1.5kW		
Dimension	758×785×310mm		
Weight	50kg		

### STANDARD DELIVERY

Main unit	1 pc
Silicon carbide paper	5 pcs each (240, 400, 800, 1200), 20 pcs in total
Polishing cloth	3 pcs
Polishing agent	1 pc

Silicon carbide paper	MLP-SZD  *(for MLP-GP270)	50 pcs/box, select granularity, Ø200mm with adhesive: 120, 180, 240, 400, 600, 800, 1000, 1200, 1500, 2000
	MLP-SZG <sub>□□</sub> * (for MLP-GP280)	50 pcs/box, select granularity, Ø250mm with adhesive: 120, 180, 240, 400, 600, 800, 1000, 1200, 1500, 2000
Daliahing alath	MLP-CT6 (for MLP-GP270)	15 pcs/box, Ø200mm with adhesive, long velvet silk material
Polishing cloth	MLP-CT7 (for MLP-GP280)	15 pcs/box, Ø250mm with adhesive, long velvet silk material
Diamond polishing liquid	MLP-DLA::*	500ml, select granularity (μm): W40, W28, W20, W14, W9, W7, W5, W3.5, W2.5, W1.5, W1.0, W0.5, W0.25
Magnatia nad	MLP-AD1 (for MLP-GP270)	Ø200mm
Magnetic pad	MLP-AD2 (for MLP-GP280)	Ø250mm
Anti-stick disc	MLP-DC1 (for MLP-GP280)	Ø200mm
	MLP-DC2 (for MLP-GP280)	Ø250mm

acidation, for example, code MLP-DLA40 stands for 40µm



### **GRINDER AND POLISHER (BASIC TYPE) CODE MLP-GP314**





- Double wheels, rotation direction can be selectedSmooth rotation, low noise
- Water cooling device, prevent samples from overheatingand destroying structure
- Replaceable silicon carbide paper and polishing cloth for grinding and polishing process



silicon carbide paper (included)



polishing cloth (included)



anti-stick disc (optional)



magnetic pad (optional)

### SPECIFICATION

Wheel diameter	Ø203mm
Wheel rotation speed	0~1400r/min (stepless adjustable)
Wheel rotation direction	clockwise or counterclockwise
Power supply	AC 220V, 50Hz
Input power	0.75kW
Dimension	755×700×310mm
Weight	50kg

### STANDARD DELIVERY

O IANDAND DELIVER	
Main unit	1 pc
Silicon carbide paper	5 pcs each (240, 400, 800, 1200), 20 pcs in total
Polishing cloth	4 pcs
Polishing agent	1 pc (W2.5, 500ml)

2. Held 2. Hel		
Silicon carbide paper	MLP-SZD <sub>□□</sub> *	50 pcs/box, select granularity: 120, 180, 240, 400, 600, 800, 1000, 1200, 1500, 2000
Polishing cloth	MLP-CT6	15 pcs/box, long velvet silk material
Diamond polishing liquid	MLP-DLA	500ml, select granularity (μm): W40, W28, W20, W14, W9, W7, W5, W3.5, W2.5, W1.5, W1.0, W0.5, W0.25
Magnetic pad	MLP-AD1	Ø203mm
Anti-stick disc	MLP-DC1	Ø203mm

<sup>\*□□</sup> is granularity specification, for example, code **MLP-DLA40** stands for 40μm





### **MOUNTING PRESSES (ADVANCED TYPE)**





MLP-MP43 MLP-MP53

- Built-in heating and cooling structure reduces the mounting time to 6 minutes
- The programmed control system reserves 10 customized preparation schemes to meet different mounting requirements
- The thickness of the middle mold is up to 15mm, and 2 samples can be mounted at the same time at one station
- Can accurately control the pressure size, adjustment range: 1~20MPa



hot mounting resin (included)

### SPECIFICATION

Code	MLP-MP43	MLP-MP53	
Station number	1	2	
Power	1100W+heating power *	1200W+heating power×2	
Mounting diameter	Ø30mm (customizable Ø25, Ø40, Ø50mm)		
System pressure	1~20MPa, optional increase or decrease 1MPa	1	
Pressure mode	automatic electro-hydraulic		
Cooling mode	automatic water cooling **		
Heating range	90~200°C		
Holding time	0~10min		
Cooling temperature/time	40~90°C/0~10min		
Power supply	AC 220V, 50Hz		
Dimension	530×485×463mm	671×485×463mm	
Weight	44kg	77kg	

- \*Heating power of mounting sleeve: 1800W (mounting diameter≤31.8mm), 2400W (mounting diameter≥38.1mm)
- \*\*Cooling water pressure should not be higher than 1MPa, must be filtered through 40µm filter

### STANDARD DELIVERY

STANDARD DELIVERT		
Main unit	1 pc	
Hot mounting resin	1 bottle (250g)	
Funnel	1 pc	
Filter	1 pc	
Vacuum cleaner tip	1 pc	

OPTI	ΙΔΝΩΙ	ACCESSORY

Hot mounting resin (black, 4kg)	MLP-DR3
---------------------------------	---------



# MOUNTING PRESS (STANDARD TYPE) CODE MLP-MP30

- Automatic heating, pressuring, cooling and pressure relief
- Water cooling system



hot mounting resin (optional)



### **SPECIFICATION**

OI LOW IGATION		
Diameter of workpiece	Ø30mm	
Heating temperature range	100~200°C	
Delay range	0~999s	
Hold time	0~999s	
Cooling temperature 20~90°C		
Heating power 600W		
Power supply	AC 220V, 50Hz	
Dimension	350×450×470mm	
Weight	45kg	

### STANDARD DELIVERY

Main unit	1 pc
Hot mounting resin	1 bottle (250g)
Funnel	1 pc

### **OPTIONAL ACCESSORY**

Hot mounting resin (black, 4kg)	MLP-DR3
(,)	

# MOUNTING PRESS (BASIC TYPE) CODE MLP-MP62



- Suitable for tiny, difficult to handle or irregular metallographic and petrographic samples
- The sample preparation program has three modes: bakelite powder, electric jade powder and user-defined
- The sample preparation program controls the sample preparation time and realizes unattended sample preparation



hot mounting resin (included)

### **SPECIFICATION**

Mounting diameter	Ø30mm (customizable Ø22mm, Ø45mm)
Heating range	room temperature~200°C
Timing range	0~30min
Power	≤800W
Power supply	AC220V, 50Hz
Dimension	440×253×310mm
Weight	32kg

# 

### STANDARD DELIVERY

Main unit	1 pc
Hot mounting resin	1 bottle (60g)
Funnel	1 pc

### OPTIONAL ACCESSORY

Hot mounting resin (black, 4kg) MLP-DR3





# Suitable for epoxy resins and cold mosaic compound of polyester castable High efficiency, simple and reliable



cold mounting compound (optional)

### **SPECIFICATION**

Maximum vacuum	-58KPa
Vacuum chamber size	Ø260×125mm
Transposition speed	5r/min
Input power	6W
Power supply	220/110V
Dimension	460×400×403mm
Weight	30kg

### STANDARD DELIVERY

STANDARD DELIVER		
1 pc		
10 pcs		

### **VACUUM MOUNTING PRESS CODE MLP-MP25**



### **OPTIONAL ACCESSORY**

Cold mounting compound	MLP-CM1, MLP-CM6	
Epoxy resin	MLP-CM3, MLP-CM4	

5102-M600



5108-M3000

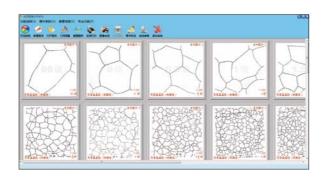
### **METALLURGICAL MICROSCOPES**



REFER TO PAGE 552~554 FOR DETAILS

5103-M1000

### **METALLURGICAL ANALYSIS SOFTWARE AND CAMERA**





ISM-MAS100C

REFER TO PAGE 569~570 FOR DETAILS



### **DIAMOND BLADES**

 Specially for precision cutting of carbide, ceramic materials, optical glass and other brittle metal materials



Code	Description	Specification (mm)
MLP-DQ1	saw blade is made of edge electroplating	Ø100×0.4×12.7
MLP-DQ2	used for small workpieces made of crystal, ceramic, glass and alloy materials	Ø150×0.5×12.7
MLP-DQ3	1. saw blade is made of edge sintering technology	Ø100×0.5×20
MLP-DQ4	used for hard alloy, ceramic, optical glass and other brittle metal materials	Ø200×1×32

### **CUTTING BLADES**







MLP-60Y1

Code	Application	Cutting blade size	Package (pcs/box)
MLP-10R1	1. light non-ferrous metal 2. high toughness metal (Ti) 3. HV hardness value: 0~250	Ø250×1.5×32mm	60
MLP-10R2		Ø250×2×32mm	50
MLP-10R3		Ø300×2×32mm	50
MLP-10R4	0.11V Hardriess value. 0 200	Ø350×2.5×32mm	40
MLP-20R1		Ø250×1.5×32mm	60
MLP-20R2	1. soft ferrous metal	Ø250×2×32mm	50
MLP-20R3	2. HV hardness value: 50~300	Ø300×2×32mm	50
MLP-20R4		Ø350×2.5×32mm	40
MLP-30R1		Ø250×1.5×32mm	60
MLP-30R2	1. medium soft ferrous metal	Ø250×2×32mm	50
MLP-30R3	2. HV hardness value: 120~500	Ø300×2×32mm	50
MLP-30R4		Ø350×2.5×32mm	40
MLP-40Z1		Ø250×1.5×32mm	60
MLP-40Z2	1. medium hardness ferrous metal 2. HV hardness value: 180~600	Ø250×2×32mm	50
MLP-40Z3		Ø300×2×32mm	50
MLP-40Z4		Ø350×2.5×32mm	40
MLP-50Z1		Ø250×1.5×32mm	60
MLP-50Z2		Ø250×2×32mm	50
MLP-50Z3		Ø300×2×32mm	50
MLP-50Z4	1. hard ferrous metal 2. HV harndess value: 180~700	Ø350×2.5×32mm	40
MLP-50Z5		Ø400×3×32mm	25
MLP-50Z6		Ø450×3.2×32mm	25
MLP-50Z7		Ø509×4×38.1mm	10
MLP-50Z8		Ø610×4×38.1mm	10
MLP-60Y1		Ø250×1.5×32mm	60
MLP-60Y2	1. high hardness ferrous metal	Ø250×2×32mm	50
MLP-60Y3	2. HV harndess value: 250~900	Ø300×2×32mm	50
MLP-60Y4		Ø350×2.5×32mm	40

Cutting surfaces are bright and smooth without burning



### **CUTTING COOLANT**

- Free of mineral oil and sodium nitrite, suitable for all kinds of metallographic cutting machines
   Harmless to human health and environment

Code	Description	Specification
MLP-OL1	1. fully synthetic concentrate, used for various types	1L
MLP-OL2	of cutting machines, specially for built-in cooling	2L
MLP-OL3	circulatory system models 2. concentrate, dilute 1:20 with water 3. replace regularly, recommended once a month	4L
MLP-OL4		6L
MLP-OL5		10L
MLP-OL6	oily mixture, use directly     cut water sensitive materials at low speed	1L
MLP-OL7	(high speed cutting machine is prohibited) 3. replace regularly, recommended once a month	4L



### **HOT MOUNTING RESIN**



Suitable for small sample preparation

Code	Color	Description	Package (barrel)
MLP-DR1			0.5kg
MLP-DR2	black	for common sample preparation, fast grinding speed	1kg
MLP-DR3			4kg
MLP-DR4		and the state of t	0.5kg
MLP-DR5	black	edge protection type, low shrinkage, sample binding, high hardness, good wear resistance, slow grinding speed	1kg
MLP-DR6		light hardress, good wear resistance, slow grinding speed	4kg
MLP-DR7	blask	carbon phenolic polymer, used in highly conductive fields,	0.5kg
MLP-DR8	black	medium grinding speed	1kg
MLP-DR9		for common comple proporation fact arinding anded	0.5kg
MLP-DR10	red	for common sample preparation, fast grinding speed	1kg
MLP-DR11			0.5kg
MLP-DR12	white	for common sample preparation, fast grinding speed	1kg
MLP-DR13			4kg
MLP-DR14			0.5kg
MLP-DR15	green	for common sample preparation, fast grinding speed	1kg
MLP-DR16			4kg
MLP-DR17		to a second selection of the s	0.5kg
MLP-DR18	transparent	transparent, soluble, for sample with size, position, depth and other requirements	1kg
MLP-DR19		ucpui and other requirements	4kg



### **COLD MOUNTING CONSUMABLES**







curing agent

Code	Description	Package
MLP-CM1	cold mounting compound, fast speed/good transparency/low viscosity/high strength     for metal processing without heating, pressure and mounting press     curing time: 25°C, 25min     usage: cold mounting resin 3:curing agent 2	1. cold mounting resin 1000g 2. curing agent 800ml 3. Ø30mm cold mounting mold 1 pc 4. plastic cup 20 pcs 5. stirring rod 40 pcs, spoon 1 pc
MLP-CM2	<ol> <li>epoxy resin, low viscosity, good permeability, completely transparent</li> <li>for samples which can not be heated or mounting pressed, like PCB, SMT and other micro-slice samples</li> <li>curing time: 25°C, 5~6h</li> <li>usage: resin liquid 2:curing agent 1</li> </ol>	1. resin liquid1000ml 2. curing agent 500ml 3. Ø30mm cold mounting mold 1 pc 4. plastic cup 20 pcs 5. stirring rod 40 pcs
MLP-CM3	fast epoxy, fast curing products, completely transparent     for samples which can not be heated or mounting pressed, like PCB, SMT and other micro-slice samples     curing time: 25°C, 1h     usage: resin liquid 2:curing agent 1	1. resin liquid1000ml 2. curing agent 500ml 3. Ø30mm cold mounting mold 1 pc 4. plastic cup 20 pcs 5. stirring rod 40 pcs
MLP-CM4	<ol> <li>low viscosity epoxy, good permeability, completely transparent</li> <li>for samples which can not be heated or mounting pressed, like PCB, SMT and other micro-slice samples</li> <li>curing time: 25°C, 3~4h</li> <li>usage: resin liquid 2:curing agent 1</li> </ol>	1. resin liquid1000ml 2. curing agent 500ml 3. Ø30mm cold mounting mold 1 pc 4. plastic cup 20 pcs 5. stirring rod 40 pcs
MLP-CM5	<ol> <li>low heat release epoxy, small, shrink, completely transparent</li> <li>for samples which can not be heated or mounting pressed, like PCB, SMT and other micro-slice samples</li> <li>curing time: 25°C, 20~24h</li> <li>usage: resin liquid 3:curing agent 1</li> </ol>	1. resin liquid 1000ml, 2. curing agent 300ml 3. Ø30mm cold mounting mold 1 pc 4. plastic cup 20 pcs, 5. stirring rod 40 pcs
MLP-CM6	cold mounting compound, fast speed/ceramics white/low viscosity/high strength     for metal processing without heating, pressure and mounting press     curing time: 25°C, 25min     usage: cold mounting resin 3:curing agent 2	1. cold mounting resin 1000g 2. curing agent 800ml 3. Ø30mm cold mounting mold 1 pc 4. plastic cup 20 pcs 5. stirring rod 40 pcs, spoon 1 pc

### **COLD MOUNTING MOLDS**

Code	Description	Specification (mm)
MLP-QM1		Ø20×18
MLP-QM2	us and soft would for sold such addition of social	Ø25×18
MLP-QM3	round soft mold, for cold embedding of epoxy resin, cold mounting resin on metallographic slice specimens	Ø30×18
MLP-QM4	cord modificing room on modallographic onco oppositions	Ø40×23
MLP-QM5		Ø50×23
MLP-QM6	square soft mold, for cold embedding of epoxy resin,	55×20×22
MLP-QM7	cold mounting resin on metallographic slice specimens	70×40×22
MLP-QM8		Ø25×23
MLP-QM9	round hard mold, for cold embedding of epoxy resin,	Ø30×27
MLP-QM10	cold mounting resin on metallographic slice specimens	Ø32×27
MLP-QM11		Ø40×29



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# +INSIZE+

### **MOUNTING DISCHARGING AGENT**



Code	Description	Specifications
MLP-RA	for hot mounting press and cold mounting mold discharging	200ml/bottle

### **SLICE CLIPS**





MLP-QP1

MLP-QP2

Code	Description	Specifications
MLP-QP1	stainless steel roll slice clip, for hot and cold mounting fixing	100 pieces/pack
MLP-QP2	PET roll slice clip, for hot and cold mounting fixing	100 pieces/pack

### **DIAMOND POLISHING LIQUID**

- For surface grinding and polishing of metallographic, lithographic, ferrous and non-ferrous metals, ceramics, composite materials, gems, instruments, optical glass of high finish
- Compared with ordinary polishing agent, under the same grinding and polishing quality, consumption is saved 30%, time is saved 60%



Code	Description	Granularity (μm)	Package/Bottle
MLP-DLA <sub>□</sub> *	single crystal, water-based, ethylene glycol-based polishing lubricant formulation     for general metallographic preparation	40, 30, 28, 20, 14, 10, 9, 7, 6, 5, 3.5, 3, 2.5, 1.5, 1.0, 0.5, 0.25	500ml
MLP-DLB <sub>00</sub> *	single crystal, water-based, propylene glycol-based polishing lubricant formulation     for grinding and polishing of soft and ductile materials	30, 20, 15, 14, 9, 7, 6, 5, 3, 2.5, 1.5, 1.0, 0.5, 0.25	500ml
MLP-DLC==*	single crystal, water-based, propylene glycol-based polishing lubricant formulation     for ultra-precision polishing	0.05	500ml
MLP-DLD	single crystal, oil-based, solvent-based polishing lubricant formulation     for grinding and polishing of soft materials and materials     which cannot touch water	20, 14, 9, 7, 5, 3.5, 2.5, 1.5, 1.0, 0.5, 0.25	500ml
MLP-DLE::0*	polycrystalline, water-based, propylene glycol based polishing lubricant formula     for grinding and polishing of different materials and hardness components	9, 6, 3, 1.0, 0.5, 0.25	500ml
MLP-DLF	polycrystalline, water-based, denatured ethanol based polishing lubricant formula     for grinding and polishing of materials which cannot touch water	9, 6, 3, 1.0, 0.5, 0.25	500ml

<sup>\*□□</sup> is granularity specification, for example, code MLP-DLA40 stands for diamond polishing liquid 40μm granularity



# TESTING MACHINES, FORCE GAGES

# +INSIZE+



Universal Testing Machines Page 734-737



Impact Testing Machines Page 738



Digital Spring Testers Page 739



Force Gages Page 740-742



Test Stands For Force Gages Page 742-745

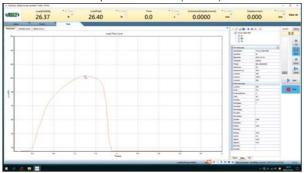


Dial Tension Gages Page 745

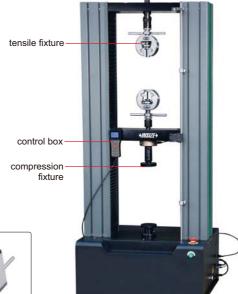
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### **ELECTRONIC UNIVERSAL TESTING MACHINES**









### STANDARD DELIVERY

Main unit	1 pc
Control box	1 pc
Computer	1 pc
Measuring software	1 pc
Printer	1 pc
Wedge tension fixture (including flat jaws and V-shaped jaws)	1 set
Compression fixture	1 set
Extensometer (only for UTM-E100, UTM-E300)	1 pc





V-shaped jaws (included)

■ For tensile, compression, bend, shear, peel, tear tests of metal and non-metal materials



flat jaws (included)

UTM-E50

OPTIONAL ACCESSORY

Extensometer

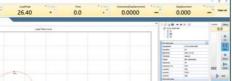
### **SPECIFICATION**

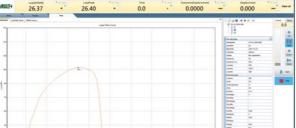
Code	UTM-E10	UTM-E50	UTM-E100	UTM-E300	
Max. test force	10kN	50kN	100kN	300kN	
Accuracy class	0.5 class				
Test force measurement range	0.2%~100%FS				
Test force measurement accuracy	±0.5% of indicating va	alue			
Resolution of test force measurement	1/300000 of Max. test	t force (same resolution	all the way)		
Deformation measurement range	0.2%~100%FS	·			
Deformation measurement accuracy	±0.5% of indicating va	alue			
Deformation measurement resolution	1/200000 of Max. def	ormation, up to 1/30000	00		
Large deformation measurement range	10~800mm				
Large deformation measurement accuracy	±1% of indicating valu	ıe			
Large deformation measurement resolution	8µm				
Displacement accuracy	±0.5% of indicating value				
Displacement resolution	0.01mm				
Force control speed adjustment range	0.005~5%FS/s				
Force control speed control accuracy	±2% of the set value (speed<0.05%FS/s) ±0.5% of the set value (speed≥0.05%FS/s)				
Deformation speed adjustment range	0.005~5%FS/s				
Deformation speed control accuracy	±2% of the set value (speed<0.05%FS/s) ±0.5% of the set value (speed≥0.05%FS/s)				
Beam displacement speed adjustment range	0.001~500mm/min				
Beam displacement speed control accuracy	±1% of the set value (±0.2% of the set value)	(speed<0.5mm/min) e (speed≥0.5mm/min)			
Crosshead travel*	1030mm	970mm	1250mm	1000mm	
Effective compression travel*	800mm 700mm 700mm 600mm				
Horizontal test space *	400mm	440mm	600mm	550mm	
Power supply	220V, 50Hz, 0.4kW~1kW 380V, 50Hz, 2kW~5kW				
Demension	715×500×1680mm 820×620×1880mm 1070×855×2180mm 1070×920×2550mm				
Weight	230kg 350kg 1000kg 1500kg				

<sup>\*</sup>Can be customized according to test requirements



### **ELECTRONIC UNIVERSAL TESTING MACHINES**





computer and software (included)

■ For tensile, peel, tear tests of metal and non-metal materials





UTM-S5KA

### STANDARD DELIVERY

Main unit	1 pc
Control box	1 pc
Computer	1 pc
Measuring software	1 pc
Printer	1 pc
Tensile fixture	1 set

**OPTIONAL ACCESSORY** Extensometer

### **SPECIFICATION**

Code	UTM-S200A	UTM-S500A	UTM-S1KA	UTM-S2KA	UTM-S5KA	
Max. test force	200N	500N	1kN	2kN	5kN	
Accuracy class	0.5 class	0.5 class				
Test force measurement range	0.4%~100%FS					
Test force measurement accuracy	±0.5% of indicati	ing value				
Resolution of test force measurement	1/300000 of Max	k. test force (same	resolution all the	way)		
Deformation measurement range	0.2%~100%FS					
Deformation measurement accuracy	±0.5% of indicati	ing value				
Deformation measurement resolution	1/200000 of Max	k. deformation, up	to 1/300000			
Large deformation measurement range	10~800mm					
Large deformation measurement accuracy	±1% of indicating	g value				
Large deformation measurement resolution	8µm					
Displacement accuracy	±0.5% of indicating value					
Displacement resolution	0.01mm					
Force control speed adjustment range	0.005~5%FS/s					
Force control speed control accuracy	±2% of the set value (speed<0.05%FS/s) ±0.5% of the set value (speed≥0.05%FS/s)					
Deformation speed adjustment range	0.005~5%FS/s					
Deformation speed control accuracy	±2% of the set value (speed<0.05%FS/s) ±0.5% of the set value (speed≥0.05%FS/s)					
Beam displacement speed adjustment range	0.001~500mm/n	nin				
Beam displacement speed control accuracy	±1% of the set value (speed<0.5mm/min) ±0.2% of the set value (speed≥0.5mm/min)					
Crosshead travel*	900mm					
Effective compression travel*	630mm					
Power supply	220V, 50Hz, 0.4kW~1kW					
Demension	510×510×1580mm					
Weight	150kg					

<sup>\*</sup>Can be customized according to test requirements



### **HYDRAULIC UNIVERSAL TESTING MACHINES**



UTM-H300B

 For tensile, compression, bend, shear tests of metal and non-metal materials



### **SPECIFICATION**

or Lon to Atton	LOWINGATION					
Code		UTM-H300B	UTM-H600B	UTM-H1000B	UTM-H2000B	UTM-H3000B
Max. test force		300kN	600kN	1000kN	2000kN	3000kN
Accuracy		±1%				
Test force measurem	ent range	2%~100%FS				
Resolution of test for	ce measurement	1/300000 of Max. test force (same resolution all the way)				
Deformation measure	ement device	extensoment				
Deformation measure	ement range	1%~100%FS	1%~100%FS			
Deformation measure	ement accuracy	±1%				
Deformation measure	ement resolution	1/300000				
Displacement accura	су	±1%				
Displacement resolut	ion	0.01mm				
Displacement travel		200mm				
Max tensile space (in	cluding piston stroke)	600mm 600mm 680mm 900mm			900mm	
Max compression spa (including piston stro		500mm 500mm 560mm 500mm 800mm			800mm	
Transmission mode		chain drive				
Safety protection dev	rice	software protection and mechanical limit protection				
Control function		special software	, closed-loop of str	ess, strain and vel	ocity	
Clamping range of ro	und sample	Ø10~32mm	Ø13~40mm	Ø13~60mm	Ø20~70mm	Ø25~80mm
Clamping range of fla	it sample	0~15mm	0~15mm*	0~20mm**	0~40mm	0~80mm
Upper and lower pres	sure plate size	Ø188mm	Ø188mm	Ø208mm	Ø208mm	Ø208mm
Bending branch roll v		140mm				
Total power		2.5kW	3.0kW	3.0kW	3.75kW	5.5kW
Power supply		380V, 50Hz				
	host	800×620×1900	820×650×2000	940×780×2250	1100×760×3000	1250×930×3550
Demension (mm)	oil source	1140×600×855				
Weight		2T	2.2T	3T	7.5T	12.6T

\*Customizable 0~30mm \*\*Customiza

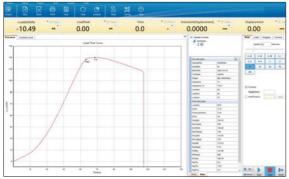
\*\*Customizable 0~40mm

To be continued



### Continued from previous page

### computer and software (included)



### STANDARD DELIVERY

Main unit	1 pc
Electro hydraulic servo oil source	1 pc
Electro hydraulic servo valve	1 pc
High pressure oil pump	1 pc
Oil pressure sensor	1 pc
Control box	1 pc
Extensometer	1 pc
Computer	1 pc
Measuring software	1 set
Printer	1 pc
Tensile fixture	1 set
Compression fixture	1 set



acrylic safety shield (optional)



steel wire safety shield (optional)

### **OPTIONAL ACCESSORY**

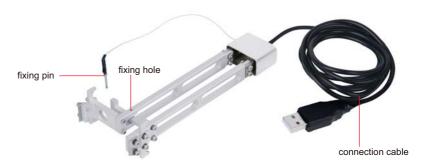
Acrylic safety shield	UTM-H-COVER1
Steel wire safety shield	UTM-H-COVER2

### **EXTENSOMETERS**

■ Used with universal testing machines

### **SPECIFICATION**

Code	Gage length	Deformation		
UTM-EX25-5	25mm	5mm		
UTM-EX25-10	25mm	10mm		
UTM-EX25-25	25mm	25mm		
UTM-EX50-5	50mm	5mm		
UTM-EX50-10	50mm	10mm		
UTM-EX50-25	50mm	25mm		
UTM-EX100-5	100mm	5mm		
UTM-EX100-10	100mm	10mm		
UTM-EX100-25	100mm	25mm		
UTM-EX200-5	200mm	5mm		
UTM-EX200-10	200mm	10mm		
UTM-EX200-25	200mm	25mm		
UTM-EX-B	large deformation, customized according to the workpieces			



UTM-EX50-10





### **SEMI-AUTOMATIC IMPACT TESTING MACHINE** CODE ITM-S300J





300J pendulum (included)



span aligner (included)



specimen center aligner (included)

- According to ISO148
   For testing the anti-impact performance of metal materials under dynamic load
- High-precision bearings, small bearing friction, the impact absorption rate of empty pendulum is less than 0.3%
   Alloy steel impact blade, hardness HRC60
   PLC controller with built-in energy loss correction program

- Supplied with safety cover
- Supplied with software for data storage, automatic processing, etc.
- Data can be stored in Excel format, output and printed

# software (included)

### **SPECIFICATION**

SPECIFICATION					
Impact energy	300J	150J			
Dial range	0~300J	0~150J			
Dial graduation	2J	1J			
Pendulum moment	M=160.7695N.m	M=80.3848N.m			
Pendulum preparing angle	150°				
Distance between pendulum shaft center and specimen center	750mm				
Impact speed	5.2m/s				
Span of specimen seat	40mm				
End face radius of specimen seat	R1.0~1.5mm				
Radius of impact blade	R2.0~2.5mm				
Inclination angle of support surface of specimen seat	11°				
Angle of impact blade	30°				
Thickness of impact blade	16mm				
Range of measuring angle	0~360°				
Angle resolution	≤0.06°				
Specimen size	10x10x55mm				
Base size	800x500mm				
Power supply	AC 380V, 50Hz				
Power	400W				
Dimension of main body	2150x640x1400mm				
Weight	420kg				

### STANDARD DELIVERY

DIANDARD DELIVERI					
Main unit	1 pc				
150J pendulum	1 pc				
300J pendulum	1 pc				
Span aligner	1 pc				
Specimen center aligner	1 pc				
Safety cover	1 set				
Computer	1 set				
Software	1 set				
Printer	1 pc				

Workbench	7911-15
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### **DIGITAL SPRING TESTERS**







- Set upper and lower limits, red and green indicator and buzzer alarm
   Automatic conversion of three units: N, kgf, lbf
   Built in printer

- Automatic power off



### **SPECIFICATION**

Code	ISF-S10	ISF-S20	ISF-S30	ISF-S50	ISF-S100	ISF-S200			
Maximum load	10N	20N	30N	50N	100N	200N			
Resolution	0.001N	0.002N	0.01N	0.01N	0.02N	0.05N			
Range of digital scale	65mm	65mm	65mm	95mm	95mm	95mm			
Resolution of digital scale	0.01mm	0.01mm	0.01mm	0.01mm	0.01mm	0.01mm			
Disk diameter	Ø30mm	Ø30mm	Ø30mm	Ø49mm	Ø49mm	Ø49mm			
Maximum free length of spring	65mm	65mm	65mm	95mm	95mm	95mm			
Measuring range of force	5%~100% (maxim	5%~100% (maximum load)							
Accuracy of force	±1% (maximum loa	ad)							
Data output	RS232								
Power supply	220V, 50/60Hz								
Dimension	300×235×600mm	300×235×600mm	300×235×600mm	300×235×620mm	300×235×620mm	300×235×620mm			
Weight	13.2kg	13.2kg	13.2kg	17.3kg	19.1kg	19.1kg			

Code	ISF-S300	ISF-S500	ISF-S1000	ISF-S2000	ISF-S5000		
Maximum load	300N	500N	1000N	2000N	5000N		
Resolution	0.1N	0.1N	0.2N	0.5N	1N		
Range of digital scale	95mm	95mm	150mm	150mm	150mm		
Resolution of digital scale	0.01mm	0.01mm	0.01mm	0.01mm	0.01mm		
Disk diameter	Ø49mm	Ø49mm	Ø108mm	Ø108mm	Ø108mm		
Maximum free length of spring	95mm	95mm	200mm	200mm	200mm		
Measuring range of force	5%~100% (maximu	ım load)					
Accuracy of force	±1% (maximum loa	d)					
Data output	RS232						
Power supply	220V, 50/60Hz						
Dimension	300×235×620mm	300×235×620mm	490×300×920mm	490×300×920mm	490×300×920mm		
Weight	19.1kg	20.8kg	47.5kg	47.5kg	47.5kg		

### STANDARD DELIVERY

Main unit 1	1 pc
-------------	------







### **DIGITAL FORCE GAGES (HIGH ACCURACY)**





software flash disk (included)

### printer (optional)





ISF-DF100A type A



ISF-DF5KA type B

Push and pull test

- Peak (max.) and tracking mode
- Units: mN, N, gf, kgf, ozf, lbf, MPa (only for type B) Tolerance testing
- 1000 memories
- Automatic power off
- Metal case, touch buttons
- LCD display with backlight
   The display flips over when the bottom faces up
- Overload alarm
- Keyboard signal, can be transmitted to Excel

### accessory for type B (included)







point push tip

flat push tip

knife-edge push tip



accessory for type A (included)





**SPECIFICATION** 

Code	ISF-DF 5A	ISF-DF 10A	ISF-DF 20A	ISF-DF 50A	ISF-DF 100A	ISF-DF 200A	ISF-DF 500A	ISF-DF 1KA	ISF-DF 2KA	ISF-DF 5KA	ISF-DF 10KA	ISF-DF 20KA
Туре	A (internal sensor)								B (exter	nal senso	r)	
Load capacity (N)	5	10	20	50	100	200	500	1000	2000	5000	10000	20000
Resolution (N)	0.0005	0.001	0.005	0.005	0.01	0.05	0.05	0.1	0.5	0.5	1	5
Accuracy	±0.2% (of load capacity )											
Power supply	built-in re	built-in rechargeable battery										

### STANDARD DELIVERY

Code	ISF-DF 5A	ISF-DF 10A	ISF-DF 20A	ISF-DF 50A	ISF-DF 100A	ISF-DF 200A	ISF-DF 500A	ISF-DF 1KA	ISF-DF 2KA	ISF-DF 5KA	ISF-DF 10KA	ISF-DF 20KA
Main unit	1 pc	1 pc							1 pc			
AC/DC adapter	1 pc	1 pc							1 pc			
Software and USB cable	1 pc	1 pc							1 pc			
Push/pull accessory		6 pcs (flat push tip, V-type push tip, knife-edge push tip, point push tip, pull clamp, extension rod)							at push ti <sub>l</sub> pull clam			

Printer	ISF-DF-PRINTER
Test stand	ISF-MT1K



### **DIGITAL FORCE GAGES**



software flash disk (included)

- Push and pull test
- Units: N, gf, kgf, ozf, lbf
- 500 memories
- Automatic power off
- Metal case
- LCD display with backlight
- The display flips over when the bottom faces up
- Overload alarm



ISF-1DF100









accessory (included)



### **SPECIFICATION**

Code	ISF-1DF10	ISF-1DF50	ISF-1DF100	ISF-1DF500	ISF-1DF1000				
Load capacity (N)	10	50	100	500	1000				
Resolution (N)	0.01	0.01	0.1	0.1	1				
Accuracy	±0.3% (of load capa	±0.3% (of load capacity)							
Measuring mode	tracking, peak (max.	), tolerance testing							
Power supply	built-in rechargeable	built-in rechargeable battery							
Dimension	150×73×33mm	150×73×33mm							
Weight	450g	450g							

### STANDARD DELIVERY

Main unit	1 pc
AC/DC adapter	1 pc
Software and USB cable	1 pc
Push/pull accessory	6 pcs (flat push tip, V-type push tip, knife-edge push tip, point push tip, pull clamp, extension rod)

### **OPTIONAL ACCESSORY**

Printer	ISF-DF-PRINTER
Test stand	ISF-MT1K

# TEST STAND FOR DIGITAL FORCE GAGE CODE ISF-MT1K

- For digital force gages (code ISF-1DF□□□ and ISF-DF□□□)
- To be used in vertical and horizontal orientation

### **SPECIFICATION**

Load capacity	1000N
Travel	200mm (3mm vertical movement per revolution of handwheel)
Dimension	196x250x446mm
Weight	13kg

### **OPTIONAL ACCESSORY**

Digital scale (range: 200mm, resolution: 0.01mm/0.0005")

ISF-MT1K-SCALE







digital scale (optional)



horizontal orientation test





### **FORCE GAGES**



ISF-F500

- Push and pull testPeak (max.) or tracking mode



### **SPECIFICATION**

Code		ISF-F10	ISF-F20	ISF-F30	ISF-F50	ISF-F100	ISF-F200	ISF-F300	ISF-F500
Capacity	N	10	20	30	50	100	200	300	500
Сараспу	kgf	1	2	3	5	10	20	30	50
Graduation	N	0.05	0.1	0.2	0.25	0.5	1	2	2.5
Accuracy ±1% (of load capacity)									

### STANDARD DELIVERY

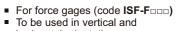
OTANDARD DELIVER				
Main unit	1 pc			
Push tip	4 pcs (flat, V-type, knife-edge, point)			
Pull clamp	1 pc			
Extension rod	1 pc			

### **OPTIONAL ACCESSORY**

Test stand IS	SF-MT500
---------------	----------



### **TEST STAND FOR FORCE GAGE CODE ISF-MT500**



horizontal orientation



### SPECIFICATION

OI LOII IOATION		
Load capacity	500N	
Travel	150mm (3mm vertical movement per revolution of handwheel)	
Dimension	160×240×460mm	
Weight	12kg	



horizontal orientation test



### **MOTORIZED VERTICAL TEST STAND CODE ISF-RV61**



- For digital force gages (code ISF-1DF□□□ and ISF-DF□□□)
- Push and pull test
- Automatic and manual test
- Programmable automatic operation (automatic cycle)
   Four operation modes: displacement cycle (D cycle), force cycle (F cycle), demo (teaching & playback) mode and positioning mode
- Alarm indications: stroke overrange alarm, force overrange alarm, motor block alarm



### **SPECIFICATION**

Load capacity	650N (250lbf, 65kg)	
Max. travel	220mm	
Resolution of displacement	0.01mm	
Accuracy of displacement	±0.3mm	
Range of adjustable speed	30~720mm/min	
Resolution of speed	1mm/min	
Accuracy of speed	±2%	
Data output	USB, RS232	
Work temperature and relative humidity	10~40°C, 10%~80%RH	
Power supply	100~230V	
Dimension	340×180×630mm	
Weight	15.5kg	

### STANDARD DELIVERY

Test stand	1 pc
AC/DC adapter	1 pc
MD8 cable (for force gages)	1 pc
Software and USB cable	1 pc

### MOTORIZED HORIZONTAL TEST STAND **CODE ISF-RH62**



- Push and pull test
- Automatic and manual test
- Programmable automatic operation (automatic cycle)
   Four operation modes: displacement cycle (D cycle), force cycle (F cycle), demo (teaching & playback) mode and positioning mode
- Alarm indications: stroke overrange alarm, force overrange alarm, motor block alarm

### **SPECIFICATION**

OI EOII IOATION	
Load capacity	650N (250lbf, 65kg)
Max. travel	220mm
Resolution of displacement	0.01mm
Accuracy of displacement	±0.3mm
Range of adjustable speed	30~720mm/min
Resolution of speed	1mm/min
Accuracy of speed	±2%
Data output	USB, RS232
Work temperature and relative humidity	10~40°C, 10%~80%RH
Power supply	100~230V
Dimension	671×120×278mm
Weight	13kg

digital force gage is optional



### STANDARD DELIVERY

TAILDAID DELIVERT		
Test stand	1 pc	
AC/DC adapter	1 pc	
MD8 cable (for force gages)	1 pc	
Software and USB cable	1 pc	





### MANUAL VERTICAL TEST STANDS FOR FORCE GAGES



■ For press test with force gages



ISF-V10A

### **SPECIFICATION**

Code	ISF-V10A	ISF-V10D	
Apply to	dial force gages (code ISF-F□□□)	digital force gages (code ISF-1DF□□□ and ISF-DF□□□)	
Load capacity	500N		
Maximum workpiece height	280mm		
Travel	70mm		
Dimension	152×235×425mm		
Weight	10.7kg		



### MANUAL HORIZONTAL TEST STANDS FOR FORCE GAGES





■ For pull test with force gages

SPECIFICATION						
Code	ISF-H20A	ISF-H20D				
Apply to	dial force gages (code ISF-F□□□)	digital force gages (code ISF-1DF□□□ and ISF-DF□□□)				
Load capacity	500N	500N				
Travel	60mm					
Dimension	450×185×170mm					
Weight	9kg					



### MANUAL STRIPPING FORCE TEST STANDS



■ For stripping force test with force gages

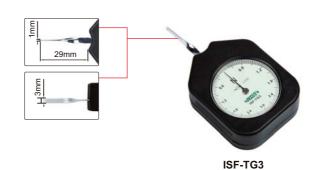


### **SPECIFICATION**

Code	ISF-P30A	ISF-P30D
Apply to	dial force gages (code ISF-F□□□)	digital force gages (code ISF-1DF□□□ and ISF-DF□□□)
Load capacity	500N	
Horizontal travel	170mm	
Dimension	420×215×480mm	
Weight	22kg	

### **DIAL TENSION GAGES**

- Clockwise and counter-clockwise use
- For electronic and precision mechanical industry, such as test the contact pressure of relay, adjust the tension or compression of spring





### **SPECIFICATION (Unit: N)**

Code	ISF-TGD1	ISF-TGD3	ISF-TGD5	ISF-TG1	ISF-TG1D5	ISF-TG3	ISF-TG5	
Range (N)	0.01~0.1	0.03~0.3	0.05~0.5	0.1~1	0.15~1.5	0.3~3	0.5~5	
Graduation (N)	0.002	0.005	0.01	0.02	0.025	0.05	0.1	
Accuracy	±2% (full scale)	±2% (full scale)						
Dimension (L×W×H)	90×47×19mm							
Weight	60g	60g						

### SPECIFICATION (Unit: gf)

Code	ISF-TG10	ISF-TG30	ISF-TG50	ISF-TG100	ISF-TG150	ISF-TG300	ISF-TG500	
Range (gf)	1~10	3~30	5~50	10~100	15~150	30~300	50~500	
Graduation (gf)	0.2	0.5	1	2	2.5	5	10	
Accuracy	±2% (full scale	±2% (full scale)						
Dimension (L×W×H)	90×47×19mm							
Weight	60g							

## TORQUE TESTERS, TORQUE WRENCHES



Digital Torque Testers Page 747-748



Digital Torque Testers Page 749



**Bottle Cap Torque Testers Page 749** 



Torque Wrench Test Stands Page 750



Torque Screwdrivers Page 750-752



Torque Wrenches Page 753-765



Torque Adapters Page 766



Torque Multipliers Page 767



### **DIGITAL TORQUE TESTERS**

ATTENTION: NOT SUITABLE FOR ELECTRIC WRENCHES, IMPACT WRENCHES OR PNEUMATIC WRENCHES





- With external sensor, to test torque wrenches, torque screwdrivers and other torque tools
- Clockwise and counter-clockwise operation
- Peak, track and first peak working modes
- Unit: N.m, in.lb, ft.lb, kg.cm
   Tolerance testing
- LED indicator for target torque alarm:
  - Yellow LED light on when the value is below the low tolerance; green LED light on when the value is within tolerance; red LED light on when the value is above the high tolerance
  - The buzzer alarms when the maximum torque value is captured in the first peak mode
- Automatic power off







adaptor (included)



with 3 mounting holes on the bottom

### SPECIFICATION

PECIFICATION	_							
Code	IST-TT05	IST-TT5	IST-TT30	IST-TT50	IST-TT220	IST-TT550	IST-TT1000	IST-TT2200
Range	0.1~0.5N.m	0.5~5N.m	3~30N.m	5~50N.m	22~220N.m	55~550N.m	100~1000N.m	220~2200N.m
Accuracy	±1% (clockwi	se and counte	er-clockwise)					
Resolution	0.0001N.m	0.0001N.m	0.001N.m	0.001N.m	0.01N.m	0.01N.m	0.1N.m	0.1N.m
Square socket (L)	1/4"	1/4"	3/8"	3/8"	1/2"	3/4"	1"	1"
Power supply	DC							
Adaptor	no	no	3/8" to 1/4"	3/8" to 1/4"	1/2" to 3/8" 3/8" to 1/4"	3/4" to 1/2" 1/2" to 3/8"	1" to 3/4" 3/4" to 1/2" 1/2" to 3/8"	1" to 3/4" 3/4" to 1/2"
Transducer dimension	63×63 ×65mm	63×63 ×65mm	89×89 ×75mm	89×89 ×75mm	109×109 ×83mm	140×140 ×107mm	160×160 ×126mm	160×160 ×126mm
Weight	0.75kg	0.75kg	1.1kg	1.1kg	1.4kg	2.9kg	5.0kg	5.1kg

### STANDARD DELIVERY

Main unit	1 pc
Transducer with 1.5m cable	1 pc
Extension cable (1.2m)	1 pc
AC/DC adapter	1 pc
Adaptor	refer to details



ATTENTION: NOT SUITABLE FOR ELECTRIC WRENCHES, IMPACT WRENCHES OR PNEUMATIC WRENCHES

### **DIGITAL TORQUE TESTERS**





IST-04TT350 type A

IST-04TT815 type B

- Test torque wrenches, torque screwdrivers and other torque tools
- Clockwise operation
- Peak, track and first peak working modes
- Tolerance testing
- LED indicator for target torque alarm:
  - Green LED light on when the value is within tolerance;
- Red LED light on when the value is above the high tolerance
   Power off automatically in 2 minutes without any operations





adaptor (type A included)

### **SPECIFICATION**

Code	IST-04TT5	IST-04TT28	IST-04TT68	IST-04TT350	IST-04TT815	IST-04TT1000	IST-04TT2000
Туре	Α				В		
Range	0.5~5N.m	2.8~28N.m	6.8~68N.m	35~350N.m	81.5~815N.m	100~1000N.m	200~2000N.m
Accuracy	±1% (clockw	±1% (clockwise)					
Resolution	0.001N.m	0.01N.m	0.01N.m	0.1N.m	0.1N.m	1N.m	1N.m
Unit	N.m, in.lb, ft	.lb, kg.cm			N.m, ft.lb		
Square socket/hex driver	1/4"	3/8"	3/8"	1/2"	27mm	27mm	27mm
Adaptor	no 3/8" to 1/4" 3/8" to 1/4" 1/2" to 3/8" 3/8" to 1/4" no						
Power supply	DC						
Weight	0.75kg	0.75kg	1.1kg	1.1kg	5.1kg	5.1kg	5.1kg

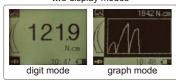
### STANDARD DELIVERY

Main unit	1 pc
AC/DC adapter	1 pc
Adaptor	refer to details



### **DIGITAL TORQUE TESTERS**

### two display modes





software flash disk (included)

- External sensor
- Metal case, touch buttons
- Clockwise and counter-clockwise operation
- Test mode: track, peak, first peak, preset tolerance
   Unit: N.m, N.cm, kgf.cm, lbf.in, lbf.ft
- Set tolerance with judgement
- 1000 memories
- LCD display with backlight, can automatically turn 180°
- Overload alarm
- Automatic power off



### **SPECIFICATION**

Code	IST-DTT1	IST-DTT5	IST-DTT10			
Load capacity	0.05~1N.m	0.25~5N.m	0.5~10N.m			
Resolution	0.0001N.m	0.0005N.m	0.001N.m			
Max. clamping diameter	Ø10mm Ø10mm Ø13mm					
Sampling frequency	2000 times per second					
Accuracy	±0.3% (of lo	ad capacity)				
Output	USB, RS232, alarm signal					
Power supply	built-in rechargeable battery					
Dimension	145x73x34mm					
Weight	1.4kg					

### STANDARD DELIVERY

Main unit	1 pc
External sensor	1 pc
AC/DC adapter	1 pc
Software and USB cable	1 pc

### **OPTIONAL ACCESSORY**

Printer	ISF-DF-PRINTER
RS232 cable	IST-DTT-CABLE



printer (optional)

### **DIGITAL BOTTLE CAP TORQUE TESTERS**





DATA OUTPU

- Measure the opening and tightening torque of bottle caps
- Unit: N.m, N.cm, kgf.cm, lbf.in, lbf.ft
- 1500 memories
- Wireless connection to printer
- Automatic power off
   LCD display with backlight
- Overload alarm
- With calibration function



IST-DCT20

SPECIFICATION							
Code	IST-DCT2	IST-DCT2 IST-DCT5 IST-DCT10 IST-DCT					
Load capacity	2N.m	5N.m	10N.m	20N.m			
Resolution	0.0002N.m	0.0005N.m	0.001N.m	0.002N.m			
Clamping range	Ø19.5~190mm						
Accuracy	±0.5% (of load capacity)						
Measuring mode	tracking, peak (max.), first peak, double peak, tolerance testing						
Output	wireless and USB						
Power supply	built-in rechargeable battery						
Dimension	200×197×142mm						
Weight	2.5kg		·				

two display modes





(included)



printer (optional)

### STANDARD DELIVERY

Main unit	1 pc
AC/DC adapter	1 pc
Software and USB cable	1 pc

Duinton	ICH DC DDINTED
Printer	ISH-DS-PRINTER

### **TORQUE WRENCH TEST STANDS**





- Rotate the wheel to apply force. Rotary speed is adjustable
- Easy operation due to the gear box
   Used with digital torque testers (IST-TT series)

### IST-06TS350

### **SPECIFICATION**

Code	IST-06TS350	IST-06TS1100	IST-06TS2000
Max. torque value	350N.m	1100N.m	2000N.m
Arm length	197~686mm	380~1350mm	420~1690mm
Dimension	860×290×590mm	1760×350×590mm	2090×350×590mm
Weight	32.5kg	76kg	80kg

Can be customized according to test requirements



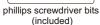
digital torque tester (optional)

### **OPTIONAL ACCESSORY**

Digital torque tester	IST-TT series
Adaptor	IST-06TS-BLOCK1 (necessary for IST-TT05, IST-TT5, IST-TT30, IST-TT50 and IST-TT220)
Adaptor	IST-06TS-BLOCK2 (necessary for IST-TT550, IST-TT1000 and IST-TT2200)

### INSPECTION CERTIFICATE



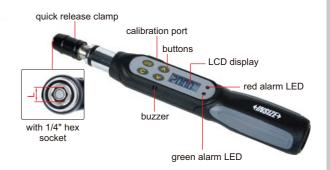




hex screwdriver bits (included)

- Clockwise and counter-clockwise operation
- Unit: cN.m, in.lb, kg.cm
   Peak and track working modes
- Target torque value can be set, with audible and visible alarm:
  - Green LED light on and buzzer sounds when target torque value is 90%~100% of target torque
- Red LED light on and buzzer sounds when target torque value is reached
   Power off automatically in 5 minutes without any operations

### **DIGITAL TORQUE SCREWDRIVERS**



IST-SD200

### **SPECIFICATION**

OI LOII IOA	11014			
Code		IST-SD50	IST-SD200	IST-SD400
Range		10~50cN.m	40~200cN.m	80~400cN.m
Accuracy clockwise		±3%	±2.5%	±2.5%
Accuracy	counter-clockwise	±4%	±3.5%	±3.5%
Resolution	1	0.1cN.m		
Size of hea	x socket (L)	1/4" 1/4" 1/4"		
Power sup	pply	1×AAA battery		
Length		193mm 203mm 203mm		
Weight	190g 200g 200g			200g

### STANDARD DELIVERY

Torque screwdriver	1 pc
Phillips screwdriver bits	1 pc
Hex screwdriver bits	1 pc

SI HONAL AGGLOGORI	
Calibration cable	IST-SD-CABLE



### **BLUETOOTH DIGITAL TORQUE SCREWDRIVERS** (KEYBOARD SIGNAL)











### Torque screwdrivers:

- Clockwise and counter-clockwise operation
- Unit: N.m, in.lb, ft.lb, kg.cm
- Peak and track working modes
- Target torque value can be set, with audible and visible alarm:
  - LED lights up in sequence and the buzzer sounds when target torque value is 80%~99.5% of target torque
  - Both green and red LED light on and buzzer sounds when target torque value is reached
- Power off in 2 minutes automatically
- Memory of 2000 results

### Data transmission:

- Built-in Bluetooth module, which can be connected with computers (with Bluetooth function), mobile phones, tablets and other devices
- Keyboard signal, can be transmitted to Excel
- Transmission distance is 10 meters (no obstacles,
- no electromagnetic interference)

  Bluetooth connection and disconnection are respectively shown by indicator lights

### **SPECIFICATION**

Code		IST-3SD50	IST-3SD200	IST-3SD400
Range		0.1~0.5N.m	0.4~2N.m	0.8~4N.m
Accuracy clockwise counter-clockwise		±3%	±2.5%	±2.5%
		±4%	±3.5%	±3.5%
Resolution	Resolution         0.001N.m         0.001N.m         0.001N.m			0.001N.m
Size of hex soc	cket (L)	1/4" 1/4" 1/4"		
Power supply	2×AAA batteries			
Length		193mm	193mm	193mm
Weight		304g	304g	383g



phillips screwdriver bits (included)



hex screwdriver bits (included)

### STANDARD DELIVERY

STANDARD DELIVERT	
Torque screwdriver	1 pc
Phillips screwdriver bits	1 pc
Hex screwdriver bits	1 pc
Wrench (only for IST-3SD200, IST-3SD400)	1 pc

Calibration cable	IST-SD-CABLE
-------------------	--------------



### **DIAL TORQUE SCREWDRIVERS**



- Clockwise and counter-clockwise operationWith peak value indicator

### **SPECIFICATION**

OI LOII IOATION					
Code	IST-DS02	IST-DS05	IST-DS1	IST-DS2	IST-DS5
Range	0.05~0.2N.m	0.1~0.5N.m	0.2~1N.m	0.5~2N.m	1~5N.m
Graduation	0.005N.m	0.01N.m	0.02N.m	0.05N.m	0.1N.m
Head	1/4" hex socket				
Accuracy	±6%				
Length	152mm 273mm 273mm 273mm 273mm				273mm
Weight	170g	400g	400g	400g	400g

ATTENTION: CLOCKWISE OPERATION ONLY

### **TORQUE SCREWDRIVERS**







### **SPECIFICATION**

of Edit Ida Hot					
Code	IST-MG100	IST-MG250	IST-MG360	IST-MG600	
Range (clockwise)	20~100cN.m	50~250cN.m	60~360cN.m	1.0~6.0N.m	
Graduation	2cN.m	5cN.m	5cN.m	0.1N.m	
Head	1/4" hex socket				
Accuracy	±6%				
Length	172mm				
Weight	0.26kg				

### STANDARD DELIVERY

Torque screwdriver	1 pc
T-bar wrench (for IST-MG250, IST-MG360, IST-MG600)	1 pc



### **SMALL RANGE DIGITAL TORQUE WRENCH**



- Clockwise and counter-clockwise operation
- Unit: N.m, in.lb, ft.lb, kg.cm
- Peak and track working modes
- Target torque value can be set, with audible and visible alarm:
  - Green LED light on and buzzer sounds when target torque value is 90%~100% of target torque
  - Red LED light on and buzzer sounds when target torque value is reached
- Power off automatically in 5 minutes without any operations
- Non-slip grip handle
- With overload record

(once the torque reaches 110% of the maximum range)

### SPECIFICATION

Code		IST-WP6		
Range		1.2~6N.m		
Accuracy	clockwise	±3%		
	counter-clockwise	±4%		
Resolution	1	0.001N.m		
Square driver (L)		1/4"		
Power supply		1×AAA battery		
Length		260mm		
Weight		430g		



IST-WP6

### **OPTIONAL ACCESSORY**

Calibration cable IST-SD-CABLE

### SHORT HANDLE DIGITAL TORQUE WRENCHES





- Clockwise and counter-clockwise operation
- Unit: N.m, in.lb, ft.lb, kg.cm
- Peak and track working modes
- Target torque value can be set, with audible and visible alarm:
  - Green LED light on and buzzer sounds when torque value is 90%~100% of target torque
    Both green and red LED light on and buzzer sounds when
  - Both green and red LED light on and buzzer sounds when target torque value is reached
- Power off in 5 minutes automatically
- Non-slip grip handle
- With damp record
- With overload record (once the torque reaches 110% of the maximum range)



IST-WS60

### **SPECIFICATION**

Code		IST-WS12	IST-WS20	IST-WS30	IST-WS30A	IST-WS60	IST-WS85
Range		2.4~12N.m	4~20N.m	6~30N.m	6~30N.m	12~60N.m	17~85N.m
Acouroov	clockwise	±3%					
Accuracy	counter-clockwise	±4%					
Resolution		0.01N.m	0.01N.m	0.01N.m	0.01N.m	0.01N.m	0.1N.m
Square driver (L)		1/4"	1/4"	1/4"	3/8"	3/8"	3/8"
Power sup	supply 2×AAA batteries						
Length		215mm	215mm	215mm	215mm	225mm	271mm
Weight		750g	750g	750g	830g	917g	1000g

Calibration cable IST-SD-C	ABLE
----------------------------	------



OPTIONAL ACCURACY: CLOCKWISE: ±1% COUNTER-CLOCKWISE: ±2% ONLY FOR RANGE 6~850N.m



## **DIGITAL TORQUE WRENCHES**



#### **SPECIFICATION**

110% of the maximum range)

Code	Туре	Range	Accuracy	Resolution	Square driver (L)	Power supply	Length	Weight
IST-W30A		6~30N.m		0.01N.m	1/4"		390mm	830g
IST-W135A	1 ,	27~135N.m	clockwise: ±2%	0.1N.m	3/8"	200000000000000000000000000000000000000	415mm	950g
IST-W200A	A	40~200N.m	counter-clock wise: ±3%	0.1N.m	1/2"		530mm	1.4kg
IST-W340A		68~340N.m		0.1N.m	1/2"		650mm	1.6kg
IST-W500A*		100~500N.m		0.1N.m	3/4"	2×AA batteries, for 110 hours working	1285mm	7kg
IST-W850A		170~850N.m	-la	0.1N.m	3/4"	- Ioi Tro nodio working	1295mm	6kg
IST-W1200A	В	240~1200N.m	clockwise: ±2.5% counter-clock wise: ±3.5%	1N.m	1"		1920mm	13kg
IST-W1500A		300~1500N.m	COUNTED - CHOCK WISE. 13.370	1N.m	1"		1920mm	13kg
IST-W2000A		400~2000N.m		1N.m	1"		1920mm	14kg

## OPTIONAL ACCESSORY

Calibration cable	IST-W-CABLE
at.	

<sup>\*</sup>The accuracy of this code is not optional



## INTERCHANGEABLE HEAD DIGITAL TORQUE WRENCHES



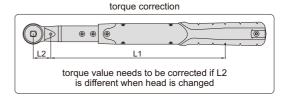




#### IST-2W135A



- Clockwise and counter-clockwise operation
- Unit: N.m, in.lb, ft.lb, kg.cm, degree
- Peak and track working modes
- Target torque value can be set, with audible and visible alarm: - Green LED light on and buzzer sounds when torque value is 90%~100% of target torque
  - Both green and red LED light on and buzzer sounds when
- target torque value is reached ■ Power off in 5 minutes automatically without any operations
- Non-slip grip handle
- With damp record
- With overload record (once the torque reaches 110% of the maximum range)



## **SPECIFICATION**

Code		IST-2W30A	IST-2W135A	IST-2W200A	IST-2W340A	IST-2W410A		
Range		6~30N.m	27~135N.m	40~200N.m	68~340N.m	82~410N.m		
Accuracy	clockwise	±2%						
Accuracy	counter-clockwise	±3%						
Resolution		0.01N.m	0.1N.m	0.1N.m	0.1N.m	0.1N.m		
Socket size	e (A×B)	12×9mm	12×9mm	18×14mm	18×14mm	18×14mm		
Arm length (L1)		272.7mm	287.7mm	381.2mm	501.2mm	501.2mm		
Power supply		2xAA batteries, for 110 hours working						
Weight		1400g	1570g	2170g	2320g	2320g		

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#### STANDARD DELIVERY

Torque wrench	1 pc
Ratchet head	1 pc

#### **OPTIONAL ACCESSORY**

Calibration cable	IST-W-CABLE
Interchangeable head	refer to details

To be continued



## Continued from previous page

## RATCHET HEAD (INCLUDED) SPECIFICATION

Code of torque wrench	IST-2W30A	IST-2W135A	IST-2W200A	IST-2W340A	IST-2W410A
Square driver (D)	1/4"	3/8"	1/2"	1/2"	3/4"
Length (L2)	29mm	29mm	40mm	40mm	40mm



## **RATCHET HEAD (optional)**

Code	Square driver (D)	Applicable wrenches
IST-2W-R1	1/4"	IST-2W30A
IST-2W-R2	3/8"	IST-2W135A
IST-2W-R3	1/2"	IST-2W135A
IST-2W-R4	1/2"	IST-2W200A IST-2W340A IST-2W410A



## **ADJUSTABLE SPANNER HEAD (optional)**

	( - 1	· · · · /
Code	Open size	Applicable wrenches
IST-2W-A1	5~27mm	IST-2W135A
IST-2W-A2	5-30mm	IST-2W-200A
		IST-2W-410A
IST-2W-A3	10-41mm	IST-2W-340A
131-2VV-A3	10-4 1111111	IST-2W-410A



## **OPEN END HEAD (optional)**

Code	Open size	Applicable wrenches
IST-2W-K7	7mm	
IST-2W-K8	8mm	
IST-2W-K9	9mm	
IST-2W-K10	10mm	
IST-2W-K11	11mm	
IST-2W-K12	12mm	IST-2W30A
IST-2W-K13	13mm	IST-2W3UA IST-2W135A
IST-2W-K14	14mm	131-2W133A
IST-2W-K15	15mm	
IST-2W-K16	16mm	
IST-2W-K17	17mm	
IST-2W-K18	18mm	
IST-2W-K19	19mm	
IST-2W-K13A	13mm	
IST-2W-K14A	14mm	
IST-2W-K15A	15mm	
IST-2W-K16A	16mm	
IST-2W-K17A	17mm	IST-2W200A
IST-2W-K18A	18mm	IST-2W340A
IST-2W-K19A	19mm	IST-2W410A
IST-2W-K21A	21mm	
IST-2W-K22A	22mm	
IST-2W-K24A	24mm	
IST-2W-K27A	27mm	



## **BOX END HEAD (optional)**

Code	Open size	Applicable wrenches
IST-2W-M7	7mm	
IST-2W-M8	8mm	
IST-2W-M10	10mm	
IST-2W-M11	11mm	
IST-2W-M12	12mm	
IST-2W-M13	13mm	
IST-2W-M14	14mm	IST-2W30A
IST-2W-M15	15mm	IST-2W135A
IST-2W-M16	16mm	
IST-2W-M17	17mm	
IST-2W-M18	18mm	
IST-2W-M19	19mm	
IST-2W-M21	21mm	
IST-2W-M22	22mm	
IST-2W-M13A	13mm	
IST-2W-M14A	14mm	
IST-2W-M15A	15mm	
IST-2W-M16A	16mm	IST-2W200A
IST-2W-M17A	17mm	IST-2W340A
IST-2W-M18A	18mm	
IST-2W-M19A	19mm	
IST-2W-M21A	21mm	

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## **QUALITY INSPECTION TORQUE WRENCHES**



MEASURE THE TORQUE OF TIGHTENED BOLTS

OPTIONAL ACCURACY: CLOCKWISE: ±1% COUNTER-CLOCKWISE: ±2% ONLY FOR RANGE 6~340N.m



- Retighten the tightened bolts to measure the torque, read the torque value when the looseness is detected
- Two measuring modes:
  - M1: automatical detecting mode, for normal bolts. Retighten the tightened bolts, the torque value is displayed on screen when the wrench automatically detects the looseness, both green and red LED light on and buzzer sounds
  - M2: manual detecting mode, for long bolts. Retighten the tightened bolts, read the torque value when the looseness is detected by hand
- Unit: N.m, in.lb, ft.lb, kg.cm
- Peak and track working mode (only for M2 measuring mode)
- Clockwise and count-clockwise operation
- Memory of 50 results
- Power off in 15 minutes automatically

square driver

- Non-slip grip handle
- With overload record (once the torque reaches 110% of the maximum range)



ST-4W1200A type B

## **SPECIFICATION**

Code	Туре	Range	Accuracy	Resolution	Square driver (L)	Powersupply	Length	Weight
IST-4W30A		6~30N.m		0.01N.m	1/4"		390mm	760g
IST-4W135A	_	27~135N.m	clockwise: ±2%	0.1N.m	3/8"		415mm	940g
IST-4W200A	A	40~200N.m	counter-clock wise: ±3%	0.1N.m	1/2"		530mm	1340g
IST-4W340A		68~340N.m		0.1N.m	1/2"	2×AA batteries,	650mm	1540g
IST-4W850A		170~850N.m		0.1N.m	3/4"	for 110 hours	1220mm	6000g
IST-4W1200A	Ь	240~1200N.m	clockwise: ±2.5%	1N.m	1"	working	1800mm	9100g
IST-4W1500A	В	300~1500N.m	counter-clock wise: ±3.5%	1N.m	1"		1800mm	9100g
IST-4W2000A		400~2000N.m		1N.m	1"		1800mm	10500g

## OPTIONAL ACCESSORY

Calibration cable IST-W-CABLE



## TWO-WAY WIRELESS DIGITAL TORQUE WRENCHES





two-way receiver

OPTIONAL ACCURACY: CLOCKWISE: ±1% COUNTER-CLOCKWISE: ±2%

TRANSMISSION DISTANCE IS 300 METERS



#### Torque wrench:

- The test results can be transmitted wirelessly to the computer and PLC
- Unit: N.m, in.lb, ft.lb, kg.cm
- Clockwise and counter-clockwise operation
- Peak and track working mode
- Can set tolerance with judgement in peak working mode
- 9 target torque values can be set, with audible and visible alarm:
  - Green LED light on and buzzer sounds when torque value is 80%~99.5% of target torque
  - Both green and red LED light on and buzzer sounds when torque value is over 99.5% of target torque
- Power off in 2 minutes automatically
- Non-slip grip handle
- With damp record
- With overload record (once the torque reaches 110% of the maximum range)

## Two-way receiver:

A two-way receiver can be connected with up to 10 wrenches at the same time, and the maximum transmission distance is 300 meters

#### Software:

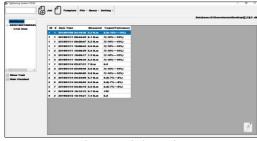
- In Windows10 system version 1709 or above
- Two operation mode:
  - Data transmission mode: wrench transmits actual torque value to software after operation
  - Program guidance mode: firstly set process on software (set sequence of tightening, select wrench and set torque values and tolerances). Then software shows which wrench the operator should use (indicator light of the selected wrench is on) and shows the target torque value, and serial number of the screw to be tightened (shows on the wrench); After the operation is finished, the actual torque value is sent to software.
- Can select whether the wrench only sends qualified data after operation (in accordance with the tolerance)
- Two data transmission modes: automatic or press button to send
- When the wrench is disconnected, data is stored in the wrench and automatically sent to computer after wireless connection
- The data in software can be printed or sent to Excel

#### TWO-WAY RECEIVER SPECIFICATION

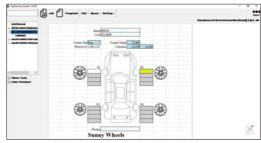
Code	IST-13WREC	IST-13WREC-PLC					
Signal output to	computer PLC						
Working frequency	ISM433MHz (432.0~433.8MHz, adjustable)						
Power supply	power adapter, 24V, 0.5A						
Dimension	200×108×31mm						
Weight	500g						

#### **OPTIONAL ACCESSORY**

|--|



data transmission mode



program guidance mode

## **SPECIFICATION**

Code	Range	Accuracy	Unit	Resolution	Square driver (L)	Working frequency	Power supply	Length	Weight
IST-13W30A	6~30N.m			0.01N.m	1/4"			390mm	760g
IST-13W60A	12~60N.m	clockwise: ±2.5%	N-m/ft-lb/ in-lb/kg-cm	0.01N.m	3/8"	ISM433MHz (432.0~433.8MHz, adjustable)	2×AA batteries	390mm	940g
IST-13W135A	27~135N.m			0.1N.m	3/8"			415mm	940g
IST-13W200A	40~200N.m		III-Ib/kg-ciii	0.1N.m	1/2"			530mm	1340g
IST-13W340A	68~340N.m			0.1N.m	1/2"			650mm	1540g
IST-13W1200A	240~1200N.m			1N.m	1"			1800mm	9000g
IST-13W1500A	300~1500N.m		: N-m/ft-lb	1N.m	1"			1800mm	9000g
IST-13W2000A	400~2000N.m	±3.5%		1N.m	1"			1800mm	10500g

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## **BLUETOOTH DIGITAL TORQUE WRENCHES (KEYBOARD SIGNAL)**







BUILT-IN BLUETOOTH



#### Torque wrenches:

- Unit: in.lb, ft.lb, N.m, kg.cm
- Clockwise and counter-clockwise operation
- Peak and track working mode
- Can set tolerance with judgement in peak working mode
- 9 target torque values can be set, with audible and visible alarm:
   LED lights up in sequence, and the buzzer gets louder and louder when torque value is 80%~99.5% of target torque
- Memory of 2000 results
- Power off in 2 minutes automatically
- Non-slip grip handle
- With overload record (once the torque reaches 110% of the maximum range)

## Data transmission:

- Built-in Bluetooth 4.0 module, which can be connected with computers (with Bluetooth function), mobile phones, tablets and other devices
- Keyboard signal, can be transmitted to Excel, Word, TXT
- Transmission distance is 10 meters (no obstacles, no electromagnetic interference)
- Bluetooth connection and disconnection are respectively shown by indicator lights



transmission distance is 10 meters (no obstacles, no electromagnetic interference)

#### **SPECIFICATION**

OI LOII IOA								
Code		IST-15W06A	IST-15W12A	IST-15W20A	IST-15W30A	IST-15W135A	IST-15W200A	IST-15W340A
Туре		A (short hand	le)		B (long handle	·)		
Range		1.2~6N.m	2.4~12N.m	4~20N.m	6~30N.m	27~135N.m	40~200N.m	68~340N.m
Accuracy	clockwise	±2%						
Accuracy counter-clockwise		±3%	±3%					
Tolerance setting range		-20%~+20% (target torque value)						
Resolution		0.001N.m	0.01N.m	0.01N.m	0.01N.m	0.1N.m	0.1N.m	0.1N.m
Square driver (L)		1/4"	1/4"	1/4"	1/4"	3/8"	1/2"	1/2"
Power supply		2xAAA batteries 2xAA batteries						
Length		215mm	215mm	215mm	390mm	415mm	530mm	650mm
Weight		750g	750g	750g	760g	940g	1340g	1540g

#### **OPTIONAL ACCESSORY**

|--|







## INTERCHANGEABLE HEAD TORQUE WRENCHES



- According to DIN ISO 6789, ASME B107.300
   All-metal construction, sturdy and durable

## SPECIFICATION

Code	Range (clockwise)	Accuracy	Graduation	Socket size (A×B)	Length	Weight
IST-11WM12	2.5~12N.m	±6% (<10N.m) ±4% (≥10N.m)	0.05N.m	12×9mm	284mm	580g
IST-11WM30	6.0~30N.m	±6% (<10N.m) ±4% (≥10N.m)	0.1N.m	12×9mm	303mm	720g
IST-11WM60	10~60N.m	±4%	0.5N.m	12×9mm	372mm	860g
IST-11WM125	25~125N.m	±4%	0.5N.m	12×9mm	427mm	940g
IST-11WM200	40~200N.m	±4%	1N.m	18×14mm	460mm	1060g
IST-11WM335	65~335N.m	±4%	1N.m	18×14mm	520mm	1200g
IST-11WM500	100~500N.m	±4%	2.5N.m	32×24mm	855mm	5000g
IST-11WM800	160~800N.m	±4%	4N.m	32×24mm	1055mm	5900g
IST-11WM1000	200~1000N.m	±4%	5N.m	32×24mm	1055mm	5900g
IST-11WM1500	300~1500N.m	±4%	5N.m	36×27mm	1249mm	9000g
IST-11WM2000	400~2000N.m	±4%	10N.m	36×27mm	1249mm	9000g
IST-11WM3000	600~3000N.m	±4%	15N.m	36×27mm	1249mm	10300g





Code	Square driver	Applicable wrenches
IST-11WM-R1	1/4"	IST-11WM12 IST-11WM30
IST-11WM-R2	3/8"	IST-11WM12 IST-11WM30 IST-11WM60 IST-11WM125
IST-11WM-R3	1/2"	IST-11WM200 IST-11WM335
IST-11WM-R4*	3/4"	IST-11WM200 IST-11WM335
IST-11WM-R5	3/4"	IST-11WM500 IST-11WM800 IST-11WM1000
IST-11WM-R6	1"	IST-11WM1500 IST-11WM2000 IST-11WM3000



## **HOOK HEAD (optional)**

customized according to Hook head customer requirements

To be continued



Continued from previous page





## OPEN END HEAD (optional)

Code	Open size	Applicable wrenches
IST-11WM-K8	8mm	
IST-11WM-K10	10mm	
IST-11WM-K13	13mm	IST-11WM12
IST-11WM-K14	14mm	IST-11WM30 IST-11WM60
IST-11WM-K15	15mm	IST-11WM125
IST-11WM-K17	17mm	
IST-11WM-K19*	19mm	
IST-11WM-K13A	13mm	
IST-11WM-K14A	14mm	
IST-11WM-K15A	15mm	
IST-11WM-K17A	17mm	
IST-11WM-K19A	19mm	IST-11WM200
IST-11WM-K22A	22mm	IST-11WM335
IST-11WM-K24A	24mm	
IST-11WM-K27A*	27mm	
IST-11WM-K30A*	30mm	
IST-11WM-K32A*	32mm	
IST-11WM-K22B	22mm	
IST-11WM-K24B	24mm	
IST-11WM-K27B	27mm	
IST-11WM-K28B	28mm	ICT 44WMEOO
IST-11WM-K30B	30mm	IST-11WM500 IST-11WM800
IST-11WM-K32B	32mm	IST-11WM1000
IST-11WM-K33B*	33mm	131-11441411000
IST-11WM-K36B*	36mm	
IST-11WM-K38B*	38mm	
IST-11WM-K40B*	40mm	
IST-11WM-K30C	30mm	
IST-11WM-K32C	32mm	
IST-11WM-K34C	34mm	
IST-11WM-K36C	36mm	IST-11WM1500
IST-11WM-K38C	38mm	IST-11WM2000
IST-11WM-K41C	41mm	IST-11WM3000
IST-11WM-K45C	45mm	
IST-11WM-K50C*	50mm	
IST-11WM-K55C*	55mm	
IST-11WM-K60C*	60mm	

## **BOX END HEAD (optional)**

Code	Open size	Applicable wrenches
IST-11WM-M8	8mm	
IST-11WM-M10	10mm	
IST-11WM-M13	13mm	IST-11WM12
IST-11WM-M14	14mm	IST-11WM30 IST-11WM60
IST-11WM-M15	15mm	IST-11WM125
IST-11WM-M17	17mm	
IST-11WM-M19	19mm	
IST-11WM-M13A	13mm	
IST-11WM-M14A	14mm	
IST-11WM-M15A	15mm	
IST-11WM-M17A	17mm	
IST-11WM-M19A	19mm	IST-11WM200
IST-11WM-M22A	22mm	IST-11WM335
IST-11WM-M24A	24mm	
IST-11WM-M27A	27mm	
IST-11WM-M30A	30mm	
IST-11WM-M32A	32mm	
IST-11WM-M22B	22mm	
IST-11WM-M24B	24mm	
IST-11WM-K27B	27mm	
IST-11WM-M28B	28mm	IST-11WM500
IST-11WM-M30B	30mm	IST-11WM800
IST-11WM-M32B	32mm	IST-11WM1000
IST-11WM-M33B	33mm	
IST-11WM-M36B*	36mm	
IST-11WM-M38B*	38mm	
IST-11WM-M40B	40mm	
IST-11WM-M30C	30mm	
IST-11WM-M32C	32mm	
IST-11WM-M34C	34mm	
IST-11WM-M36C	36mm	IST-11WM1500
IST-11WM-M38C	38mm	IST-11WM2000
IST-11WM-M41C	41mm	IST-11WM3000
IST-11WM-M45C	45mm	
IST-11WM-M50C	50mm	
IST-11WM-M55C*	55mm	
IST-11WM-M60C*	60mm	

<sup>\*</sup>Torque value needs to be corrected for these heads





ATTENTION: CLOCKWISE OPERATION ONLY

## **TORQUE WRENCHES**



- According to DIN ISO 6789, ASME B107.300
   All-metal construction, sturdy and durable

## **SPECIFICATION**

Code	IST-9WM12	IST-9WM20	IST-9WM30	IST-9WM60	IST-9WM100
Range (clockwise)	2.5~12N.m	4~20N.m	6~30N.m	10~60N.m	20~100N.m
Accuracy	±6% (<10N.m) ±4% (≥10N.m)	±6% (<10N.m) ±4% (≥10N.m)	±6% (<10N.m) ±4% (≥10N.m)	±4%	±4%
Graduation	0.1N.m	0.1N.m	0.2N.m	0.5N.m	0.5N.m
Square driver (D)	1/4"	1/4"	3/8"	3/8"	1/2"
Length	290mm	290mm	318mm	388mm	443mm
Weight	680g	680g	820g	960g	1040g

Code	IST-9WM125	IST-9WM200	IST-9WM335	IST-9WM500	IST-9WM800
Range (clockwise)	25~125N.m	40~200N.m	65~335N.m	100~500N.m	160~800N.m
Accuracy	±4%	±4%	±4%	±4%	±4%
Graduation	0.5N.m	1N.m	1N.m	2.5N.m	4N.m
Square driver (D)	1/2"	1/2"	1/2"	3/4"	3/4"
Length	443mm	468mm	528mm	855mm	1055mm
Weight	1040g	1160g	1300g	5000g	5900g

Code	IST-9WM1000	IST-9WM1500	IST-9WM2000	IST-9WM3000
Range (clockwise)	200~1000N.m	300~1500N.m	400~2000N.m	600~3000N.m
Accuracy	±4%	±4%	±4%	±4%
Graduation	5N.m	5N.m	10N.m	15N.m
Square driver (D)	3/4"	1"	1"	1"
Length	1055mm	1260mm	1260mm	1260mm
Weight	5900g	9200g	9200g	10500g



## INTERCHANGEABLE HEAD MECHANICAL TORQUE WRENCHES (DIGITAL SETTING)



ATTENTION: CLOCKWISE OPERATION ONLY





torque adjustment device

#### **SPECIFICATION**

Code	IST-25WM60	IST-25WM100	IST-25WM140	IST-25WM200	IST-25WM300
Range (clockwise)	12~60N.m	20~100N.m	28~140N.m	40~200N.m	60~300N.m
Accuracy	±3%	±3%	±3%	±3%	±3%
Graduation	0.1N.m	0.1N.m	0.1N.m	0.1N.m	0.1N.m
Socket size (A×B)	12×9mm	12×9mm	18×14mm	18×14mm	18×14mm
Length	408mm	431mm	492mm	510mm	568mm
Weight	1.3kg	1.4kg	1.45kg	1.5kg	1.7kg





#### **RATCHET HEAD (optional)**

Code	Square driver	Applicable wrenches
IST-11WM-R1	1/4"	IST-25WM60 IST-25WM100
IST-11WM-R2	3/8"	IST-25WM60 IST-25WM100
IST-11WM-R3	1/2"	IST-25WM140 IST-25WM200 IST-25WM300
IST-11WM-R4*	3/4"	IST-25WM140 IST-25WM200 IST-25WM300



## **BOX END HEAD (optional)**

Code	Open size	Applicable wrenches
IST-11WM-M8	8mm	
IST-11WM-M10	10mm	
IST-11WM-M13	13mm	IOT OF MARCO
IST-11WM-M14	14mm	IST-25WM60 IST-25WM100
IST-11WM-M15	15mm	101 2011111100
IST-11WM-M17	17mm	
IST-11WM-M19	19mm	
IST-11WM-M13A	13mm	
IST-11WM-M14A	14mm	
IST-11WM-M15A	15mm	
IST-11WM-M17A	17mm	
IST-11WM-M19A	19mm	IST-25WM140
IST-11WM-M22A	22mm	IST-25WM200
IST-11WM-M24A	24mm	
IST-11WM-M27A	27mm	
IST-11WM-M30A	30mm	
IST-11WM-M32A	32mm	

## HOOK HEAD (optional)

HOOK HEAD (optional)							
Hook head	customized according to customer requirements						

To be continued



#### Continued from previous page



## **OPEN END HEAD (optional)**

Code	Open size	Applicable wrenches					
IST-11WM-K6	6mm						
IST-11WM-K7	7mm						
IST-11WM-K8	8mm						
IST-11WM-K9	9mm						
IST-11WM-K10	10mm						
IST-11WM-K11	11mm						
IST-11WM-K12	12mm	IST-25WM60					
IST-11WM-K13	13mm	IST-25WM100					
IST-11WM-K14	14mm						
IST-11WM-K15	15mm						
IST-11WM-K16	16mm						
IST-11WM-K17	17mm						
IST-11WM-K18*	18mm						
IST-11WM-K19*	19mm						
IST-11WM-K13A	13mm						
IST-11WM-K14A	14mm						
IST-11WM-K15A	15mm						
IST-11WM-K16A	16mm						
IST-11WM-K17A	17mm						
IST-11WM-K18A	18mm						
IST-11WM-K19A	19mm	IST-25WM140					
IST-11WM-K20A	20mm	IST-25WM200					
IST-11WM-K21A	21mm	IST-25WM300					
IST-11WM-K22A	22mm						
IST-11WM-K23A	23mm						
IST-11WM-K24A	24mm						
IST-11WM-K27A*	27mm						
IST-11WM-K30A*	30mm						
IST-11WM-K32A*	32mm						

<sup>\*</sup>Torque value needs to be corrected for these heads

ATTENTION: CLOCKWISE OPERATION ONLY



ATTENTION: DISPLAY PRE-SET TORQUE VALUE (NOT REAL TIME TORQUE)



- Unit: N.m, in.lb, ft.lb, kg.cm
- Mechanical "click" torque wrench, the pre-set torque value is shown on the display

## **MECHANICAL TORQUE WRENCHES (DIGITAL SETTING)**



torque adjustment device

## **SPECIFICATION**

PECIFICATION								
Code	IST-19WM60	IST-19WM100	IST-19WM140	IST-19WM200	IST-19WM300			
Range (clockwise)	12~60N.m	20~100N.m	28~140N.m	40~200N.m	60~300N.m			
Accuracy	±3%	±3%	±3%	±3%	±3%			
Graduation	0.1N.m	0.1N.m	0.1N.m	0.1N.m	0.1N.m			
Square driver (D)	3/8"	3/8"	1/2"	1/2"	1/2"			
Length	382mm	450mm	481mm	520mm	585mm			
Weight	1.3kg	1.4kg	1.45kg	1.6kg	1.8kg			

30



## PRESET TORQUE WRENCHES

ATTENTION: CLOCKWISE OPERATION ONLY

- Torque is preset, to prevent adjustment by mistake during use
- The torque is set at the factory before delivery. Customers can also set the torque with torque adjustment tool (IST-PW-TOOL, optional) and digital torque testers (IST-TT□□□, optional)
- Clockwise operation only





torque adjustment tool (optional)

## **SPECIFICATION**

01 2011 107 111011						
Code	IST-PW12	IST-PW20	IST-PW30	IST-PW60	IST-PW125	IST-PW200
Adjustable range*	2.5~12N.m 22~105in.lb	4~20N.m 36~175in.lb	6~30N.m 55~265in.lb	10~60N.m 8~44ft.lb	25~125N.m 20~90ft.lb	40~200N.m 30~145ft.lb
Accuracy	±3%	±3%	±3%	±3%	±3%	±3%
Square driver (D)	1/4"	1/4"	3/8"	3/8"	3/8"	1/2"
Length	184mm	184mm	214mm	255mm	366mm	457mm
Weight	450g	450g	500g	560g	790g	1200g

Code	IST-PW340	IST-PW500	IST-PW650	IST-PW800	IST-PW1000A	IST-PW1000B
Adjustable range*	65~340N.m 50~250ft.lb	100~500N.m 75~365ft.lb	150~650N.m 110~475ft.lb	160~800N.m 120~585ft.lb	200~1000N.m 150~735ft.lb	200~1000N.m 150~735ft.lb
Accuracy	±3%	±3%	±4%	±4%	±4%	±4%
Square driver (D)	1/2"	3/4"	3/4"	3/4"	3/4"	1"
Length	691mm	910mm	910mm	1037mm	1265mm	1265mm
Weight	1960g	2800g	2800g	5000g	6000g	6000g

## OPTIONAL ACCESSORY

Torque adjustment tool IST-PW-TOOL

<sup>\*</sup>Adjust to a fixed torque value according to customer requirements before delivery





- Clockwise and counter-clockwise operation
- According to DIN ISO 6789, ASME B107.300

#### **SPECIFICATION**

SPECIFICATION										
Code	IST-DW1D8	IST-DW3D5	IST-DW9	IST-DW18	IST-DW35	IST-DW70	IST-DW140	IST-DW240	IST-DW350	IST-DW480
Range	0.36~1.8N.m 3~16in.lb					14~70N.m 120~600in.lb			70~350N.m 50~250ft.lb	
Accuracy	±3%	±3%	±3%	±3%	±3%	±3%	±3%	±3%	±3%	±3%
Graduation										6N.m 5ft.lb
Square driver (D)	1/4"	1/4"	1/4"	3/8"	3/8"	3/8"	1/2"	1/2"	1/2"	3/4"
Length	254mm	254mm	254mm	254mm	254mm	378mm	546mm	546mm	546mm	708mm
Weight	480g	480g	480g	480g	480g	820g	1300g	1300g	1300g	4030g





## **DIGITAL TORQUE ADAPTERS (WITH ANGLE DETECTION)**

#### working with mechanical wrenches



- Clockwise and counter-clockwise operation
- After reaching the desired torque, turn the wrench at a angle to apply extra torque
- Unit: N.m, in.lb, ft.lb, kg.cm, degree
- Peak and track working modes
   Target torque or angle value can be set, with audible and visible alarm:
  - Green LED light on and buzzer sounds when torque or angle value is 80%~100% of target torque or angle - Both green and red LED light on and buzzer sounds
  - when target torque or angle value is reached
- Power off in 2 minutes automatically
- Memory 50 measurement values for browsing
   With overload record (once the torque reaches 110% of the maximum range)



IST-5W135A



## **SPECIFICATION**

Code		IST-5W30A	IST-5W135A	IST-5W200A	IST-5W340A					
Range	torque	6~30N.m	27~135N.m	40~200N.m	68~340N.m					
Range	angle	0~999°								
	clockwise	±3%	±3%							
Accuracy	counter-clockwise	±4%								
	angle	±2° (rotate at 90°)								
Resolution	torque	0.01N.m	0.1N.m	0.1N.m	0.1N.m					
Resolution	angle	1°								
Square drive	er (L)	1/4"	3/8"	1/2"	1/2"					
Power suppl	у	2xAAA batteries								
Length		Ø85×60mm	Ø85×75mm	Ø85×80mm	Ø85×80mm					
Weight		150g	220g	240g	240g					

## **OPTIONAL ACCESSORY**

Calibration cable	IST-SD-CABLE
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**REFER TO PAGE 335 FOR DETAILS** 



**DIGITAL ANGLE METER** CODE 2177-121

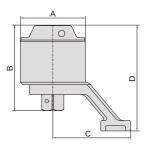


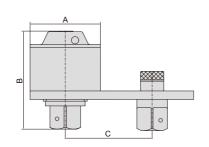
## **TORQUE MULTIPLIERS**





IST-TM3500P

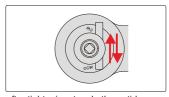






■ Input to output accuracy: ±5%





after tightening, toggle the anti-bounce reversing dowel, turn the wrench in the anticlockwise direction, then remove the wrench from torque multiplier

## Z TYPE (BEVEL TYPE) TORQUE MULTIPLIER

Code	Capacity	Torque ratio	Square socket	Square driver	Dimension (A×B×C×D)	For bolt	For nut	Weight		
IST-TM1000	1000N.m	1:4	1/2"	1"	82x98.5x97x122.4mm	M20~30	S30~46	2.1kg		
IST-TM2000	2000N.m	1:13	1/2"	1"	82x120x105x147mm	M22~35	S32~55	3.15kg		
IST-TM3500	3500N.m	1:16	1/2"	1"	98x131x120x163mm	M30~45	S46~70	4.9kg		
IST-TM5500	5500N.m	1:20.5	1/2"	1 1/2"	115x163.5x137x199mm	M38~52	S55~80	8.1kg		
IST-TM7500	7500N.m	1:23	1/2"	1 1/2"	127x173x146x215mm	M42~60	S65~90	10.6kg		
IST-TM10000	10000N.m	1:28	1/2"	1 1/2"	141x170x164x238mm	M52~72	S80~105	14kg		

## L TYPE (PLATE TYPE) TORQUE MULTIPLIER

,											
Code	Capacity	Torque ratio	Square socket	Square driver	Dimension (A×B×C)	For bolt	For nut	Weight			
IST-TM1000P	1000N.m	1:4	1/2"	1"	82x91x(76.7~127.3)mm	M20~30	S30~46	2.4kg			
IST-TM2000P	2000N.m	1:13	1/2"	1"	82x120x(92.7~129.3)mm	M22~35	S32~55	3.5kg			
IST-TM3500P	3500N.m	1:16	1/2"	1"	98x128x(102.7~145.3)mm	M30~45	S46~70	5.0kg			
IST-TM5500P	5500N.m	1:20.5	1/2"	1 1/2"	115x157x(134.05~165.95)mm	M38~52	S55~80	8.7kg			
IST-TM7500P	7500N.m	1:23	1/2"	1 1/2"	127x168x(139.05~190.95)mm	M42~60	S65~90	11.7kg			
IST-TM10000P	10000N.m	1:28	1/2"	1 1/2"	141x186x(144.05~215.95)mm	M52~72	S80~105	15.2kg			
IST-TM15000P	15000N.m	1:50	3/4"	2 1/2"	156x246x(155.25~244.75)mm	M60~85	S80~120	24.1kg			
IST-TM20000P	20000N.m	1:76	3/4"	2 1/2"	170x264x(163.75~276.25)mm	M72~100	S105~145	27.8kg			

# +INSIZE+

# SCALES



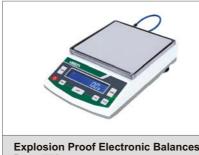
Electronic Balances Page 769-770







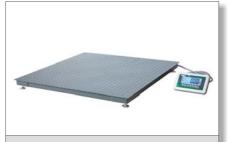
**Electronic Pocket Scales** Page 772-773



**Explosion Proof Electronic Balances** Page 773



**Platform Scales** Page 774



Floor Scales Page 775



Page 776



**Moisture Analyzers** Page 777



Weights Page 778-779



## **ELECTRONIC BALANCES (1mg)**



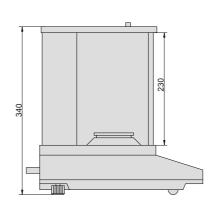


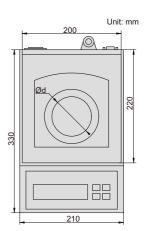


8303-520

- Aluminum alloy shell, wind shield, three side glass sliding doors
   Electromagnetic balance sensor
   Unit: g, ct, ozt, oz, gn, dwt, mg
   Weighing, counting, taring
   Data output

- With a hook at the bottom





#### **SPECIFICATION**

Code	8303-220	8303-320	8303-520	8303-620	8303-1020		
Maximum weighing	220g	320g	520g	620g	1020g		
Minimum weighing	20mg	20mg	100mg	100mg	100mg		
Resolution (d)	1mg	1mg	1mg	1mg	1mg		
Verification interval (e)	10mg	10mg	10mg	10mg	10mg		
Accuracy	load capacity≤500g	load capacity≤500g: ±5mg; load capacity>500g: ±10mg					
Weighing pan size (Ød)	Ø80mm	Ø80mm Ø120mm					
Operation temperature	15~30°C		18~23°C	18~23°C			
Operation humidity	40%~80% RH		50%~70% RH	50%~70% RH			
Power supply	220V, 50/60Hz	220V, 50/60Hz					
Dimension (L×W×H)	330×210×340mm	330×210×340mm					

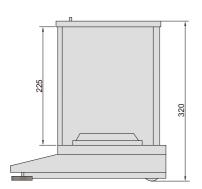
OPTIONAL ACCESSORY				
RS232 cable	8301-CABLE*			
Printer	8303-PRINTER			

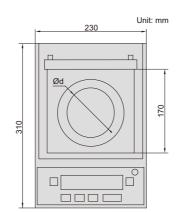


<sup>\*</sup>Used to connect with computers



# DATA OUTPUT





#### **SPECIFICATION**

Code	8304-120	8304-220			
Maximum weighing	120g	220g			
Minimum weighing	10mg	10mg			
Resolution (d)	0.1mg	0.1mg			
Verification interval (e)	1mg	1mg			
Accuracy (m is load)	m≤50g: ±0.5mg; 50g <m≤200g: th="" ±1mg<=""><th>m≤50g: ±0.5mg; 50g<m≤200g: ±1mg;<br="">m&gt;200g: ±1.5mg</m≤200g:></th></m≤200g:>	m≤50g: ±0.5mg; 50g <m≤200g: ±1mg;<br="">m&gt;200g: ±1.5mg</m≤200g:>			
Weighing pan size (Ød)	Ø90mm				
Operation temperature	10~30°C				
Operation humidity	20~85% RH				
Power supply	power adapter (12V/2A)				
Dimension (L×W×H)	230×310×320mm				

## **ELECTRONIC BALANCES (0.1mg)**



8304-120

- Electromagnetic sensor
- Unit: g, ct, oz, lb
  Weighing, counting, taring
- Data output

## **OPTIONAL ACCESSORY**

RS232 cable 8304-CABLE 8303-PRINTER



calibration weight (included)



printer (optional)

# DATA OUTPUT

- Automatic zero when power on
- Unit: g (gram), ct (carat), ozt (troy ounce)
- Weighing, counting, taringOverload alarm
- Data output



8301-3000

## **ELECTRONIC BALANCES**



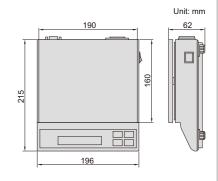
windshield (included in 8301-300, 8301-600 and 8301-1200)



calibration weight (included in 8301-300, 8301-600 and 8301-1200)

#### CDECIFIC ATION

SPECIFICATION						
Code	8301-300	8301-600	8301-1200	8301-3000	8301-6000	
Maximum weighing	300g	600g	1200g	3000g	6000g	
Minimum weighing	0.2g	0.2g	0.2g	2g	2g	
Resolution (d)	0.01g	0.01g	0.01g	0.1g	0.1g	
Verification interval (e)	0.1g	0.1g	0.1g	1g	1g	
Accuracy (m is load)	m≤50g: ±0.05g; 50g <m≤200g: ±0.1g;<br="">m&gt;200g: ±0.15g</m≤200g:>			m≤500g: ±0.5g; 500g <m≤2000g: ±1g;<br="">m&gt;2000g: ±1.5g</m≤2000g:>		
Weighing pan size	Ø135mm		190×160mm			
Operation temperature	0~40°C					
Operation humidity	≤80% RH					
Power supply	220V, 50/60Hz					
Dimension (L×W×H)	215×196×62	mm	_	_		



**OPTIONAL ACCESSORY** 

RS232 cable 8301-CABLE

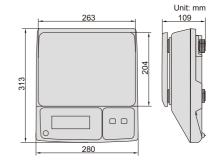


## **WEIGHING SCALES (OIML CERTIFICATE)**



- LCD display, with backlightZero-setting, subtracting tare valueOverload alarm
- Automatic power off
- OIML certificate (No. 0200-NAWI-04601)





## **SPECIFICATION**

Code	8002-6M	8002-15M	8002-30M	8002-6MD	8002-15MD	8002-30MD
Maximum capacity	3/6kg	6/15kg	15/30kg	3/6kg	6/15kg	15/30kg
Minimum capacity	20g	40g	100g	20g	40g	100g
Resolution (d)	1/2g	2/5g	5/10g	1/2g	2/5g	5/10g
Verification interval (e)	2g	5g	10g	2g	5g	10g
Accuracy (m is load)	m≤3kg: ±1g 3kg <m≤6kg: th="" ±2g<=""><th></th><th>m≤15kg: ±5g 15kg<m≤30kg: th="" ±10g<=""><th>m≤3kg: ±1g 3kg<m≤6kg: th="" ±2g<=""><th>m≤6kg: ±2g 6kg<m≤15kg: th="" ±5g<=""><th>m≤15kg: ±5g 15kg<m≤30kg: th="" ±10g<=""></m≤30kg:></th></m≤15kg:></th></m≤6kg:></th></m≤30kg:></th></m≤6kg:>		m≤15kg: ±5g 15kg <m≤30kg: th="" ±10g<=""><th>m≤3kg: ±1g 3kg<m≤6kg: th="" ±2g<=""><th>m≤6kg: ±2g 6kg<m≤15kg: th="" ±5g<=""><th>m≤15kg: ±5g 15kg<m≤30kg: th="" ±10g<=""></m≤30kg:></th></m≤15kg:></th></m≤6kg:></th></m≤30kg:>	m≤3kg: ±1g 3kg <m≤6kg: th="" ±2g<=""><th>m≤6kg: ±2g 6kg<m≤15kg: th="" ±5g<=""><th>m≤15kg: ±5g 15kg<m≤30kg: th="" ±10g<=""></m≤30kg:></th></m≤15kg:></th></m≤6kg:>	m≤6kg: ±2g 6kg <m≤15kg: th="" ±5g<=""><th>m≤15kg: ±5g 15kg<m≤30kg: th="" ±10g<=""></m≤30kg:></th></m≤15kg:>	m≤15kg: ±5g 15kg <m≤30kg: th="" ±10g<=""></m≤30kg:>
Output	no RS232					
Operation temperature	-10~40°C					
Power	rechargeable battery (6V/3.2Ah), power adapter (12V/500mA)					
Dimensions of pan	263×204mm	263×204mm				

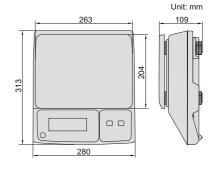
## **WEIGHING SCALES (HIGH PRECISION)**



printer (optional)

- LCD display, with backlightZero-setting, subtracting tare value
- Overload alarm
- Automatic power off





## **SPECIFICATION**

Code	8001-6	8001-15	8001-30	8001-6D	8001-15D	8001-30D
Maximum weighing	6kg	15kg	30kg	6kg	15kg	30kg
Minimum weighing	4g	10g	20g	4g	10g	20g
Resolution (d)	0.2g	0.5g	1g	0.2g	0.5g	1g
Accuracy (m is load)	m≤1kg: ±1g 1kg <m≤4kg: ±2g<br="">m&gt;4kg: ±3g</m≤4kg:>	m≤2.5kg: ±2.5g 2.5kg <m≤10kg: ±5g<br="">m&gt;10kg: ±7.5g</m≤10kg:>	m≤5kg: ±5g 5kg <m≤20kg: ±10g<br="">m&gt;20kg: ±15g</m≤20kg:>	m≤1kg: ±1g 1kg <m≤4kg: ±2g<br="">m&gt;4kg: ±3g</m≤4kg:>	m≤2.5kg: ±2.5g 2.5kg <m≤10kg: ±5g<br="">m&gt;10kg: ±7.5g</m≤10kg:>	m≤5kg: ±5g 5kg <m≤20kg: ±10g<br="">m&gt;20kg: ±15g</m≤20kg:>
Units	kg, lb					
Output	no RS232					
Operation temperature	-10~40°C					
Power	rechargeable battery (6V/3.2Ah), power adapter (12V/500mA)					
Dimensions of pan	263×204mm	263×204mm				

**OPTIONAL ACCESSORY** (for scales with RS232)

Printer	8001-PRINTER	



## **COUNTING SCALES**

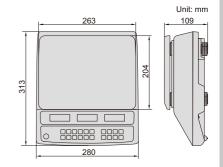


printer (optional)

- LCD display, with backlight
- Zero-setting, subtracting tare value, counting, accumulation, checking alarm
- Overload alarm
- Units: kg, g, lb, tj, hj, lb-oz



8101-30



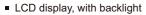
## **SPECIFICATION**

Code	8101-6	8101-15	8101-30	8101-6D	8101-15D	8101-30D
Maximum weighing	6kg	15kg	30kg	6kg	15kg	30kg
Minimum weighing	4g	10g	20g	4g	10g	20g
Resolution (d)	0.2g	0.5g	1g	0.2g	0.5g	1g
Accuracy (m is load)	m≤1kg: ±1g 1kg <m≤4kg: ±2g<br="">m&gt;4kg: ±3g</m≤4kg:>	m≤2.5kg: ±2.5g 2.5kg <m≤10kg: ±5g<br="">m&gt;10kg: ±7.5g</m≤10kg:>	m≤5kg: ±5g 5kg <m≤20kg: ±10g<br="">m&gt;20kg: ±15g</m≤20kg:>	m≤1kg: ±1g 1kg <m≤4kg: ±2g<br="">m&gt;4kg: ±3g</m≤4kg:>	m≤2.5kg: ±2.5g 2.5kg <m≤10kg: ±5g<br="">m&gt;10kg: ±7.5g</m≤10kg:>	m≤5kg: ±5g 5kg <m≤20kg: ±10g<br="">m&gt;20kg: ±15g</m≤20kg:>
Output	no RS232					
Operation temperature	-10~40°C					
Power	rechargeable battery (6V/3.2Ah), power adapter (12V/500mA)					
Dimensions of pan	263×204mm	263×204mm				

#### **OPTIONAL ACCESSORY** (for scales with RS232)



## **ELECTRONIC POCKET SCALE (ECONOMIC TYPE)**



- Zero-setting, subtracting tare value, counting
- Overload alarm
- Automatic power off



#### **SPECIFICATION**

Code	8601-100
Maximum weighing	100g
Minimum weighing	0.1g
Resolution (d)	0.01g
Accuracy (m is load)	0.1g≤m≤1g: ±0.03g; 1g <m≤30g: ±0.05g<br="">30g<m≤50g: m="" ±0.07g;="">50g: ±0.14g</m≤50g:></m≤30g:>
Units	g, oz, dwt, ozt
Dimension of pan	55×64mm
Dimension (L×W×H)	108×65×21mm
Operation temperature	-10~40°C
Power supply	2×AAA batteries

use of pan

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## **ELECTRONIC POCKET SCALE (ECONOMIC TYPE)**

ATTENTION: LOW ACCURACY

- LCD display, with backlight
   Zero-setting, subtracting tare value, counting
- Overload alarm
- Automatic power off



## **SPECIFICATION**

Code	8602-200
Maximum weighing	200g
Minimum weighing	0.2g
Resolution (d)	0.02g
Accuracy (m is load)	0.2g≤m≤2g: ±0.06g; 2g <m≤60g: ±0.1g<br="">60g<m≤100g: m="" ±0.14g;="">100g: ±0.28g</m≤100g:></m≤60g:>
Units	g, oz, dwt, ozt
Dimension of pan	55×64mm
Dimension (L×W×H)	120×70×17mm
Operation temperature	-10~40°C
Power supply	2×CR2032 batteries



## **EXPLOSION PROOF ELECTRONIC BALANCES**





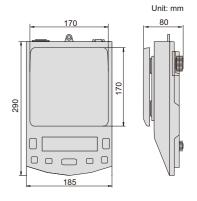


- LCD display, with backlight
- Zero-setting, subtracting tare value, counting
- Unit: g, ct, oz, lb, ozt

8105-30KG

#### **SPECIFICATION**

SPECIFICATION			
Code	8105-5KG	8105-30KG	
Maximum weighing	5kg	30kg	
Minimum weighing	0.5g	5g	
Resolution (d)	0.01g	0.1g	
Verification interval (e)	0.1g	1g	
Accuracy (m is load)	m≤0.05kg: ±0.05g; 0.05kg≤m≤0.2kg: ±0.1g; 0.2kg≤m≤5kg: ±0.15g	m≤0.5kg: ±0.5g; 0.5kg≤m≤2kg: ±1.0g; m>2kg: ±1.5g	
Dimension of pan	170×170mm		
Output	RS232		
Operation temperature	15~30°C		
Operation humidity	40%~80% RH		
Power	explosion-proof battery, DC7.4	IV/4.0Ah	
Dimension (L×W×H)	290×185×80mm		



## **OPTIONAL ACCESSORY**



\*Used to connect with computers

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## **WEIGHING SCALES (ECONOMIC TYPE)**

■ Unit: g, oz, lb, tl

#### **SPECIFICATION**

SPECIFICATION			
Code	8003-3	8003-6	8003-10
Maximum weighing	3kg	6kg	10kg
Minimum weighing	2g	10g	20g
Resolution (d)	0.1g	0.5g	1g
Accuracy	±0.5g	±2.5g	±5g
Weighing pan size	157×157mm		
Operation temperature	5~35°C		
Power supply	2×AAA batteries, power adapter		
Dimension (L×W)	160×225mm		



8003-3

# DATA OUTPUT

## **PLATFORM SCALES**

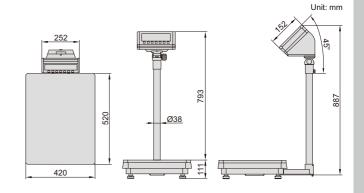


8501-AL150



printer (optional)

- LCD large screen display with LED backlight
   Weighing, overweight alarm, counting, keyboard lock, accumulating, auto zero and animal scale
   Unit: kg, g, lb, oz



## **SPECIFICATION**

OI LOII IOATION			
Code	8501-AL60	8501-AL150	8501-AL300
Maximum weighing	60kg	150kg	300kg
Minimum weighing	100g	200g	400g
Resolution (d)	5g	10g	20g
Accuracy	±10g	±20g	±30g
Operation temperature	-10~40°C		
Material	platform: stainless steel, base: die-cast aluminum		
Dimension of platform	420×520mm		
Power	rechargeable lead acid battery (6V/4Ah)		
Output	RS232		
Weight	18.3kg		

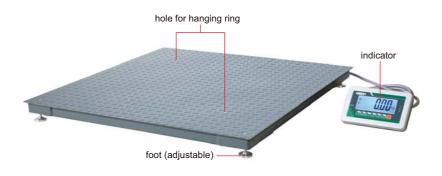
## **OPTIONAL ACCESSORY**

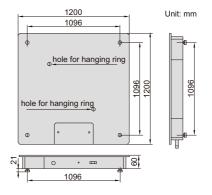
Printer 8001-PRINTER
----------------------



## **FLOOR SCALES**

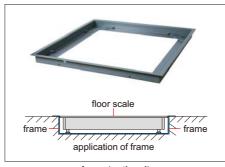






8401-1T1212

- LCD large screen display with automatic backlight
   Zero, overweight alarm,
- deduction, unit conversion, accumulating, animal scale, etc.
  ■ Unit: kg, g, lb, oz
  ■ OIML approved load cell

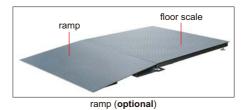








printer (optional)



## **SPECIFICATION**

SPECIFICATION			
Code	8401-1T1212 8401-2T1212 8401-3T1212		
Maximum capacity	1t	2t	3t
Minimum capacity	10kg	20kg	20kg
Resolution (d)	0.5kg	1kg	1kg
Verification interval (e)	0.5kg	1kg	1kg
Accuracy (m is load)	m≤250kg: ±0.25kg; 250kg <m≤1000kg: ±0.5kg<br="">m≤500kg: ±0.5kg; 500kg<m≤2000kg: ±1kg;<br="">m&gt;2000kg: ±1.5kg</m≤2000kg:></m≤1000kg:>		: ±1kg;
Load cell	4 pcs 350Ω		
Operation temperature	-10~40°C		
Material	mild steel		
Dimension of platform	1200×1200mm		
Power	rechargeable lead acid battery (6V/4Ah)		
Output	RS232		
Weight	140kg		

## STANDARD DELIVERY

Main unit	1 pc
Indicator	1 pc
AC/DC adapter	1 pc
Stainless steel foot	4 pcs
Hanging ring	2 pcs

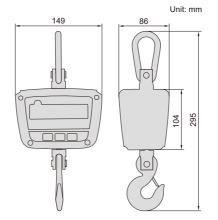
#### **OPTIONAL ACCESSORY**

OFTIONALA	OF HONAL ACCESSORT		
Ramp	8401-1212-1		
Frame	8401-1212-2		
Stand	8401-STAND		
Printer	8001-PRINTER		





- Dust/waterproof level: IP65
- LED display, remote control
- Low voltage indicator
- Unit: kg, lb
- Automatic power off
- Overload alarm
- 360° safe rotary hook and shackle
- Aluminum alloy die casting case with high strength



#### **SPECIFICATION**

Code	8201-50KG	8201-150KG	8201-300KG
Maximum weighing	50kg	150kg	300kg
Minimum weighing	0.4kg	1.0kg	2.0kg
Resolution (d)	0.02kg/0.01kg	0.05kg/0.02kg	0.10kg/0.05kg
Verification interval (e)	0.02kg	0.05kg	0.10kg
Accuracy	±0.02kg	±0.05kg	±0.10kg
Operation temperature	-10~40°C		
Operation humidity	30%~90% RH		
Overload alarm	100%F.S.+9e		
Maximum safe load	125%F.S.		
Limited overload	400%F.S.		
Power supply	rechargeable battery 6V/3Ah (for 40 hours working)		
Stable reading time	≤8s		

## **ELECTRONIC CRANE SCALES**



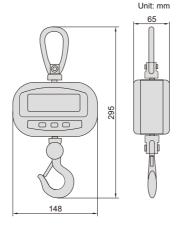
## (included)

8201-150KG

#### STANDARD DELIVERY

017 (11D) (11D DEE.IVE.IV.		
Main unit	1 pc	
Remote controller	1 pc	
Battery charger	1 pc	

- LED display, remote controlLow voltage indicator
- Unit: kg, lb
- Automatic power off
- Overload alarm
   360° safe rotary hook and shackle
- Plastic case



## SPECIFICATION

SPECIFICATION			
Code	8202-50KG	8202-150KG	8202-300KG
Maximum weighing	50kg	150kg	300kg
Minimum weighing	0.4kg	1.0kg	2.0kg
Resolution (d)	0.02kg/0.01kg	0.05kg/0.02kg	0.10kg/0.05kg
Verification interval (e)	0.02kg	0.05kg	0.10kg
Accuracy	±0.02kg	±0.05kg	±0.10kg
Operation temperature	-10~40°C		
Operation humidity	30%~90% RH		
Overload alarm	100%F.S.+9e		
Maximum safe load	125%F.S.		
Limited overload	400%F.S.		
Power supply	4×1.5V AA batteries (for 40 hours working)		
Stable reading time	≤8s		

## **ELECTRONIC CRANE SCALES** (BASIC TYPE)



(included)

8202-150KG

#### STANDARD DELIVERY

Main unit	1 pc
Remote controller	1 pc



## **MOISTURE ANALYZERS**











calibration weight (included)

8701-RM40

- LCD screen
- High sensitivity temperature and humidity sensor
   Ring halogen lamp heating evenly, shorten drying time

## **SPECIFICATION**

Code		8701-RM20	8701-RM30	8701-RM40
Maximum weighing		120g	120g	120g
Resolution (d)		5mg	1mg	0.1mg
Accuracy for moisture	sample<10g	±10%	±0.5%	±0.2%
Accuracy for moisture	sample≥10g	±5%	±0.3%	±0.1%
Operation temperature		13~25°C		•
Verification interval		2.5s		
Warm-up time		20~30 minutes		
Weighing pan size	Ø90mm			
Heating source		halogen lamp (450W)		
Range for heating tempera	e for heating temperature 60~200°C			
Heating time setting		0~99 minutes		
Heating mode		standard heating, step heating, rapid heating		
Shutdown mode		automatic shutdown, manual shutdown, timed shutdown		
Output		RS232C		
Power supply		220V, 50/60Hz		
Dimension (L×W×H)		330×210×340mm		

## STANDARD DELIEVERY

017 (107 (100 DEELEVELY)		
Main unit	1 pc	
Weight	1 pc	

## **OPTIONAL ACCESSORY**

OI HONAL ACCECCON				
RS232 cable 8304-CABLE *				
Printer	8303-PRINTER			

<sup>\*</sup>Used to connect with computers



## **WEIGHTS**





■ Supplied with manufacturer inspection certificate

## **CLASS SELECTION**

Resolution of the weighing instruments	Required class of weights		
0.001mg	E1		
0.01mg	E2		
0.1mg	E2/F1		
1mg	F2		
0.01g/0.1g	M1		

## OIML R111-2004 TOLERANCE

Weight	E2	F1	F2	M1
1mg	0.006mg	0.020mg	0.06mg	0.20mg
2mg	0.006mg	0.020mg	0.06mg	0.20mg
5mg	0.006mg	0.020mg	0.06mg	0.20mg
10mg	0.008mg	0.025mg	0.08mg	0.25mg
20mg	0.010mg	0.03mg	0.10mg	0.3mg
50mg	0.012mg	0.04mg	0.12mg	0.4mg
100mg	0.016mg	0.05mg	0.16mg	0.5mg
200mg	0.020mg	0.06mg	0.20mg	0.6mg
500mg	0.025mg	0.08mg	0.25mg	0.8mg
1g	0.03mg	0.10mg	0.3mg	1.0mg
2g	0.04mg	0.12mg	0.4mg	1.2mg
5g	0.05mg	0.16mg	0.5mg	1.6mg
10g	0.06mg	0.20mg	0.6mg	2.0mg
20g	0.08mg	0.25mg	0.8mg	2.5mg
50g	0.10mg	0.3mg	1.0mg	3.0mg
100g	0.16mg	0.5mg	1.6mg	5.0mg
200g	0.3mg	1.0mg	3.0mg	10mg
500g	0.8mg	2.5mg	8.0mg	25mg
1kg	1.6mg	5.0mg	16mg	50mg
2kg	3.0mg	10mg	30mg	100mg
5kg	8.0mg	25mg	80mg	250mg
10kg	16mg	50mg	160mg	500mg
20kg	30mg	100mg	300mg	1000mg

	Class and material						
Weight	E2 (non-magnetic stainless steel)	F1 (non-magnetic stainless steel)	F1 (304 stainless steel)	F2 (304 stainless steel)	M1 (304 stainless steel)	M1 (steel, chrome plated)	Shape
1mg	8911-1MGE2	8911-1MGF1	8911-1MGF1S	8911-1MGF2	8911-1MGM1		
2mg	8911-2MGE2	8911-2MGF1	8911-2MGF1S	8911-2MGF2	8911-2MGM1		
5mg	8911-5MGE2	8911-5MGF1	8911-5MGF1S	8911-5MGF2	8911-5MGM1		
10mg	8911-10MGE2	8911-10MGF1	8911-10MGF1S	8911-10MGF2	8911-10MGM1		
20mg	8911-20MGE2	8911-20MGF1	8911-20MGF1S	8911-20MGF2	8911-20MGM1	_	sheet
50mg	8911-50MGE2	8911-50MGF1	8911-50MGF1S	8911-50MGF2	8911-50MGM1		
100mg	8911-100MGE2	8911-100MGF1	8911-100MGF1S	8911-100MGF2	8911-100MGM1		
200mg	8911-200MGE2	8911-200MGF1	8911-200MGF1S	8911-200MGF2	8911-200MGM1		
500mg	8911-500MGE2	8911-500MGF1	8911-500MGF1S	8911-500MGF2	8911-500MGM1		
1g	8911-1GE2	8911-1GF1	8911-1GF1S	8911-1GF2	8911-1GM1		
2g	8911-2GE2	8911-2GF1	8911-2GF1S	8911-2GF2	8911-2GM1	_	
5g	8911-5GE2	8911-5GF1	8911-5GF1S	8911-5GF2	8911-5GM1		
10g	8911-10GE2	8911-10GF1	8911-10GF1S	8911-10GF2	8911-10GM1	8911-10GM1C	
20g	8911-20GE2	8911-20GF1	8911-20GF1S	8911-20GF2	8911-20GM1	8911-20GM1C	
50g	8911-50GE2	8911-50GF1	8911-50GF1S	8911-50GF2	8911-50GM1	8911-50GM1C	
100g	8911-100GE2	8911-100GF1	8911-100GF1S	8911-100GF2	8911-100GM1	8911-100GM1C	
200g	8911-200GE2	8911-200GF1	8911-200GF1S	8911-200GF2	8911-200GM1	8911-200GM1C	cylinder
500g	8911-500GE2	8911-500GF1	8911-500GF1S	8911-500GF2	8911-500GM1	8911-500GM1C	
1kg	8911-1KGE2	8911-1KGF1	8911-1KGF1S	8911-1KGF2	8911-1KGM1	8911-1KGM1C	
2kg	8911-2KGE2	8911-2KGF1	8911-2KGF1S	8911-2KGF2	8911-2KGM1	8911-2KGM1C	
5kg	8911-5KGE2	8911-5KGF1	8911-5KGF1S	8911-5KGF2	8911-5KGM1	8911-5KGM1C	
10kg	8911-10KGE2	8911-10KGF1	8911-10KGF1S	8911-10KGF2	8911-10KGM1	8911-10KGM1C	
20kg	8911-20KGE2	8911-20KGF1	8911-20KGF1S	8911-20KGF2	8911-20KGM1	8911-20KGM1C	



## **WEIGHT SETS**

INSPECTION

Supplied with manufacturer inspection certificate



8910-200GF1

## **CLASS AND MATERIAL**

	Code						
Specification	E2 (non-magnetic stainless steel)	F1 (non-magnetic stainless steel)	F1 (304 stainless steel)	F2 (304 stainless steel)	M1 (304 stainless steel)		
1mg~100g	8910-100GE2	8910-100GF1	8910-100GF1S	8910-100GF2	8910-100GM1		
1mg~200g	8910-200GE2	8910-200GF1	8910-200GF1S	8910-200GF2	8910-200GM1		
1mg~1kg	8910-1KGE2	8910-1KGF1	8910-1KGF1S	8910-1KGF2	8910-1KGM1		
1mg~2kg	8910-2KGE2	8910-2KGF1	8910-2KGF1S	8910-2KGF2	8910-2KGM1		
1mg~5kg	8910-5KGE2	8910-5KGF1	8910-5KGF1S	8910-5KGF2	8910-5KGM1		

## **SPECIFICATION AND SHAPE**

VAVa i aula 4	Specification						
Weight	1mg~100g	1mg~200g	1mg~1kg	1mg~2kg	1mg~5kg		
1mg	•	•	•	•	•		
2mg	• •*	• •*	<b>• •</b> *	• •*	• •*		
5mg	•	•	•	•	•		
10mg	•	•	•	•	•		
20mg	• •*	<b>*</b>	<b>*</b>	<b>*</b>	<b>*</b>		
50mg	•	•	•	•	•		
100mg	•	•	•	•	•		
200mg	• •*	<b>• •</b> *	<b>• •</b> *	• •*	• •*		
500mg	•	•	•	•	•		
1g	i	i	i	i	i		
2g	*	<b>*</b>	*	*	*		
5g	i	i	i	i	i		
10g	i	i	i	i	Ĭ		
20g	*	<b>i</b> i*	<b>i</b> i *	*	*		
50g	i	i	i	i	i		
100g	i	i	i	i	i		
200g		<b>i</b> i*	<b>i</b> i*	*	*		
500g			i	i	i		
1kg			i	i	i		
2kg				*	*		
5kg					i		
Quantity	21 pcs	23 pcs	25 pcs	27 pcs	28 pcs		
Total range	1mg~211.11g	1mg~611.11g	1mg~2111.11g	1mg~6111.11g	1mg~11111.11g		

sheet

cylinder

★sheet, with mark

\*cylinder, with mark

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# SALT SPRAY TESTERS, TEMPERATURE AND HUMIDITY TESTERS 32







## **SALT SPRAY TESTER CODE SFT-S210R**





- Using plastic precision nozzle and conical spray device, the salt spray drops evenly and rapidly, the nozzle has a long working life and does not crystallize

  The spraying time can be controlled internally without external time relay
- The flow rate of salt water and the pressure of compressed air are regulated by flow meter and pressure regulating valve to ensure uniform salt spray settlement
- Manual water adding system can automatically replenish when the water level is insufficient to ensure uninterrupted test

#### **SPECIFICATION**

SPECIFICATION	
Test condition	suitable for neutral and acid salt spray test
Working chamber dimension (WxHxD)	900x500x600mm
Working chamber volume	270L
Saline tank volume	25L
Working chamber temperature	35±1°C
Saturated barrel temperature	47±1°C
Saline temperature	35±1°C
Heating mode	heat radiation
Spray mode	continuous, intermittent
Test fluid	neutral: purified water+sodium chloride (PH6.5~7.2)
Compressed air pressure	2~3kgf/cm²
Power supply	AC 220V, 1Ø, 50HZ, 2kW
Dimension (WxHxD)	1560x1250x910mm
Weight	118kg

## STANDARD DELIVERY

STANDARD DELIVERT			
Main unit	1 pc		
Stick	1 group		
Sodium chloride	2 bottles		
10L salt water preparation measuring cup	1 pc		
80ml standard cup	2 pcs		
50ml metering cup	2 pcs		

## **OPTIONAL DELIVERY**

Nozzle	SFT-S210R-NOZZLE
Brine Filter	SFT-S210R-FILTER





## TABLE TYPE TEMPERATURE AND HUMIDITY TESTER **CODE THT-Z158**



- Table design, quiet and small
   Equipped with operation system with 7-inch touch screen controller
   Intelligent refrigeration and dehumidification system, it can save 30~45% of electricity compared with traditional machines
   Output excel data report through USB port

## SPECIFICATION

SPECIFICATION					
Working cham	ber dimension (WxHxD)	300x350x300mm			
Working cham	iber volume	32L			
Temperature r	ange	40~120°C			
Humidity rang	e	20~98%RH			
Temperature/h	numidity fluctuation	≤2°C, ±3%RH			
Temperature/h	numidity uniformity	±0.5°C, ±2.5%RH			
Temperature/h	numidity stability	±0.3°C, 2.5%RH			
Warming up ti	me	1~3°C/min			
Cooling time		0.7~1°C/min			
Operation	environment temperature	5~35°C			
environment	relative humidity	≤85%RH			
	case material	cold rolled steel plate+varnish			
Material	working chamber material	SUS#304 stainless steel			
	thermal insulation material	polyurethane foam			
Freezing syste	em	compressor			
Protector		compressor overload protection switch, refrigerant high pressure protection switch, ceramic fuse, water plate of water shortage protection switch, electromagnetic switch, air burn protection switch, alarm			
Power supply		AC220, 50/60HZ, 2kW			
Dimension (W	xHxD)	550x850x1050mm			
Weight		185kg			

## STANDARD DELIVERY

Mainunit	1 pc
Test hole	1 pc
Shelf	2 pcs



## **TEMPERATURE AND HUMIDITY TESTERS**





- THT-A101T
- The tester is equipped with an independent operation system with 7-inch touch screen controller
   Intelligent refrigeration and dehumidification system, combined with energy-saving control algorithm, can adjust the refrigeration level and save energy. Compared with traditional machines, it can save 30~45% of electricity
   It can output excel data report through USB port

## SPECIFICATION

Code		THT-A101T	THT-A102T	THT-A103T	THT-A104T	THT-A105T	
	chamber on (WxHxD)	500x600x500mm	500x500x400mm	500x750x600mm	700x850x700mm	1000x1000x1000mm	
Working	chamber volume	150L	100L	225L	416L	1000L	
Temperat	ture range	-40~150°C					
Humidity	range	10~98%RH					
<u> </u>	ture/humidity fluctuation	±0.5°C, ±2.5%RH					
	ture/humidity uniformity	<2°C, 5%RH					
	ture/humidity stability	0.2°C, 2%RH					
	ture/humidity deviation	±2°C, 3%RH					
Warming	<u> </u>	about 3°C/min					
Cooling t	time	about 1°C/min					
	case material	cold rolled steel plate+varnish					
Material	working chamber material	SUS#304 stainless steel					
	thermal insulation material	rigid polyurethane	foam				
Freezing	system	compressor					
Protecto	r	no fuse switch, compressor overpressure, overheat protection, overtemperature protection, overload protection, dry burning protection, water shortage protection, etc				re protection,	
				AC380V, 3Ø, 50HZ, 3.5kW			
Dimensio	on (WxHxD)	800x1660 x1400mm	750x1550 x1170mm	850x1750 x1200mm	950x1850 x1400mm	1300x1950 x1850mm	
Weight         365kg         285kg         385kg         510kg					510kg	950kg	

#### STANDARD DELIVERY

Main unit	1 pc
Test hole	1 pc
Shelf	2 pcs

# **CODE NO. INDEX**



CODE P	AGE
00	
0010	642
0020	
01	
0110	641
0120	
0130	
	043
02	
0210 0213	
03	02 1
	607
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0313	
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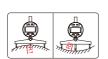




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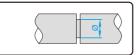


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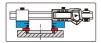


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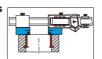
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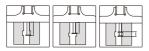






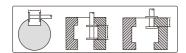
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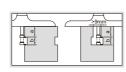




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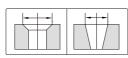


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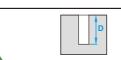


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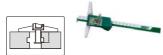
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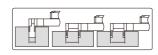


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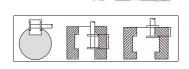
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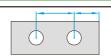
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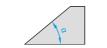
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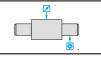




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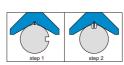
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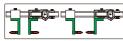
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